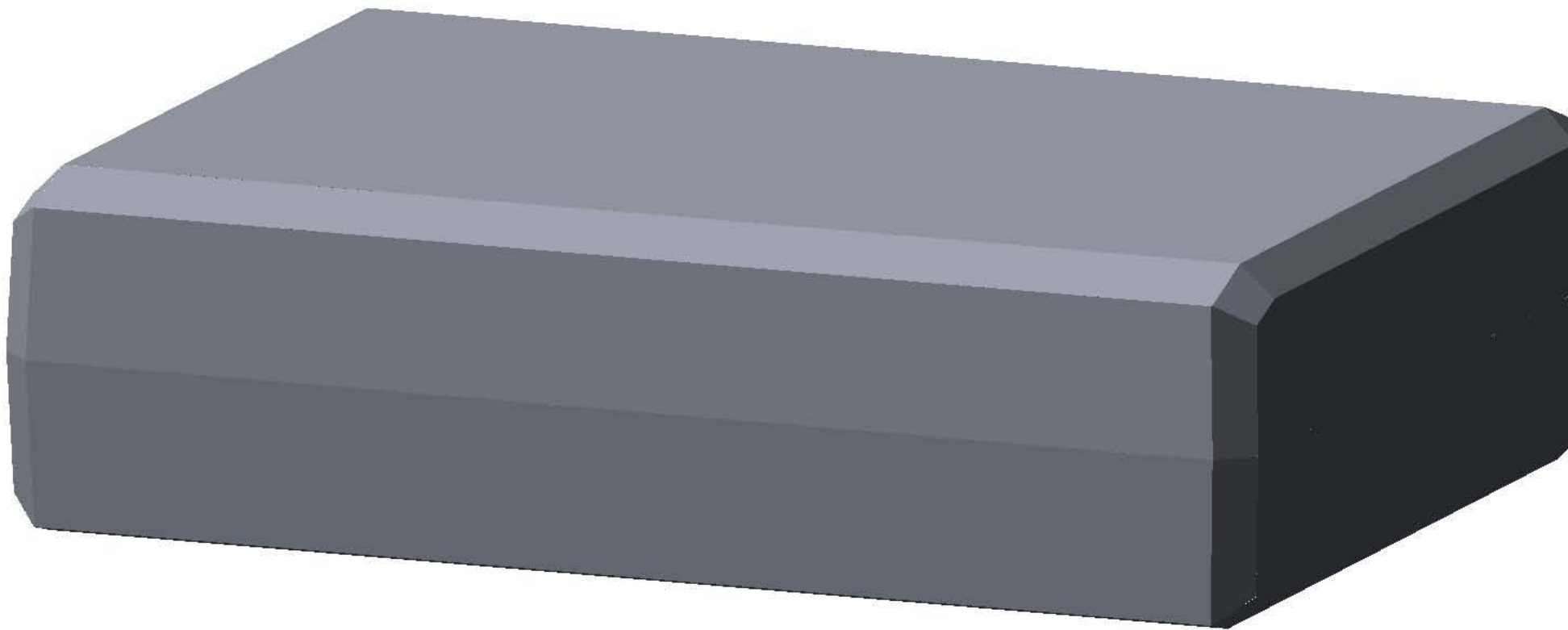
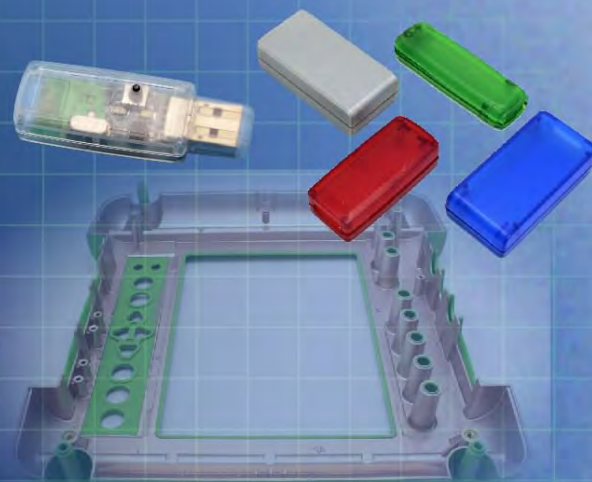




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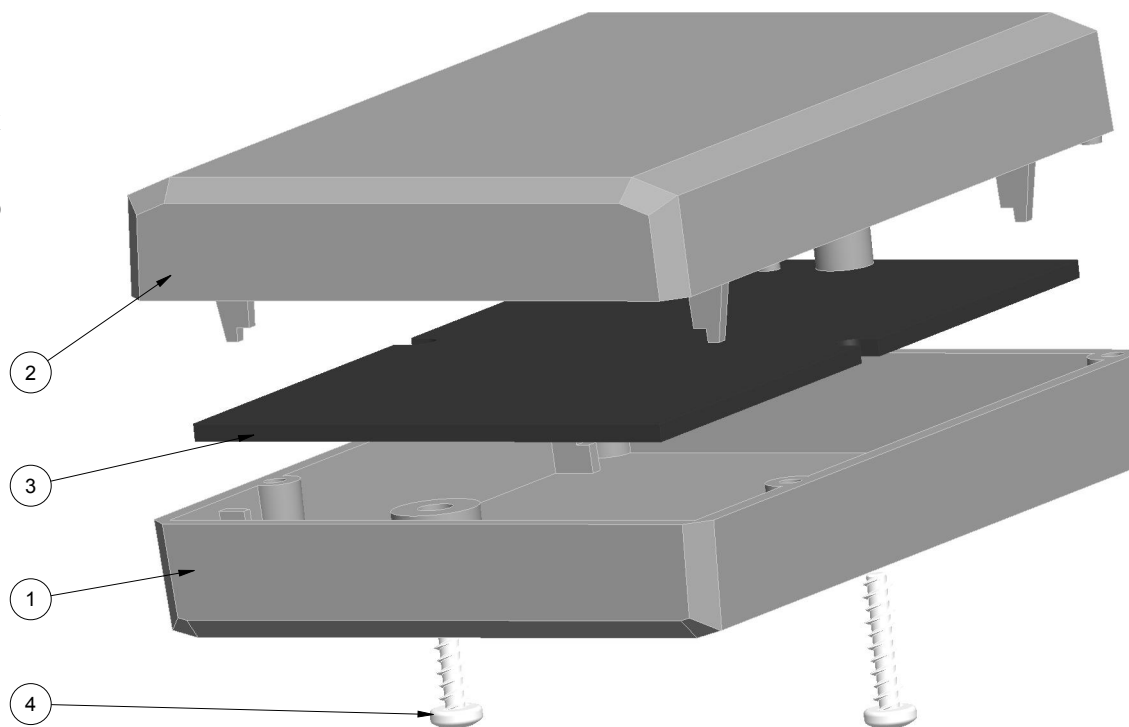
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NOTES: UNLESS OTHERWISE SPECIFIED

- CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
- EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11010.
- INTERIOR SURFACE TEXTURE TO BE: NONE.
- ALL INSIDE RADII .010R. ALL OUTSIDE RADII .020R MAX, UNLESS OTHERWISE SPECIFIED.
- ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
- ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED. MOUNTING SCREWS FOR THE PCB ARE CUSTOMER SUPPLIED.
- MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
- PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH CUSTOMER.

R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER	DR XXX	PRELIMINARY RELEASE	03-Oct-09	D.C.
B	M BOYER	N/A	CHANGE EXTERIOR	24-Oct-09	D.C.
C	M BOYER	N/A	RECESS AND CHAMFER ADJUSTMENTS	27-Oct-09	D.C.
D	M BOYER	N/A	REMOVE LABEL RECESS	30-Oct-09	D.C.
1.0	M BOYER	N/A	UPDATE TO AS-BUILT AND RELEASE	26-Mar-10	D.C.
2.0	M BOYER	2510	ADJUST POST HEIGHT	07-Jul-10	D.C.
2.1	R CRUZ	1014	UPDATE NOTES	17-Mar-14	



SCALE 1.500

4	SCREW_HILO-NO4X500	#4 HiLo x .500" SCREW	#4 HiLo x 1/2"	ZINK PLATED	2
3	312208_PCB	312208 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
2	312208_MALE	312208 MALE - STANDARD	ABS	BLACK-WHITE	1
1	312208_FEMALE	312208 FEMALE - STANDARD	ABS	BLACK-WHITE	1
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING

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Customer's Part No: 312208

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE		

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M BOYER

03-Oct-09

NEW AGE ENCLOSURES

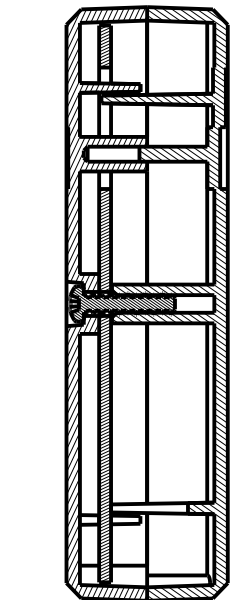
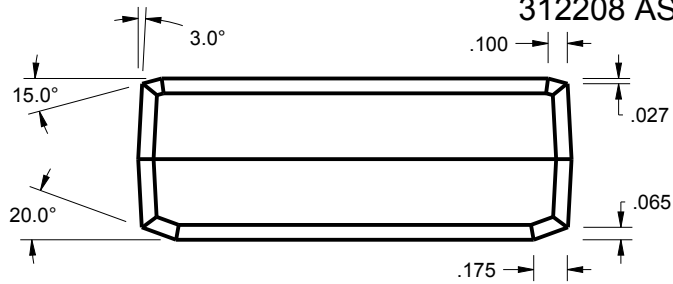
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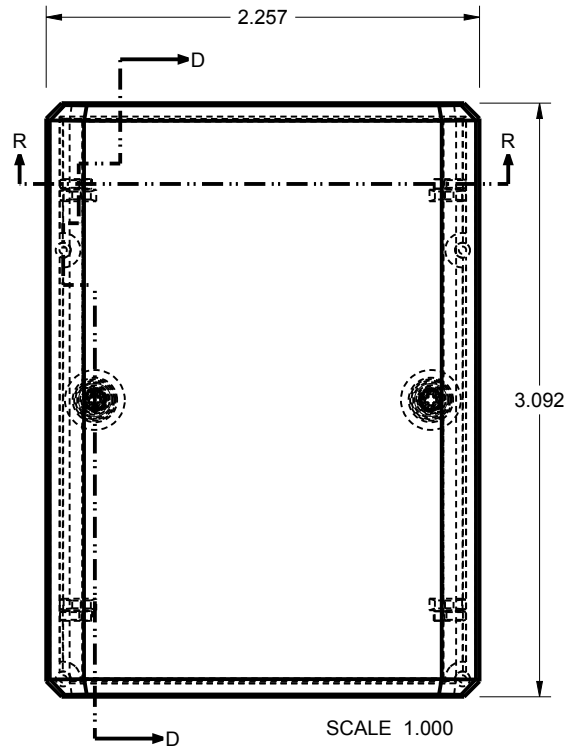
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SXX-312208 ASSEMBLY**

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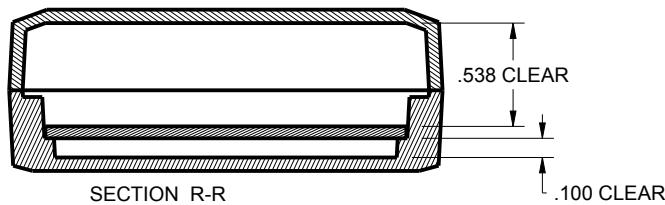
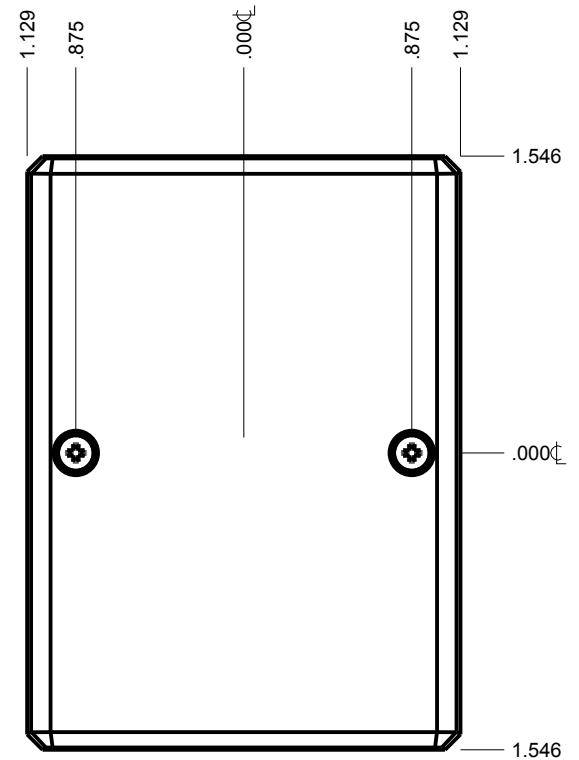
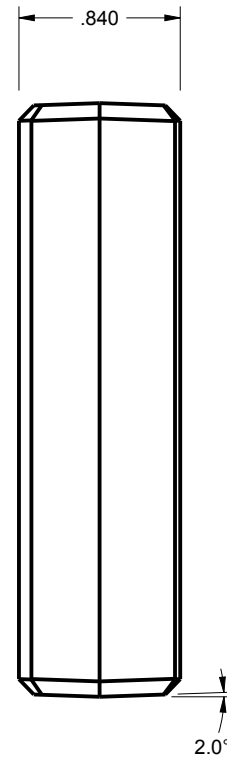
312208 ASSEMBLY



SECTION D-D



SCALE 1.000

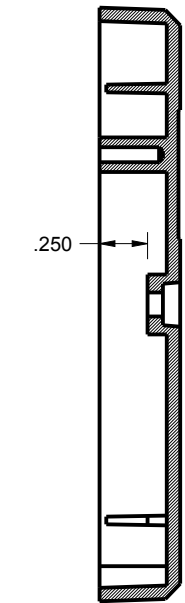
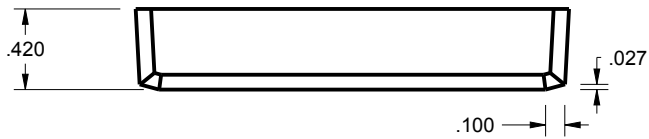


SECTION R-R

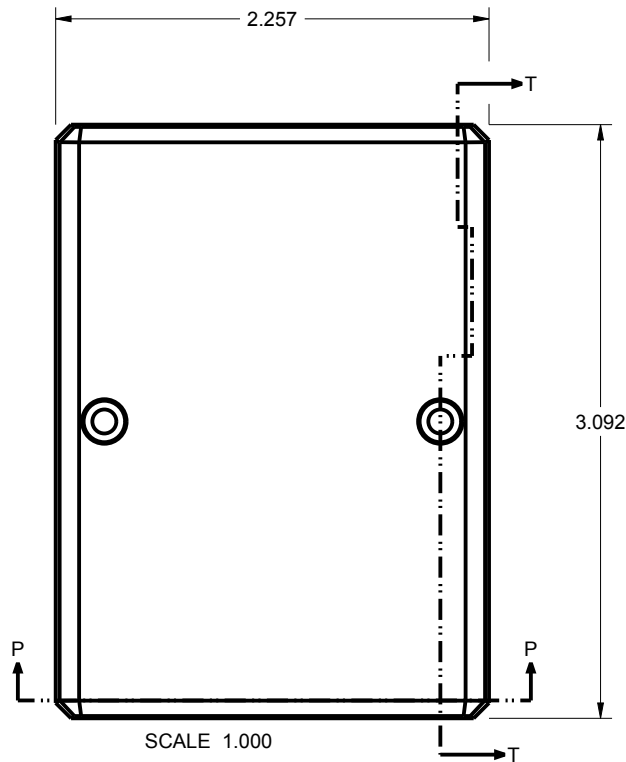
TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015 X.XXXX = .001	
X.XXX = .010 X.X° = 1°	
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SIZE	DRAWING NAME
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SHEET	REV.DOC
2 OF 6	2.1

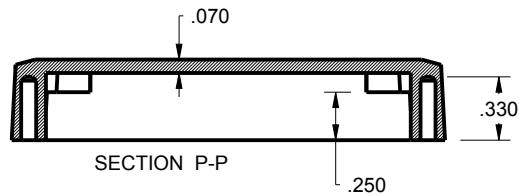
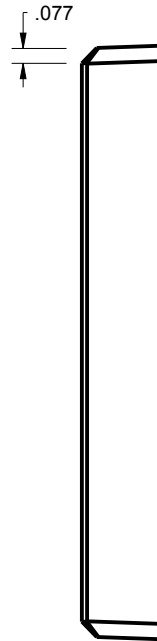
312208 FEMALE



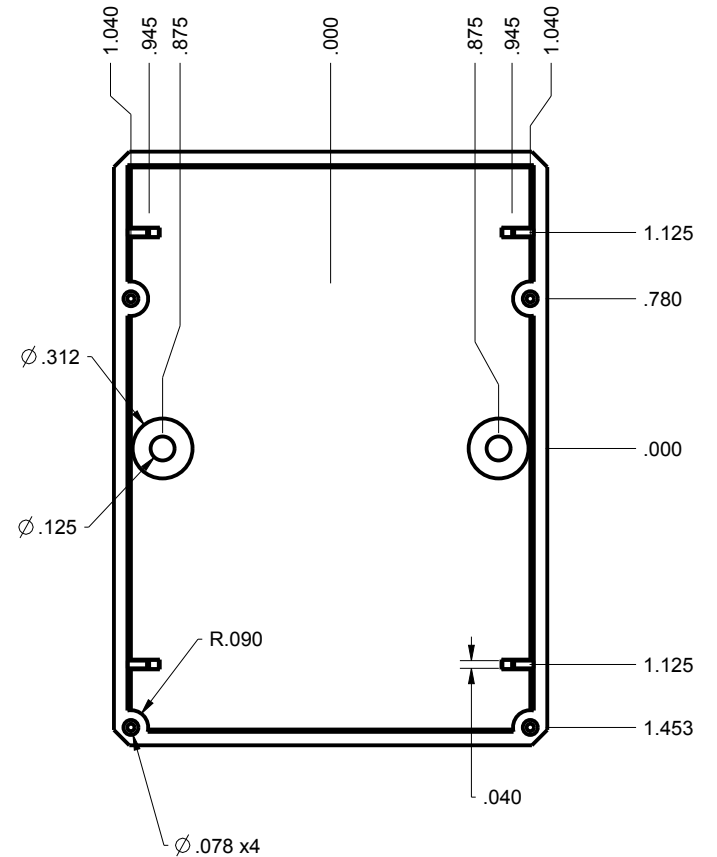
SECTION T-T



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SECTION P-P



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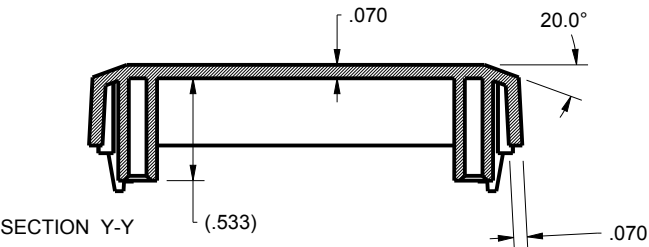
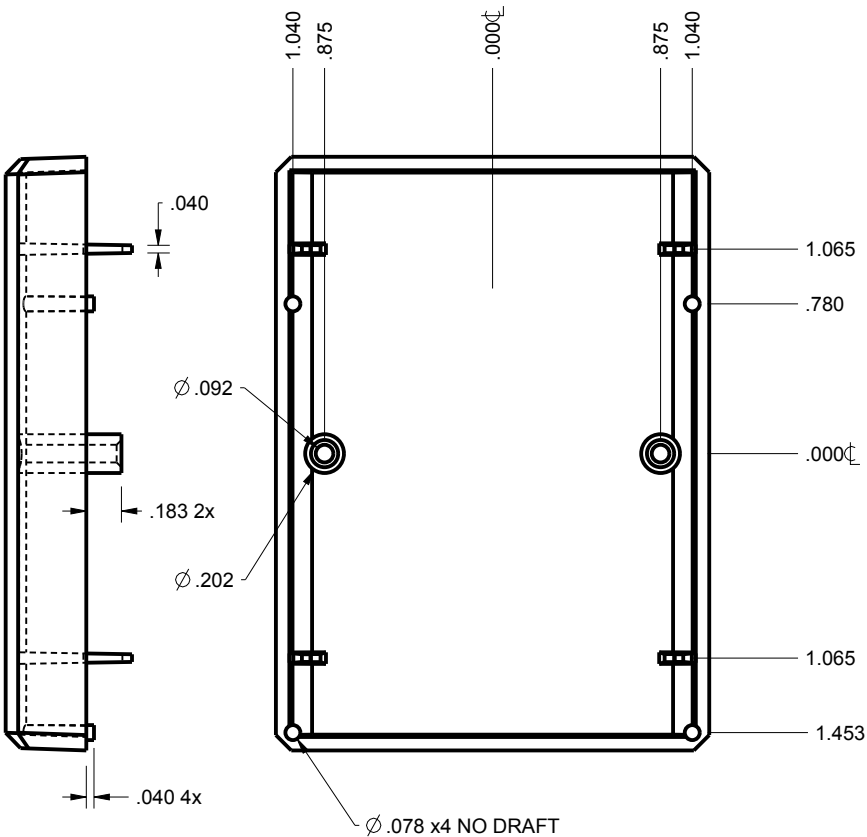
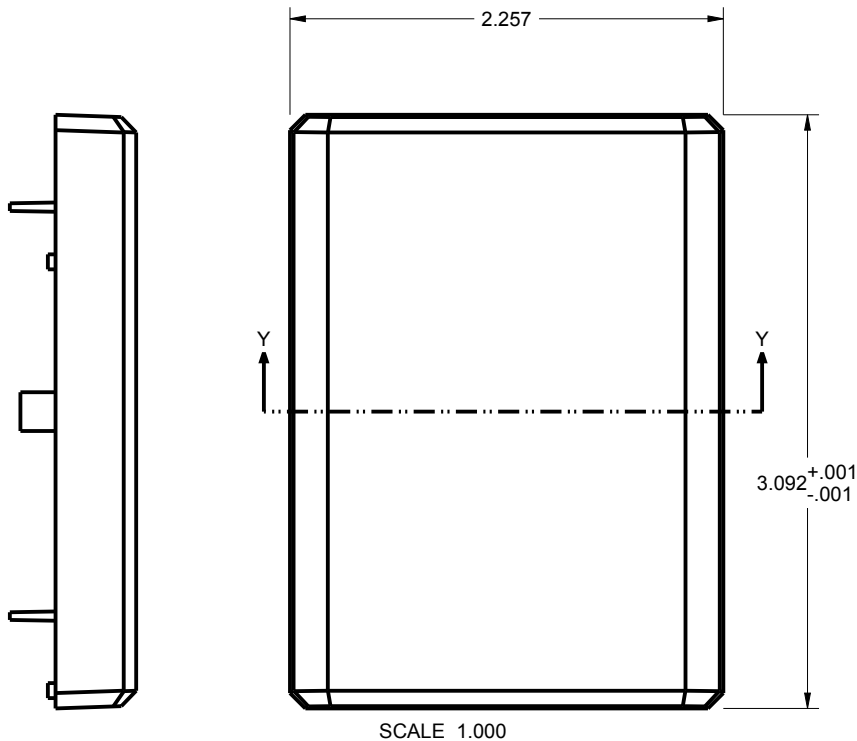
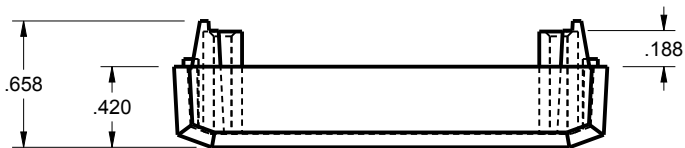
SIZE
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DRAWING NAME
312208_R2_1

SHEET
3 OF 6

REV.DOC
2.1

312208 MALE

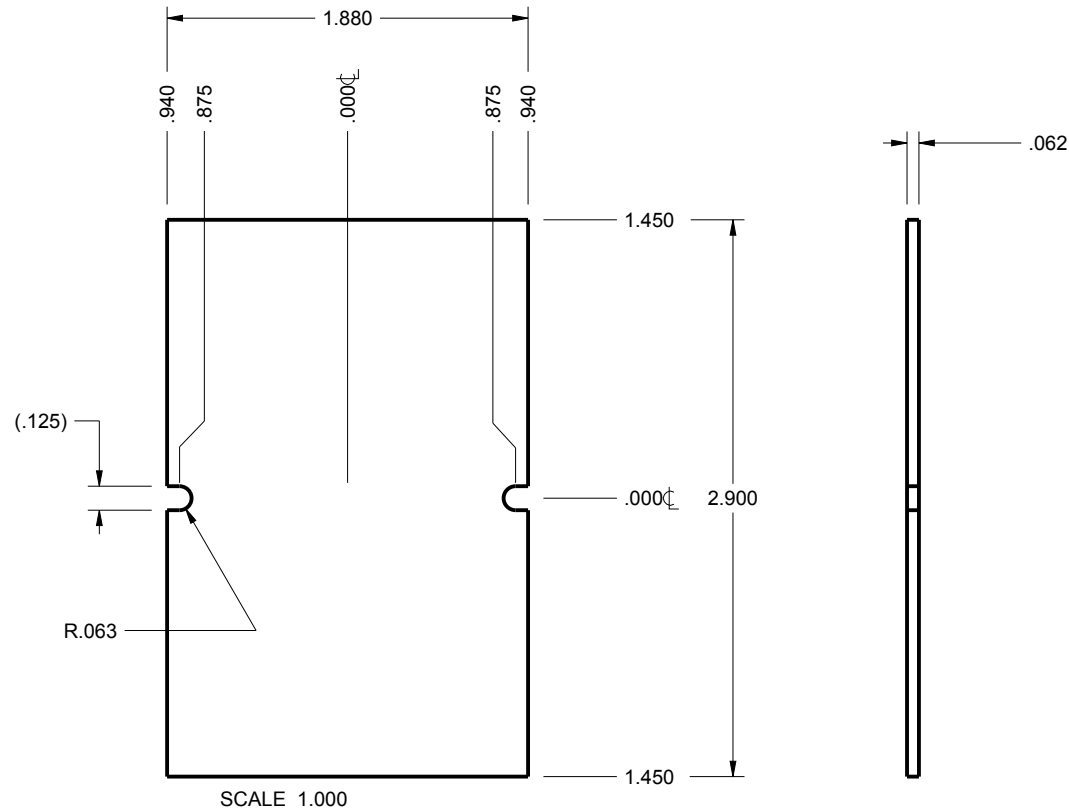


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		REV.DOC
		2.1

312208 PCB

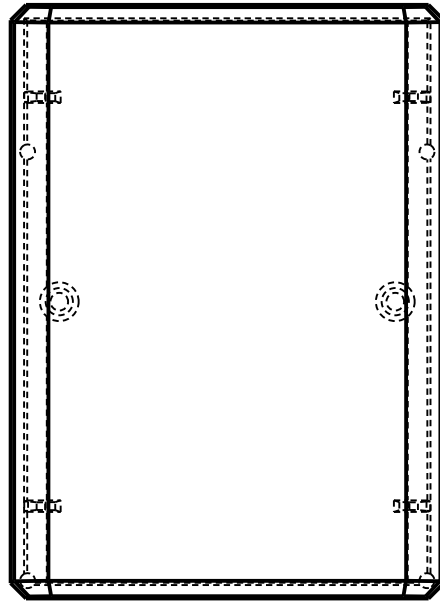
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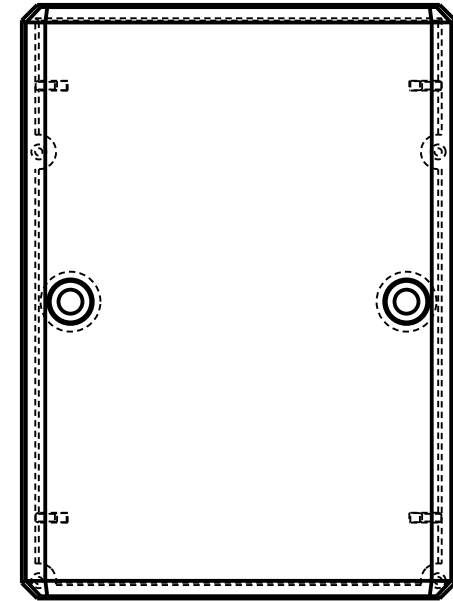
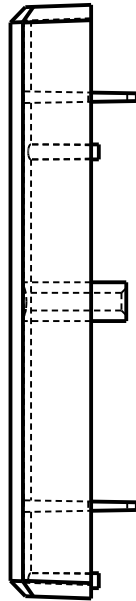
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2nd OPERATION DETAILS

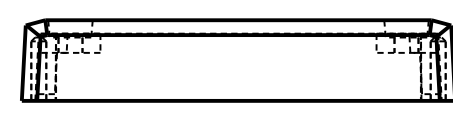
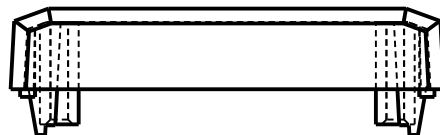
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312208 MALE
SCALE 1.000



312208 FEMALE
SCALE 1.000



SXX-312208-XXX MALE - ABS, BLACK

STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
1	-	T2 = .062" EM	189	-	-
2	-	T2 = .062" EM	189	-	-

SXX-312208-XXX FEMALE - ABS, BLACK

STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
4	-	T2 = .062" EM	189	-	-
5	-	T2 = .062" EM	189	-	-

SXX-312208-XXX MALE - ABS, BLACK

STEP	TYPE	FIXTURE	INK COLOR	CLICHE DESCRIPTION	CLICHE No.
1	PAD PRINT	189			CL1010 R1

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SIZE A	DRAWING NAME 312208_R2_1	SHEET 6 OF 6	REV.DOC 2.1
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