# **Micro-Stepping Motor Driver**

#### Introduction

The AMIS-30521/NCV70521 is a micro-stepping stepper motor driver for bipolar stepper motors. The chip is connected through I/O pins and a SPI interface with an external microcontroller. The AMIS-30521/NCV70521 contains a current-translation table. It takes the next micro-step depending on the clock signal on the "NXT" input pin and the status of the "DIR" (= direction) register or input pin. The chip provides a so-called "Speed and Load Angle" output. This allows the creation of stall detection algorithms and control loops based on load-angle to adjust torque and speed. It is using a proprietary PWM algorithm for reliable current control.

The AMIS-30521/NCV70521 is implemented in I<sup>2</sup>T100 technology, enabling both high voltage analog circuitry and digital functionality on the same chip. The chip is fully compatible with the automotive voltage requirements.

The 521 is ideally suited for general purpose stepper motor applications in the automotive, industrial, medical and marine environment. The AMIS-30521 is intended for use in industrial applications. The NCV70521 version is qualified for use in automotive applications.

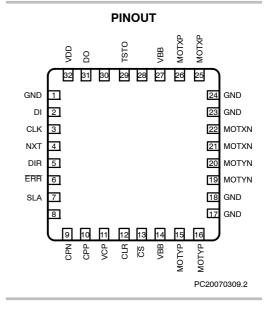
#### **Features**

- Dual H-Bridge for 2 Phase Stepper Motors
- Programmable Peak-Current Up to 1.2 A Continuous (1.5 A Short Time), Using a 5-Bit Current DAC
- On-Chip Current Translator
- SPI Interface
- Speed and Load–Angle Output
- 7 Step Modes from Full Step-up to 32 Micro-Steps
- Fully Integrated Current-Sense
- PWM Current Control with Automatic Selection of Fast and Slow Decay
- Low EMC PWM with Selectable Voltage Slopes
- Active Flyback Diodes
- Full Output Protection and Diagnosis
- Thermal Warning and Shutdown
- Digital IO's Compatible with 5 V and 3.3 V Microcontrollers
- NCV Prefix for Automotive and Other Applications Requiring Site and Control Changes
- These are Pb-Free Devices\*



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#### **ORDERING INFORMATION**

See detailed ordering and shipping information in the package dimensions section on page 26 of this data sheet.

<sup>\*</sup>For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

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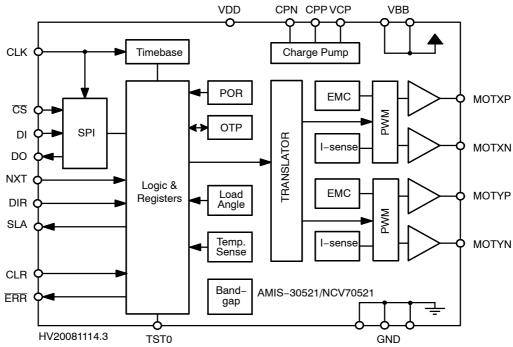


Figure 1. Block Diagram AMIS-30521/NCV70521

**Table 1. PIN DESCRIPTION** 

Name Pin		Description	Type	Equivalent Schematic
GND	1	Ground	Supply	
DI	2	SPI Data In	Digital Input	Type 2
CLK	3	SPI Clock Input	Digital Input	Type 2
NXT	4	Next Micro-Step Input	Digital Input	Type 2
DIR	5	Direction Input	Digital Input	Type 2
ERR	6	Error Output (Open Drain)	Digital Output	Type 4
SLA	7	Speed Load Angle Output	Analog Output	Type 5
/	8	No Function (to be Tied to Ground)		
CPN	9	Negative Connection of Charge Pump Capacitor	High Voltage	
CPP	10	Positive Connection of Charge Pump Capacitor	High Voltage	
VCP	11	Charge-Pump Filter-Capacitor	High Voltage	
CLR	12	"Clear" = Chip Reset Input	Digital Input	Type 1
CS	13	SPI Chip Select Input	Digital Input	Type 2
VBB	14	High Voltage Supply Input	Supply	Type 3
MOTYP	15, 16	Positive End of Phase Y Coil Output	Driver Output	
GND	17, 18	Ground	Supply	
MOTYN	19, 20	Negative End of Phase Y coil Output	Driver Output	
MOTXN	21, 22	Negative End of Phase X coil Output	Driver Output	
GND	23, 24	Ground	Supply	
MOTXP	25, 26	Positive End of Phase X Coil Output	Driver Output	
VBB	27	High Voltage Supply Input	Supply	Type 3
/	28	No Function (Has to be Left Open in Normal Condition)		
TST0	29	Test pin input (to be Tied to Ground in Normal Operation)	Digital Input	
/	30	No Function (to be Tied to Ground)		
DO	31	SPI Data Output (Open Drain)	Digital Output	Type 4
VDD	32	Logic Supply Input (Needs External Decoupling Capacitor)	Supply	Type 3

**Table 2. ABSOLUTE MAXIMUM RATINGS** 

Symbol	Parameter	Min	Max	Unit
V <sub>BB</sub>	Analog DC Supply Voltage (Note 1)	-0.3	+40	V
V <sub>DD</sub>	Logic Supply Voltage	-0.3	+7.0	V
T <sub>ST</sub>	Storage Temperature	-55	+160	°C
TJ	Junction Temperature (Note 2)	-50	+175	°C
V <sub>ESD</sub>	Electrostatic Discharges on Component Level, All Pins (Note 3)	-2	+2	kV
V <sub>ESD</sub>	Electrostatic Discharges on Component Level, HiV Pins (Note 4)	-8	+8	kV

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

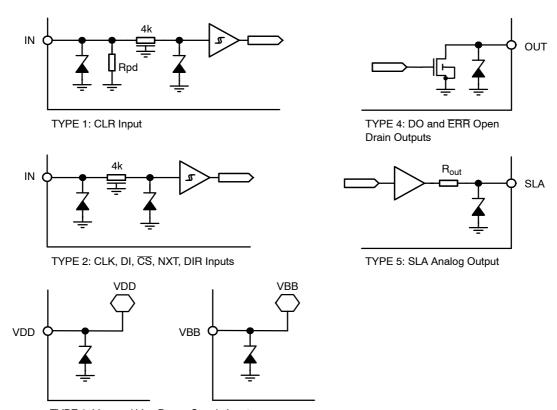
- 1. For limited time < 0.5s
- 2. Circuit functionality not guaranteed.
- 3. Human Body Model (100 pF via 1.5 kΩ, according to JEDEC EIA-JESD22-A114-B)
- 4. HiV = High Voltage Pins MOTxx,  $V_{BB}$ , GND; Human Body Model (100 pF via 1.5 k $\Omega$ , according to JEDEC EIA–JESD22–A114–B)

**Table 3. THERMAL RESISTANCE** 

	Thermal	Resistance		
		Junction-to-Ambient		
Package	Junction-to-Exposed Pad	1S0P Board	2S2P Board	Unit
NQFP-32	0.95	60	30	K/W

#### **EQUIVALENT SCHEMATICS**

The following figure gives the equivalent schematics of the user relevant inputs and outputs. The diagrams are simplified representations of the circuits used.



TYPE 3: V<sub>DD</sub> and V<sub>BB</sub> Power Supply Inputs

Figure 2. In- and Output Equivalent Diagrams

#### PACKAGE THERMAL CHARACTERISTICS

The AMIS-30521/NCV70521 is available in an NQFP-32 package. For cooling optimizations, the NQFP has an exposed thermal pad which has to be soldered to the PCB ground plane. The ground plane needs thermal vias to conduct the heat to the bottom layer. Figure 3 gives an example for good power distribution solutions.

For precise thermal cooling calculations the major thermal resistances of the device are given. The thermal media to which the power of the devices has to be given are:

- Static environmental air (via the case)
- PCB board copper area (via the exposed pad)

The thermal resistances are presented in Table 5: DC Parameters.

The major thermal resistances of the device are the Rth from the junction to the ambient ( $R_{thja}$ ) and the overall Rth from the junction to exposed pad ( $R_{thjp}$ ). In Table 3 one can find the values for the  $R_{thja}$  simulated according to JESD-51.

The R<sub>thja</sub> for 2S2P is simulated conform JEDEC JESD-51 as follows:

- A 4-layer printed circuit board with inner power planes and outer (top and bottom) signal layers is used
- Board thickness is 1.46 mm (FR4 PCB material)
- The 2 signal layers: 70 μm thick copper with an area of 5500 mm<sup>2</sup> copper and 20% conductivity
- The 2 power internal planes: 36 μm thick copper with an area of 5500 mm<sup>2</sup> copper and 90% conductivity

The  $R_{thja}$  for 1S0P is simulated conform JEDEC JESD-51 as follows:

- A 1-layer printed circuit board with only 1 layer
- Board thickness is 1.46 mm (FR4 PCB material)
- The layer has a thickness of 70 μm copper with an area of 5500 mm<sup>2</sup> copper and 20% conductivity

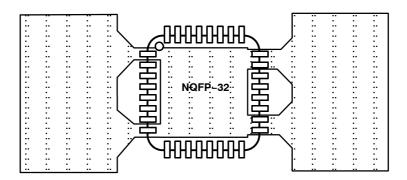


Figure 3. Example of NQFP-32 PCB Ground Plane Layout in Top View (Preferred Layout at Top and Bottom)

#### **ELECTRICAL SPECIFICATION**

#### **Recommended Operation Conditions**

Operating ranges define the limits for functional operation and parametric characteristics of the device. Note that the functionality of the chip outside these operating

ranges is not guaranteed. Operating outside the recommended operating ranges for extended periods of time may affect device reliability.

**Table 4. OPERATING RANGES** 

Symbol	Parameter	Min	Max	Unit
V <sub>BB</sub>	Analog DC supply	+6	+30	V
$V_{DD}$	Logic supply voltage	4.75	5.25	V
T <sub>J</sub>	Junction temperature	-40	+172 (Note 5)	°C

5. No more than 100 cumulative hours in life time above  $T_{tw}$ 

#### **Table 5. DC PARAMETERS**

(DC Parameters are Given for VBB and Temperature in Their Operating Ranges Unless Otherwise Specified)

Convention: Currents Flowing in the Circuit are Defined as Positive

Symbol	Pin(s)	Parameter	Remark/Test Conditions	Min	Тур	Max	Unit
SUPPLY INPU	ITS						
V <sub>BB</sub>		Nominal Operating Supply Range		6		30	V
I <sub>BB</sub>	$V_{BB}$	Total Current Consumption	Unloaded Outputs			8	mA
I <sub>BBS</sub>	1	Sleep Current in V <sub>BB</sub> (Note 7)	Unloaded Outputs			100	μΑ
$V_{DD}$		Logic Supply Voltage		4.75	5	5.25	V
I <sub>DDD</sub>	V <sub>BB</sub> V <sub>DD</sub> V <sub>DD</sub> VER  MOTXP MOTXN MOTYP MOTYN	Dynamic Current (Note 6)			7.5	10	mA
I <sub>DDS</sub>	1	Sleep Current in V <sub>DD</sub> (Note 7)				100	μΑ
POWER ON R	ESET (POR	) (Note 10)					
$V_{DDH}$		Internal POR Comparator Threshold	V <sub>DD</sub> Rising	3.85	4.20	4.55	V
V <sub>DDL</sub>	$V_{DD}$	Internal POR Comparator Threshold	V <sub>DD</sub> Falling		3.85		V
V <sub>DDHYS</sub>	1	Hysteresis Between $V_{\rm DDH}$ and $V_{\rm DDL}$		0.10	0.35	0.60	V
MOTOR DRIV	ER			-	•	-	
I <sub>MDmax,Peak</sub>		Max Peak Current Through Motor Coil	$T_J = -40^{\circ}C$		1600		mA
I <sub>MDabs</sub>	1	Absolute Error on Coil Current	T <sub>J</sub> = 125°C	-10		10	%
I <sub>MDrel</sub>		Error On Current Ratio I <sub>coilx</sub> /I <sub>coily</sub>		-7		7	%
I <sub>SET_TC1</sub>		Temperature Coefficient of Coil Current Set-Level, CUR[4:0] = 027	$T_{\rm J} \leq 160^{\circ}{\rm C}$		-240		ppm/k
I <sub>SET_TC2</sub>		Temperature Coefficient of Coil Current Set-Level, CUR[4:0] = 2831	$T_{\rm J} \leq 160^{\circ}{\rm C}$		-490		ppm/K
_	1	On–Resistance High–Side Driver, V <sub>BB</sub> = 12 V, T <sub>J</sub> = 27°C		0.45	0.56	Ω	
R <sub>HS</sub>		(Note 9) CUR[4:0] = 031	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 160°C		0.94	1.25	Ω
		On-Resistance Low-Side Driver,	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 27°C		0.45	0.56	Ω
R <sub>LS3</sub>	MOTYN	(Note 9) CUR[4:0] = 2331	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 160°C		0.94	1.25	Ω
	1	On-Resistance Low-Side Driver,	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 27°C		0.90	1.2	Ω
R <sub>LS2</sub>		(Note 9) CUR[4:0] = 1622	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 160°C		1.9	2.5	Ω
	1	On-Resistance Low-Side Driver,	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 27°C		1.8	2.3	Ω
R <sub>LS1</sub>		(Note 9) CUR[4:0] = 915	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 160°C		3.8	5.0	Ω
	1	On-Resistance Low-Side Driver,	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 27°C		3.6	4.5	Ω
R <sub>LS0</sub>		(Note 9) CUR[4:0] = 08	V <sub>BB</sub> = 12 V, T <sub>J</sub> = 160°C		7.5	10	Ω
I <sub>Mpd</sub>	1	Pulldown Current	HiZ Mode		1		mA
DIGITAL INPU	ITS						
I <sub>leak</sub>	ח כו ג	Input Leakage (Note 8)	T <sub>J</sub> = 160°C			0.5	μΑ
V <sub>IL</sub>	NXT, DIR	Logic Low Threshold		0		0.75	V
V <sub>IH</sub>	CLR, CS	Logic High Threshold		2.20		$V_{DD}$	V
R <sub>pd_CLR</sub>	CLR	Internal Pulldown Resistor		120		280	kΩ
R <sub>pd_TST</sub>	TST0	Internal Pulldown Resistor		3		8	kΩ

<sup>6.</sup> Current with oscillator running, all analogue cells active, SPI communication and NXT pulses applied. No floating inputs. Guaranteed by

<sup>7.</sup> Current with all analogue cells in power down. Logic is powered but no clocks running. All outputs unloaded, no inputs floating.8. Not valid for pins with internal Pulldown resistor

<sup>9.</sup> Characterization Data Only 10. POR is derived from  $V_{DD}$ . For proper POR operation  $V_{BB}$  needs to be minimal  $V_{BB\_min}$ .

## **Table 5. DC PARAMETERS**

(DC Parameters are Given for  $V_{BB}$  and Temperature in Their Operating Ranges Unless Otherwise Specified) Convention: Currents Flowing in the Circuit are Defined as Positive

Symbol	Pin(s)	Parameter	Remark/Test Conditions	Min	Тур	Max	Unit
DIGITAL OUT		Farameter	Hemark/rest Conditions	141111	тур	IVIAX	Ollit
DIGITAL OUT				ı	1		ı
V <sub>OL</sub>	DO, ERR	Logic Low Level Open Drain	$I_{OL} = 5 \text{ mA}$			0.30	V
THERMAL WA	ARNING AND	O SHUTDOWN					
$T_{tw}$		Thermal Warning		138	145	152	°C
T <sub>tsd</sub> (Notes 11, 12)		Thermal Shutdown			T <sub>tw</sub> + 20		°C
CHARGE PUN	ИР						
		O to 1Mallone	6 V ≤ V <sub>BB</sub> ≤ 14 V		2 * V <sub>BB</sub> - 2.5		V
V <sub>cp</sub> VCP		Output Voltage	e 14 V < V <sub>BB</sub> ≤ 30 V			V <sub>BB</sub> + 15	V
C <sub>buffer</sub>	1	External Buffer Capacitor		180	220	470	nF
C <sub>pump</sub>	CPP CPN	External Pump Capacitor		180	220	470	nF
	ERMAL RES	SISTANCE VALUES					
Rth <sub>ja</sub>		Thermal Resistance Junction-to-Ambient	Simulated Conform JEDEC JESD-51, (2S2P)		30		K/W
Rth <sub>jp</sub>	NQFP	Thermal Resistance Junction-to-Exposed Pad			0.95		K/W
SPEED AND L	OAD ANGL	E OUTPUT		•			
V <sub>out</sub>		Output Voltage Range		0.2		V <sub>DD</sub> - 0.2	V
.,	1	O 1: 10%: 101A B::	SLAG = 0	-50		50	mV
$V_{\rm off}$		Output Offset SLA Pin	SLAG = 1	-30		30	mV
0	SLA	Cain of CLA Dia 1/ /1/	SLAG = 0		0.5		
G <sub>sla</sub>		Gain of SLA Pin = V <sub>BEMF</sub> / V <sub>COIL</sub>	SLAG = 1		0.25		
R <sub>out</sub>		Output Resistance SLA Pin			0.23	1	kΩ
C <sub>load</sub>		Load Capacitance SLA Pin				50	pF

<sup>11.</sup> No more than 100 cumulative hours in life time above  $T_{\text{tw}}$ 

<sup>12.</sup> Thermal shutdown is derived from Thermal Warning

 Table 6. AC PARAMETERS (AC Parameters are Given for VBB and Temperature in Their Operating Ranges)

Symbol	Pin(s)	Parameter	Remark/Test Conditions	Min	Тур	Max	Unit
INTERNAL	OSCILLA	TOR					
f <sub>osc</sub>		Frequency of Internal Oscillator		3.6	4	4.4	MHz
MOTORDR	IVER						
,		PWM Frequency		20.8	22.8	24.8	kHz
†PWM	MOTxx	Double PWM Frequency	Frequency Depends Only on Internal Oscillator	41.6	45.6	49.6	kHz
f <sub>d</sub>	TORDRIVER  TORDRIVER  PWM MOTXX PWM Fd MOTXX  TUNC  Torise MOTXX  Tunc No  The DO ERR Out  ARGE PUMP  TCPU MOTXX Sta	PWM Jitter Depth (Note 13)	Internal Collinator		10		% f <sub>PWM</sub>
			EMC[1:0] = 00		150		V/μs
<b>T</b> I.	мот	Turn-On Voltage Slope, 10% to 90%	EMC[1:0] = 01		100		V/μs
fosc  MOTORDRIVE  fpwm  fd  Tbrise  N  DIGITAL OUT  TH2L  CHARGE PUN  fCP  TCPU  CLR FUNCTIO  tCLR  NXT FUNCTIO  tNXT_HI  tNXT_LO  tDIR_SET	MOTXX	(Note 13)	EMC[1:0] = 10		50		V/μs
			EMC[1:0] = 11		25		V/μs
			EMC[1:0] = 00		150		V/μs
Th	MOT	Turn-off Voltage Slope, 90% to 10%	EMC[1:0] = 01 100 50		100		V/μs
I D <sub>fall</sub>	MOTXX	(Note 13)			V/μs		
			EMC[1:0] = 11		25		V/μs
DIGITAL O	UTPUTS		•	-	-	-	-
T <sub>H2L</sub>		Output Falltime from V <sub>inH</sub> to V <sub>inL</sub>	Capacitive Load 400 pF and Pullup Resistor of 1.5 kΩ			50	ns
CHARGE F	UMP						
f <sub>CP</sub>	CPN CPP	Charge Pump Frequency			250		kHz
T <sub>CPU</sub>	MOTxx	Startup Time of Charge Pump (Note 14)	Spec External Components			5	ms
CLR FUNC	TION						
t <sub>CLR</sub>	CLR	Minimum Time for Hard Reset		100			μs
NXT FUNC	TION						
t <sub>NXT_HI</sub>		NXT Minimum, High Pulse Width	See Figure 4	2.0			μs
t <sub>NXT_LO</sub>		NXT Minimum, Low Pulse Width	See Figure 4	2.0			μs
t <sub>DIR_SET</sub>	NXT	NXT Hold Time, Following Change of DIR	See Figure 4		2.0		μs
t <sub>DIR HOLD</sub>	1	NXT Hold Time, Before Change of DIR	See Figure 4		2.0		μs

<sup>13.</sup> Characterization Data Only 14. Guaranteed by design.

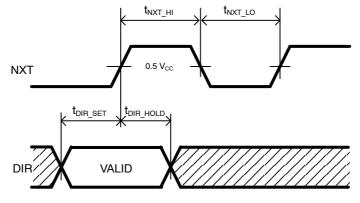
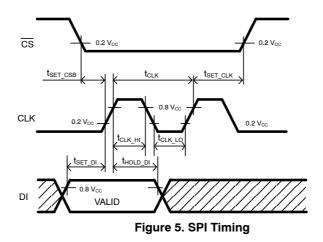


Figure 4. NXT-Input Timing Diagram

**Table 7. SPI TIMING PARAMETERS** 

Symbol	Parameter	Min	Тур	Max	Unit
t <sub>CLK</sub>	SPI Clock Period	1			μs
tclk_High	SPI Clock High Time	100			ns
t <sub>CLK_LOW</sub>	SPI Clock Low Time	100			ns
t <sub>SET_DI</sub>	DI Setup Time, Valid Data Before Rising Edge of CLK	50			ns
tHOLD_DI	DI Hold Time, Hold Data After Rising Edge of CLK	50			ns
tcsb_High	CS High Time	2.5			μs
t <sub>SET_CSB</sub>	CS Setup Time, CS Low Before Rising Edge of CLK	100			ns
t <sub>SET_CLK</sub>	CLK Setup Time, CLK High Before Rising Edge of CS	100			ns



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#### TYPICAL APPLICATION SCHEMATIC

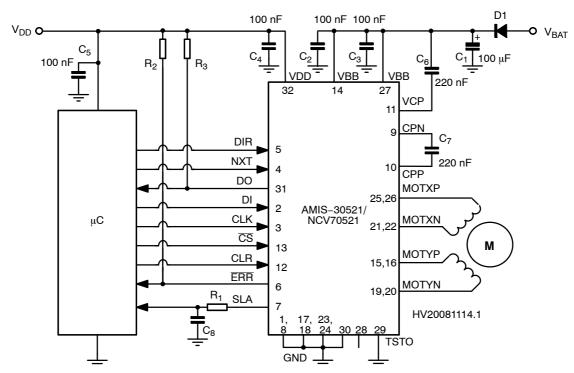


Figure 6. Typical Application Schematic AMIS-30521/NCV70521

**Table 8. EXTERNAL COMPONENTS LIST AND DESCRIPTION** 

Component	Function	Typ. Value	Tolerance	Unit
C <sub>1</sub>	$V_{BB}$ Buffer Capacitor (Low ESR < 1 Ω)	100	-20 +80%	μF
C <sub>2</sub> , C <sub>3</sub>	V <sub>BB</sub> Decoupling Block Capacitor	100	-20 +80%	nF
C <sub>4</sub>	V <sub>DD</sub> Buffer Capacitor	220	± 20%	nF
C <sub>5</sub>	V <sub>DD</sub> Buffer Capacitor	100	± 20%	nF
C <sub>6</sub>	Charge-Pump Buffer Capacitor	220	±20%	nF
C <sub>7</sub>	Charge-Pump Pumping Capacitor	220	±20%	nF
C <sub>8</sub>	Low Pass Filter SLA	1	± 20%	nF
R <sub>1</sub>	Low Pass Filter SLA	5.6	± 1%	kΩ
R <sub>2</sub> , R <sub>3</sub>	Pullup Resistor Open Drain Output	4.7	± 1%	kΩ
D <sub>1</sub>	Reverse Protection Diode	MURD530		

#### **FUNCTIONAL DESCRIPTION**

# **H-Bridge Drivers**

A full H-bridge is integrated for each of the two stator windings. Each H-bridge consists of two low-side and two high-side N-type MOSFET switches. Writing logic '0' in bit <MOTEN> disables all drivers (High-Impedance). Writing logic '1' in this bit enables both bridges and current can flow in the motor stator windings.

In order to avoid large currents through the H-bridge switches, it is guaranteed that the top- and bottom switches of the same half-bridge are never conductive simultaneously (interlock delay).

A two-stage protection against shorts on motor lines is implemented. In a first stage, the current in the driver is

limited. Secondly, when excessive voltage is sensed across the transistor, the transistor is switched-off.

In order to reduce the radiated/conducted emission, voltage slope control is implemented in the output switches. The output slope is defined by the gate-drain capacitance of output transistor and the (limited) current that drives the gate. There are two trimming bits for slope control (See Table 12 SPI Control Parameter Overview EMC[1:0]).

The power transistors are equipped with so-called "active diodes": when a current is forced trough the transistor switch in the reverse direction, i.e. from source to drain, then the transistor is switched on. This ensures that most of the current flows through the channel of the transistor instead of

through the inherent parasitic drain-bulk diode of the transistor.

Depending on the desired current range and the micro-step position at hand, the  $R_{DS(on)}$  of the low-side transistors will be adapted such that excellent current-sense accuracy is maintained. The  $R_{DS(on)}$  of the high-side transistors remain unchanged, see also the DC-parameter table for more details.

#### **PWM Current Control**

A PWM comparator compares continuously the actual winding current with the requested current and feeds back the information to a digital regulation loop. This loop then generates a PWM signal, which turns on/off the H-bridge switches. The switching points of the PWM duty-cycle are synchronized to the on-chip PWM clock.

The frequency of the PWM controller can be doubled to reduce the over-all current-ripple with a factor of two.

To further reduce the emission, an artificial jitter can be added to the PWM frequency. (see Table 12, SPI Control Register 1). The PWM frequency will not vary with changes in the supply voltage. Also variations in motor–speed or load–conditions of the motor have no effect. There are no external components required to adjust the PWM frequency.

## **Automatic Forward & Slow-Fast Decay**

The PWM generation is in steady-state using a combination of forward and slow-decay. The absence of fast-decay in this mode, guarantees the lowest possible current-ripple "by design". For transients to lower current levels, fast-decay is automatically activated to allow high-speed response. The selection of fast or slow decay is completely transparent for the user and no additional parameters are required for operation.

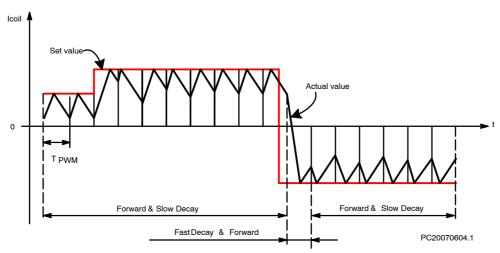


Figure 7. Forward & Slow/Fast Decay PWM

#### **Automatic Duty Cycle Adaptation**

In case the supply voltage is lower than 2\*Bemf, then the duty cycle of the PWM is adapted automatically to >50% to

maintain the requested average current in the coils. This process is completely automatic and requires no additional parameters for operation.

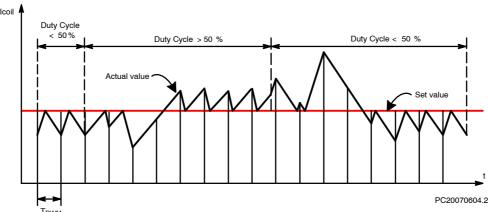


Figure 8. Automatic Duty Cycle Adaptation

### Step Translator and Step Mode

The Step Translator provides the control of the motor by means of SPI register Stepmode: SM[2:0], SPI register DIRCNTRL, and input pins DIR and NXT. It is translating consecutive steps in corresponding currents in both motor coils for a given stepmode.

One out of 7 possible stepping modes can be selected through SPI-bits SM[2:0] (Table 12).

After power—on or hard reset, the coil—current translator is set to the default 1/32 micro—stepping at position '0'. Upon changing the Step Mode, the translator jumps to position 0\* of the corresponding stepping mode. When

remaining in the same Step Mode, subsequent translator positions are all in the same column and increased or decreased with 1. Table 10 lists the output current vs. the translator position.

As shown in Figure 9 the output current–pairs can be projected approximately on a circle in the  $(I_x,I_y)$  plane. There are however two exceptions: uncompensated half step and full step. In these stepmodes the two currents are not regulated to a fraction of  $I_{max}$  but are in all intermediate steps regulated at 100%. In the  $(I_x,I_y)$  plane the current–pairs are projected on a square. Table 9 list the output current vs. the translator position for these cases.

Table 9. SQUARE TRANSLATOR TABLE FOR FULL STEP AND UNCOMPENSATED HALF STEP

	Stepmode ( SM	M[2:0] )	% of	I <sub>max</sub>
	101	110		
MSP[6:0]	Uncompensated Half-Step	Full-Step	Coil x	Coil y
000 0000	0*	=	0	100
001 0000	1	1	100	100
010 0000	2	-	100	0
011 0000	3	2	100	-100
100 0000	4	-	0	-100
101 0000	5	3	-100	-100
110 0000	6	_	-100	0
111 0000	7	0	-100	100

Table 10. CIRCULAR TRANSLATOR TABLE

	Stepmode (SM[2:0])					% of I <sub>max</sub>		
	000	001	010	011	100			
MSP[6:0]	1/32	1/16	1/8	1/4	1/2	Coil x	Coil y	
000 0000	'0'	0*	0*	0*	0*	0	100	
000 0001	1	-	_	_	_	3.5	98.8	
000 0010	2	1	_	_	_	8.1	97.7	
000 0011	3	ı	-	_	-	12.7	96.5	
000 0100	4	2	1	_	_	17.4	95.3	
000 0101	5	I	_	_	_	22.1	94.1	
000 0110	6	3	_	_	_	26.7	93	
000 0111	7	-	-	_	_	31.4	91.8	
000 1000	8	4	2	1	-	34.9	89.5	
000 1001	9	-	_	-	_	38.3	87.2	
000 1010	10	5	_	-	_	43	84.9	
000 1011	11	-	-	-	-	46.5	82.6	
000 1100	12	6	3	_	_	50	79	
000 1101	13		_	_	_	54.6	75.5	
000 1110	14	7	_	_	-	58.1	72.1	
000 1111	15	_		_		61.6	68.6	
001 0000	16	8	4	2	1	65.1	65.1	
001 0001	17	_	_	_	_	68.6	61.6	
001 0010	18	9	_	_	_	72.1	58.1	
001 0011	19	- 10	_ 	_	-	75.5	54.6	
001 0100	20 21		5 -	_ _	<u> </u>	79	50	
001 0101		 11				82.6	46.5 43	
001 0110	22 23		_	_	_	84.9 87.2	38.3	
001 0111 001 1000	23	- 12	6	3	_	89.5	34.9	
001 1000	25	-	-	_	_	91.8	31.4	
001 1010	26	13	_		_	93	26.7	
001 1010	27	-	_			94.1	22.1	
001 1100	28	14	7	_		95.3	17.4	
001 1101	29	-	_	_	_	96.5	12.7	
001 1110	30	15	_	_	_	97.7	8.1	
001 1111	31	-	_	_	_	98.8	3.5	
010 0000	32	16	8	4	2	100	0	
010 0001	33	_	_	_	_	98.8	-3.5	
010 0010	34	17	_	_	_	97.7	-8.1	
010 0011	35	İ	_	_	_	96.5	-12.7	
010 0100	36	18	9	_	_	95.3	-17.4	
010 0101	37	ı	-	_	_	94.1	-22.1	
010 0110	38	19	_	_	_	93	-26.7	
010 0111	39	-	_	-	_	91.8	-31.4	
010 1000	40	20	10	5	_	89.5	-34.9	
010 1001	41	-	_	-	_	87.2	-38.3	
010 1010	42	21	_	-	_	84.9	-43	
010 1011	43	_	_	_	_	82.6	-46.5	
010 1100	44	22	11	-	-	79	-50	
010 1101	45	_	_	_	-	75.5	-54.6	
010 1110	46	23	_	_	-	72.1	-58.1	
010 1111	47	-	-	-	-	68.6	-61.6	
011 0000	48	24	12	6	3	65.1	-65.1	
011 0001	49		_	_	_	61.6	-68.6	
011 0010	50	25	-	_	_	58.1	-72.1	
011 0011	51 52		12	_	-	54.6	-75.5 -79	
011 0100	52 53	26 -	13 -	_	_	50	-79 -82.6	
011 0101 011 0110	53 54	27		_		46.5 43	-82.6 -84.9	
011 0110	55 55	<u> </u>	_ _	_ _	_	38.3	-84.9 -87.2	
011 1000	56	28	14	7	_	34.9	-87.2 -89.5	
011 1000	57			<i>-</i>		31.4	-89.5 -91.8	
011 1010	58	29	<u> </u>		_	26.7	-91.8 -93	
011 1011	59				_	22.1	-94.1	
011 1100	60	30	15		_	17.4	-94.1 -95.3	
011 1101	61		-		_	12.7	-95.5 -96.5	
011 1110	62	31	_	-	_	8.1	-90.3 -97.7	

Table 10. CIRCULAR TRANSLATOR TABLE

		% of I <sub>max</sub>					
	000	001	001 010 011				
MSP[6:0]	1/32	1/16	1/8	1/4	1/2	Coil x	Coil y
011 1111	63	_	-	_	-	3.5	-98.8
100 0000	64	32	16	8	4	0	-100
100 0001	65	_	_	_	_	-3.5	-98.8
100 0010	66	33	-	_	-	-8.1	-97.7
100 0011 100 0100	67 68	34	17	_	_	-12.7 -17.4	-96.5 -95.3
100 0100	69		-			-17.4	-95.3 -94.1
100 0110	70	35	_	_	_	-26.7	-93
100 0111	71	_	-	=	_	-31.4	-91.8
100 1000	72	36	18	9	-	-34.9	-89.5
100 1001	73	-	-	_	-	-38.3	-87.2
100 1010	74	37	-	-	-	-43	-84.9
100 1011	75 76	38	_ 	_		-46.5 -50	-82.6
100 1100 100 1101	76 77			-		-54.6	-79 -75.5
100 1110	78	39			_	-58.1	-73.5 -72.1
100 1111	79	-	_	_	_	-61.6	-68.6
101 0000	80	40	20	10	5	-65.1	-65.1
101 0001	81	-	-	-	-	-68.6	-61.6
101 0010	82	41	-	_	_	-72.1	-58.1
101 0011	83	-	-	_	-	-75.5 -70	-54.6
101 0100	84 85	42	21	_		-79 -82.6	-50 -46.5
101 0101 101 0110	86	43		_ _		-84.9	-40.5 -43
101 0111	87	-		_		-87.2	-38.3
101 1000	88	44	22	11	_	-89.5	-34.9
101 1001	89	_	_	_	-	-91.8	-31.4
101 1010	90	45	-	-	-	-93	-26.7
101 1011	91	_	_	_	_	-94.1	-22.1
101 1100	92	46	23	-	-	-95.3	-17.4
101 1101 101 1110	93 94	- 47			<u> </u>	-96.5 -97.7	-12.7 -8.1
101 1111	95	- 47				-97.7 -98.8	-3.5
110 0000	96	48	24	12	6	-100	0
110 0001	97	=	_	=	_	-98.8	3.5
110 0010	98	49	_	_	-	-97.7	8.1
110 0011	99	-	_	_	-	-96.5	12.7
110 0100	100	50	25	_	-	-95.3	17.4
110 0101 110 0110	101 102	_ 51		_	_ _	-94.1 -93	22.1 26.7
110 0111	102	-				-93 -91.8	31.4
110 1000	104	52	26	13	_	-89.5	34.9
110 1001	105	_	_	_	-	-87.2	38.3
110 1010	106	53	-	_	-	-84.9	43
110 1011	107	-	-	_	-	-82.6	46.5
110 1100 110 1101	108	54 _	27	_	_	_79	50
110 1110	109 110	 55	_	_ _	_	-75.5 -72.1	54.6 58.1
110 1111	111	-	_	_	_	-68.6	61.6
111 0000	112	56	28	14	7	-65.1	65.1
111 0001	113	_	_	_	-	-61.6	68.6
111 0010	114	57	_	_	-	-58.1	72.1
111 0011	115		-	_	-	-54.6	75.5
111 0100	116	58	29	_	_	-50	79
111 0101 111 0110	117 118	- 59		_ _	_ _	-46.5 -43	82.6 84.9
111 0111	119					-38.3	87.2
111 1000	120	60	30	15	_	-34.9	89.5
111 1001	121	-	-	-	-	-31.4	91.8
111 1010	122	61	-	_	-	-26.7	93
111 1011	123	-	-	-	-	-22.1	94.1
111 1100	124	62	31	-	-	-17.4	95.3
111 1101	125	-	-	-	-	-12.7	96.5
111 1110	126	63	_	-	-	-8.1	97.7
111 1111	127	-	-	_	-	-3.5	98.8

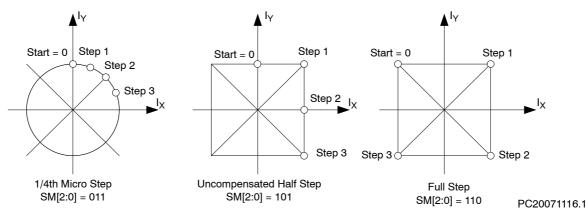


Figure 9. Translator Table: Circular and Square

#### Direction

The direction of rotation is selected by means of following combination of the DIR input pin and the SPI-controlled direction bit <DIRCTRL> as illustrated in Table 12.

## **NXT Input**

Changes on the NXT input will move the motor current one step up/down in the translator table (even when the motor is disabled). Depending on the NXT-polarity bit <NXTP> (see Table 12), the next step is initiated either on the rising edge or the falling edge of the NXT input.

#### **Translator Position**

The translator position can be read in SPI Status Register 3. This is a 7-bit number equivalent to the 1/32th micro-step from Table 10: "Circular Translator Table" above. The translator position is updated immediately following a NXT trigger.

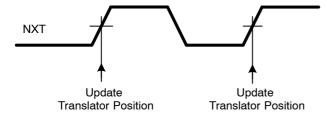


Figure 10. Translator Position Timing Diagram

#### Synchronization of Step Mode and NXT Input

When step mode is re-programmed to another resolution, (Figure 11), this is put in effect immediately upon the first arriving "NXT" input. If the micro-stepping resolution is increased, the coil currents will be regulated to the nearest micro-step, according to the fixed grid of the increased resolution. If however the micro-stepping resolution is decreased, then it is possible to introduce an offset (or phase shift) in the micro-step translator table.

If the step resolution is decreased at a translator table position that is shared both by the old and new resolution setting, then the offset is zero and micro-stepping proceeds according to the translator table.

If the translator position is <u>not</u> shared both by the old and new resolution setting, then the micro-stepping proceeds with an offset relative to the translator table (See Figure 11 right hand side).

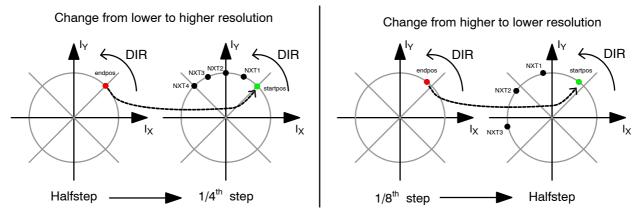


Figure 11. NXT-Step-Mode Synchronization

Left: change from lower to higher resolution. The left-hand side depicts the ending half-step position during which a new step mode resolution was programmed. The right-hand side diagram shows the effect of subsequent NXT commands on the micro-step position.

Right: change from higher to lower resolution. The left-hand side depicts the ending micro-step position during which a new step mode resolution was programmed. The right-hand side diagram shows the effect of subsequent NXT commands on the half-step position.

NOTE: It is advised to reduce the micro-stepping resolution only at micro-step positions that overlap with desired micro-step positions of the new resolution.

#### **Programmable Peak-Current**

The amplitude of the current waveform in the motor coils (coil peak current =  $I_{max}$ ) is adjusted by means of an SPI parameter "CUR[4:0]" (Table 13). Whenever this

parameter is changed, the coil-currents will be updated immediately at the next PWM period. Figure 12 presents the Peak-Current and Current Ranges in conjunction to the Current setting (CUR[4:0]).

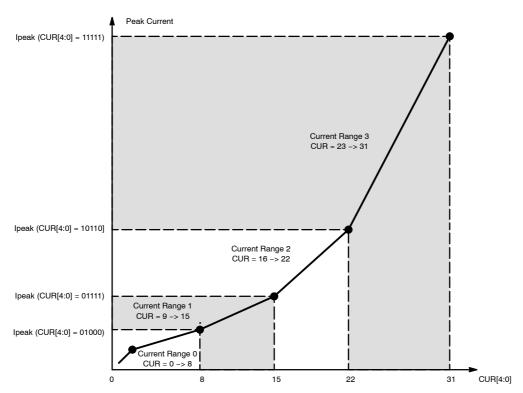


Figure 12. Programmable Peak-Current Overview

# Speed and Load-Angle Output

The SLA-pin provides an output voltage that indicates the level of the Back-e.m.f. voltage of the motor. This Back-e.m.f. voltage is sampled during every so-called "coil

current zero crossings". Per coil, 2 zero-current positions exist per electrical period, yielding in total 4 zero-current observation points per electrical period.

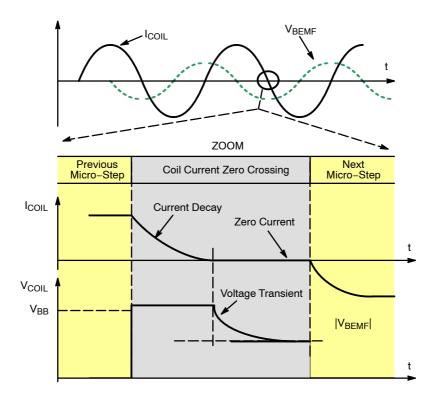


Figure 13. Principle of Bemf measurement

Because of the relatively high re–circulation currents in the coil during current decay, the coil voltage  $V_{COIL}$  shows a transient behavior. As this transient is not always desired in application software, two operating modes can be selected by means of the bit <SLAT> (see "SLA–transparency" in Table 12). The SLA pin shows in "transparent mode" full visibility of the voltage transient behavior. This allows a sanity–check of the speed–setting versus motor operation and characteristics and supply voltage levels. If the bit "SLAT" is cleared, then only the voltage samples at the end of each coil current zero crossing are visible on the

SLA-pin. Because the transient behavior of the coil voltage is not visible anymore, this mode generates smoother Back e.m.f. input for post-processing, e.g. by software.

In order to bring the sampled Back e.m.f. to a descent output level (0 V to 5 V), the sampled coil voltage  $V_{\rm COIL}$  is divided by 2 or by 4. This divider is set through a SPI bit  $\langle SLAG \rangle$ . (See Table 12)

The following drawing illustrates the operation of the SLA-pin and the transparency-bit. "PWMsh" and " $I_{COIL}$  = 0" are internal signals that define together with SLAT the sampling and hold moments of the coil voltage.

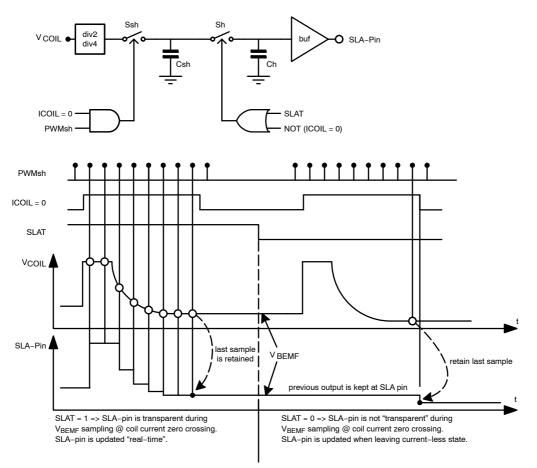


Figure 14. Timing Diagram of SLA-Pin

## Warning, Error Detection and Diagnostics Feedback

#### Thermal Warning and Shutdown

When Junction temperature rises above  $T_{TW}$ , the thermal warning bit <TW> is set (Table 15 SPI Status Register 0). If junction temperature increases above thermal shutdown level, then the circuit goes in "Thermal Shutdown" mode (<TSD>) and all driver transistors are disabled (high impedance) (Table 15 SPI Status Register 2). The conditions to reset flag <TSD> is to be at a temperature lower than  $T_{TW}$  and to clear the <TSD> flag by reading it using any SPI read command.

#### **Overcurrent Detection**

The overcurrent detection circuit monitors the load current in each activated output stage. If the load current exceeds the overcurrent detection threshold, then the overcurrent flag is set and the drivers are switched off to reduce the power dissipation and to protect the integrated circuit. Each driver transistor has an individual detection bit in the Table 15 SPI status registers 1 and SPI Status Register 2 (<OVCXij> and <OVCYij>). Error condition is latched and the microcontroller needs to clear the status bits to reactivate the drivers.

**Note**: Successive reading the SPI Status Registers 1 and 2 in case of a short circuit condition, may lead to damage to the drivers.

## **Open Coil/Current Not Reached Detection**

Open coil detection is based on the observation of 100% duty cycle of the PWM regulator. If in a coil 100% duty cycle is detected for longer than 32 ms the appropriate status bit in the SPI status register is set (<OPENX> or <OPENY>). (Table 15: SPI Status Register 0)

When the resistance of a motor coil is very large and the battery voltage is low, it can happen that the motor driver is not able to deliver the requested current to the motor. Under these conditions the PWM controller duty cycle will be 100% and after 32 ms, the error pin and <OPENX>, <OPENY> will flag this situation (motor current is kept alive). This feature can be used to test if the operating conditions (supply voltage, motor coil resistance) still allow reaching the requested coil–current or else the coil–current should be reduced.

#### **Charge Pump Failure**

The charge pump is an important circuit that guarantees low  $R_{DS(on)}$  for all drivers, especially for low supply voltages. If the supply voltage is too low or external components are not properly connected to guarantee  $R_{DS(on)}$  of the drivers, then the bit <CPFAIL> is set in the SPI status register 0. Also after power-on-reset the charge pump voltage will need some time to exceed the required threshold. During that time <CPFAIL> will be set to "1".

#### **Error Output**

This is an open drain digital output to flag a problem to the external microcontroller. The signal on this output is active low and the logic combination of:

 $NOT(\overline{ERR}) = <TW> OR <TSD> OR <OVCXij> OR < OVCYij> OR <OPENi> OR <CPFAIL>$ 

#### CLR Pin (=Hard Reset)

Logic 0 on CLR pin allows normal operation of the chip. To reset the complete digital inside the AMIS-30521/NCV70521, the input CLR needs to be pulled to logic 1 during minimum time given by t<sub>CLR</sub>. (See AC Parameters) This reset function clears all internal registers without the need of a power-cycle except in sleep mode. The operation of all analog circuits is depending on the reset state of the

digital, charge pump remains active. Logic 0 on CLR pin resumes normal operation again.

#### Sleep Mode

The bit <SLP> in SPI control register 2 is provided to enter a so-called "sleep mode". This mode allows reduction of current-consumption when the motor is not in operation. The effect of sleep mode is as follows:

- The Drivers are Put in HiZ
- All Analog Circuits are Disabled and in Low-Power Mode
- All Internal Registers are Maintaining Their Logic Content
- NXT and DIR Inputs are Ignored
- SPI Communication Remains Possible (Slight Current Increase During SPI Communication)
- Oscillator and Digital Clocks are Silent, Except During SPI Communication

Normal operation is resumed after writing logic '0' to bit  $\langle$ SLP $\rangle$ . A startup time is needed for the charge pump to stabilize. After this time, NXT commands can be issued. When the device is in sleep mode and  $V_{BB}$  becomes lower than  $V_{BB\ min}$  the device might reset.

#### **SPI INTERFACE**

The serial peripheral interface (SPI) allows an external microcontroller (Master) to communicate with the AMIS-30521/NCV70521. The implemented SPI block is designed to interface directly with numerous microcontrollers from several manufacturers. The AMIS-30521/NCV70521 acts always as a Slave and cannot initiate any transmission. The operation of the device is configured and controlled by means of SPI registers which are observable for read and/or write from the Master.

#### **SPI Transfer Format and Pin Signals**

During a SPI transfer, data is simultaneously transmitted (shifted out serially) and received (shifted in serially). A serial clock line (CLK) synchronizes shifting and sampling of the information on the two serial data lines (DO and DI).

DO signal the output from the Slave is (AMIS-30521/NCV70521), and DI signal is the output from the Master. A chip select line  $(\overline{CS})$  allows individual selection of a Slave SPI device in a multiple-slave system. The  $\overline{\text{CS}}$  line is active low. If the AMIS-30521/NCV70521 is not selected, DO is pulled up with the external pull up resistor. Since AMIS-30521/NCV70521 operates as a Slave in MODE 0 (CPOL = 0; CPHA = 0) it always clocks data out on the falling edge and samples data in on rising edge of clock. The Master SPI port must be configured in MODE 0 too, to match this operation. The SPI clock idles low between the transferred bytes.

The diagram below is both a Master and a Slave timing diagram since CLK, DO and DI pins are directly connected between the Master and the Slave.

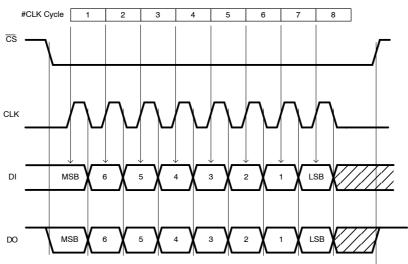


Figure 15. Timing Diagram of a SPI Transfer

NOTE: At the falling edge of the eighth clock pulse the data–out shift register is updated with the content of the addressed internal SPI register. The internal SPI registers are updated at the first rising edge of the AMIS–30521/NCV70521 system clock when 

\overline{CS} = High.

#### **Transfer Packet**

Serial data transfer is assumed to follow MSB first rule.

The transfer packet contains one or more bytes.

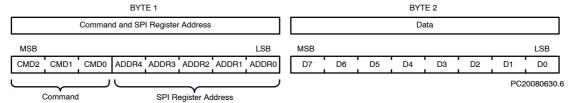


Figure 16. SPI Transfer Packet

Byte 1 contains the Command and the SPI Register Address and indicates to the AMIS-30521/NCV70521 the chosen type of operation and addressed register. Byte 2 contains data, or sent from the Master in a WRITE operation, or received from the AMIS-30521/NCV70521 in a READ operation.

Two command types can be distinguished in the communication between Master and

AMIS-30521/NCV70521:

- READ **from** SPI Register with address ADDR[4:0]: **CMD[2:0]** = "000"
- WRITE to SPI Register with address ADDR[4:0]: CMD[2:0] = "100"

## **READ Operation**

If the Master wants to read data from Status or Control Registers, it initiates the communication by sending a READ command. This READ command contains the address of the SPI register to be read out. At the falling edge of the eighth clock pulse the data—out shift register is updated with the content of the corresponding internal SPI register. In the next 8—bit clock pulse train this data is shifted out via DO pin. At the same time the data shifted in from DI (Master) should be interpreted as the following successive command or is dummy data.

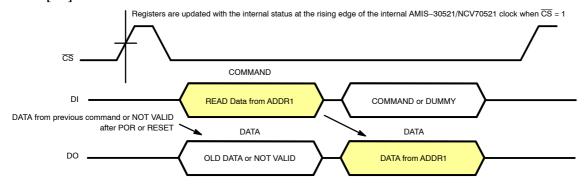


Figure 17. Single READ Operation where DATA from SPI Register with Address 1 is Read by the Master

All 4 Status Registers (see SPI Registers) contain 7 data bits and an even parity check bit. The most significant bit (D7) represents a parity of D[6:0]. If the number of logical ones in D[6:0] is odd, the parity bit D7 equals "1". If the number of logical ones in D[6:0] is even then the parity bit D7 equals "0". This simple mechanism protects against noise and increases the consistency of the transmitted data. If a parity check error occurs it is recommended to initiate an additional READ command to obtain the status again.

Also the Control Registers can be read out following the same routine. Control Registers don't have a parity check.

The  $\overline{CS}$  line is active low and may remain low between successive READ commands as illustrated in Figure 19. There is however one exception. In case an error condition is latched in one of Status Registers (see SPI Registers) the  $\overline{ERR}$  pin is activated. (See the "Error Output" Section). This signal flags a problem to the external microcontroller. By reading the Status Registers information, the root cause of the problem can be determined. After this READ operation the Status Registers are cleared. Because the Status Registers and  $\overline{ERR}$  pin (see SPI Registers) are only updated by the internal system clock when the  $\overline{CS}$  line is high, the Master should force  $\overline{CS}$  high immediately after the READ

operation. For the same reason it is recommended to keep the  $\overline{CS}$  line high always when the SPI bus is idle.

## **WRITE Operation**

If the Master wants to write data to a Control Register it initiates the communication by sending a WRITE command. This contains the address of the SPI register to write to. The command is followed with a data byte. This incoming data will be stored in the corresponding Control Register after  $\overline{\text{CS}}$  goes from low to high! AMIS-30521/NCV70521 responds on every incoming byte by shifting out via DO the data stored in the last received address.

It is important that the writing action (command – address and data) to the Control Register is exactly 16 bits long. If more or less bits are transmitted the complete transfer packet is ignored.

A WRITE command executed for a read-only register (e.g. Status Registers) will not affect the addressed register and the device operation.

Because after a power-on-reset the initial address is unknown the data shifted out via DO is not valid.

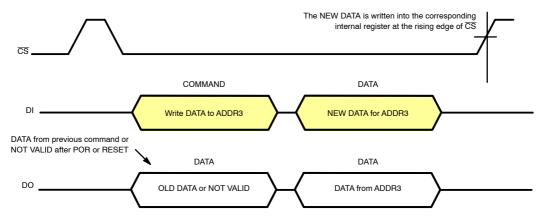


Figure 18. Single WRITE Operation Where DATA from the Master is Written in SPI Register with Address 3

#### **Examples of Combined READ and WRITE Operations**

In the following examples successive READ and WRITE operations are combined. In Figure 19 the Master first reads the status from Register at ADDR4 and at ADDR5 followed

by writing a control byte in Control Register at ADDR2. Note that during the write command (in Figures 18 and 19) the old data of the pointed register is returned at the moment the new data is shifted in.

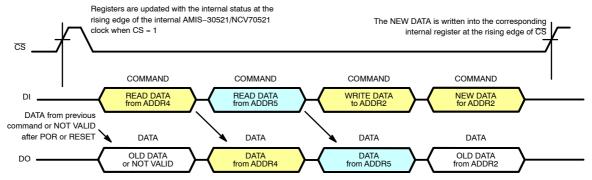


Figure 19. Two Successive READ Commands Followed by a WRITE Command

After the write operation the Master could initiate a read back command in order to verify if the data is correctly written, as illustrated in Figure 20. During reception of the READ command the old data is returned for a second time. Only after receiving the READ command the new data is

transmitted. This rule also applies when the master device wants to initiate an SPI transfer to read the Status Registers. Because the internal system clock updates the Status Registers only when  $\overline{\text{CS}}$  line is high, the first read out byte might represent old status information.

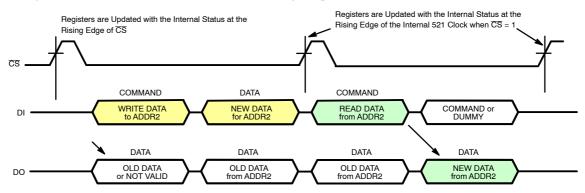


Figure 20. A WRITE Operation Where DATA From the Master is Written in SPI Register with Address 2 Followed by a READ Back Operation to Verify a Correct WRITE Operation

NOTE: The internal data-out shift buffer of the AMIS-30521/NCV70521 is updated with the content of the selected SPI register only at the last (every eighth) falling edge of the CLK signal (see SPI Transfer Format and Pin Signals). As a result, new data for transmission cannot be written to the shift buffer at the beginning of the transfer packet and the first byte shifted out might represent old data.

Table 11. SPI CONTROL REGISTERS (All SPI Control Registers have Read/Write Access and default to "0" after Power-on or hard reset)

						Structure			
	Content	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	Access	R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
Address	Reset	0	0	0	0	0	0	0	0
CR0 (01h)	Data	SM[2:0]		CUR[4:0]					
CR1 (02h)	Data	a DIRCTRL NXTP		PWMF	PWMJ	EMC	[1:0]		
CR2 (03h)	Data	MOTEN	SLP	SLAG	SLAT	-	-	-	-

Where:

R/W: Read and Write access

Reset: Status after Power-On or hard reset

Table 12. SPI CONTROL PARAMETER OVERVIEW

DIRCTRL   Controls the Direction of Rotation (in Combination with Logic Level on Input DIR)   Combination with Logic Level on Input DIR)   Controls the Direction of Rotation (in Combination with Logic Level on Input DIR)   Collected	CW Motion CCW Motion CCW Motion CW Motion
DIRCTRL  Controls the Direction of Rotation (in Combination with Logic Level on Input DIR)  Combination with Logic Level on Input DIR)  Controls the Direction of Rotation (in Combination with Logic Level on Input DIR)  CDIRCTRL> = 1  CDIRCTRL> = 0  CDIRCTRL> = 1  CDIRCTRL> =	CCW Motion
Combination with Logic Level on Input DIR)   CDIRCTRL> = 0	
<pre>COIRCTRL&gt; = 1</pre>	CW Motion
EMC[1:0] Turn On– and Turn–off Slopes (Note 15)	
EMC[1:0] Turn On- and Turn-off Slopes (Note 15)	
EMO[1.0] Turn On- and Turn-on Slopes (Note 15)	
10 Slow	
11 Very Slow	
<pre> </pre> <pre> <pre> <pre> </pre> <pre> <pre> </pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> <pre> </pre> <pre> <pre> <pre> <pre> <pre> <pre> <pre> <pre> </pre> <pre> /pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre></pre>	
MOTEN Activates the Motor Driver Outputs <mot style="text-align: center;">MOTEN&gt; = 1 Drivers Enabled</mot>	
NXTP Selects if NXT triggers on Rising or Falling <nxtp> = 0 Trigger on Rising Edge</nxtp>	е
NXTP Edge < NXTP> = 1 Trigger on Falling Edg	е
PWMF Enables Doubling of the PWM Frequency <pwmf> = 0 Default Frequency</pwmf>	
(Note 15) <pwmf> = 1 Double Frequency</pwmf>	
PWMJ Enables Jitter PWM <pre><pwmj> = 0     Jitter Disabled</pwmj></pre>	
<pre>PVVIVIJ</pre>	
000 1/32 Micro Step	
001 1/16 Micro Step	
010 1/8 Micro Step	
SM[2:0] Stepmode 011 1/4 Micro Step	
100 Compensated Half Ste	<b>э</b> р
101 Uncompensated half S	Step
110 Full Step	
111 n.a.	
SLAG Speed Load Angle Gain Setting <slag> = 0 Gain = 0.5</slag>	
SLAG   Speed Load Arigie Gain Setting   SLAG> = 1   Gain = 0.25	
SLAT Speed Load Angle Transparency Bit  SLAT = 0 SLA is NOT Transpare	ent
SLAT   Speed Load Angle Transparency Bit   SLA is Transparent	
SLP Enables Sleep Mode <slp> = 0 Active Mode</slp>	
<slp> = 1 Sleep Mode</slp>	

<sup>15.</sup> The typical values can be found in Table 5: DC Parameters and Table 6: AC Parameters

CUR[4:0] Selects IMCmax peak. This is the peak or amplitude of the regulated current waveform in the motor coils.

Table 13. SPI CONTROL PARAMETER OVERVIEW: CURRENT AMPLITUDE CUR[4:0]

Current Range (Note 17)	Index CUR[4:0]	Current (mA) (Note 16)	Current Range (Note 17)	Index CUR[4:0]	Current (mA) (Note 16)
	0 00000	33		16 10000	365
	1 00001	64	2	17 10001	400
	2 00010	95		18 10010	440
	3 00011	104		19 10011	485
0	4 00100	115		20 10100	530
	5 00101	126		21 10101	585
	6 00110	138	1	22 10110	630
	7 00111	153		23 10111	750
	8 01000	166	3	24 11000	825
	9 01001	190		25 11001	895
	10 01010	205		26 11010	975
	11 01011	230		27 11011	1065
1	12 01100	250		28 11100	1155
	13 01101	275		29 11101	1245
	14 01110	300		30 11110	1365
	15 01111	325		31 11111	1480

<sup>16.</sup> Typical current amplitude at  $T_J = 125$ .

## **SPI Status Register Description**

All 4 SPI Status Registers have Read Access and are default to "0" after Power-on or hard reset.

**Table 14. SPI STATUS REGISTERS** 

		Structure							
	Content	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	Access	R	R	R	R	R	R	R	R
Address	Reset	0	0	0	0	0	0	0	0
SR0 04h	Data Not Latched	PAR	TW	CPfail	-	OPENX	OPENY	_	_
SR1 05h	Data is Latched	PAR	OVCXPT	OVCXPB	OVCXNT	OVCXNB	-	-	-
SR2 06h	Data is Latched	PAR	OVCYPT	OVCYPB	OVCYYNT	OVCYNB	TSD	-	-
SR3 07h	Data Not Latched	PAR			M	ISP[6:0]			

Where:

R Read only mode access

Reset Status after Power–On or hard reset

PAR Parity check

<sup>17.</sup> Reducing the current over different current ranges might trigger overcurrent detection, please refer to dedicated application note for solutions.

# **Table 15. SPI STATUS FLAGS OVERVIEW**

Mnemonic	Flag	Length (bit)	Related SPI Register	Comment	Reset State
CPFail	Charge Pump Failure	1	Status Register 0	'0' = no failure '1' = failure: indicates that the charge pump does not reach the required voltage level.	'0'
MSP[6:0]	Micro Step Position	7	Status Register 3	Translator micro step position	'0000000'
OPENX	OPEN Coil X	1	Status Register 0	'1' = Open coil detected	'0'
OPENY	OPEN Coil Y	1	Status Register 0	'1' = Open coil detected	'0'
OVCXNB	Overcurrent at MOTXN Terminal; Bottom Transistor	1	Status Register 1	'0' = no failure '1' = failure: indicates that over current is detected at bottom transistor XN-terminal	'0'
OVCXNT	Overcurrent at MOTXN Terminal; Top Transistor	1	Status Register 1	'0' = no failure '1' = failure: indicates that over current is detected at top transistor XN-terminal	'0'
OVCXPB	Overcurrent at MOTXP Terminal; Bottom Transistor	1	Status Register 1	'0' = no failure '1' = failure: indicates that overcurrent is detected at bottom transistor XP-terminal	'0'
OVCXPT	Overcurrent at MOTXP Terminal; Top Transistor	1	Status Register 1	'0' = no failure '1' = failure: indicates that overcurrent is detected at top transistor XP-terminal	'0'
OVCYNB	Overcurrent at MOTYN Terminal; Bottom Transistor	1	Status Register 2	'0' = no failure '1' = failure: indicates that overcurrent is detected at bottom transistor YN-terminal	'0'
OVCYNT	Overcurrent at MOT <b>YN</b> Terminal; <b>T</b> op Transistor	1	Status Register 2	'0' = no failure '1' = failure: indicates that overcurrent is detected at top transistor YN-terminal	'0'
OVCYPB	Overcurrent at MOTYP Terminal; Bottom Transistor.	1	Status Register 2	'0' = no failure '1' = failure: indicates that overcurrent is detected at bottom transistor YP-terminal	'0'
OVCYPT	Overcurrent at MOT <b>YP</b> Terminal; <b>T</b> op Transistor.	1	Status Register 2	'0' = no failure '1' = failure: indicates that overcurrent is detected at top transistor YP-terminal	'0'
TSD	Thermal Shutdown	1	Status Register 2		'0'
TW	Thermal Warning	1	Status Register 0		'0'

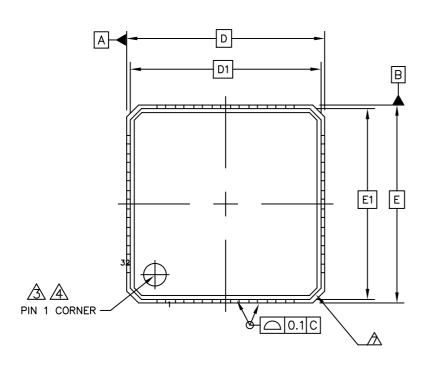
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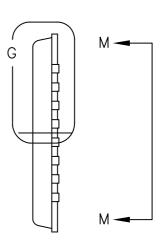
Part Number	Temperature Range	Package Type	Peak Current	Shipping <sup>†</sup>
AMIS30521C5212RG	−40°C − 125°C	NQFP-32 (Pb-Free)	1600 mA	Tape & Reel
AMIS30521C5212G	−40°C − 125°C	NQFP-32 (Pb-Free)	1600 mA	Tube / Tray
NCV70521MN003R2G*	-40°C - 125°C	NQFP-32 (Pb-Free)	1600 mA	Tape & Reel
NCV70521MN003G*	-40°C - 125°C	NQFP-32 (Pb-Free)	1600 mA	Tube / Tray

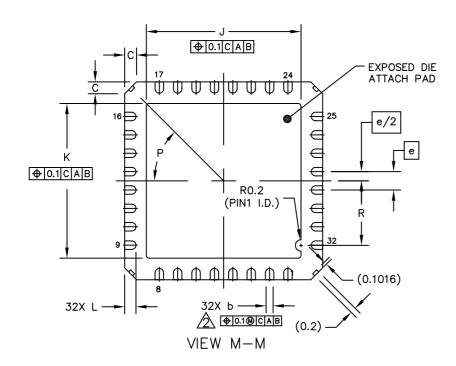
<sup>†</sup>For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.
\*Qualified for automotive applications.

# **PACKAGE DIMENSIONS**

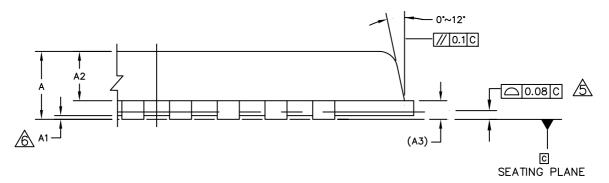
NQFP-32, 7x7 CASE 560AA-01 ISSUE O







NQFP-32, 7x7 CASE 560AA-01 ISSUE O



DETAIL G VIEW ROTATED 90° CLOCKWISE

DIM	MIN NOM MAX	NOTES				
Α	0.8 0.9	1. DIE THICKNESS ALLLOWABLE IS 0.305mm MAXIMUM				
A1	0 0.02 0.05	(.012 INCHES MAXIMUM)				
A2	0.576 0.615 0.654	A DIMENSION APPLIES TO PLATED TERMINAL AND IS MEASURED				
А3	0.203 REF.	BETWEEN 0.2 AND 0.25mm FROM TERMINAL TIP.				
b	0.25 0.3 0.35	A THE PIN #1 IDENTIFIER MUST BE PLACED ON THE TOP				
С	0.24 0.42 0.6	SURFACE OF THE PACKAGE BY USING INDENTATION MARK				
D	7 BSC	OR OTHER FEATURE OF PACKAGE BODY.				
D1	6.75 BSC	A EXACT SHAPE AND SIZE OF THIS FEATURE IS OPTIONAL.				
E	7 BSC					
E1	6.75 BSC	APPLIED FOR EXPOSED PAD AND TERMINALS. EXCLUDE EMBEDDING PART OF EXPOSED PAD FROM MEASURING.				
е	0.65 BSC					
J	5.37 5.47 5.57	APPLIED ONLY TO TERMINALS.				
K	5.37 5.47 5.57	A EXACT SHAPE OF EACH CORNER IS OPTIONAL.				
L	0.35 0.4 0.45					
Р	45° REF	DIMENSION AND DESERVOS ROCUMENT				
R	2.185 2.385	UNIT TOLERANCES REFERENCE DOCUMENT				
		MM ASME_Y14.5M JEDEC-MO-220_REV.F				

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