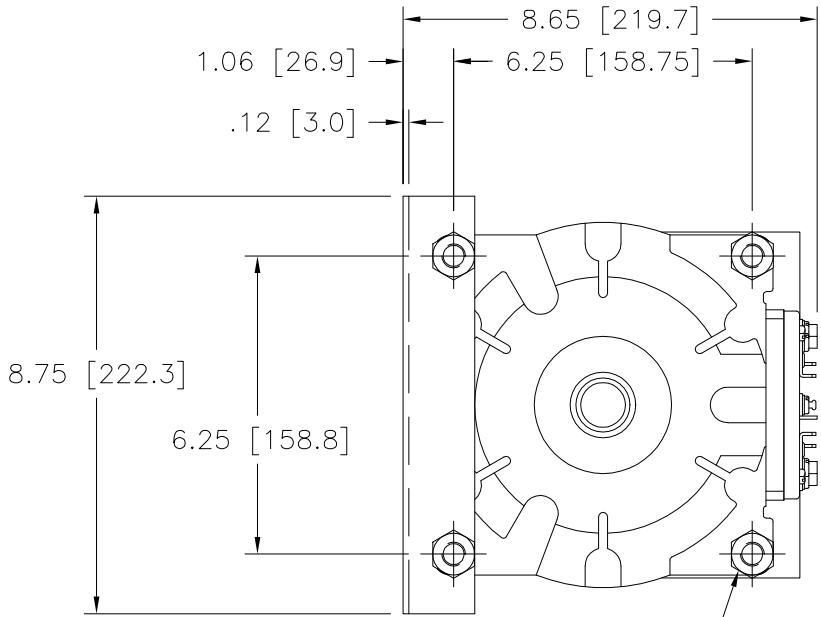
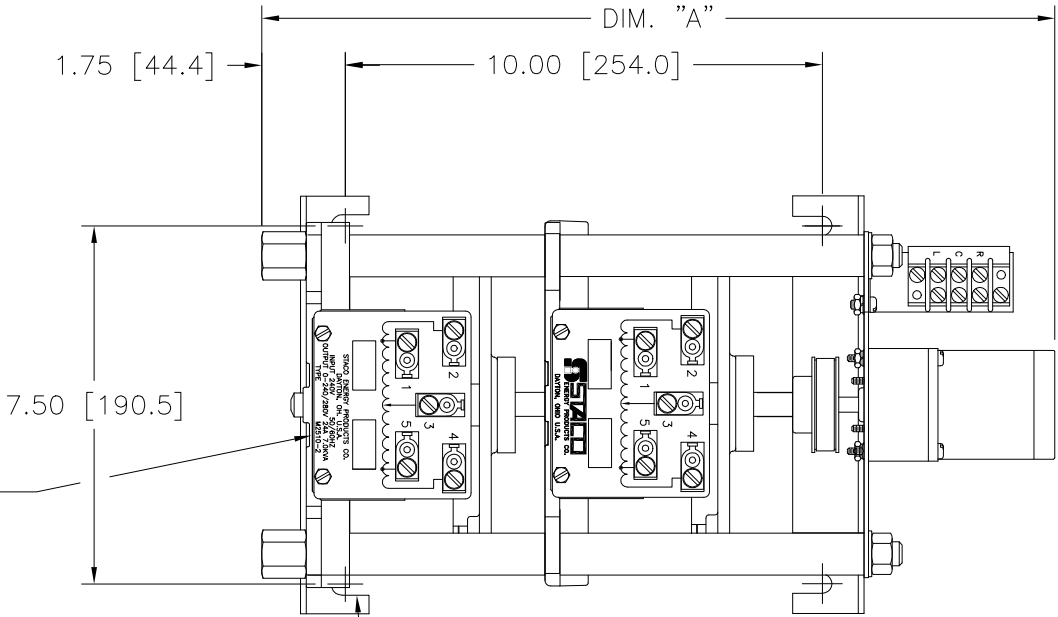
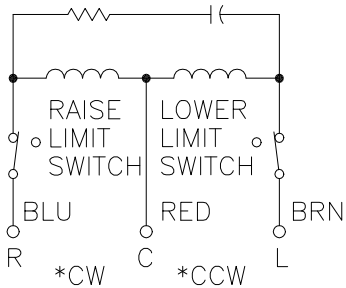




STANDOFFS TAPPED
1/2-13 X .50 [12.7]
DEEP FOR MTG. BOLTS
(4) PLACES



.41 [10.3] WIDE
MOUNTING SLOTS
(4) PLACES

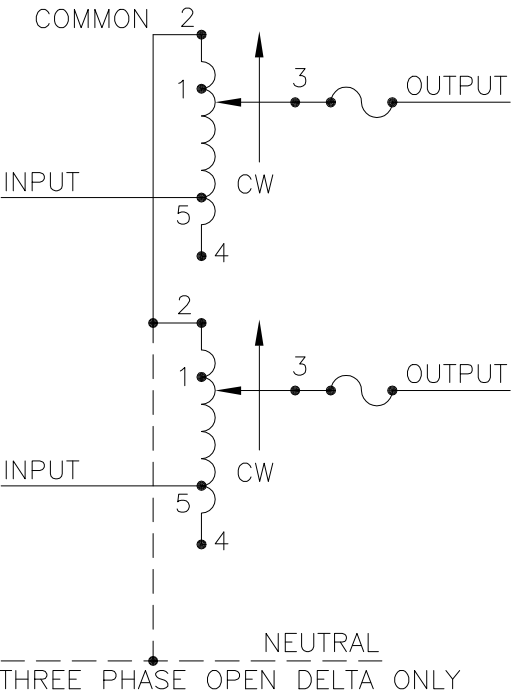


MOTOR CIRCUIT

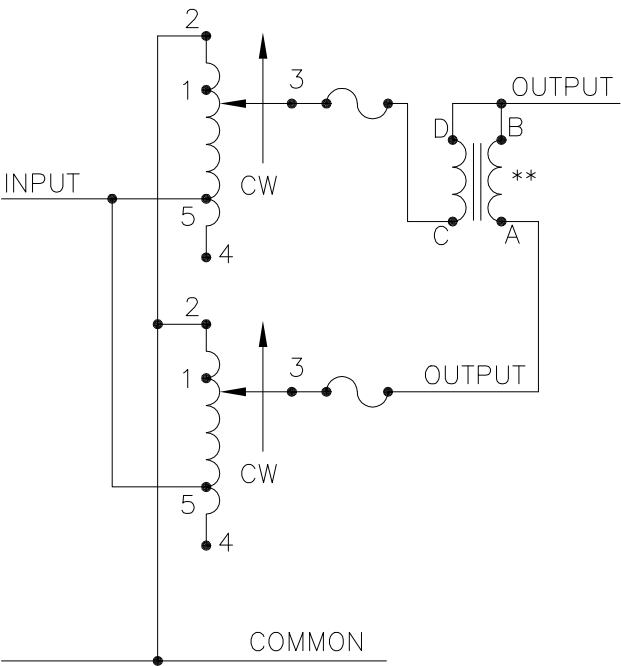
120V, 50/60 HZ
* ROTATION AS VIEWED
FROM MOTOR END

MOTOR SPEED: SEE CHART

SPEED (SECONDS)	MODEL NUMBER	DIM. "A"
5	5M2510-2	16.11 [409.1]
15	15M2510-2	16.11 [409.1]
30	30M2510-2	16.62 [422.1]
60	60M2510-2	16.62 [422.1]



SCHEMATIC
THREE PHASE OPEN DELTA AND SINGLE
PHASE SERIES. FUSE RECOMMENDED BUT
NOT SUPPLIED



SCHEMATIC
SINGLE PHASE PARALLEL
FUSE RECOMMENDED BUT NOT SUPPLIED

IF GANGED UNITS ARE USED IN A SYSTEM THAT ORDINARILY HAS A COMMON NEUTRAL OR GROUND BETWEEN SOURCE AND LOAD, THE NEUTRAL OR GROUND MUST BE CONNECTED TO THE COMMON TERMINALS OF THE VARIABLE TRANSFORMER ASSEMBLY. IF THE SYSTEM HAS ON NEUTRAL, THE LOAD MUST BE BALANCED OR THE TRANSFORMERS WILL BE DAMAGED.

JUMPER PROVIDED IN STANDARD COMMON POSITION AND SHOULD BE MOVED OR REMOVED AS REQUIRED.

+ + LINE TO LINE VOLTAGE.

+ MOTOR DRIVEN UNITS USE TERMINAL CONNECTIONS FOR C.C.W. INCREASING VOLTAGE AS VIEWED FROM BASE END.

** REQUIRES ONE 51LAC PARALLELING CHOKE (NOT SUPPLIED).

SPECIFICATIONS																	
WIRING	INPUT		OUTPUT				SHAFT ROTATION TO INCREASE VOLTAGE	TERMINAL CONNECTIONS									
	VOLTS	HERTZ	VOLTS	CONSTANT CURRENT LOAD		CONSTANT IMPEDANCE LOAD		FOR INCREASING VOLTAGE AS VIEWED FROM BASE END									
				MAX. AMPS	MAX. KVA	MAX. AMPS		MAX. KVA	INPUT	JUMPER	OUTPUT						
**	120	50/60	0-120	50	6.00	60	7.2	CW	2-2,4-4	—	4-B						
SINGLE PHASE PARALLEL			0-140	50	7.00	—	—	CCW	2-2,4-4	—	2-B						
								CW	1-1,4-4	—	4-B						
								CCW	5-5,2-2	—	2-B						
	SINGLE PHASE SERIES	0-240	25	6.00	30	7.2	CW	2-2	4-4	3-3							
						CCW	4-4	2-2	3-3								
0-280		25	7.00	—	—	CW	1-1	4-4	3-3								
						CCW	5-5	2-2	3-3								
THREE PHASE OPEN DELTA	120	50/60	0-120	25	5.20	30	6.2	CW	2-4-2	4-4	3-4-3						
								CCW	4-2-4	2-2	3-2-3						
			0-140	25	6.06	—	—	CW	1-4-1	4-4	3-4-3						
								CCW	5-2-5	2-2	3-2-3						
UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±			UNITS			TITLE: SPEC. CONTROL DRAWING			 STACO ENERGY PRODUCTS CO. A COMPONENTS CORPORATION OF AMERICA COMPANY DAYTON, OHIO U.S.A.								
DECIMALS			HOLES									ANGLES			DRAFT		
XX .010 .06			1°									1-1/2°					
XXX .005																	
MATERIAL:			ALL DIMENSIONS APPLY AFTER PLATING			TYPE: M2510-2											
The information and design disclosed herein was originated by and is the property of STACO ENERGY PRODUCTS CO., which reserves all patent, proprietary, design, manufacturing, reproduction, use and sale rights thereto, and to any article disclosed therein except to the extent rights are expressly granted to others. The foregoing does not apply to vendor proprietary parts.																	
DRAWN BY		DATE		FIRST USED ON		DO NOT SCALE DWG.		CUSTOMER APPROVAL		DATE							
TIM RAU		5/25/99															
CHECKER		DATE		WEIGHT APPROX.		CODE IDENT. NO.		DWG. NO.		DWG. NO.							
				60 LBS.		83008											
ENGINEER		DATE		SCALE		SHEET 1 OF 1		D		031-5133							

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