

11

11

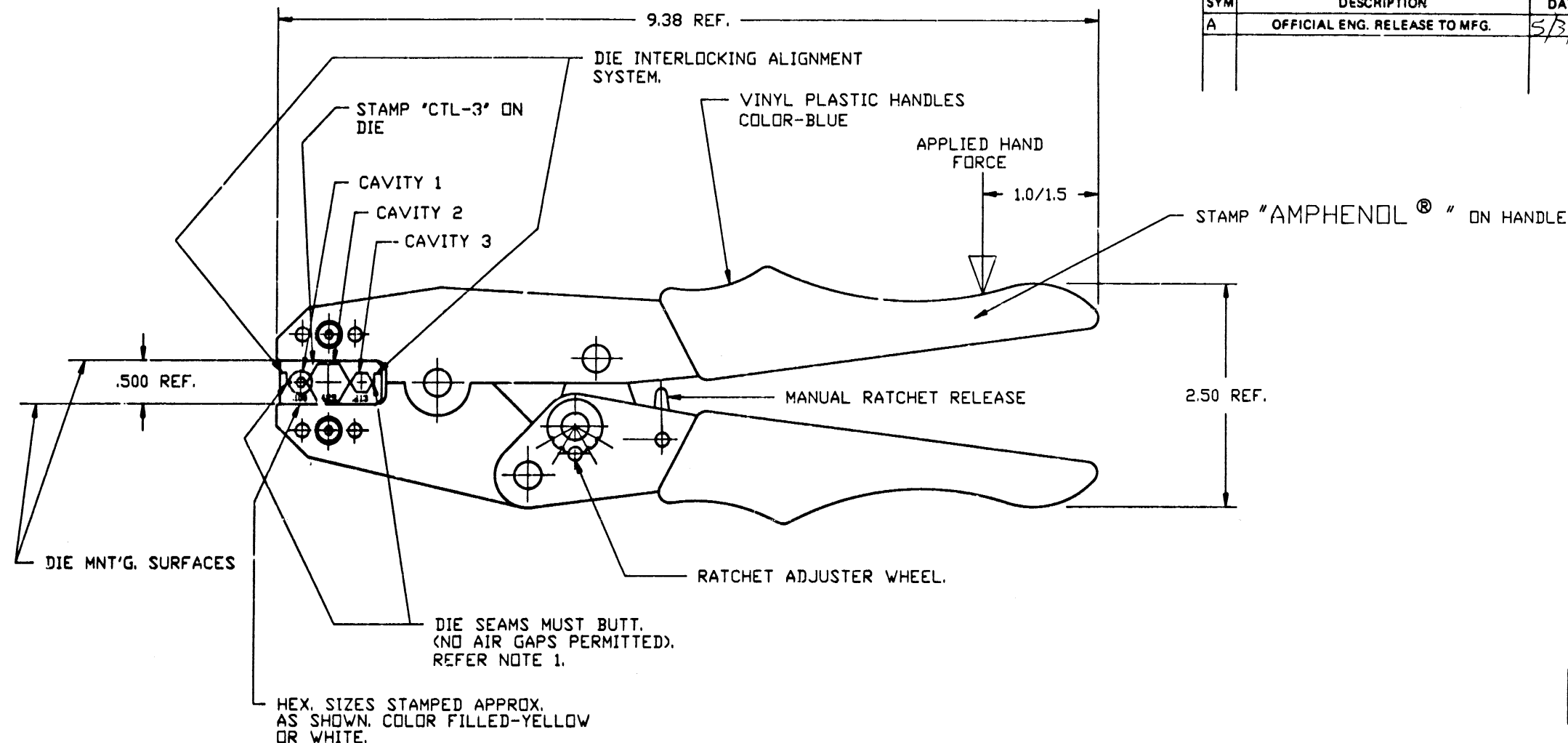
58

8.5

11"

17"

DO NOT SCALE THIS DRAWING



REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR

CTL-3
DRAWING NUMBER
ISSUE
A

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-308 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.100 +/- .003	CENTER CONTACT
2	.429 +/- .003	RG8, 213, 214 ETHERNET
3	.213 +/- .003	RG58

RFX PROGRAM

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-3

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON
MATERIAL	AS PURCHASED
SPECIFICATION	
FINISH	AS PURCHASED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:	3 PLACE DECIMAL	3 PLACE DECIMAL	ANGLES
	.015	.005	± 1°
	(0.381 mm)	(0.127 mm)	

REFERENCE DRAWING NO.
EAR 962370-0

DRAWN BY	DATE
TERRI ALBERA	4-30-91
CHECKED	DATE
D. RBYCE	5-1-91
ENGINEER	DATE
D. RBYCE	5-1-91
QUALITY ASSURANCE	DATE
W. J. K. S.	5-1-91
MFG. ENG.	DATE
H. F. R. L. A. N. D.	5-1-91

QUICK CRIMP TOOL FOR N CRIMP PLUGS- 3 PC. TYPES

Amphenol Corporation		
RF/Microwave Operations		
Danbury, Conn. U.S.A.		
SCALE 1=1	SHEET	OF
NO 74868 CTL-3	DRAWING SIZE C	DRAWING NO. CTL-3
ISSUE		A

AMEYA360

Components Supply Platform

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