

Customer Information Sheet

DRAWING No.: M80-898XXXX

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

BRITISH STANDARD

ORDER CODE: TO BS9525 F0033

B5740-1XX-F-C-X

TOTAL No. OF CONTACTS: _____

02 - 07 & 17

FINISH: _____

0 = GOLD CLIP, TIN SHELL

2 = GOLD CLIP, GOLD SHELL

ORDER CODE:

M80-898XXXX

TOTAL No. OF CONTACTS: _____

02 - 07 & 17

FINISH: _____

01 = GOLD CLIP, TIN SHELL

05 = GOLD CLIP, GOLD SHELL

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED POLYESTER UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = COPPER ALLOY

FINISH:

01 = 0.30µ GOLD CLIP, 4.0µ 100% TIN OVER NICKEL SHELL

05 = 0.30µ GOLD CLIP, 0.28µ GOLD SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 800V AC/DC

VOLTAGE PROOF = 1200V AC/DC

CONTACT RESISTANCE:

INITIAL: 20mΩ MAX

AFTER CONDITIONING: 25mΩ MAX

INSULATION RESISTANCE:

INITIAL = 1000MΩ MIN

AFTER CONDITIONING = 100MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

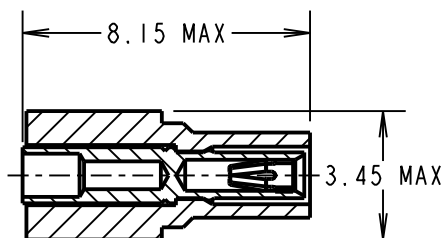
ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

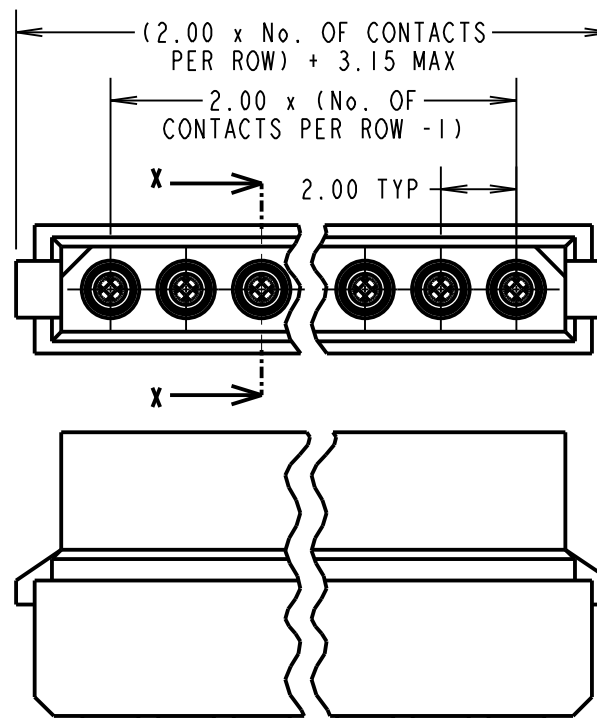
PACKING = BAG (CONTACTS AND MOULDINGS

UN-ASSEMBLED)

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



SECTION X-X



NOTES:

1. RECOMMENDED WIRE TYPE = BS3G210 TYPE A, PTFE INSULATED, 24 - 28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mm.
2. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. SEE TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INFORMATION.
3. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

MSP	12	29.10.14	12649
NAME	ISS.	DATE	C/NOTE
APPROVED:		M.PERREN	
CHECKED:		S.BENNETT	
DRAWN:		W. J. BOURNE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

www.harwin.com
technical@harwin.com

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

DATAMATE CRIMP
SIL SOCKET ASSEMBLY
SMALL BORE (24 - 28AWG)

DRAWING NUMBER:

M80-898XXXX

SHT
2 OF 2

AMEYA360

Components Supply Platform

Authorized Distribution Brand :



Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com