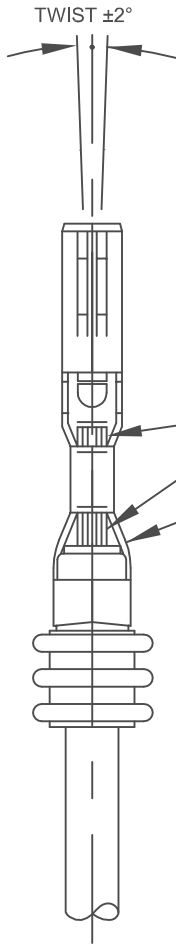
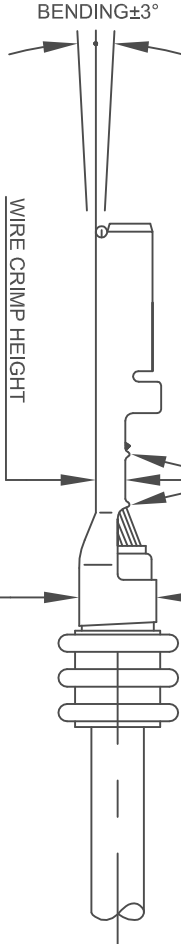
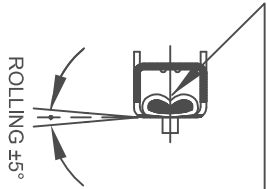


KEEP THE WIRE TO APPEAR

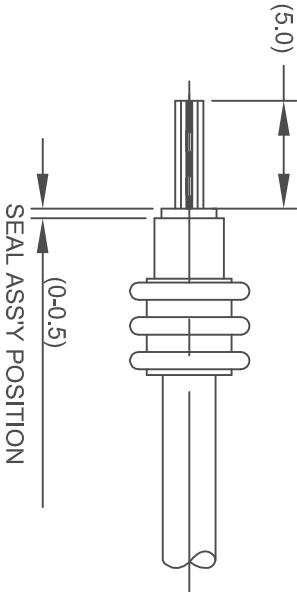
BE SURE NOT TO ENCROACH
THE INSULATION BY WIRE BAREL



SEAM MUST BE CLOSED
WIRE MUST NOT BE EXPOSED



WIRE STRIP LENGTH



INS. DIA.	WIRE SEAL NO.	COLOR	APPLICATOR PARTS NO.		
			WIRE CRIMPER	INS. CRIMPER	ANVIL
1.7-2.1	570-260-001	BLACK	B086-1 B086-2A B086-5		
2.1-2.7	570-260-002 570-260-003	BLUE			

WIRE SIZE	WIRE CRIMP HEIGHT	CRIMP STRENGTH	INS. DIA.	INS. CRIMP HEIGHT
AWG# 22	0.82±0.04	4 kgf MIN.	APPROX. 1.7	(3.0)
			APPROX. 2.2	(3.4)
AWG# 20	0.85±0.04	7 kgf MIN.	APPROX. 2.7	(3.8)

MATERIAL: BRASS (t=0.25)
WIRE RANGE: AWG#20-#22

INS. DIA.: 1.7-2.7

UNIT: mm

570 SERIES, FEMALE
CRIMP DETAIL

TOLERANCE UNLESS NOTED		ACAD REFERENCE NO.	WATERPF
DIMENSION	TOLERANCE		
.00	+	DRAWN: F. JAWDI	DATE: SEPT.01,99
.000	+		
ANGULAR	+	CHECKED:	DATE:
		SCALE: N.T.S	SHEET 1 OF 1



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TORONTO, ONTARIO
CANADA

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