

NOTES:

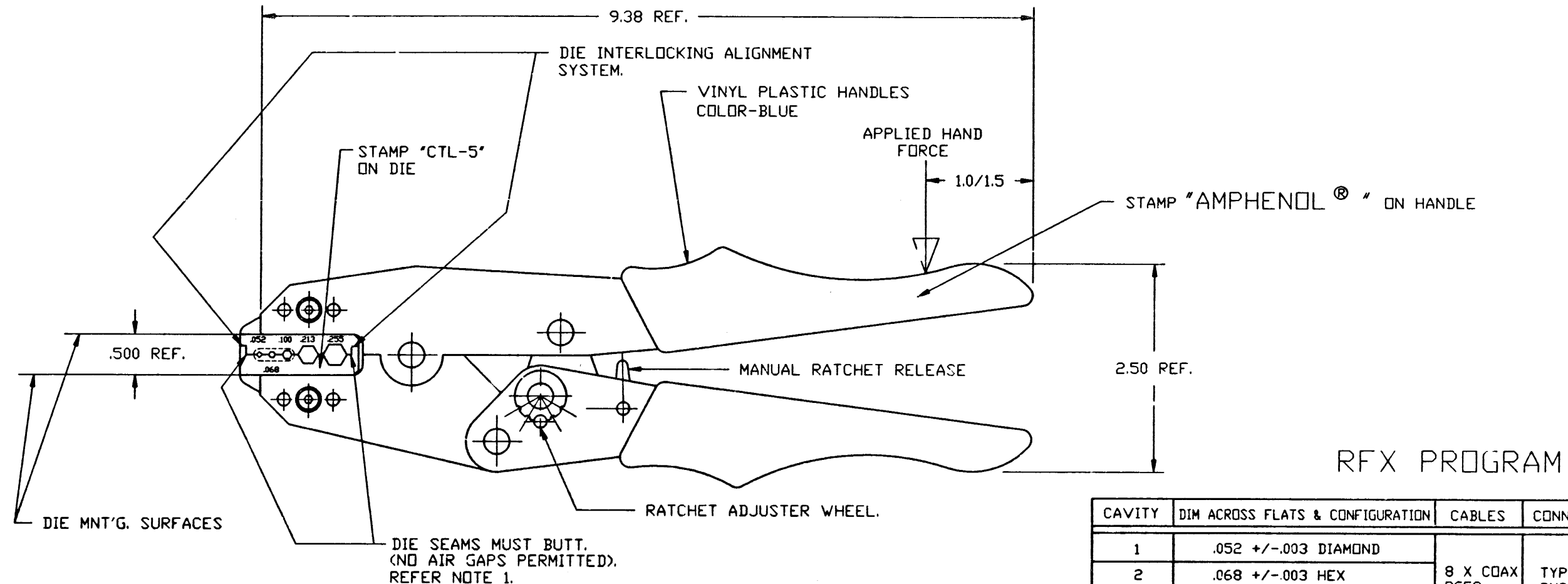
1. INITIAL TOOL SETTING REQUIRMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- NOTE: LABEL 999-397 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-5

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	9/27/91	38504	JM/DR
	C	REDRAWN WAS 'C'; ADD CONFIGURATION TO TABLE; ADD NOTES 3, 4 & 5.	29 JUL 91	40132	CPM/RW



RFX PROGRAM

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES
± .015 (0,381 mm) ± .005 (0,127 mm) ± 1°

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MATERIAL
AS PURCHASED

REFERENCE
EAR 962687-0

DRAWN
J. MULVEY
DATE
9/23/91

ENGINEER
D. ROYCE
DATE
9/26/91

APPROVED
DATE

CAD FILE
F:\DEPT611\TOOLS\CTL-5

TITLE
5 CAVITY QUICK CRIMP
TOOL .052 DIAMOND
.068/.100/.213/.255
HEX

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF
ISSUE
C

CODE ID 74868 DWG SIZE B DRAWING NO. CTL-5

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Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com