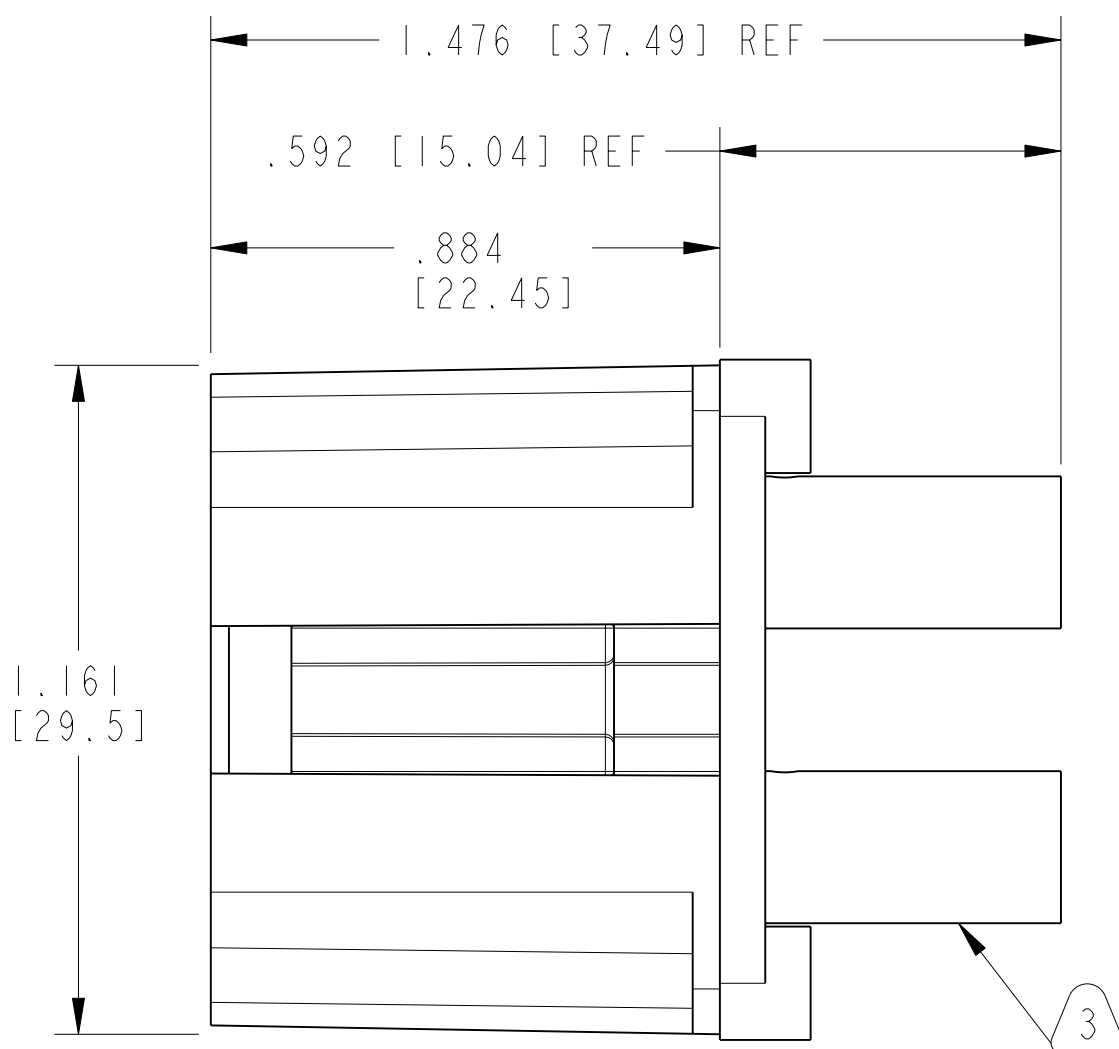
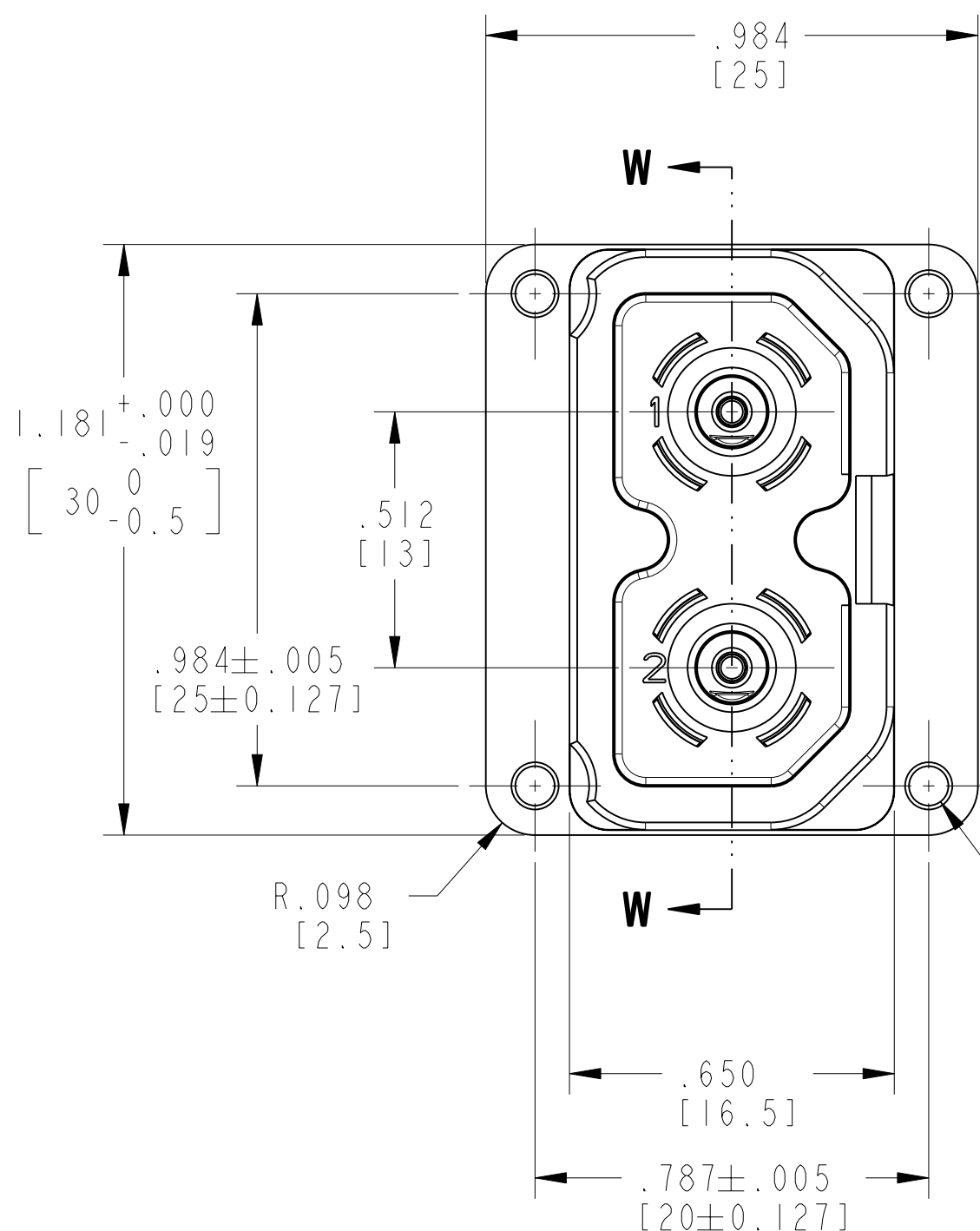
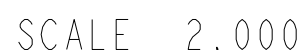
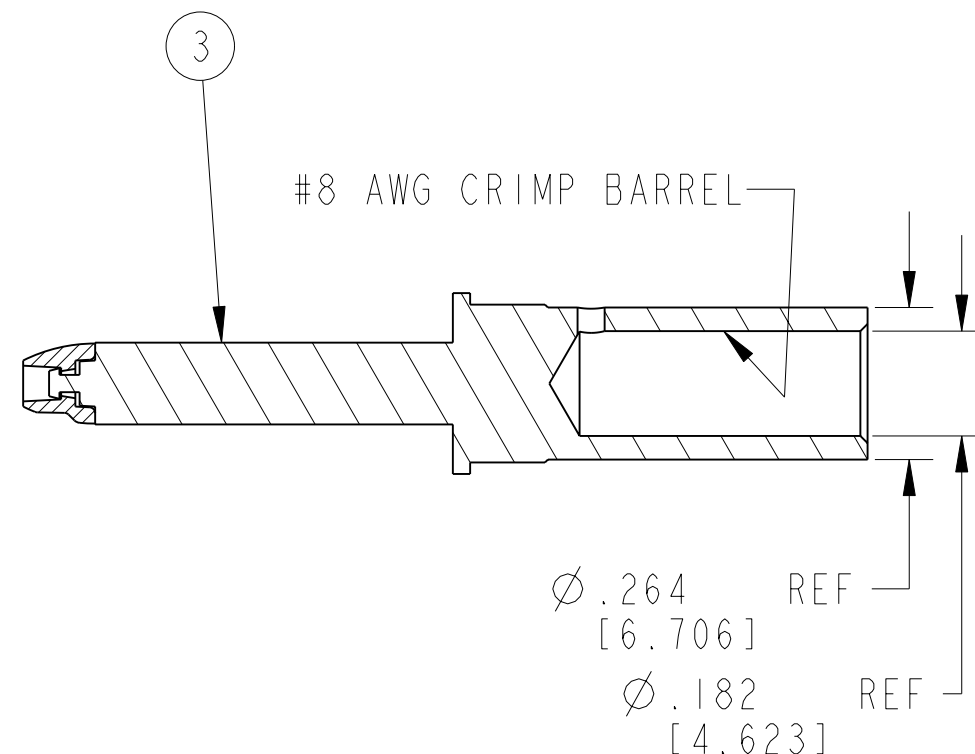
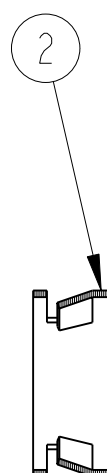
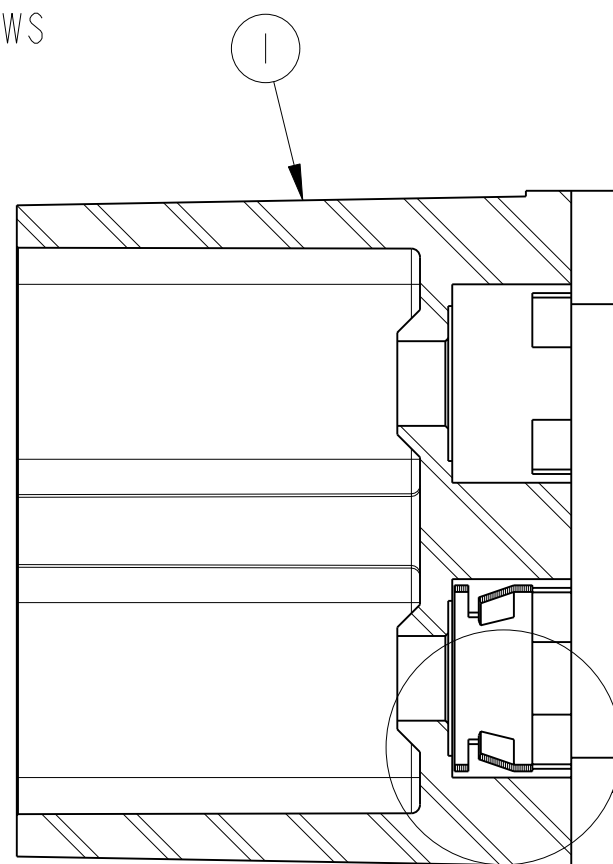


DETAIL R
SCALE 6.000



ASSEMBLY DETAIL

SECTION W-W

5. CONNECTOR SHOWN MATES WITH 10-638974.
4. SPECIFICATIONS:
ELECTRICAL:
RATED VOLTAGE: 250 Vdc
MAX CONTINUOUS CURRENT LOAD: 69 Adc
FLAMMABILITY: UL94 V-0
INGRESS PROTECTION:
DESIGNED TO MEET APPLICABLE PROBES FROM IEC 90950
3. PIN CONTACTS ARE SHOWN FULLY ASSEMBLED BUT ARE SHIPPED UNASSEMBLED. CUSTOMER WILL CRIMP CONTACT TO WIRE AND INSTALL CONTACTS INTO HOUSING.
2. INSTALL CLIPS, ITEM 2, INTO HOUSING, ITEM 1.
NOTE: MAKE SURE TO ORIENT TINES AS SHOWN IN ASSEMBLY DETAIL.
MAKE SURE CLIPS ARE FULLY SEATED PASSED SHOULDER AS SHOWN IN DETAIL R.
1. BRACKETED DIMENSIONS AND TOLERANCES ARE IN MILLIMETERS.

NOTES:

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RELEASED / Feb . 13 2004, 11:06 AM

N/A	PRO/ENGINEER INFORMATION
N/A	Pro/E Model Used: 10-638976.ASSEMB
NEXT ASSEMBLY	Drawing Name: 10-638976

UNLESS OTHERWISE SPECIFIED	SPECIFICATIONS
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = $\pm .0005$ ANGLES = $\pm 2^{\circ}$.XXX = $\pm .010$.XX = $\pm .03$.X = $\pm .1$	MATERIAL SPEC. N/A
----- DIM. & TOL. PER ASME Y14.5M; DRW PER MIL-DTL-31000; OTHER Ampheno! Sids. PER 9-3800  LEGENDS: =FLAG NOTE CALL OUT REFERENCE ONLY	PROCESS SPEC. N/A

3	2	10-638984-001	PIN, CRIMP, DEAD FRONT	3
2	2	10-251414-008	CLIP, RETENTION, #8	2
1	1	10-638980	RECEPTACLE HOUSING	
POS	QTY	PART NUMBER	DESCRIPTION	NOTE
PARTS LIST				
APPROVALS		DATE	AMPHENOL CORPORATION 40-60 DELAWARE AVENUE SIDNEY, N.Y. 13838	
PREPARED BY J. SANDBURG ENGINEER IN CHARGE D. GALLUSSER DESIGN MANAGER D. GALLUSSER DESIGN ACTIVITY GROUP C & I		04-Nov-03	RECEPTACLE CONNECTOR 2 POSITION AMPHE-COM CRIMP TERMINATION	
THIRD ANGLE PROJECTION			SIZE C CAGE CODE 77820 SCALE: 3.0 REF: N/A	DOCUMENT NO. 10-638976 REV. A SHEET 1 OF 1

Authorized Distribution Brand :



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