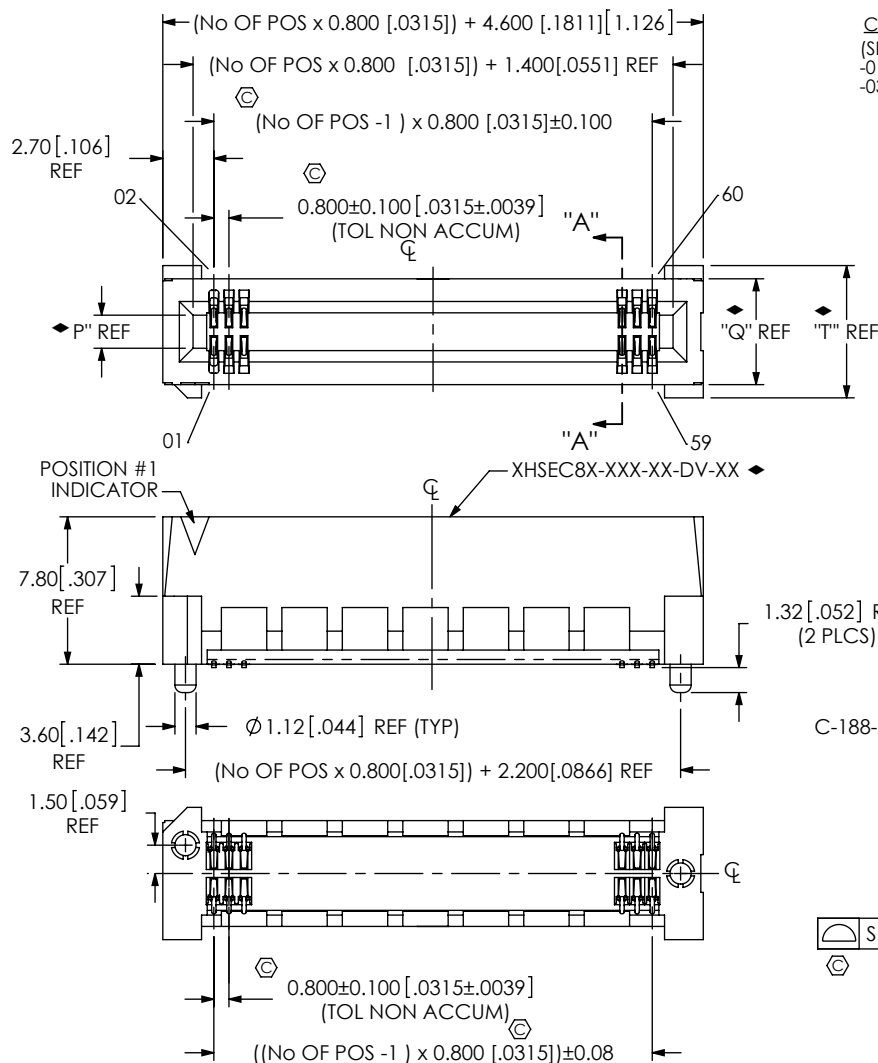


DO NOT
SCALE FROM
THIS PRINTDESIGNED & DIMENSIONED
IN MILLIMETERS
(INCHES FOR REFERENCE ONLY)

NOTES:

1. © REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.04[.0015] MAX.
3. MINIMUM PUSHOUT FORCE: 2.2 NEWTONS.
4. ALL TAIL TO TAIL DIMENSIONS MEASURED TIP TO TIP.
5. ASSEMBLIES TO BE PACKAGED IN TRAYS, UNLESS -TR IS SPECIFIED.
6. NOTE DELETED.
7. MATING EDGE CARD THICKNESS TOLERANCE TO BE ±0.15 [.006] OF NOMINAL.
8. NOTE DELETED.
9. NOTE DELETED.
10. MATING CARD MUST HAVE LEAD-IN. SEE SAMTEC FOOTPRINT FOR SPECIFICATIONS.
11. L, L2, & BL IS NOT APPLICABLE FOR GUIDE RAIL TYPE USE. GR NOT APPLICABLE FOR L, L2, OR BL TYPE USE.
12. CORNER VOIDS AT VENDOR DISCRETION, AND MAY OR MAY NOT BE PRESENT.
13. MEASURE DIMENSION WITH LATCH IN LOCKED, PERPENDICULAR POSITION.
14. VOID WIDTH, LOCATION, AND FREQUENCY TO BE AT VENDORS DISCRETION.

FIG 1
FOR POSITIONS -10, -20 & -30
HSEC8-130-01-XX-DV-A SHOWN
(SOME FEATURES NOT SHOWN FOR CLARITY)
◆ = (SEE TABLE 9, SHT 3)
(SEE NOTE 12)

HSEC8-1XXX-XX-XX-DV-X-XX

NO OF POSITIONS (PER ROW)

-10, -20, -30 (SEE FIG 1)
■ -09, -13, -25, -37, -49, -60, -70,
-80, -90, -100 (SEE FIG 2, SHT 2)

CARD THICKNESS

(SEE TABLE 9, SHT 3)
-01: 1.57 [.062] CARD
-03: 2.36 [.093] CARD
(10-100 POS, MULTIPLES OF 10 ONLY)
(-K & -TR ONLY FOR OPTION 2)
(USE RHSEC8-XXX-03-DV-XX)
(SEE NOTE 7 & 10)

PLATING SPECIFICATION

-SM: 30μ" SELECTIVE GOLD IN CONTACT
AREA, MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT
AREA, 3μ" GOLD TAIL
-S: 30μ" SELECTIVE GOLD IN CONTACT
AREA, MATTE TIN ON TAIL
-L: 10μ" LIGHT SELECTIVE GOLD IN
CONTACT AREA, MATTE TIN ON TAIL

ROW SPECIFICATION

-DV: DOUBLE VERTICAL

** = AVAILABLE ONLY WITH -01 CARD THICKNESS

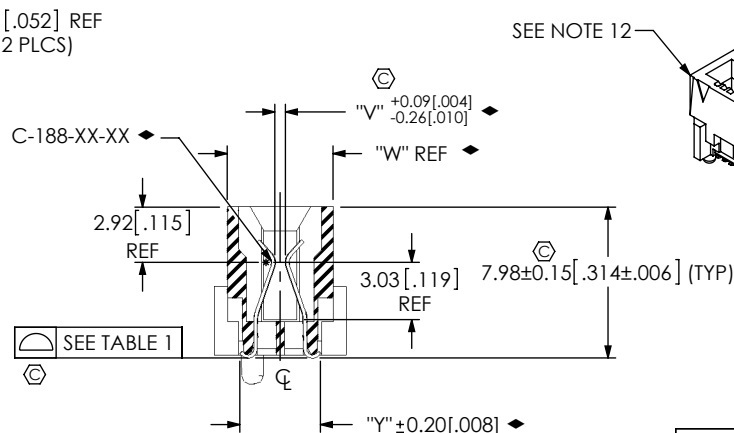
■ = AVAILABLE ONLY WITH END OPTIONS -BL, -WT, & -L2

OPTION 2

**PE: PASS THROUGH (SHT 7, FIG 7)
(10, 13, & 20 POS ONLY)
(-A OPTION ONLY)
(NOT AVAILABLE WITH ANY OTHER OPTION
2, EXCEPT -K AND/OR -TR)
**BL: BOARD LOCK (SHT 5, FIG 5) (SEE NOTE 11)
**GR: GUIDE RAILS (SHT 6, FIG 6)
(10-60 POS, MULTIPLES OF 10 ONLY)
(SEE NOTE 11) (-TR PACKAGING ONLY)
-WT: WELD TAB (SHT 7, FIG 8)
(-A OPTION ONLY)
**L: LATCHING (SHT 4, FIG 4)
(13, 25, 37, & 49 POS ONLY) (SEE NOTE 11)
**L2: ECDP LATCHING (SHT 8, FIG 9)
(09, 13, 25, & 49 POS ONLY) (SEE NOTE 11)
-K: POLYIMIDE FILM PAD (SEE SHT 2, FIG 3)
-TR: TAPE & REEL
(09 THRU 70 POS ONLY)
(LEAVE BLANK FOR TRAY)

OPTION 1

(LEAVE BLANK FOR NO ALIGNMENT PIN,
USE XHSEC8-XXX-01-DV-LC, NOT
AVAILABLE FOR CARD THICKNESS -02 & -03
SEE FIG 10, SHT 3)
-A: ALIGNMENT PIN
(USE XHSEC8X-XXX-XX-DV-A)



SECTION "A"-"A"

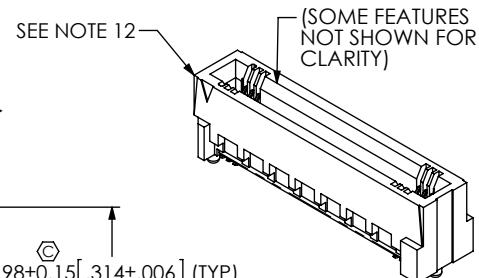


TABLE 1

No OF POS	COPLANARITY
-10 THRU -60	0.102 [.0040]
-70 THRU -100	0.152 [.0060]

c:\enterprise\vault\DWG\MISC\WKTG\HSEC8-1XXX-XX-XX-DV-X-XX-MKLT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS ANGLES
.X: ± .3 [.01]
.XX: ± .13 [.005]
.XXX: ± .051 [.0020]

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
INSULATOR: LCP,
COLOR: -01 CARD THICKNESS BLACK,
-02 & -03 CARD THICKNESS NATURAL
CONTACT: BeCu

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03 SHEET 1 OF 8

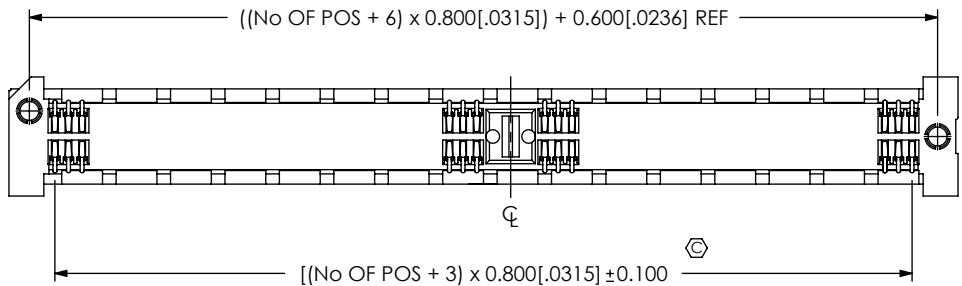
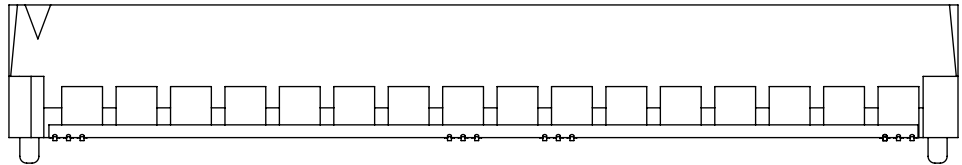
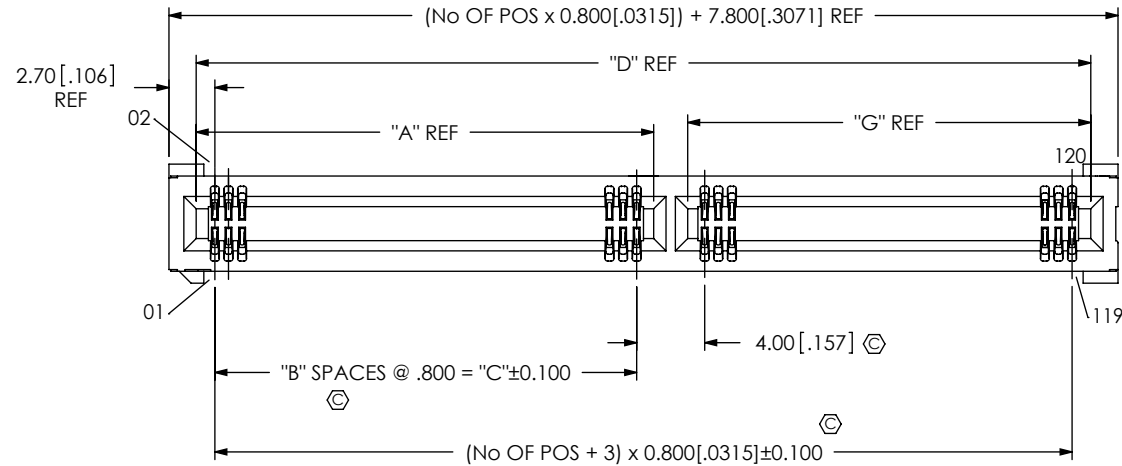


TABLE 2					
No OF POS	"A"	"B"	"C"	"D"	"G"
■**-09	4.50[.177]	3	2.400[.0945]	11.80[.465]	5.30[.209]
**13	6.10[.240]	5	4.000[.1575]	15.00[.591]	6.90[.272]
**25	6.10[.240]	5	4.000[.1575]	24.60[.969]	16.50[.650]
**37	18.10[.713]	20	16.000[.6299]	34.20[1.346]	14.10[.555]
-40	18.90[.744]	21	16.800[.6614]	36.60[1.441]	15.70[.618]
**49	22.90[.902]	26	20.800[.8189]	43.80[1.724]	18.90[.744]
-50	22.90[.902]	26	20.800[.8189]	44.60[1.756]	19.70[.776]
-60	26.90[1.059]	31	24.800[.9764]	52.60[2.071]	23.70[.933]
-70	26.90[1.059]	31	24.800[.9764]	60.60[2.386]	31.70[1.248]
-80	26.90[1.059]	31	24.800[.9764]	68.60[2.701]	39.70[1.563]
-90	26.90[1.059]	31	24.800[.9764]	76.60[3.016]	47.70[1.878]
-100	26.90[1.059]	31	24.800[.9764]	84.60[3.331]	55.70[2.193]

** = AVAILABLE ONLY WITH -01 CARD THICKNESS
■ = AVAILABLE ONLY WITH END OPTIONS -BL, -WT & -L2

FIG 2
FOR POSITIONS ■**-09, **13, **25, **37, -40, **49, -50, -60, -70, -80, -90, -100
HSEC8-160-01-XX-DV-A SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)

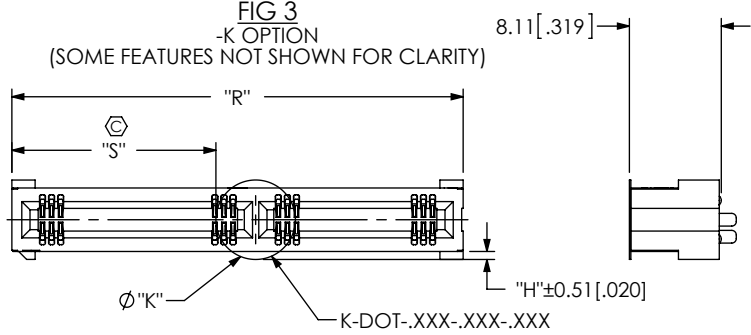
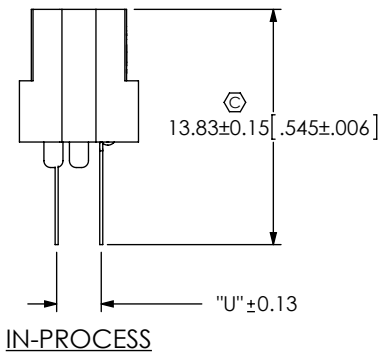


TABLE 3			
OPTION 2	No OF POS	"R"	"S"
NONE	-10 THRU -30	(No OF POS x 0.800[.0315]) + 4.600[.1811] REF	((("R" - "K") / 2) + /-0.51[.020])
	-09, -13, -25, -37, -40 THRU -100	(No OF POS x 0.800[.0315]) + 7.800[.3071] REF	
-WT	-10 THRU -30	(No OF POS x 0.800[.0315]) + 9.200[.3622] REF	
	-13, -25, -37, -40 THRU -100	(No OF POS x 0.800[.0315]) + 12.400[.4882] REF	
**L	-13, -25, -37, & -49	(No OF POS x 0.800[.0315]) + 18.400[.7244] REF	
**BL	-10 THRU -30	(No OF POS x 0.800[.0315]) + 15.850[.6240] REF	
	-09, -13, -25, -37, -40 THRU -100	(No OF POS x 0.800[.0315]) + 19.050[.7500] REF	
**PE	-10, -13, & -20	(No OF POS x 0.800[.0315]) + 7.000[.2756] REF	
**GR	-10, -20, -30	(No OF POS x 0.800[.0315]) + 4.600[.1811] REF	
	-40, -50, -60	(No OF POS x 0.800[.0315]) + 7.800[.3071] REF	
**L2	-09, -13, -25, -49	(No OF POS x 0.800[.0315]) + 11.800[.4646] REF	

** = AVAILABLE ONLY WITH -01 CARD THICKNESS

TABLE 6				
CARD THICKNESS	K-DOT-.XXX-.XXX-.XXX	"K"	"U"	"H"
-01	K-DOT-.276-.375-.005	7.01[.276]	2.61[.103]	0.705[.0278]
-03	K-DOT-.246-.375-.005	6.25[.246]	3.40[.134]	0.070[.0027]



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SHEET SCALE: 2.25:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY
DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX
BY: BRATCHER 01/24/03 SHEET 2 OF 8

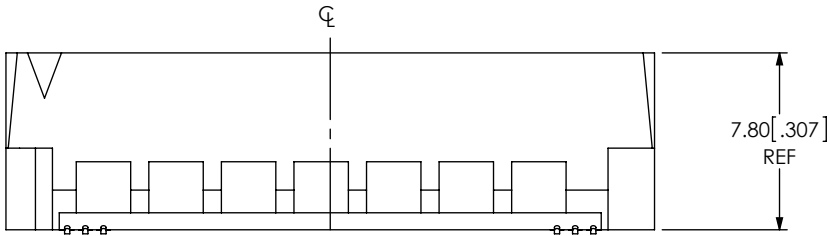


FIG 10
**NON-ALIGNMENT PIN OPTION
HSEC8-130-01-XX-DV SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)
(SOME FEATURES NOT SHOWN FOR CLARITY)

TABLE 9

CARD	OPTION 2	BODY	CONTACT	"P"	"Q"	"T"	"V"	"W"	"Y"
-01	-L	RHSEC8-XXX-01-DV-XX-L	C-188-02-X	1.75[.069]	5.60[.220]	7.00[.276]	0.56[.022]	5.60[.220]	4.26[.168]
	-L2	RHSEC8-XXX-01-DV-XX-L2	C-188-02-X					5.60[.220]	
	-BL	RHSEC8-XXX-01-DV-XX-BL	C-188-02-X					5.60[.220]	
	-GR	RHSEC8-XXX-01-DV-XX-GR	C-188-02-X					5.60[.220]	
	-PE	HSEC8-XXX-01-DV-A-PE	C-188-01-X					4.60[.180]	
	-WT	RHSEC8-XXX-01-DV-A-WT	C-188-02-X					5.60[.220]	
	NONE	RHSEC8-XXX-01-DV-XX	C-188-02-X					5.60[.220]	
-03	NONE	RHSEC8-XXX-03-DV-A	C-188-02-X	2.54[.100]	6.39[.252]	7.79[.307]	1.35[.053]	6.39[.252]	5.05[.199]
	-WT	RHSEC8-XXX-03-DV-A-WT	C-188-02-X						

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SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03 SHEET 3 OF 8

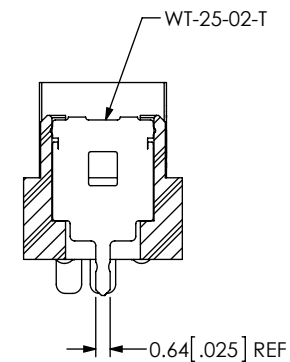
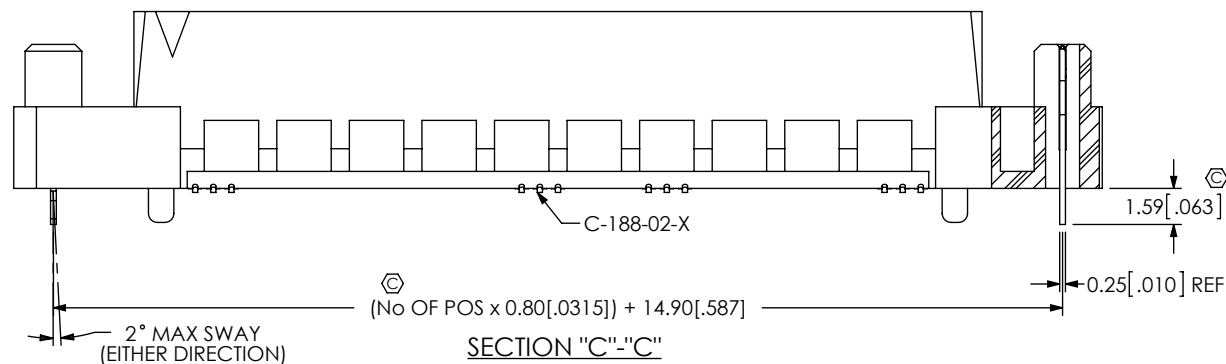
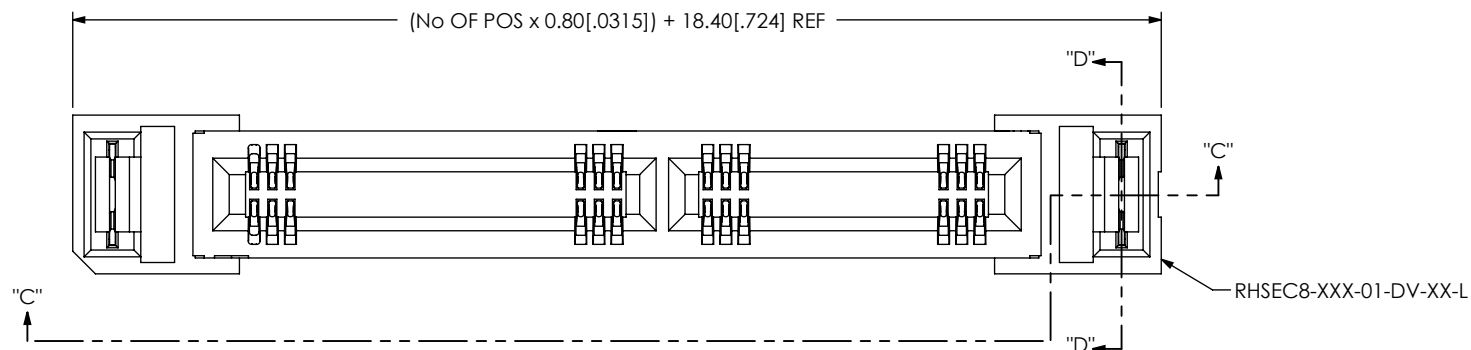


FIG 4
 **L: LATCHING OPTION
 HSEC8-137-01-XX-DV-A-L SHOWN
 AVAILABLE IN -13, -25, -37 & -49 POSITIONS ONLY
 (NOT AVAILABLE FOR -GR TYPE USE)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
 (SOME FEATURES NOT SHOWN FOR CLARITY)
 (** = AVAILABLE ONLY WITH -01 CARD THICKNESS)

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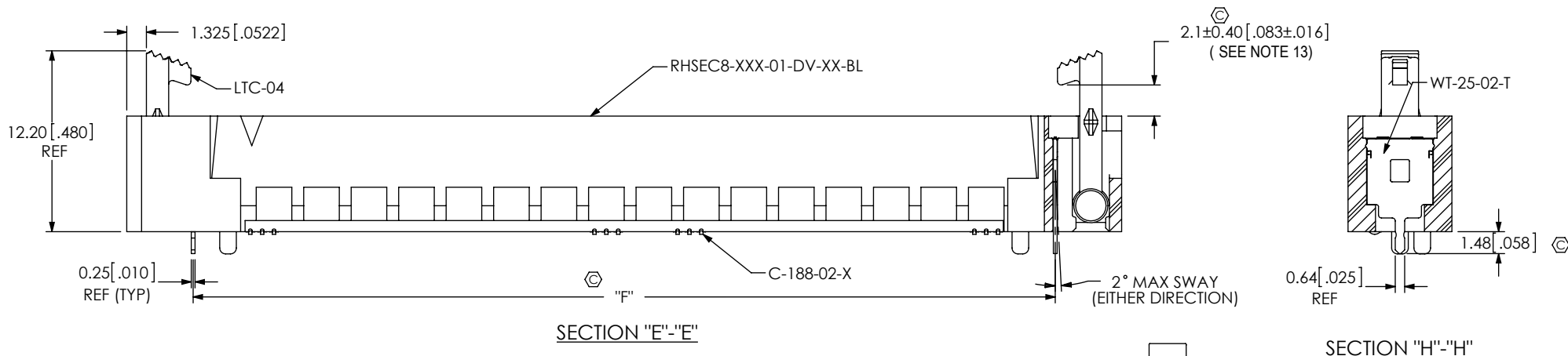
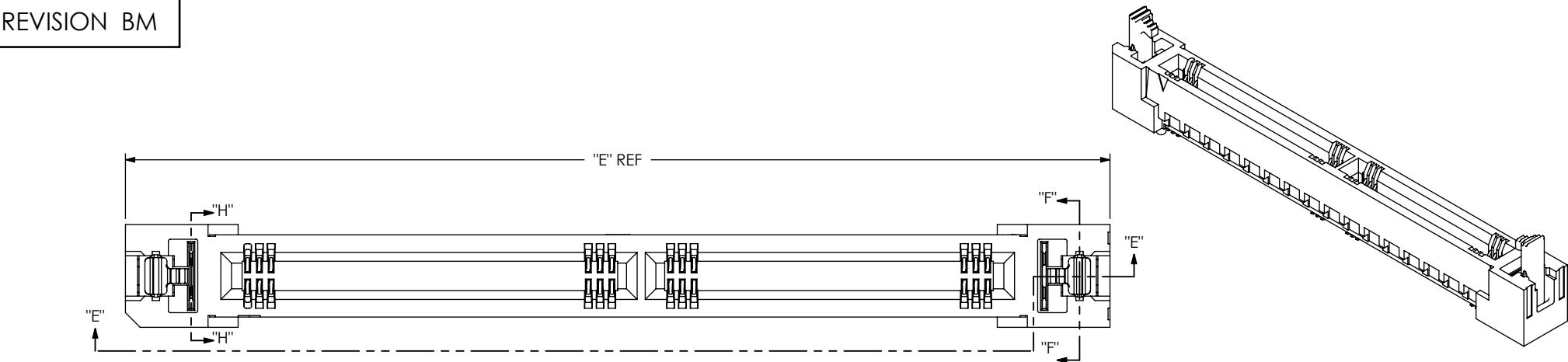


TABLE 4		
No OF POSITIONS	"E"	"F"
-09	26.25 [1.033]	17.30 [0.681]
-10	23.85 [0.939]	14.90 [0.587]
-13	29.45 [1.159]	20.50 [0.807]
-20	31.85 [1.254]	22.90 [0.902]
-25	39.05 [1.537]	30.10 [1.185]
-30	39.85 [1.569]	30.90 [1.217]
-37	48.65 [1.915]	39.70 [1.563]
-40	51.05 [2.010]	42.10 [1.657]
-49	58.25 [2.293]	49.30 [1.941]
-50	59.05 [2.325]	50.10 [1.972]
-60	67.05 [2.640]	58.10 [2.287]
-70	75.05 [2.955]	66.10 [2.602]
-80	83.05 [3.270]	74.10 [2.917]
-90	91.05 [3.585]	82.10 [3.232]
-100	99.05 [3.900]	90.10 [3.547]

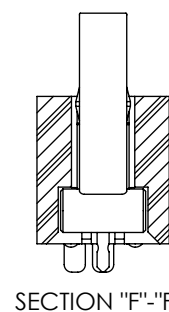


FIG 5
 **BL: BOARD LOCK OPTION
 HSEC8-160-01-XX-DV-A-BL SHOWN
 (NOT AVAILABLE FOR -GR TYPE USE)
 (FOR -09, -13, -25, 37, -40, -49, -50, -60, -70, -80, -90 & -100
 POSITIONS DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
 (FOR -10, -20 & -30 POSITIONS DIFFERENT AS SHOWN,
 OTHERWISE SAME AS FIG 1)
 (** = AVAILABLE ONLY WITH -01 CARD THICKNESS)
 (SOME FEATURES NOT SHOWN FOR CLARITY)
 (AVAILABLE IN ALL POSITIONS)

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	DESCRIPTION: 0.8mm HIGH SPEED EDGE CARD ASSEMBLY
	DWG. NO. HSEC8-1XXX-XX-XX-DV-X-XX
	BY: BRATCHER 01/24/03

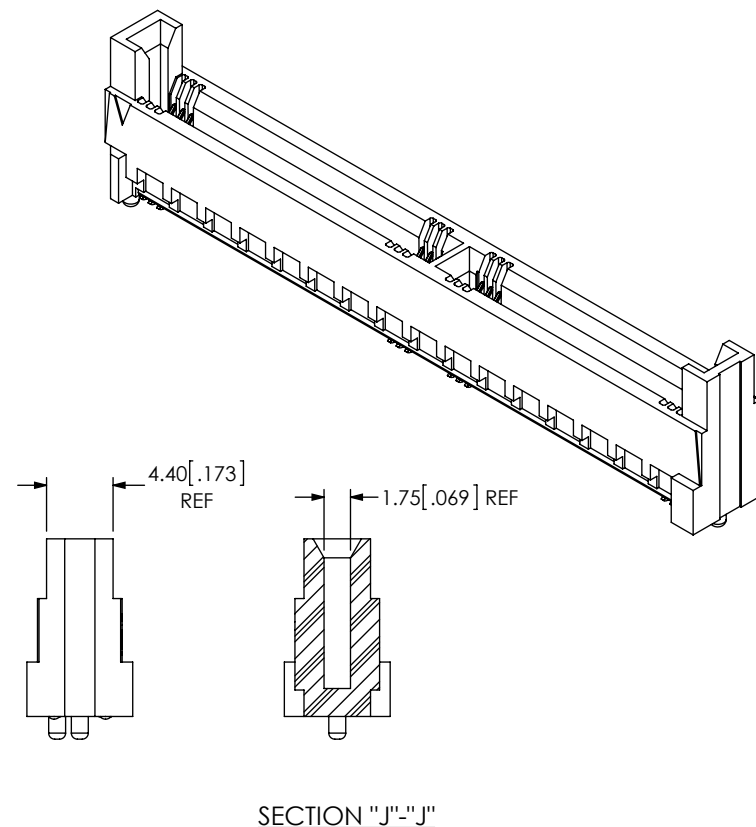
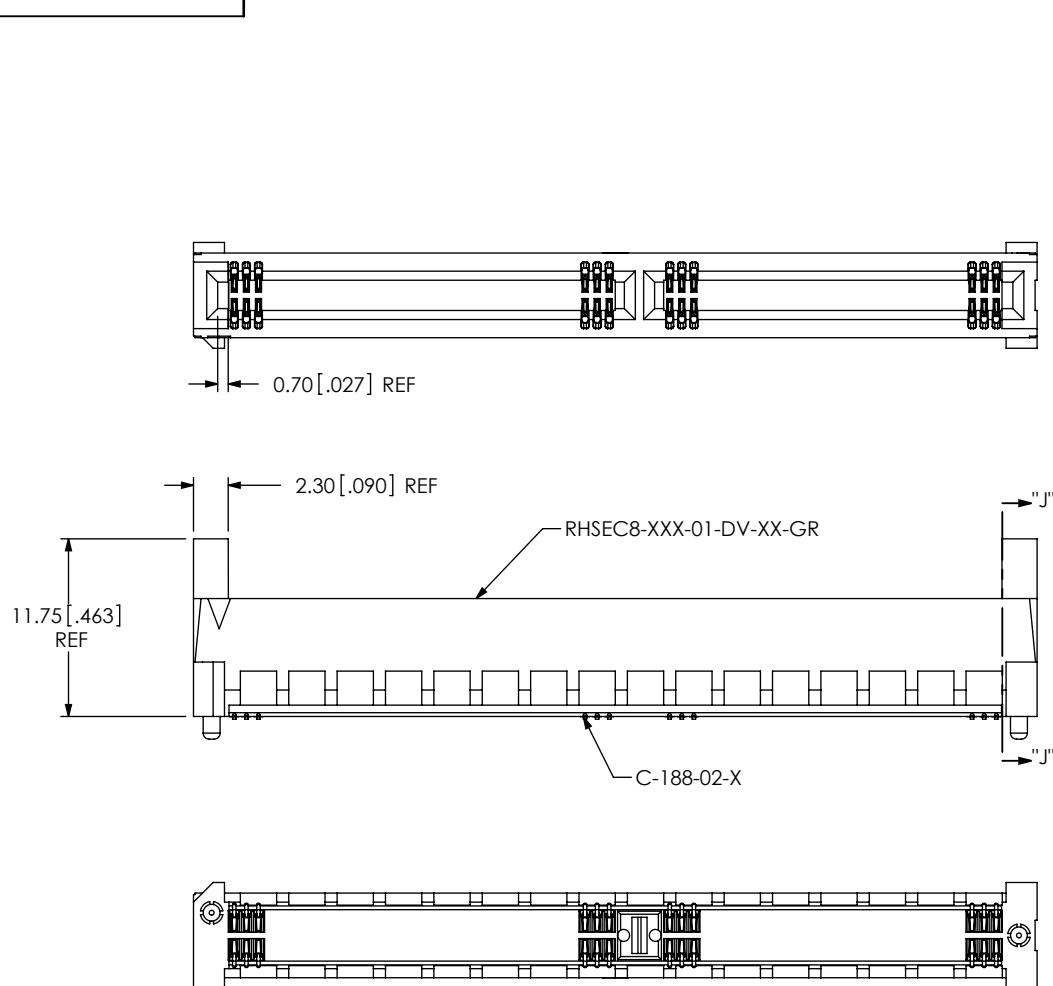


FIG 6
 **GR: GUIDE RAILS OPTION
 HSEC8-160-01-XX-DV-A-GR SHOWN
 AVAILABLE IN -10, -20, -30, -40, -50, & -60 POSITIONS ONLY
 (NOT AVAILABLE FOR -L; -BL TYPE USE)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
 (SOME FEATURES NOT SHOWN FOR CLARITY)
 (** = AVAILABLE ONLY WITH -01 CARD THICKNESS)

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SHEET SCALE: 2:1

samtec

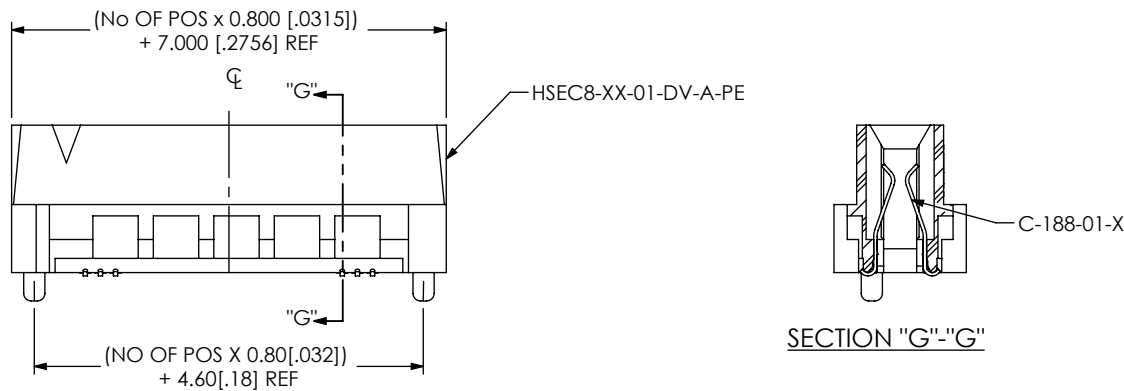
520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
 0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03

SHEET 6 OF 8



SECTION "G"-G"

FIG 7
 ** -PE: PASS THROUGH OPTION
 HSEC8-120-01-XX-DV-A-PE SHOWN
 AVAILABLE IN -10, *-13 & -20 POSITIONS ONLY
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
 (SOME FEATURES NOT SHOWN FOR CLARITY)
 ** = AVAILABLE ONLY WITH -01 CARD THICKNESS
 *-13 IS A ONE BANK PART

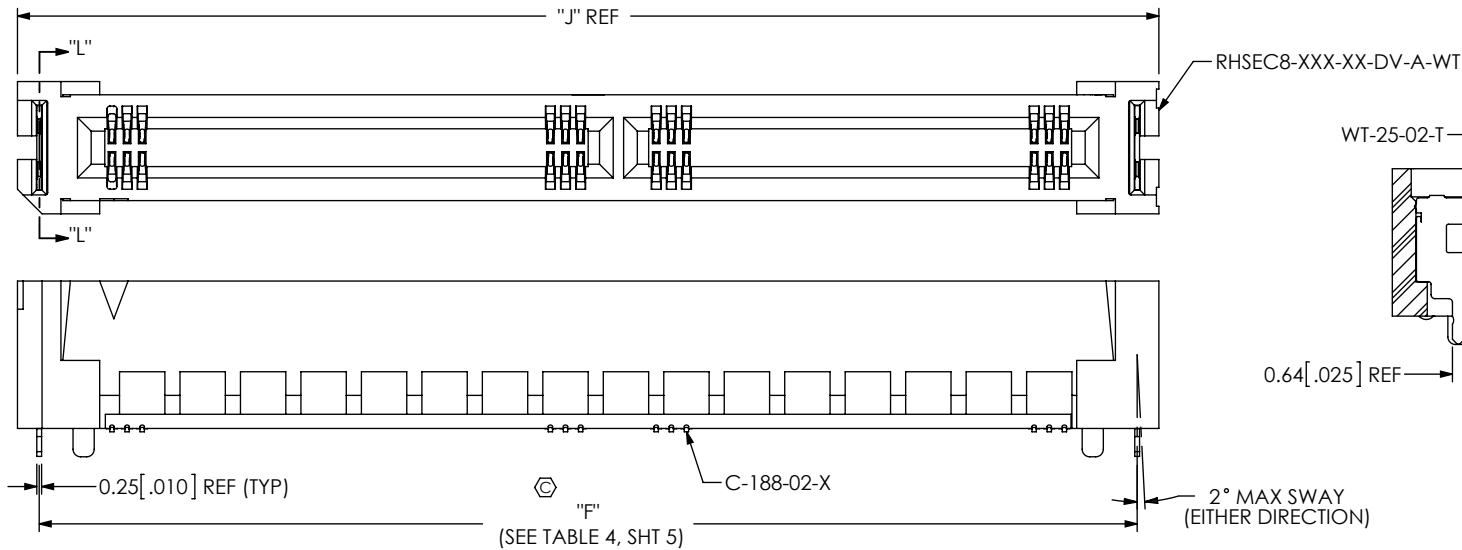


TABLE 7	
No OF POSITIONS	"J"
-09	19.60 [0.772]
-10	17.20 [0.677]
-13	22.80 [0.898]
-20	25.20 [0.992]
-25	32.40 [1.276]
-30	33.20 [1.307]
-37	42.00 [1.654]
-40	44.40 [1.748]
-49	51.60 [2.031]
-50	52.40 [2.063]
-60	60.40 [2.378]
-70	68.40 [2.693]
-80	76.40 [3.008]
-90	84.40 [3.323]
-100	92.40 [3.638]

FIG 8
 -WT: WELD TAB OPTION
 HSEC8-160-01-XX-DV-A-WT SHOWN
 AVAILABLE IN ALL POSITIONS
 (-A OPTION REQUIRED)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
 (SOME FEATURES NOT SHOWN FOR CLARITY)

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	DESCRIPTION: 0.8mm HIGH SPEED EDGE CARD ASSEMBLY
	DWG. NO. HSEC8-1XXX-XX-XX-DV-X-XX
	BY: BRATCHER 01/24/03

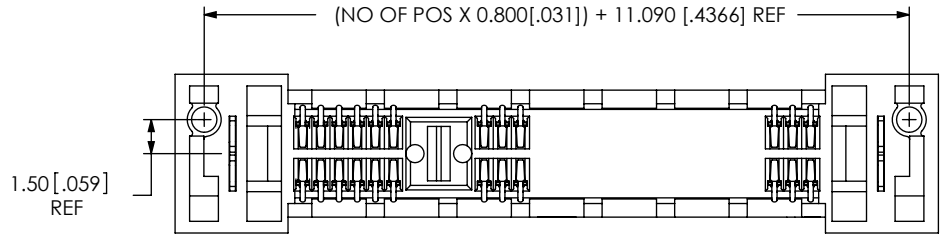
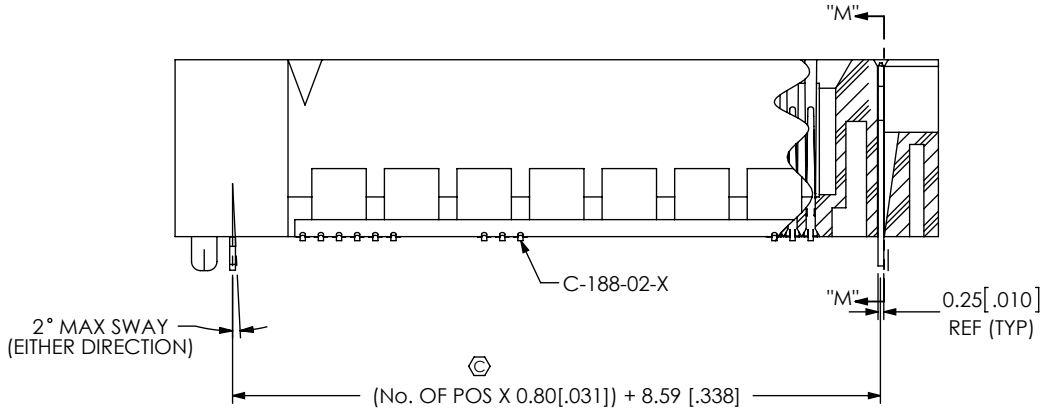
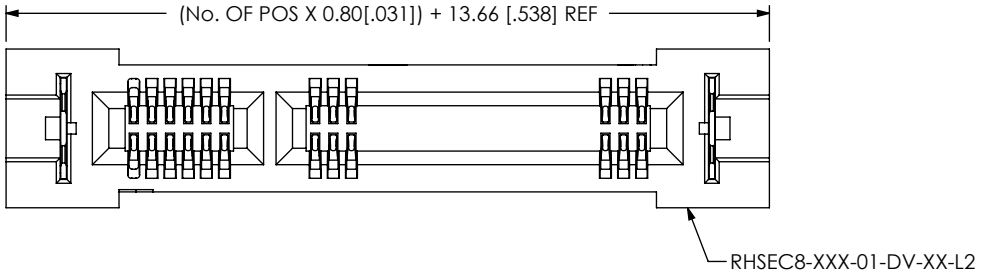
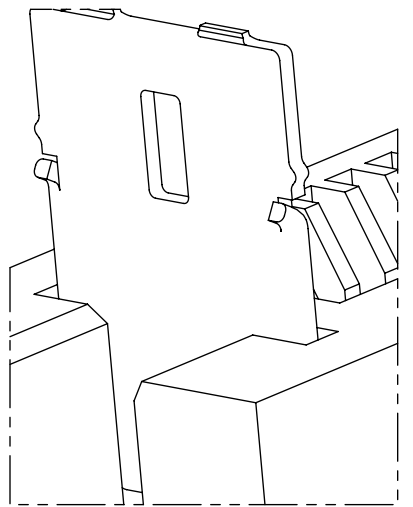
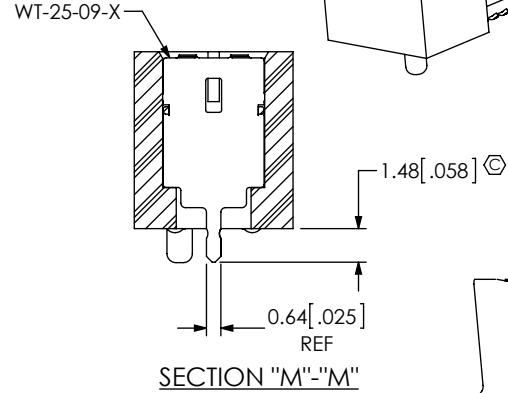
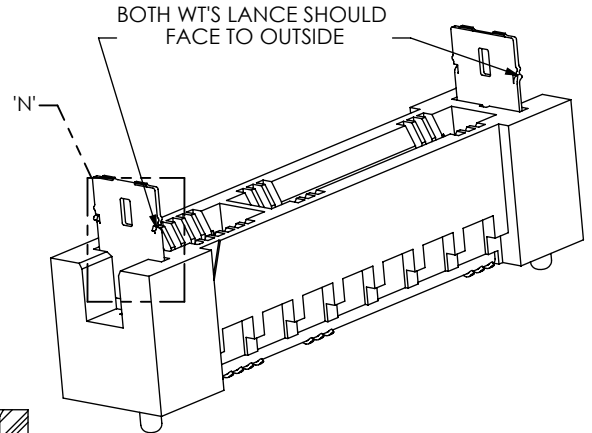


FIG 9
**-L2: ECDP LATCHING OPTION
HSEC8-125-01-XX-DV-A-L2 SHOWN
(AVAILABLE IN 9, 13, 25, & 49 POS ONLY)
(NOT AVAILABLE FOR -GR TYPE USE)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)
(SOME FEATURES NOT SHOWN FOR CLARITY)
(** = AVAILABLE ONLY WITH -01 CARD THICKNESS)



SCALE 10:1

c:\enterprisevault\DWG\MISC\MKTG\HSEC8-1XXX-XX-XX-DV-X-XX-MKT.SLDDRW

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DO NOT SCALE DRAWING

SHEET SCALE: 3:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.
HSEC8-1XXX-XX-XX-DV-X-XX

BY: BRATCHER 01/24/03 SHEET 8 OF 8

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Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com