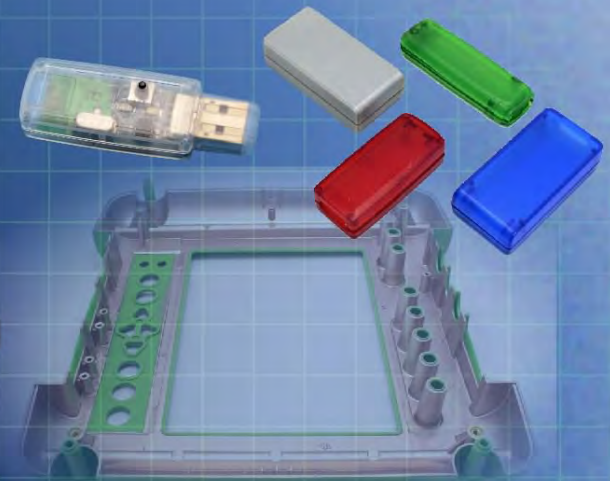
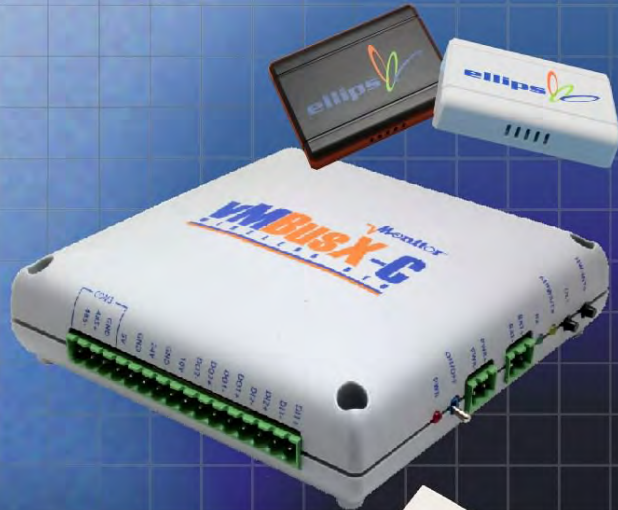




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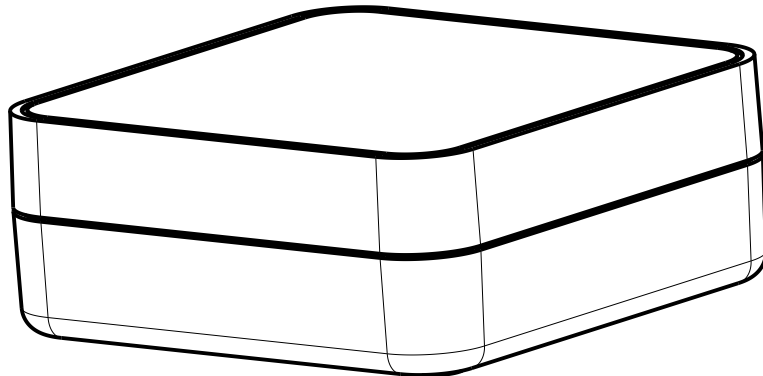
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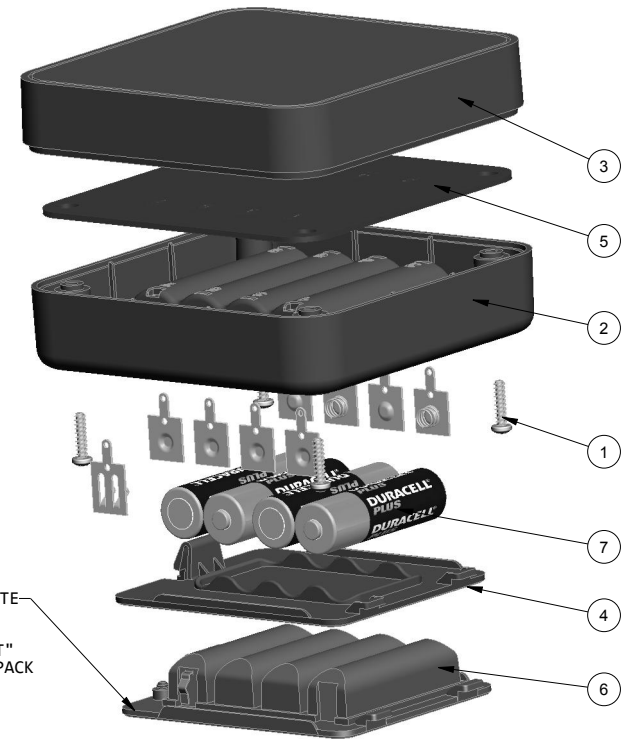
NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE EQUIVELANT TO MT-11020.
3. ALL INSIDE RADII .010R. ALL OUTSIDE RADII .020R MAX, UNLESS OTHERWISE SPECIFIED.
4. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
5. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
6. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF OEM.
9. STANDARD OR CUSTOM LABEL RECESSES ARE AVAILABLE UPON REQUEST FOR QUOTE.



SCALE 0.750

R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER		PRELIMINARY RELEASE	24-Dec-10	D.C.
B	M BOYER		REVISE PER MEETING 01-Mar-11	02-Mar-11	D.C.
C	M BOYER		CHANGE TITLE FROM "4AA SQUARE"	03-Mar-11	D.C.
D	M BOYER		REMOVE 9V OPTION, INCLUDE Wii BATTERY	06-May-11	D.C.
E	M BOYER		ADD BATTERY RIBS AND AND UPDATE ASSEMBLY HOLES	11-Jul-11	D.C.
F	M BOYER		UPDATE DRAWING FORMAT - NO DIM CHANGES	04-Dec-12	D.C.
G	M BOYER		UPDATE KEEP OUT ZONES	18-Mar-13	D.C.
H	M BOYER		INCLUDE BATTERY SEQUENCE NUMBERS	02-Apr-13	D.C.
1.0	R CRUZ		UPDATE TO AS BUILT & RELEASE	06-Aug-13	

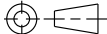


EXPLODED VIEW
SCALE 0.500

THIS ENCLOSURE CAN ACCOMODATE
4 "AA" BATTERIES IN
PARALLEL OR SERIES.
ALTERNATE BATTERY: "Wii FIT"
LI-ION RECHARGEABLE BATTERY PACK
(4.8 volt)

10	SINGLE COIL SPRING BATTERY CONTACT	ACC-AANEG-5201	OPTIONAL	4
9	SINGLE BUTTON BATTERY CONTACT	ACC-AAPOS-5223	OPTIONAL	1
8	SINGLE BUTTON BATTERY CONTACT	ACC-AAPOS-5223	OPTIONAL	4
7	AA BATTERY	CUSTOMER SUPPLIED	REFERENCE ONLY	4
6	404017 Wii HATCH - RECHARGEABLE	CUSTOMER SUPPLIED	REFERENCE ONLY	1
5	404017 PCB - .062" THICK	CUSTOMER SUPPLIED	REFERENCE ONLY	1
4	404017 HATCH - STANDARD	ABS	BLACK or WHITE	1
3	404017 COVER - STANDARD	ABS	BLACK or WHITE	1
2	404017 BASE - STANDARD	ABS	BLACK or WHITE	1
1	#6 HiLo x .500" SCREW	ZINK PLATED	INCLUDED	4
ITEM	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X" = 1"

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Customer's Part No: 404017

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

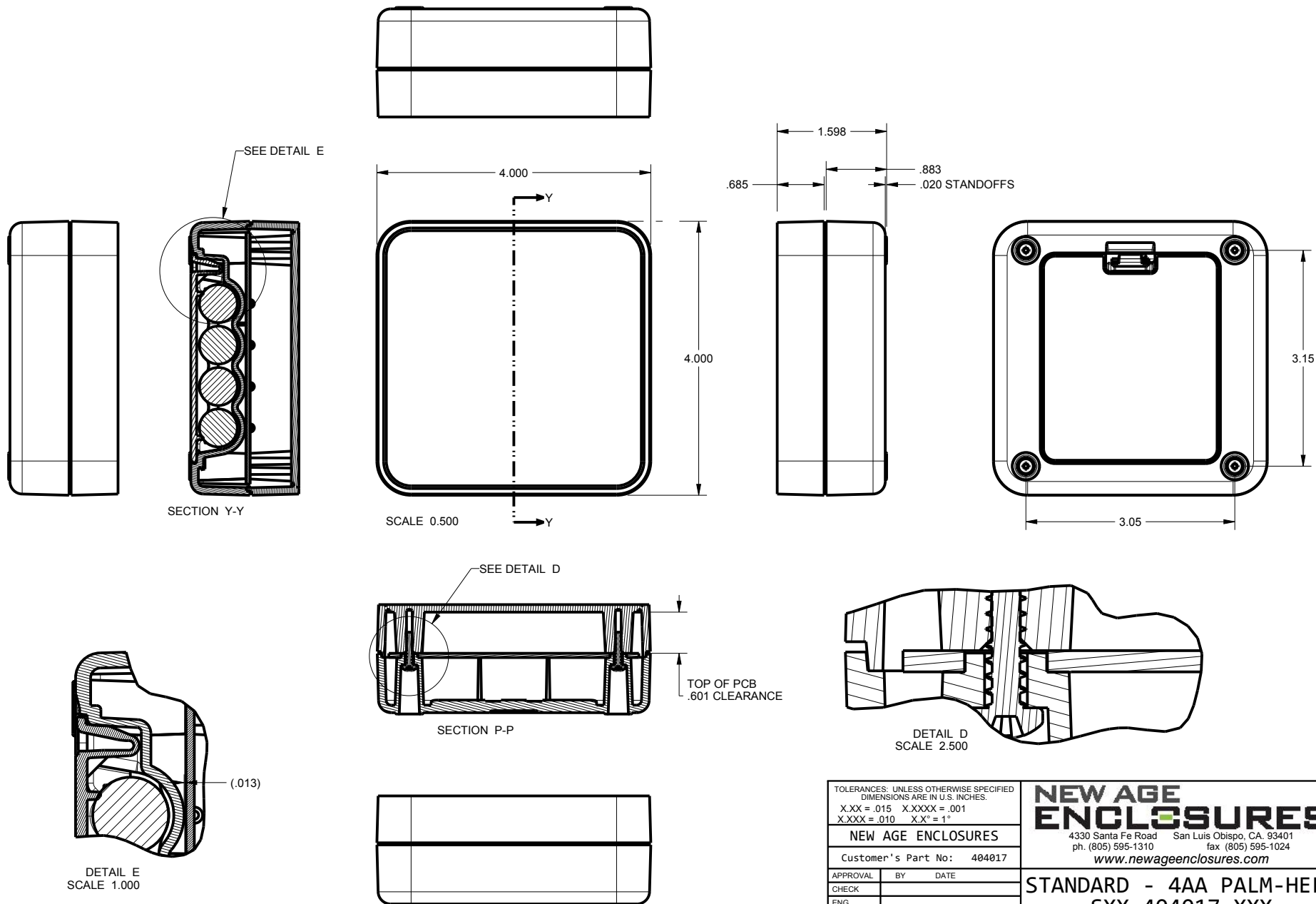
DRAWN BY	24-Dec-10
M BOYER	

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**STANDARD - 4AA PALM-HELD
SXX-404017-XXX**

SIZE	DRAWING NAME	SHEET	REV.DOC
A	404017_R1_0	1 OF 7	1.0

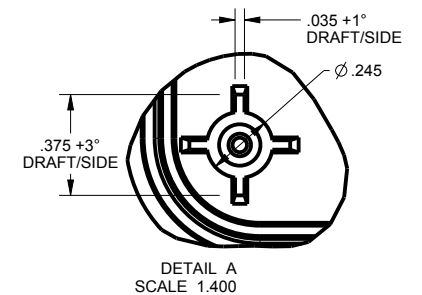
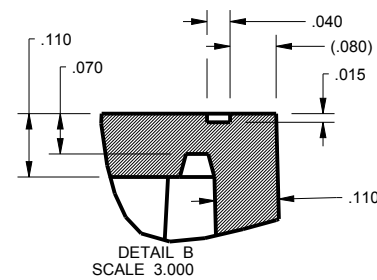
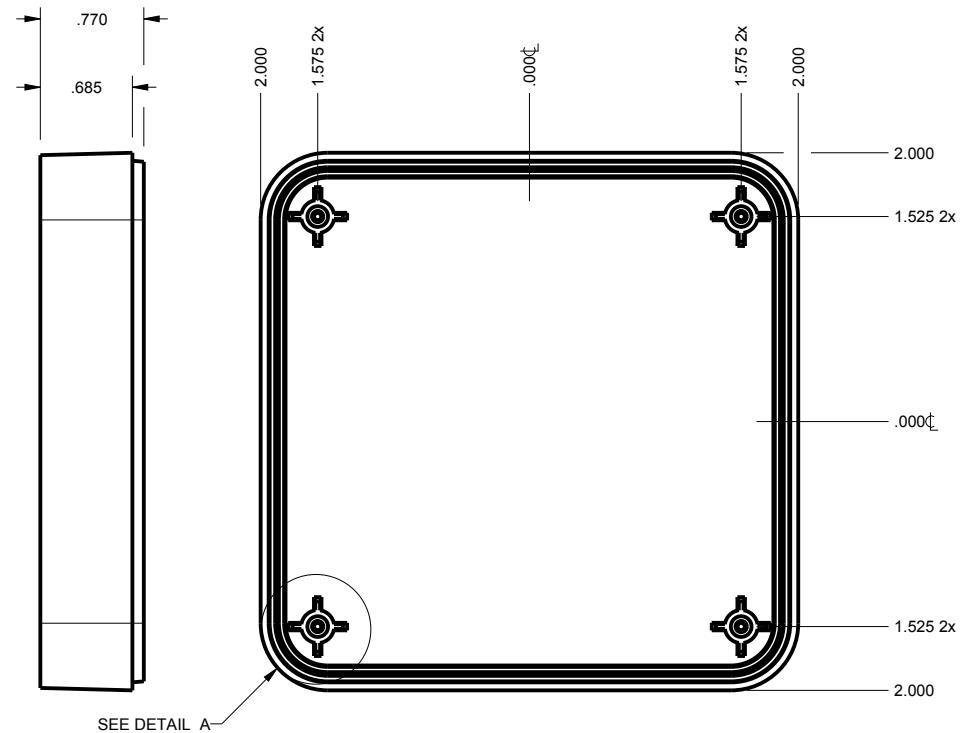
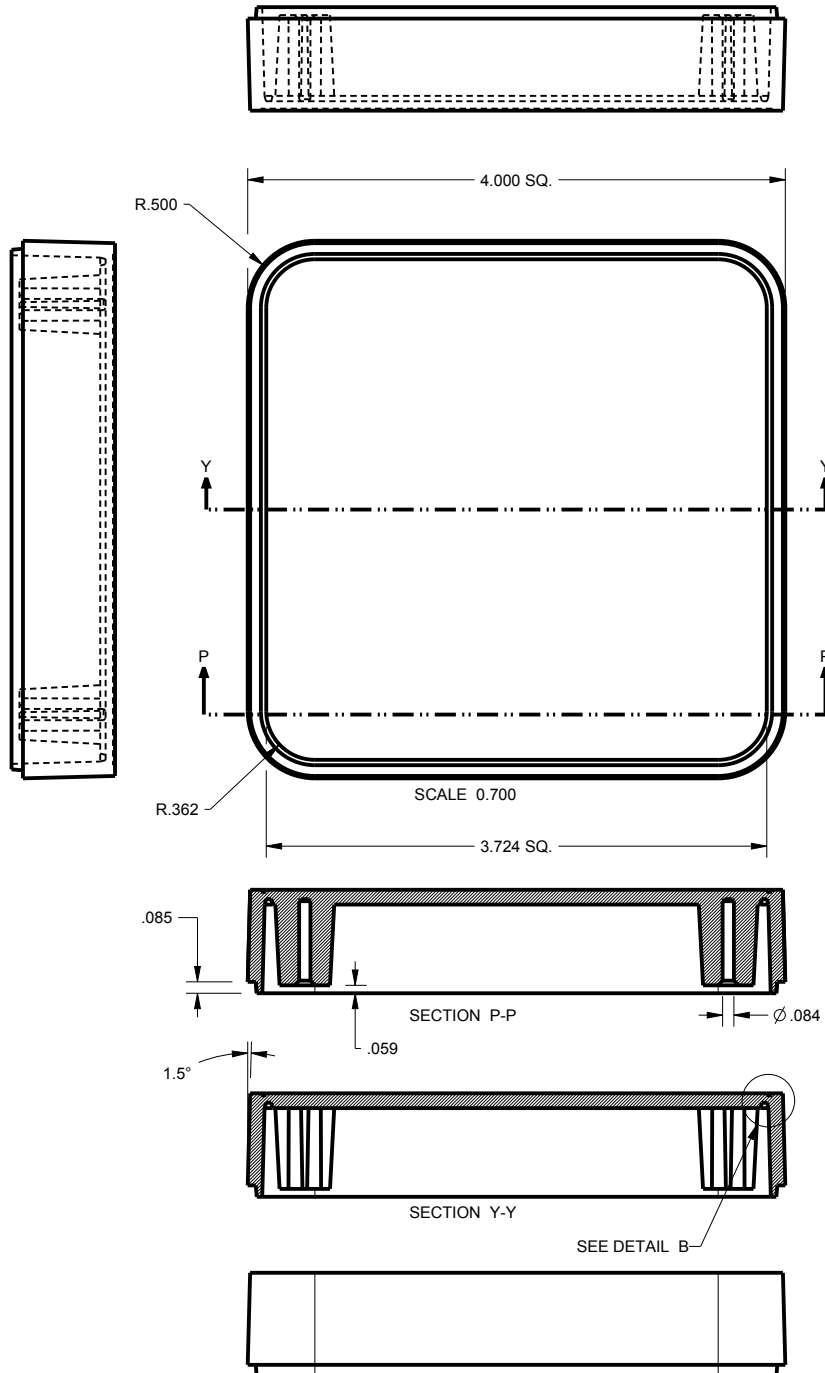
404017 ASSEMBLY



TOLERANCES- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015	X.XXXX = .001
X.XXX = .010	X.X" = 1"
NEW AGE ENCLOSURES	
Customer's Part No: 404017	
APPROVAL	BY DATE
CHECK	
ENG.	
SCALE	AS NOTED
DRAWN BY	24-Dec-10
M BOYER	

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STANDARD - 4AA PALM-HELD SXX-404017-XXX	
SIZE	DRAWING NAME
A	404017_R1_0
SHEET	REV.DOC
2 OF 7	1.0

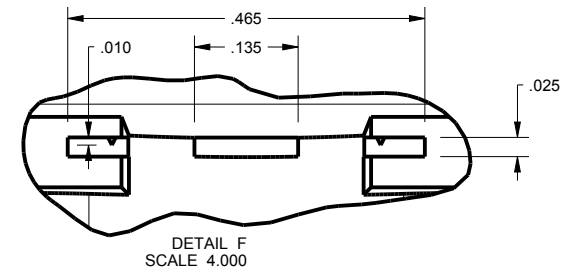
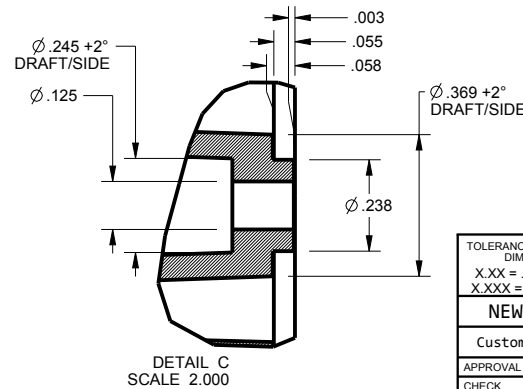
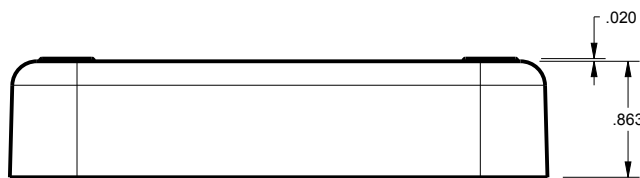
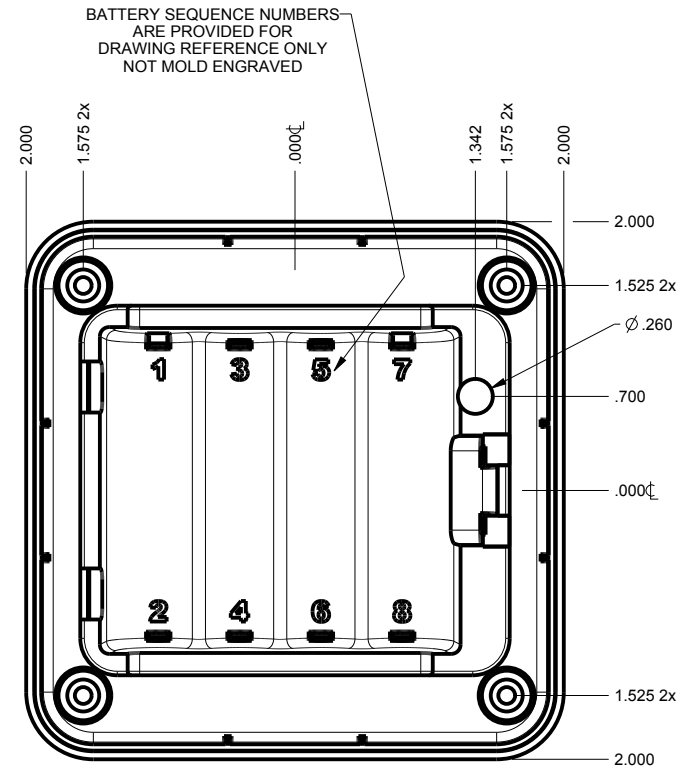
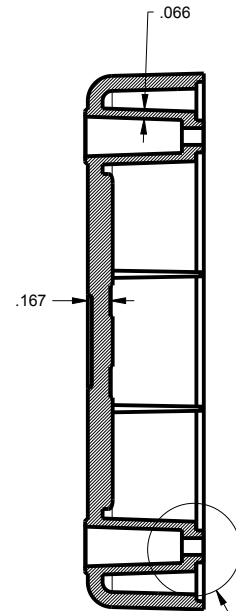
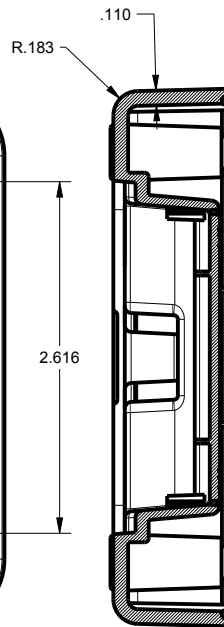
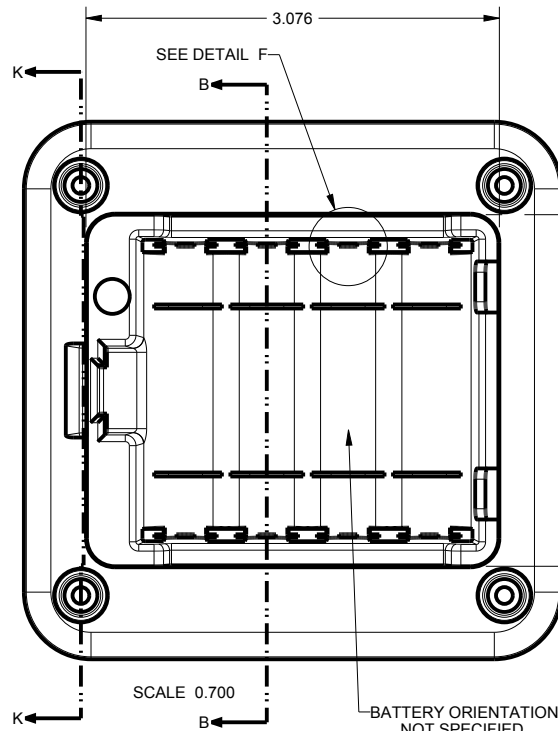
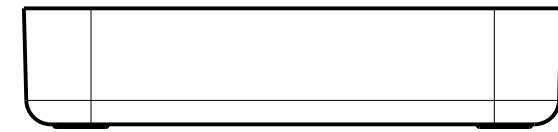
404017 COVER



TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015 X.XXXX = .001	
X.XXX = .010 X.X° = 1°	
NEW AGE ENCLOSURES	
Customer's Part No: 404017	
APPROVAL	BY DATE
CHECK	
ENG.	
SCALE	AS NOTED
DRAWN BY	
M BOYER	24-Dec-10

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STANDARD - 4AA PALM-HELD	
SXX-404017-XXX	
SIZE	DRAWING NAME
A	404017_R1_0
SHEET	REV.DOC
3 OF 7	1.0

404017 BASE



TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

NEW AGE ENCLOSURES

Customer's Part No: 404017

APPROVAL BY DATE

CHECK

ENG.

SCALE AS NOTED

DRAWN BY M BOYER

24-Dec-10

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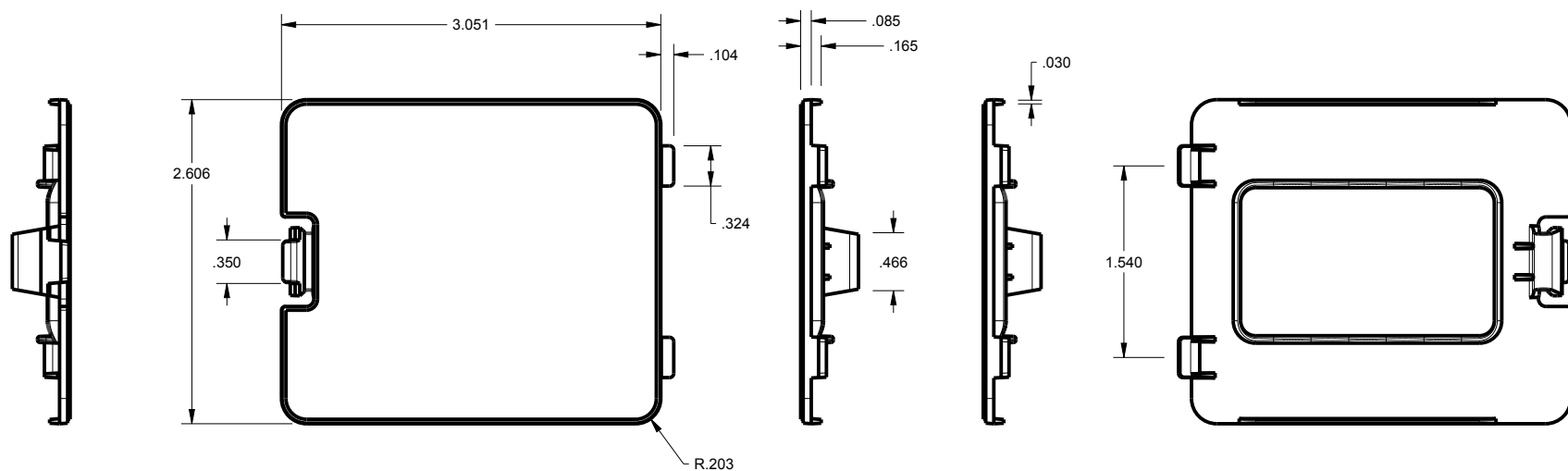
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**STANDARD - 4AA PALM-HELD
SXX-404017-XXX**

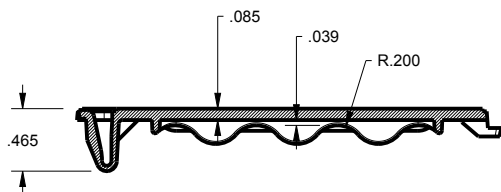
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SHEET 4 OF 7 REV.DOC 1.0

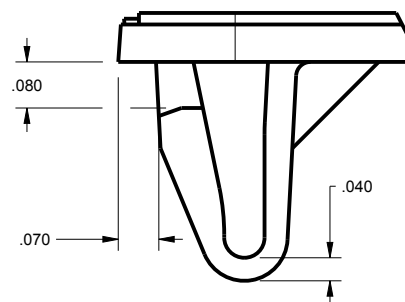
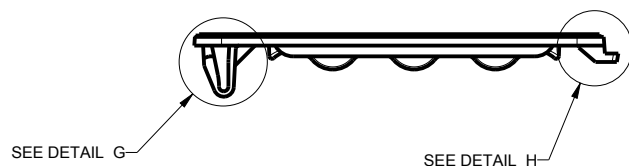
404017 HATCH



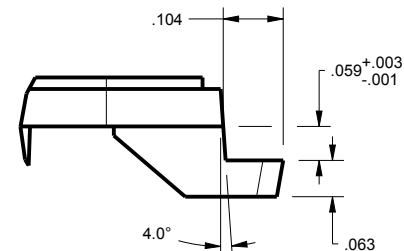
SCALE 0.700



SECTION Y-Y



DETAIL G
SCALE 3.000



DETAIL H
SCALE 3.000

TOLERANCES- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015	X.XXXX = .001
X.XXX = .010	X.X° = 1°
NEW AGE ENCLOSURES	
Customer's Part No: 404017	
APPROVAL	BY DATE
CHECK	
ENG.	
SCALE	AS NOTED
DRAWN BY	24-Dec-10
M BOYER	

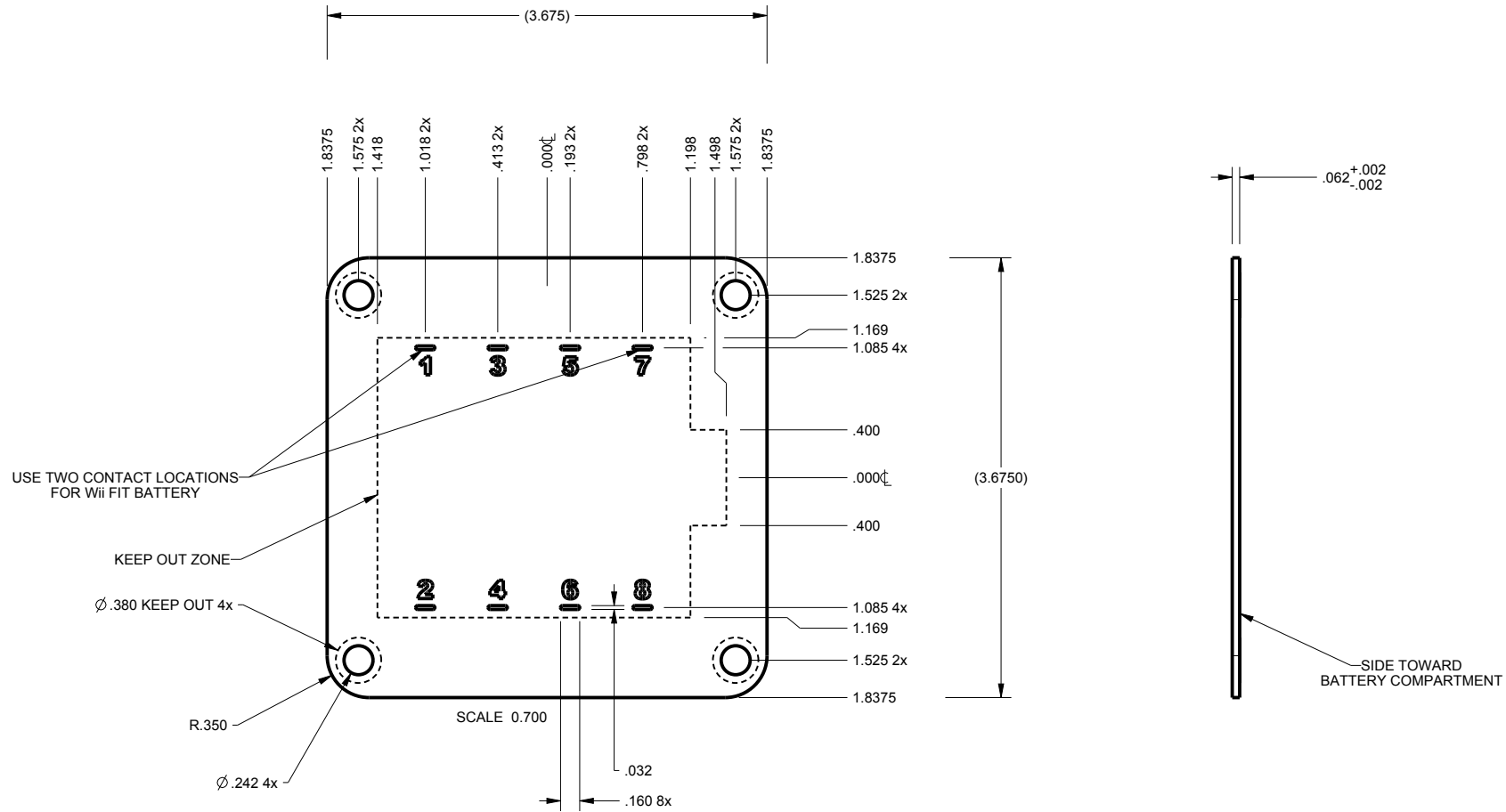
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**STANDARD - 4AA PALM-HELD
SXX-404017-XXX**

SIZE	DRAWING NAME	SHEET	REV.DOC
A	404017_R1_0	5 OF 7	1.0

404017 PCB - CUSTOMER SUPPLIED

PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL
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TOLERANCES- UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

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Customer's Part No: 404017

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

DRAWN BY	24-Dec-10
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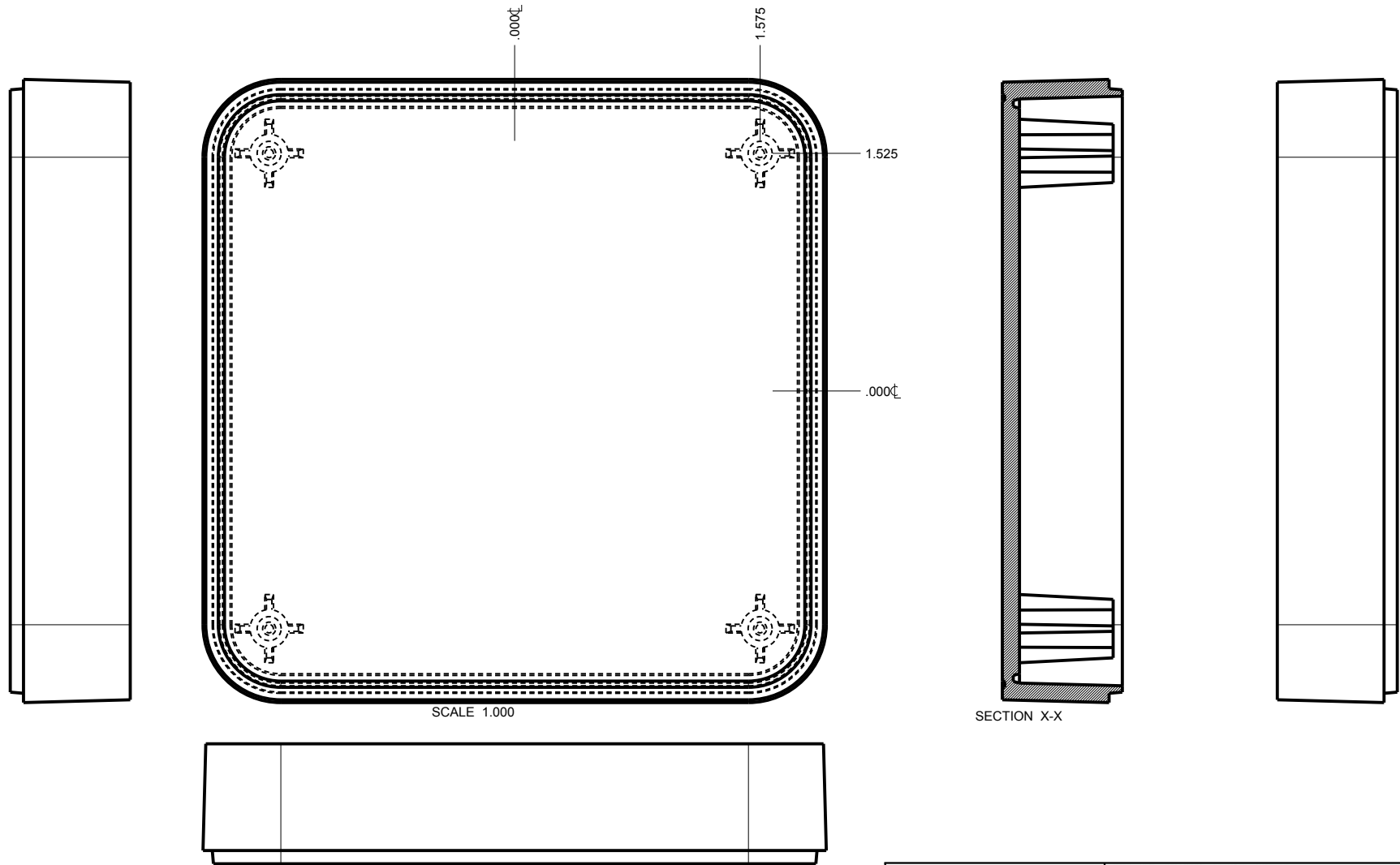
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SIZE	DRAWING NAME	SHEET	REV.DOC
A	404017_R1_0	6 OF 7	1.0

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SECTION X-X

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X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X" = 1"

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Customer's Part No: 404017

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	
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STANDARD - 4AA PALM-HELD
SXX-404017-XXX

SIZE	DRAWING NAME	SHEET	REV.DOC
A	404017_R1_0	7 OF 7	1.0

SXX-404017-XXX COVER - ABS, BLACK

STEP	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
2		T2 = .062" EM			
3					
4					

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