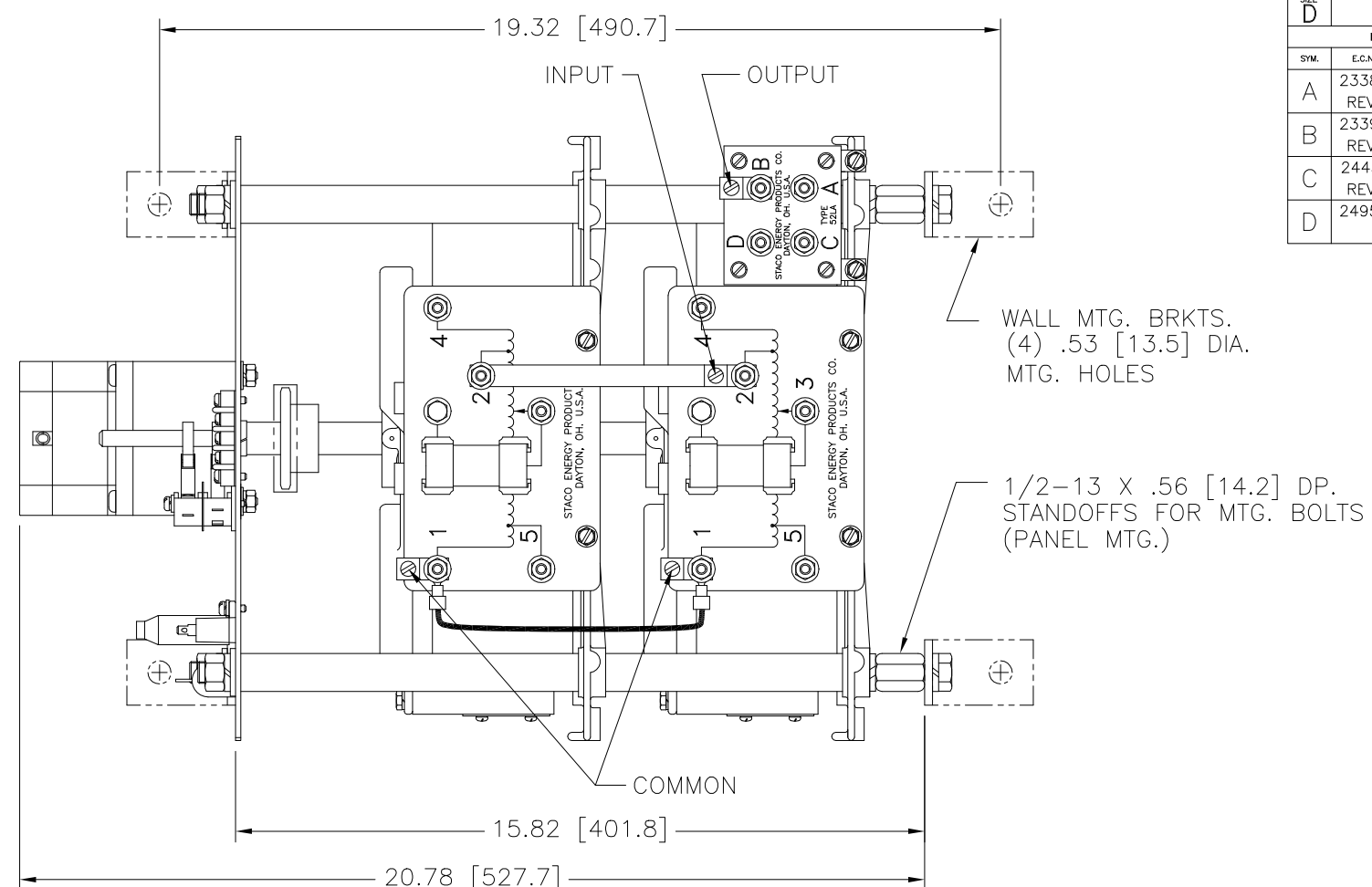
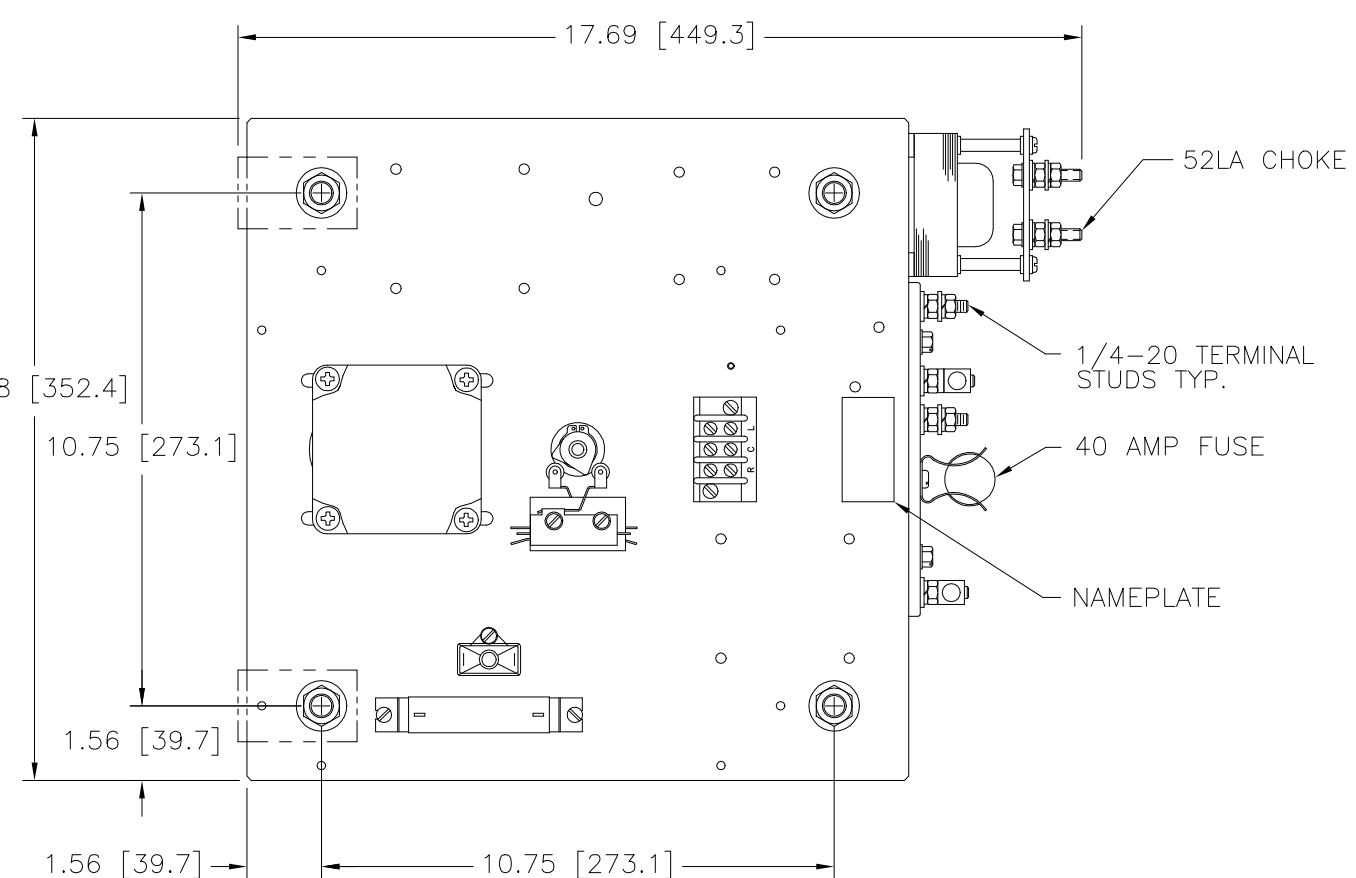




DWG. NO. D	032-7616		
REVISIONS			
SYM.	E.C.N.	DATE	APVD.
A	23385	4/26/97	
	REVISED & UPDATED		
B	23396	5/12/97	
	REVISED & UPDATED		
C	24431	12/21/00	
	REVISED & UPDATED		
D	24955	11/20/02	
	NEW MOTOR		

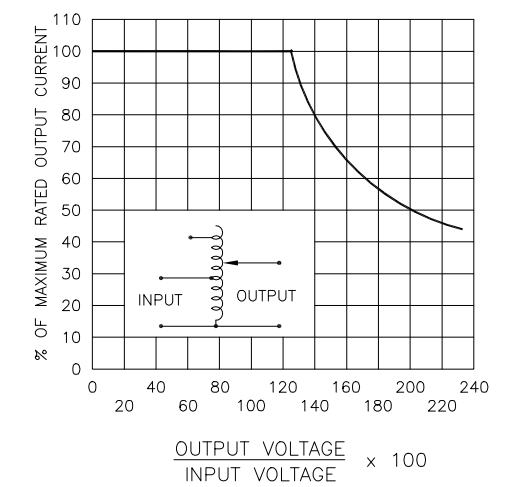
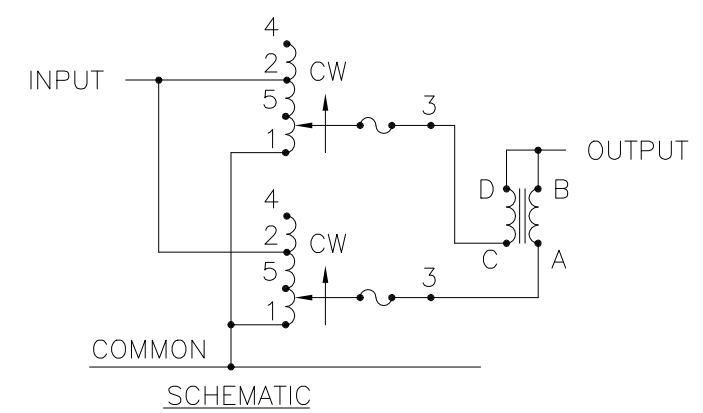
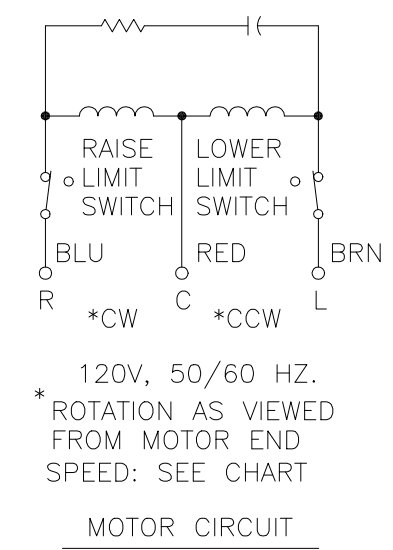


FIGURE A
MAXIMUM OUTPUT CURRENT OF ANY
DUAL INPUT VOLTAGE OR VOLTAGE DOUBLER
UNIT OPERATED AT LOWER INPUT VOLTAGE.



- * VOLTAGE DOUBLER
- # MAXIMUM OUTPUT CURRENT IN OUTPUT VOLTAGE RANGE FROM 0 TO 25% ABOVE LINE VOLTAGE. AT HIGHER OUTPUT VOLTAGES, OUTPUT CURRENT MUST BE REDUCED ACCORDING TO RATING CURVE, FIGURE A.
- ‡ MAXIMUM KVA AT MAXIMUM OUTPUT AND CORRESPONDING DE-RATED CURRENT. MAXIMUM KVA AT LOWER OUTPUT VOLTAGES MAY BE CALCULATED FROM RATING CURVE, FIGURE A.

SPECIFICATIONS									
WIRING	INPUT		OUTPUT			SHAFT ROTATION FOR INCREASE VOLTAGE	TERMINAL CONNECTIONS		
	VOLTS	HERTZ	VOLTS	MAX. AMPS	MAX. KVA		FOR INCREASING VOLTAGE AS VIEWED FROM ROTOR END		
							INPUT		OUTPUT
SINGLE PHASE PARALLEL	240	50/60	0—240	70	16.8	CW	1—4		1—B
			0—280	70	19.6	CW	1—2		1—B
	120	50/60	0—280	70—30 [*] #	8.4 [‡]	CW	1—5		1—B

SPEED (SECONDS)	MODEL NUMBER
15	15M6020-2P
30	30M6020-2P
60	60M6020-2P

UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±

DECIMALS	Holes	ANGLES	DRAFT
.XX	.002	1°	1-1/2°

MATERIAL:

UNITS IN [mm]

ALL DIMENSIONS APPLY AFTER PLATING

TITLE: SPEC. CONTROL DRAWING
MOTORIZED VARIABLE XFMR.
TYPE: M6020-2P

DRAWN BY: TIM RAU
DATE: 1/26/96
FIRST USED ON: DO NOT SCALE DWG.

CHECKER: DATE: WEIGHT APPROX. 169 LBS
ENGINEER: DATE: SCALE .5=1

SHEET 1 OF 2

DWG. NO. 032-7616

STACO ENERGY PRODUCTS CO.
A Components Corporation of Ametec Company
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