150V

 $47m\Omega$ 

 $56m\Omega$ 

 $1.2\Omega$ 

21nC



#### **AUTOMOTIVE GRADE**

# AUIRF7675M2TR AUIRF7675M2TR1

DirectFET™ Power MOSFET ②

- Advanced Process Technology
- Optimized for Class D Audio Amplifier Applications
- Low Rds(on) for Improved Efficiency
- Low Qg for Better THD and Improved Efficiency
- Low Qrr for Better THD and Lower EMI
- Low Parasitic Inductance for Reduced Ringing and Lower EMI
- Delivers up to 250W per Channel into  $4\Omega$  with No Heatsink
- Dual Sided Cooling
- 175°C Operating Temperature
- Repetitive Avalanche Capability for Robustness and Reliability
- Lead free, RoHS and Halogen free

M2

 $V_{(BR)DSS}$ 

R<sub>DS(on)</sub>

R<sub>G (typical)</sub>

Q<sub>q (typical)</sub>

typ.

max.

L6



L8

Applicable DirectFET Outline and Substrate Outline ①

SB SC M2 M4

#### **Description**

The AUIRF7675M2TR/TR1 combines the latest Automotive HEXFET® Power MOSFET Silicon technology with the advanced DirectFET packaging platform to produce a best in class part for Automotive Class D audio amplifier applications. The DirectFET package is compatible with existing layout geometries used in power applications, PCB assembly equipment and vapor phase, infra-red or convection soldering techniques, when application note AN-1035 is followed regarding the manufacturing methods and processes. The DirectFET package allows dual sided cooling to maximize thermal transfer in automotive power systems.

This HEXFET Power MOSFET optimizes gate charge, body diode reverse recovery and internal gate resistance to improve key Class D audio amplifier performance factors such as efficiency, THD and EMI. Moreover the DirectFET packaging platform offers low parasitic inductance and resistance when compared to conventional wire bonded SOIC packages which improves EMI performance by reducing the voltage ringing that accompanies current transients.

These features combine to make this MOSFET a highly desirable component in Automotive Class D audio amplifier systems.

**Absolute Maximum Ratings** 

|   | Parameter  | Max.                     | Units |
|---|--|--------------------------|-------|
| V <sub>DS</sub>                         | Drain-to-Source Voltage  | 150                      | V     |
| $V_{GS}$                                | Gate-to-Source Voltage   | ± 20                     |       |
| I <sub>D</sub> @ T <sub>C</sub> = 25°C  | Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)⊕             | 18                       |       |
| I <sub>D</sub> @ T <sub>C</sub> = 100°C | Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)⊕             | 13                       | А     |
| I <sub>D</sub> @ T <sub>A</sub> = 25°C  | Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited) <sup>3</sup> | 4.4                      |       |
| I <sub>D</sub> @ T <sub>C</sub> = 25°C  | Continuous Drain Current, V <sub>GS</sub> @ 10V (Package Limited)              | 90                       |       |
| I <sub>DM</sub>                         | Pulsed Drain Current ®   | 72                       |       |
| P <sub>D</sub> @T <sub>C</sub> = 25°C   | Power Dissipation ④  | 45                       | w     |
| P <sub>D</sub> @T <sub>A</sub> = 25°C   | Power Dissipation ③  | 2.7                      | vv    |
| E <sub>AS</sub>                         | Single Pulse Avalanche Energy (Thermally Limited) ②                            | 59                       | mJ    |
| E <sub>AS</sub> (tested)                | Single Pulse Avalanche Energy Tested Value ©                                   | 170                      |       |
| I <sub>AR</sub>                         | Avalanche Current ①  | Coo Fig 10o 10b 15 16    | А     |
| E <sub>AR</sub>                         | Repetitive Avalanche Energy ①  | See Fig.18a, 18b, 15, 16 | mJ    |
| T <sub>P</sub>                          | Peak Soldering Temperature   | 270                      |       |
| TJ                                      | Operating Junction and   | -55 to + 175             | °C    |
| T <sub>STG</sub>                        | Storage Temperature Range  |                          |       |

#### **Thermal Resistance**

|                           | Parameter                 | Тур. | Max. | Units |
|---------------------------|---------------------------|------|------|-------|
| $R_{\theta JA}$           | Junction-to-Ambient ③     |      | 60   |       |
| $R_{\theta JA}$           | Junction-to-Ambient ®     | 12.5 |      |       |
| $R_{\theta JA}$           | Junction-to-Ambient ®     | 20   |      | °C/W  |
| R <sub>0J-Can</sub>       | Junction-to-Can ⊕®        |      | 3.3  |       |
| $R_{\theta J\text{-PCB}}$ | Junction-to-PCB Mounted   | 1.4  |      |       |
|                           | Linear Derating Factor 40 |      | 0.3  | W/°C  |

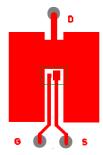
HEXFET® is a registered trademark of International Rectifier.

Static @ T<sub>.1</sub> = 25°C (unless otherwise specified)

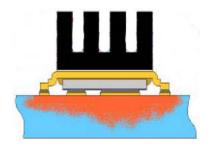
| Static @ T <sub>J</sub> = 25°C (unless otherwise specified)   |   |        |       |       |       |  |  |  |
|---|---|--------|-------|-------|-------|--|--|--|
|   | Parameter   | Min.   | Тур.  | Max.  | Units | Conditions   |  |  |
| BV <sub>DSS</sub>   | Drain-to-Source Breakdown Voltage                   | 150    |       |       | V     | $V_{GS} = 0V, I_D = 250\mu A$                                |  |  |
| $\Delta \mathrm{BV}_{\mathrm{DSS}}\!/\!\Delta T_{\mathrm{J}}$ | Breakdown Voltage Temp. Coefficient                 |        | 0.16  |       | V/°C  | Reference to 25°C, I <sub>D</sub> = 1mA                      |  |  |
| R <sub>DS(on)</sub>   | Static Drain-to-Source On-Resistance                |        | 47    | 56    | mΩ    | $V_{GS} = 10V, I_{D} = 11A                                 $ |  |  |
| $V_{GS(th)}$  | Gate Threshold Voltage                              | 3.0    | 4.0   | 5.0   | V     | $V_{DS} = V_{GS}, I_D = 100\mu A$                            |  |  |
| $\Delta V_{GS(th)}/\Delta T_J$                                | Gate Threshold Voltage Coefficient                  |        | -11   |       | mV/°C |  |  |  |
| gfs   | Forward Transconductance                            | 16     |       |       | S     | $V_{DS} = 50V, I_{D} = 11A$                                  |  |  |
| $R_{G}$   | Gate Resistance                                     |        | 1.2   | 5.0   | Ω     |  |  |  |
| I <sub>DSS</sub>  | Drain-to-Source Leakage Current                     |        |       | 20    | μΑ    | $V_{DS} = 150V, V_{GS} = 0V$                                 |  |  |
|   |   |        |       | 250   |       | $V_{DS} = 150V, V_{GS} = 0V, T_{J} = 125^{\circ}C$           |  |  |
| I <sub>GSS</sub>  | Gate-to-Source Forward Leakage                      |        |       | 100   | nA    | $V_{GS} = 20V$   |  |  |
|   | Gate-to-Source Reverse Leakage                      |        |       | -100  |       | V <sub>GS</sub> = -20V                                       |  |  |
| Dynamic Cl  | naracteristics @ T <sub>J</sub> = 25°C (unles       | s othe | rwise | state | d)    |  |  |  |
| $Q_g$   | Total Gate Charge                                   |        | 21    | 32    |       |  |  |  |
| Q <sub>gs1</sub>  | Pre-Vth Gate-to-Source Charge                       |        | 5.2   |       | 1     | $V_{DS} = 75V$   |  |  |
| $Q_{gs2}$   | Post-Vth Gate-to-Source Charge                      |        | 1.6   |       | nC    | $V_{GS} = 10V$   |  |  |
| $Q_{gd}$  | Gate-to-Drain Charge                                |        | 7.1   |       |       | $I_D = 11A$  |  |  |
| $Q_{godr}$  | Gate Charge Overdrive                               |        | 7.1   |       |       | See Fig. 6 and 17  |  |  |
| $Q_{sw}$  | Switch Charge (Q <sub>gs2</sub> + Q <sub>gd</sub> ) |        | 8.7   |       |       |  |  |  |
| Q <sub>oss</sub>  | Output Charge                                       |        | 8.8   |       | nC    | $V_{DS} = 16V, V_{GS} = 0V$                                  |  |  |
| t <sub>d(on)</sub>  | Turn-On Delay Time                                  |        | 10    |       |       | $V_{DD} = 75V, V_{GS} = 10V$ ⑦                               |  |  |
| t <sub>r</sub>  | Rise Time   |        | 13    |       |       | $I_D = 11A$  |  |  |
| t <sub>d(off)</sub>   | Turn-Off Delay Time                                 |        | 14    |       | ns    | $R_G=6.8\Omega$  |  |  |
| t <sub>f</sub>  | Fall Time   |        | 7.5   |       | Ī     |  |  |  |
| C <sub>iss</sub>  | Input Capacitance                                   |        | 1360  |       |       | $V_{GS} = 0V$  |  |  |
| C <sub>oss</sub>  | Output Capacitance                                  |        | 190   |       | pF    | $V_{DS} = 25V$   |  |  |
| C <sub>rss</sub>  | Reverse Transfer Capacitance                        |        | 41    |       |       | f = 1.0MHz   |  |  |
| C <sub>oss</sub>  | Output Capacitance                                  |        | 1210  |       |       | $V_{GS} = 0V, V_{DS} = 1.0V, f=1.0MHz$                       |  |  |
| C <sub>oss</sub>  | Output Capacitance                                  |        | 92    |       |       | $V_{GS} = 0V, V_{DS} = 120V, f=1.0MHz$                       |  |  |
|   |   |        |       |       |       |  |  |  |

# Diode Characteristics @ T<sub>J</sub> = 25°C (unless otherwise stated)

|                 | Parameter                 | Min. | Тур. | Max. | Units | Conditions                                    |
|-----------------|---------------------------|------|------|------|-------|---|
| Is              | Continuous Source Current |      |      | 18   |       | MOSFET symbol                                 |
|                 | (Body Diode)              |      |      | 10   | Α     | showing the                                   |
| I <sub>SM</sub> | Pulsed Source Current     |      |      | 72   |       | integral reverse                              |
|                 | (Body Diode) ⑤            |      |      | 12   |       | p-n junction diode.                           |
| V <sub>SD</sub> | Diode Forward Voltage     |      |      | 1.3  | V     | $T_J = 25^{\circ}C, I_S = 11A, V_{GS} = 0V$ ⑦ |
| t <sub>rr</sub> | Reverse Recovery Time     |      | 63   | 95   | ns    | $T_J = 25^{\circ}C, I_F = 11A, V_{DD} = 25V$  |
| Q <sub>rr</sub> | Reverse Recovery Charge   |      | 180  | 270  | nC    | di/dt = 100A/µs ⑦                             |



③ Surface mounted on 1 in. square Cu (still air).



Mounted to a PCB with small clip heatsink (still air)



 Mounted on minimum footprint full size board with metalized back and with small clip heatsink (still air)

# Qualification Information<sup>†</sup>

|                            |                  | Automotive   |  |  |
|----------------------------|------------------|--|--|--|
|                            |                  | (per AEC-Q101) <sup>††</sup>   |  |  |
| Qualification Level        |                  | Comments: This product has passed an Automotive qualification IR's Industrial and Consumer qualification level is granted by extension of the higher Automotive level. |  |  |
| Moisture Sensitivity Level |                  | SMALL CAN MSL1, 260°C  |  |  |
|                            | Machine Model    | Class M4 (+/-400V)   |  |  |
|                            |                  | AEC-Q101-002   |  |  |
|                            | Human Body Model | Class H1B (+/-1000V)   |  |  |
| ESD                        |                  | AEC-Q101-001   |  |  |
|                            | Charged Device   | Class HC4 (+/-1000V)   |  |  |
|                            | Model            | AEC-Q101-005   |  |  |
| RoHS Compliant             |                  | Yes  |  |  |

<sup>†</sup> Qualification standards can be found at International Rectifier's web site: <a href="http://www.irf.com">http://www.irf.com</a>

www.irf.com 3

<sup>††</sup> Exceptions to AEC-Q101 requirements are noted in the qualification report.

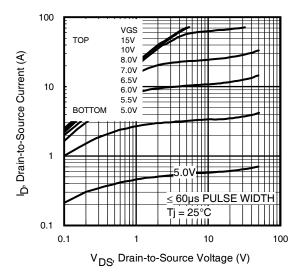
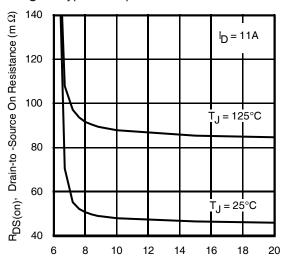


Fig 1. Typical Output Characteristics



V<sub>GS,</sub> Gate -to -Source Voltage (V) **Fig 3.** Typical On-Resistance vs. Gate Voltage

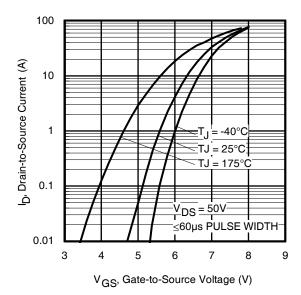


Fig 5. Typical Transfer Characteristics

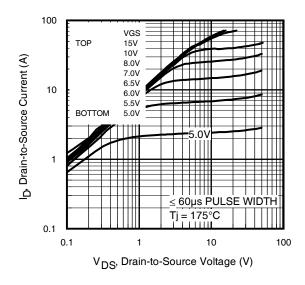


Fig 2. Typical Output Characteristics

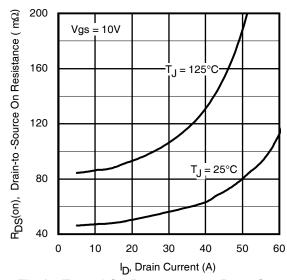
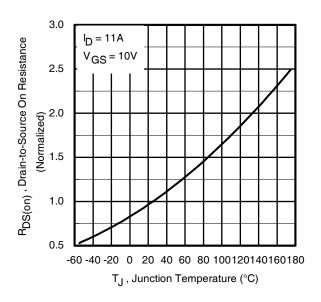
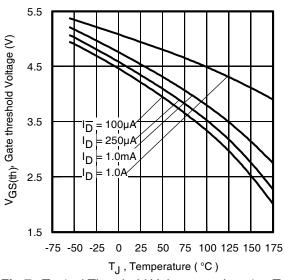


Fig 4. Typical On-Resistance vs. Drain Current



**Fig 6.** Normalized On-Resistance vs. Temperature www.irf.com



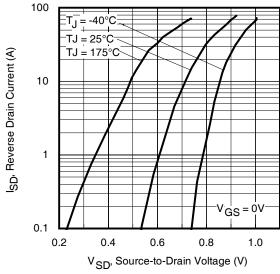
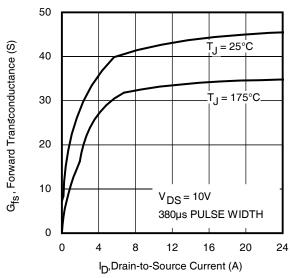


Fig 7. Typical Threshold Voltage vs. Junction Temperature

Fig 8. Typical Source-Drain Diode Forward Voltage



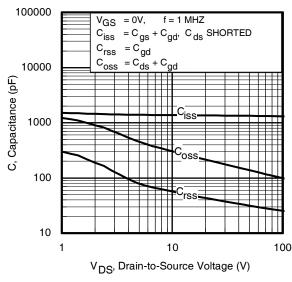
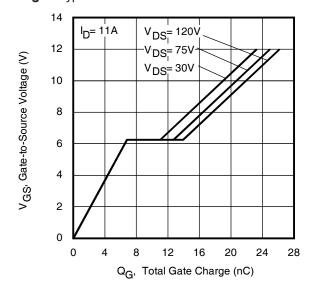


Fig 9. Typical Forward Transconductance Vs. Drain Current

Fig 10. Typical Capacitance vs.Drain-to-Source Voltage



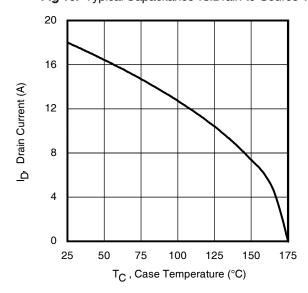


Fig.11 Typical Gate Charge vs.Gate-to-Source Voltage www.irf.com

Fig 12. Maximum Drain Current vs. Case Temperature 5

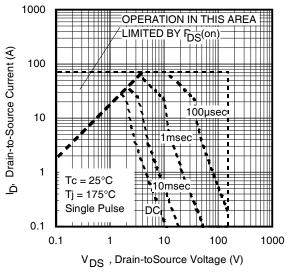


Fig 13. Maximum Safe Operating Area

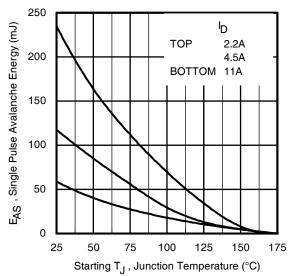


Fig 14. Maximum Avalanche Energy vs. Temperature

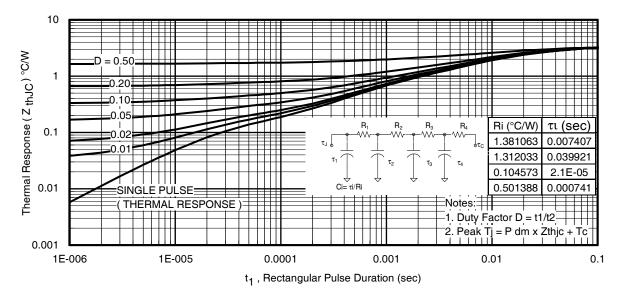


Fig 15. Maximum Effective Transient Thermal Impedance, Junction-to-Case

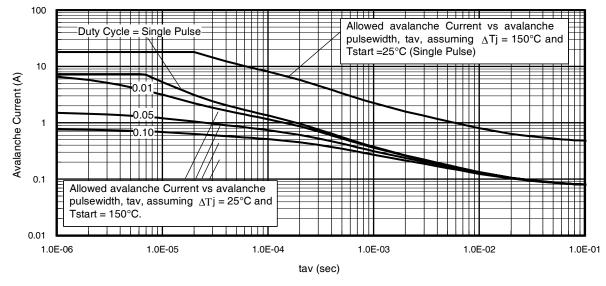


Fig 16. Typical Avalanche Current Vs.Pulsewidth

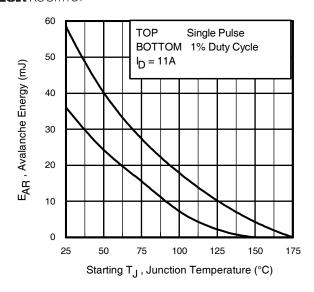


Fig 17. Maximum Avalanche Energy Vs. Temperature

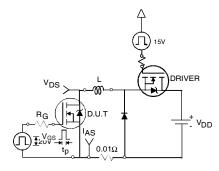


Fig 18a. Unclamped Inductive Test Circuit

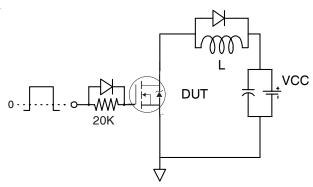


Fig 19a. Gate Charge Test Circuit

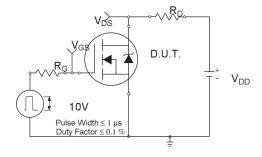


Fig 20a. Switching Time Test Circuit

Notes on Repetitive Avalanche Curves, Figures 16, 17: (For further info, see AN-1005 at www.irf.com)

- Avalanche failures assumption:
   Purely a thermal phenomenon and failure occurs at a temperature far in excess of T<sub>jmax</sub>. This is validated for every part type.
- Safe operation in Avalanche is allowed as long asT<sub>jmax</sub> is not exceeded.
- Equation below based on circuit and waveforms shown in Figures 18a, 18b.
- 4. P<sub>D (ave)</sub> = Average power dissipation per single avalanche pulse.
- 5. BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I<sub>av</sub> = Allowable avalanche current.
- 7.  $\Delta T$  = Allowable rise in junction temperature, not to exceed  $T_{jmax}$  (assumed as 25°C in Figure 16, 17).

t<sub>av =</sub> Average time in avalanche.

D = Duty cycle in avalanche =  $t_{av} \cdot f$ 

 $Z_{th,JC}(D, t_{av})$  = Transient thermal resistance, see figure 11)

$$\begin{split} P_{D\;(ave)} &= 1/2\;(\;1.3\text{-BV}\cdot I_{av}) = \triangle T/\;Z_{thJC}\\ I_{av} &= 2\triangle T/\;[1.3\text{-BV}\cdot Z_{th}]\\ E_{AS\;(AR)} &= P_{D\;(ave)}\cdot t_{av} \end{split}$$

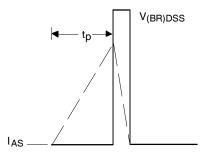


Fig 18b. Unclamped Inductive Waveforms

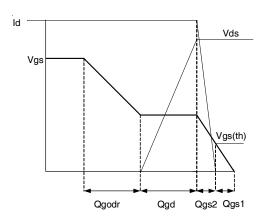


Fig 19b. Gate Charge Waveform

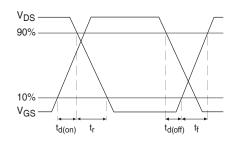
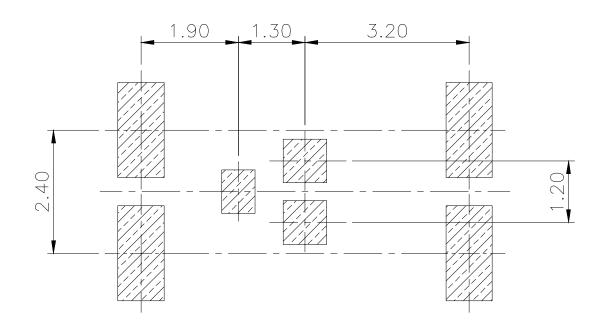
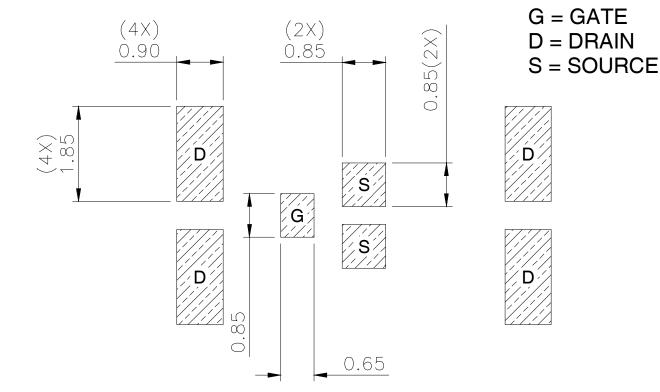


Fig 20b. Switching Time Waveforms

# DirectFET™ Board Footprint, M2 (Medium Size Can).

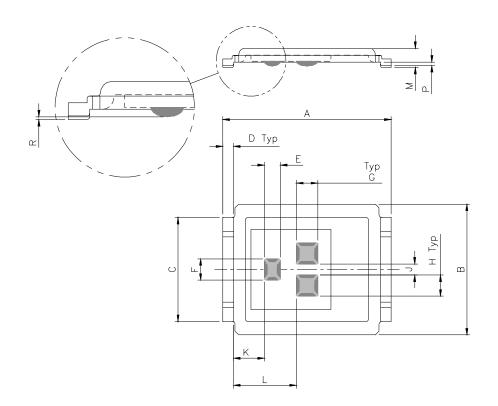
Please see AN-1035 for DirectFET assembly details and stencil and substrate design recommendations





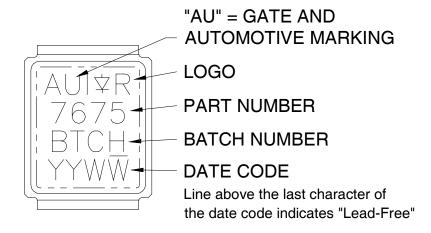
## DirectFET™ Outline Dimension, M2 Outline (Medium Size Can).

Please see AN-1035 for DirectFET assembly details and stencil and substrate design recommendations



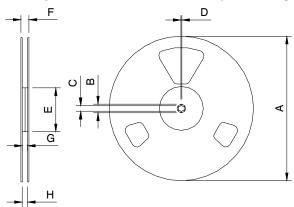
| DIMENSIONS |      |      |       |       |  |  |  |
|------------|------|------|-------|-------|--|--|--|
|            | ME   | ΓRIC | IMPE  | RIAL  |  |  |  |
| CODE       | MIN  | MAX  | MIN   | MAX   |  |  |  |
| Α          | 6.25 | 6.35 | 0.246 | 0.250 |  |  |  |
| В          | 4.80 | 5.05 | 0.189 | 0.201 |  |  |  |
| С          | 3.85 | 3.95 | 0.152 | 0.156 |  |  |  |
| D          | 0.35 | 0.45 | 0.014 | 0.018 |  |  |  |
| E          | 0.58 | 0.62 | 0.023 | 0.024 |  |  |  |
| F          | 0.78 | 0.82 | 0.031 | 0.032 |  |  |  |
| G          | 0.78 | 0.82 | 0.031 | 0.032 |  |  |  |
| Н          | 0.78 | 0.82 | 0.031 | 0.032 |  |  |  |
| ı          | N/A  | N/A  | N/A   | N/A   |  |  |  |
| J          | 0.38 | 0.42 | 0.015 | 0.017 |  |  |  |
| K          | 1.10 | 1.20 | 0.043 | 0.047 |  |  |  |
| L          | 2.30 | 2.40 | 0.090 | 0.094 |  |  |  |
| М          | 0.68 | 0.74 | 0.027 | 0.029 |  |  |  |
| Р          | 0.09 | 0.17 | 0.003 | 0.007 |  |  |  |
| R          | 0.02 | 0.08 | 0.001 | 0.003 |  |  |  |

# DirectFET™ Part Marking



www.irf.com 9

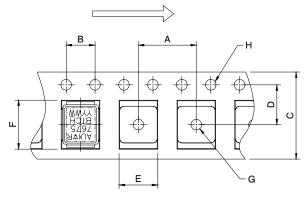
## Automotive DirectFET™ Tape & Reel Dimension (Showing component orientation).



NOTE: Controlling dimensions in mm Std reel quantity is 4800 parts. (ordered as AUIRF7675M2TR). For 1000 parts on 7" reel, order AUIRF7675M2TR1

|      | REEL DIMENSIONS |        |         |                       |        |       |       |       |  |
|------|-----------------|--------|---------|-----------------------|--------|-------|-------|-------|--|
| S.   | TANDARE         | OPTION | (QTY 48 | TR1 OPTION (QTY 1000) |        |       |       |       |  |
|      | ME              | TRIC   | IMP     | ERIAL                 | ME     | TRIC  | IMP   | ERIAL |  |
| CODE | MIN             | MAX    | MIN     |                       | MIN    | MAX   | MIN   | MAX   |  |
| Α    | 330.0           | N.C    | 12.992  |                       | 177.77 | N.C   | 6.9   | N.C   |  |
| В    | 20.2            | N.C    | 0.795   |                       | 19.06  | N.C   | 0.75  | N.C   |  |
| С    | 12.8            | 13.2   | 0.504   |                       | 13.5   | 12.8  | 0.53  | 0.50  |  |
| D    | 1.5             | N.C    | 0.059   |                       | 1.5    | N.C   | 0.059 | N.C   |  |
| Е    | 100.0           | N.C    | 3.937   |                       | 58.72  | N.C   | 2.31  | N.C   |  |
| F    | N.C             | 18.4   | N.C     |                       | N.C    | 13.50 | N.C   | 0.53  |  |
| G    | 12.4            | 14.4   | 0.488   |                       | 11.9   | 12.01 | 0.47  | N.C   |  |
| Н    | 11.9            | 15.4   | 0.469   |                       | 11.9   | 12.01 | 0.47  | N.C   |  |

#### LOADED TAPE FEED DIRECTION



NOTE: CONTROLLING DIMENSIONS IN MM

| DIMENSIONS |             |      |       |          |  |  |  |  |
|------------|-------------|------|-------|----------|--|--|--|--|
|            | MET         | TRIC | IMPE  | IMPERIAL |  |  |  |  |
| CODE       | MIN         | MAX  | MIN   | MAX      |  |  |  |  |
| Α          | 7.90        | 8.10 | 0.311 | 0.319    |  |  |  |  |
| В          | 3.90        | 4.10 | 0.154 | 0.161    |  |  |  |  |
| С          | 11.90 12.30 |      | 0.469 | 0.484    |  |  |  |  |
| D          | 5.45 5.55   |      | 0.215 | 0.219    |  |  |  |  |
| E          | 5.10 5.30   |      | 0.201 | 0.209    |  |  |  |  |
| F          | 6.50        | 6.70 | 0.256 | 0.264    |  |  |  |  |
| G          | 1.50        | N.C  | 0.059 | N.C      |  |  |  |  |
| Н          | 1.50        | 1.60 | 0.059 | 0.063    |  |  |  |  |

#### Notes:

- ① Click on this section to link to the appropriate technical paper.
- ② Click on this section to link to the DirectFET Website.
- ③ Surface mounted on 1 in. square Cu board, steady state.
- $\ensuremath{\mathfrak{G}}$   $T_C$  measured with thermocouple mounted to top (Drain) of part.
- © Starting  $T_J = 25$ °C, L = 1.33mH,  $R_G = 25Ω$ ,  $I_{AS} = 11$ A.
- Pulse width  $\leq$  400 $\mu$ s; duty cycle  $\leq$  2%.
- ® Used double sided cooling, mounting pad with large heatsink.
- Mounted on minimum footprint full size board with metalized back and with small clip heatsink.

International

TOR Rectifier

# AUIRF7675M2TR/TR1

#### **IMPORTANT NOTICE**

Unless specifically designated for the automotive market, International Rectifier Corporation and its subsidiaries (IR) reserve the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or services without notice. Part numbers designated with the "AU" prefix follow automotive industry and / or customer specific requirements with regards to product discontinuance and process change notification. All products are sold subject to IR's terms and conditions of sale supplied at the time of order acknowledgment.

IR warrants performance of its hardware products to the specifications applicable at the time of sale in accordance with IR's standard warranty. Testing and other quality control techniques are used to the extent IR deems necessary to support this warranty. Except where mandated by government requirements, testing of all parameters of each product is not necessarily performed.

IR assumes no liability for applications assistance or customer product design. Customers are responsible for their products and applications using IR components. To minimize the risks with customer products and applications, customers should provide adequate design and operating safeguards.

Reproduction of IR information in IR data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. Reproduction of this information with alterations is an unfair and deceptive business practice. IR is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of IR products or serviced with statements different from or beyond the parameters stated by IR for that product or service voids all express and any implied warranties for the associated IR product or service and is an unfair and deceptive business practice. IR is not responsible or liable for any such statements.

IR products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or in other applications intended to support or sustain life, or in any other application in which the failure of the IR product could create a situation where personal injury or death may occur. Should Buyer purchase or use IR products for any such unintended or unauthorized application, Buyer shall indemnify and hold International Rectifier and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that IR was negligent regarding the design or manufacture of the product.

IR products are neither designed nor intended for use in military/aerospace applications or environments unless the IR products are specifically designated by IR as military-grade or "enhanced plastic." Only products designated by IR as military-grade meet military specifications. Buyers acknowledge and agree that any such use of IR products which IR has not designated as military-grade is solely at the Buyer's risk, and that they are solely responsible for compliance with all legal and regulatory requirements in connection with such use.

IR products are neither designed nor intended for use in automotive applications or environments unless the specific IR products are designated by IR as compliant with ISO/TS 16949 requirements and bear a part number including the designation "AU". Buyers acknowledge and agree that, if they use any non-designated products in automotive applications, IR will not be responsible for any failure to meet such requirements

For technical support, please contact IR's Technical Assistance Center <a href="http://www.irf.com/technical-info/">http://www.irf.com/technical-info/</a>

**WORLD HEADQUARTERS:** 

233 Kansas St., El Segundo, California 90245 Tel: (310) 252-7105

# AMEYA360 Components Supply Platform

## **Authorized Distribution Brand:**

























#### Website:

Welcome to visit www.ameya360.com

#### Contact Us:

## > Address:

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd Minhang District, Shanghai , China

#### > Sales:

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

## Customer Service :

Email service@ameya360.com

# Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com