

NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11010.
3. INTERIOR SURFACE TEXTURE TO BE: NONE.
4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
7. THIS ENCLOSURE IS A PRESS FIT ASSEMBLY. FOR PERMANENT CLOSURE: A DROP OF ADHESIVE OR ULTRASONIC WELDING IS REQUIRED.
8. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
9. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF OEM.
10. THE GATE REMNANT FOR THIS ENCLOSURE IS LOCATED IN THIS POSITION TO MINIMIZE THE COSMETIC IMPACT. IT IS HOWEVER VISIBLE AND VARIES IN SIZE / SHAPE. IT IS EASILY REMOVED WITH CLIPPERS. IF YOU WOULD LIKE NEW AGE TO CLIP THIS FOR YOU, PLEASE ASK YOUR SALES REPRESENTATIVE FOR A FREE QUOTE.
11. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
12. ALLOWABLE FLASH: 0.010 MAX.
13. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
14. TRIM GATE WITHIN 0.015" OF FLUSH.

CONFIGURATION LEGEND

- Tx = BOTH COVER AND BASE ARE TALL
- Fx = BOTH COVER AND BASE ARE SHORT (FLAT)
- Cx = ONLY THE COVER IS TALL (BASE IS FLAT)
- Bx = ONLY THE BASE IS TALL (COVER IS FLAT)
- xS = STANDARD ENCLOSURE (NO USB OPENING)
- xU = ENCLOSURE WITH MOLDED TYPE A USB OPENING

090604(xx) CONFIGURATIONS

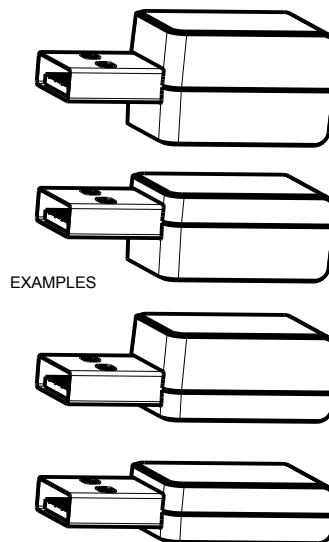
	-TS	-TU	-FS	-FU	-CS	-CU	-BS	-BU
090604 COVER			1				1	
090604 COVER w/ TYPE A USB				1				1
090606 TALL COVER	1				1			
090606 TALL COVER w/ TYPE A USB		1				1		
090604 BASE			1		1			
090604 BASE w/ TYPE A USB				1		1		
090606 TALL BASE	1						1	
090606 TALL BASE w/ TYPE A USB		1						1

5	090604 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
4	090606U COVER - STANDARD	ABS	BLACK or WHITE	1
3	090606U BASE - STANDARD	ABS	BLACK or WHITE	1
2	090604U COVER - STANDARD	ABS	BLACK or WHITE	1
1	090604U BASE - STANDARD	ABS	BLACK or WHITE	1
ITEM	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

REVISION

REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER	DR XXX	PRELIMINARY RELEASE	17-Sep-11	D.C.
B	M BOYER		ADD THICKER COMPONENTS	09-May-12	D.C.
C	M BOYER		ADD SECOND PRESS POST	15-May-12	D.C.
D	M BOYER		REDUCE WIDTH AND THICKNESS	16-May-12	D.C.
E	M BOYER		ADD VIEWS AND NOTES	06-Feb-13	



VOLUME = .0771 INCH^3

VOLUME = .0513 INCH^3

NOTE 10

NOTE 10

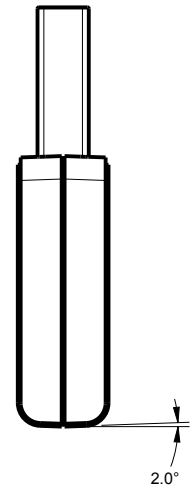
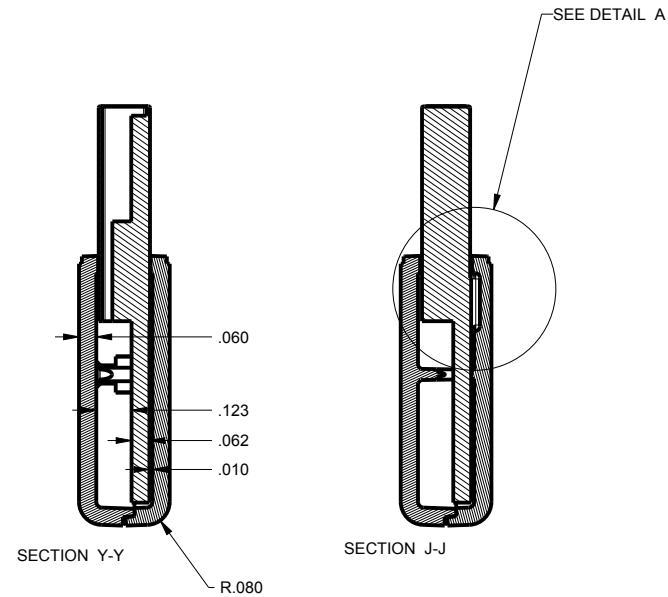
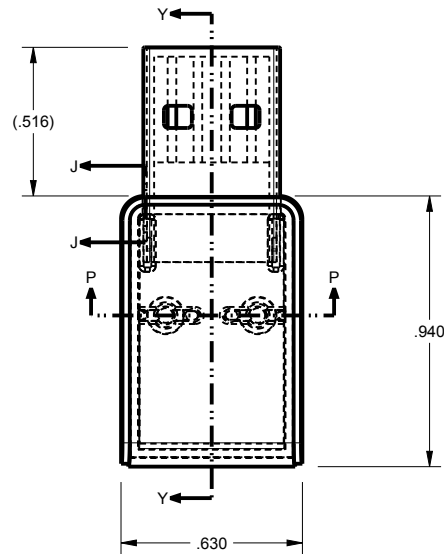
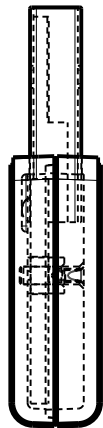
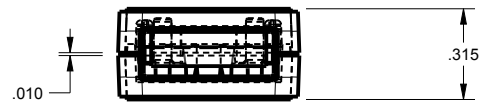
VOLUME = .0463 INCH^3

VOLUME = .0732 INCH^3

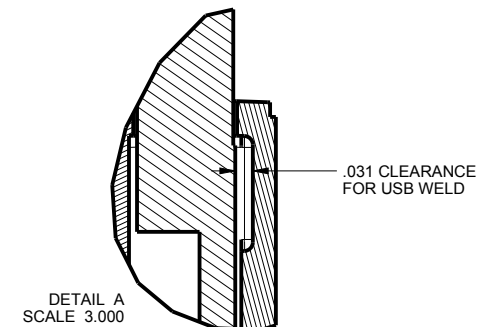
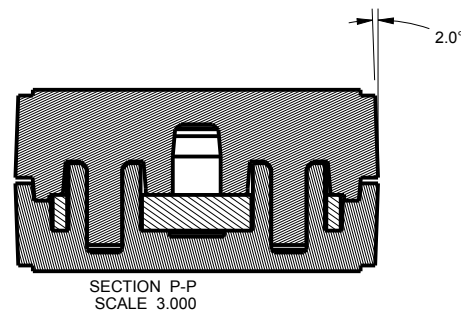
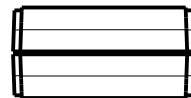
SCALE 2.000

THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X" = 1"		NEW AGE ENCLOSURES 4330 Santa Fe Road San Luis Obispo, CA. 93401 ph. (805) 595-1310 fax (805) 595-1024 www.newageenclosures.com				
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	CHECK						
	ENG.						
	SCALE	AS NOTED					
DRAWN BY	M BOYER		17-Sep-11	SIZE	DRAWING NAME	SHEET	REV.DOC
				A	090604_RE	1 OF 7	E

090604FU ASSEMBLY



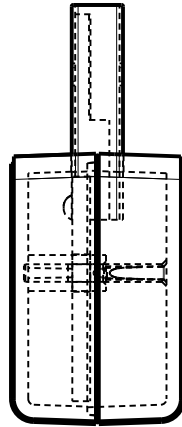
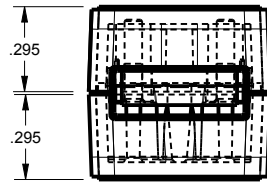
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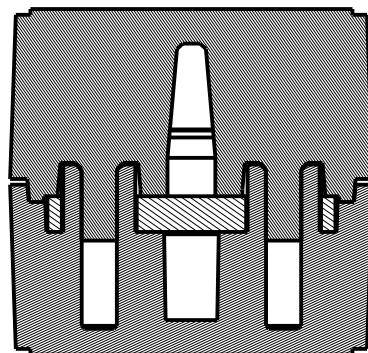
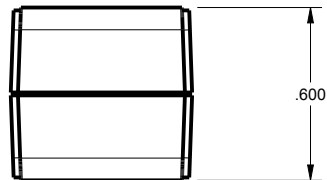
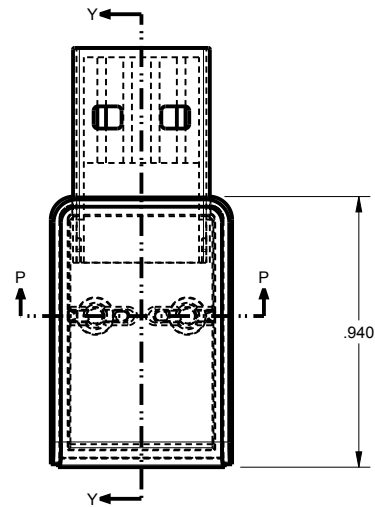
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X.XXX = .010 X.X° = 1°			
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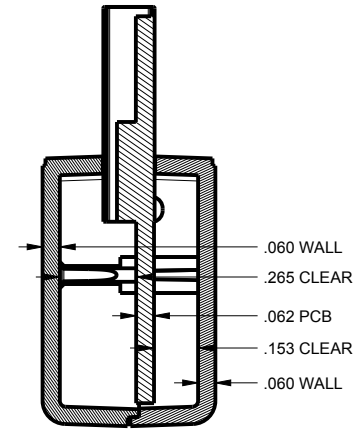
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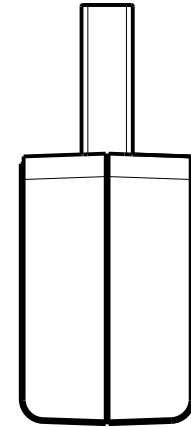
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SECTION P-P
SCALE 3.000



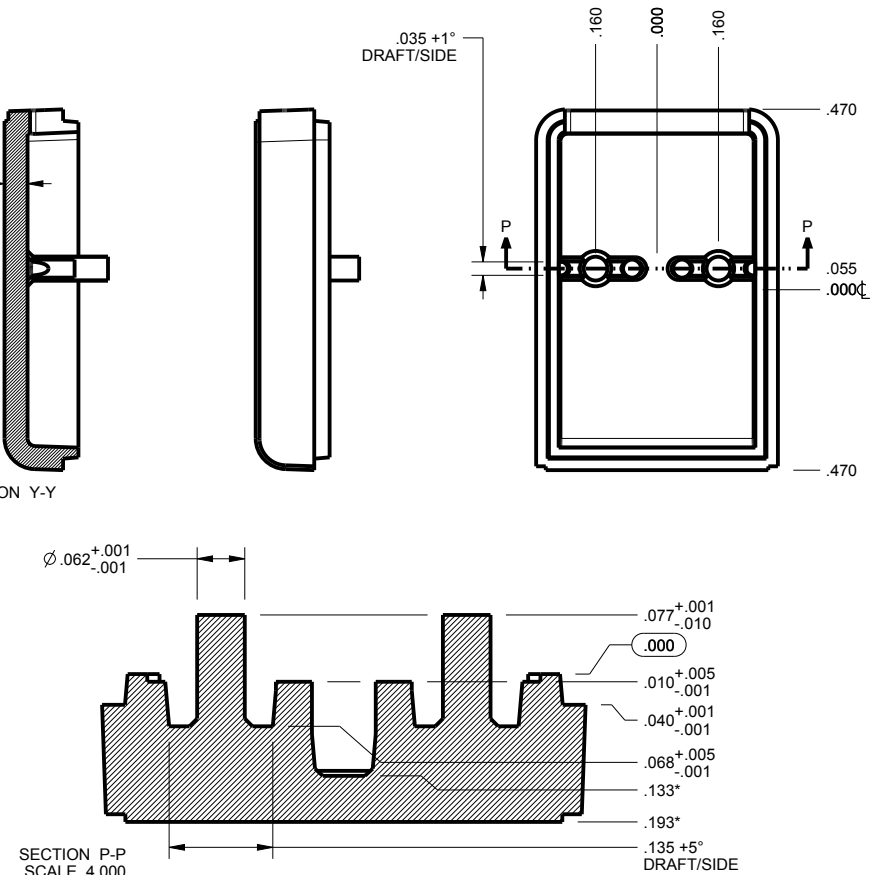
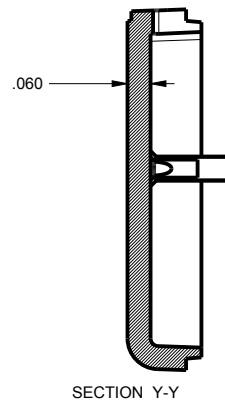
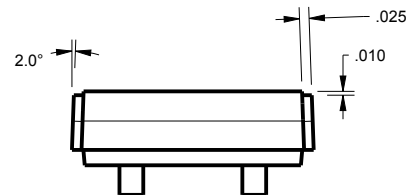
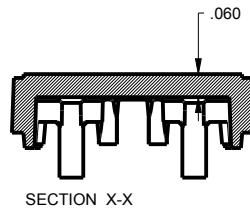
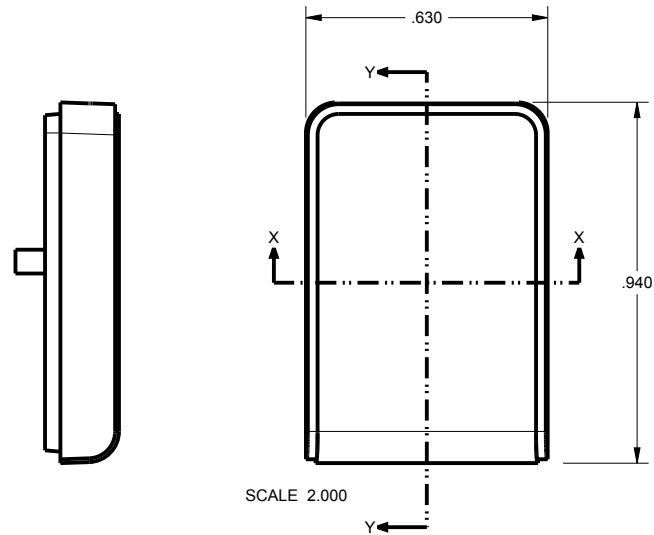
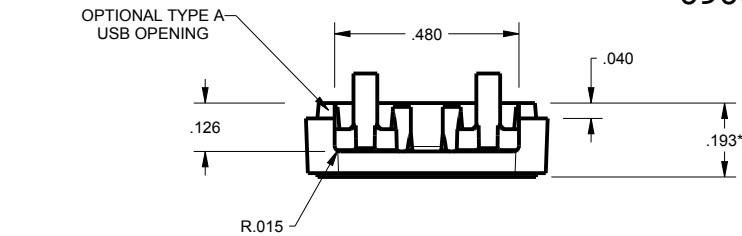
SECTION Y-Y



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090604 COVER

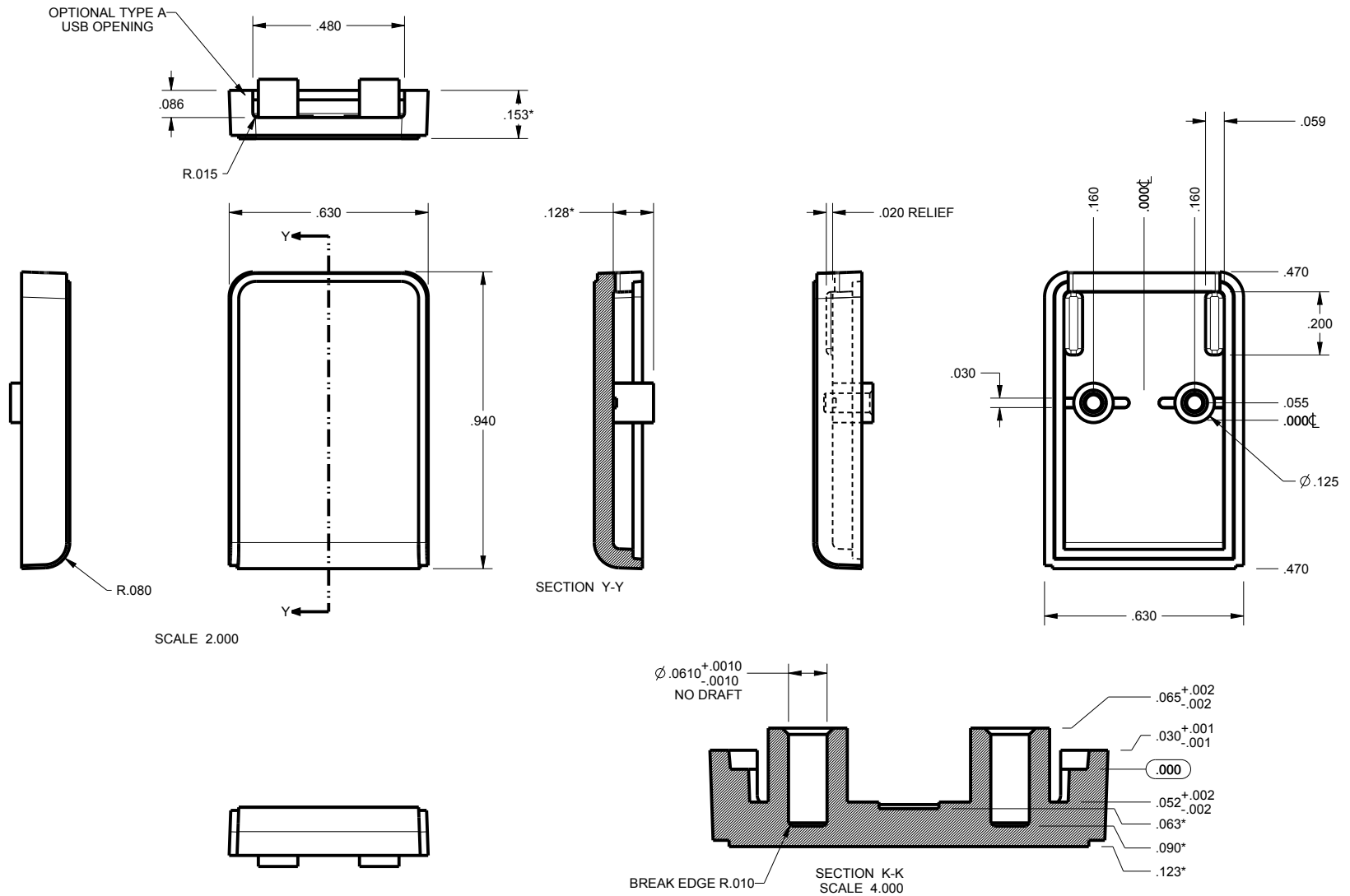


* = ADD .100" TO DIMENSION FOR 090606 (FAT) COVER.

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A	090604_RE
SHEET	REV.DOC
4 OF 7	E

090604 BASE



* = ADD .100" TO DIMENSION FOR 090606 (FAT) BASE.

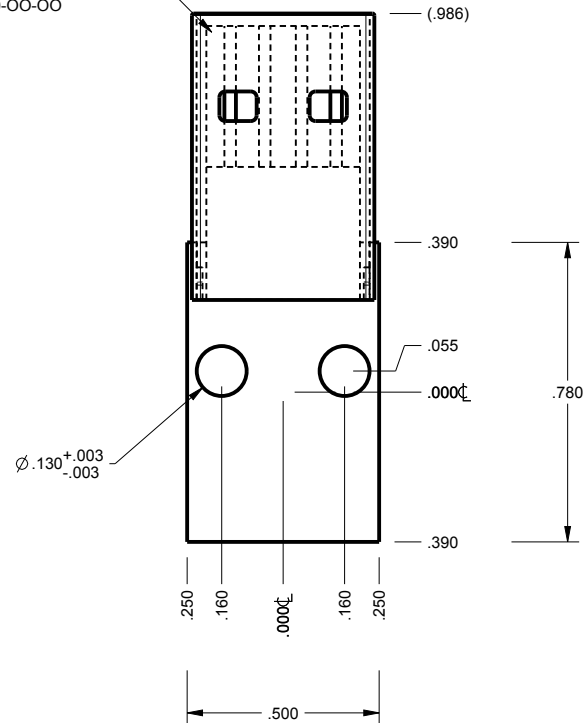
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X.XXX = .010 X.X° = 1°	
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SIZE	DRAWING NAME
A	090604_RE
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5 OF 7	E

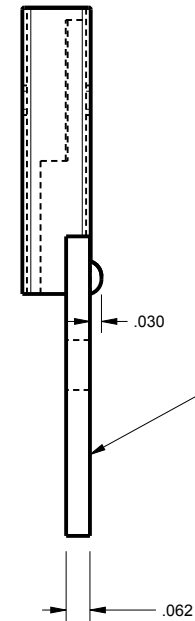
090604 PCB CUSTOMER SUPPLIED

PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL
SIZES AND VERIFICATION OF IT'S FIT ARE THE
SOLE RESPONSIBILITY OF THE OEM.

REFERENCE ONLY
USB PLUG CONNECTOR
ACON ADVANCED CONNECTEK INC.
PN. C-UAR70-00-00



SCALE 2.000

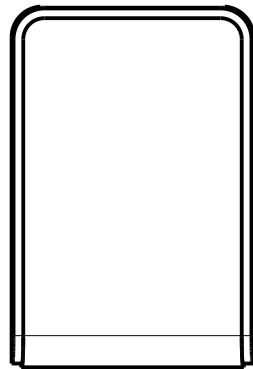
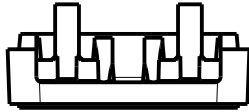


THE ENCLOSURE CAN ACCOMODATE
VARIOUS PCB THICKNESSES
BY REPLACING MOLD INSERTS
AT MINIMAL COST.
PLEASE CONTACT YOUR
SALES REPRESENTATIVE FOR
MORE INFORMATION.

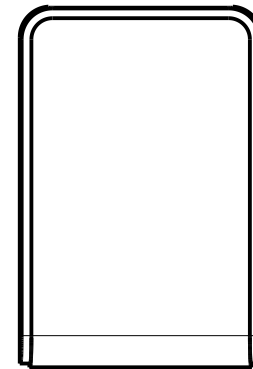
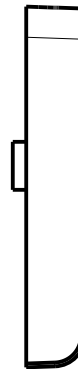
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DRAWN BY M BOYER		17-Sep-11	SIZE A	DRAWING NAME 090604_RE	SHEET 6 OF 7	REV.DOC E

2nd OPERATION DETAILS

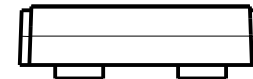
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THE INSIDE RADIUS OF ANY MACHINED FEATURES SHOULD BE NO SMALLER THAN .031"



090604 COVER
SCALE 2.000



090604 BASE
SCALE 2.000



PXX-090604XX-XXX COVER - ABS, BLACK					
STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
1	-	T2 = .062" EM	-	-	-

PXX-090604XX-XXX COVER - ABS, BLACK					
STEP NO	DESCRIPTION	INK COLOR	CLICHE DESCRIPTION	CLICHE No.	
2	PAD PRINT			CL1010	

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SIZE	DRAWING NAME	SHEET	REV.DOC
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