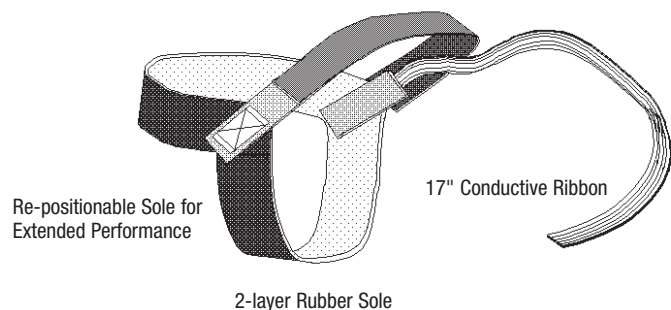


3M™ Heel Grounder HGC1M-EC Economy Heel Grounder

The Heel Grounder HGC1M-EC delivers cost-effective compliance for high-volume grounder use. It consists of a re-positionable, two-layer sole with a 17-inch multi-strand ribbon, which helps increase its durability.



WARNING:

All 3M Shoe Grounding Straps and Assemblies should not be used in areas where the individual may come in contact with electrical circuitry exceeding 250 volts.



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Specifications	Typical Value
Hook and Loop	3/4"
Sole Interior	Non-marking
Sole Exterior	<10 ⁵ ohms
Total Grounder*	1.0 x 10 ⁶

*Meets the requirements of ANSI/ESD S20.20-2007, EIA 625

*ESD-SP9.2

Part Numbers

HGC1M-EC	Economy Heel Grounder, 1 meg resistor
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How Heel Grounders Work

Heel grounders eliminate a charge on a person by electrically connecting the person to a grounded surface. A conductive ribbon placed inside the wearer's shoe or sock makes electrical contact with the skin through perspiration. The assembly contains a current-limiting resistor which protects the operator from accidental exposure to electricity. Heel grounders must be worn on both feet to maintain ground contact while walking.

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