



» One-touch operation

» Crystal-clear imaging

» Flexible platform

# Simply guided & crystal clear

Omron defines a new era of simplicity and performance with the new FQ vision sensor range. Now you can benefit from state-of-the art technology without complex operation instructions or technical know-how. With one-touch control via PC or the intuitive TouchFinder console, you can access all functions and settings quickly and easily.

Excellent image quality is achieved from even the most challenging surfaces, with advanced processing tools. And because the FQ Vision Sensor is available in a wide range of models, you won't have to compromise with a choice that has too many or too few features for your needs. So you can be sure of a best-fit solution for your particular application.

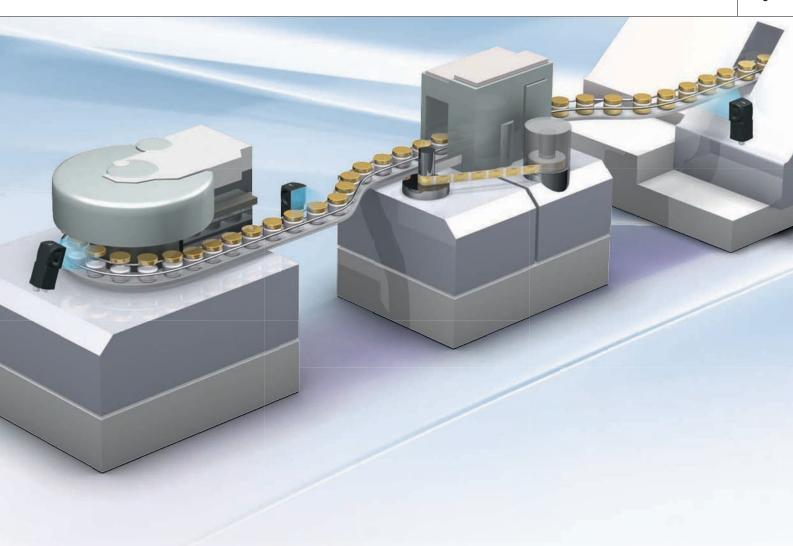
#### **Features**

- One-touch control via simple, icon-driven menu
- Crystal-clear image quality
- Real Color Processing (16 million colors)
- Operation via PC or handy TouchFinder screen

#### **Benefits**

- Simple and guided set-up
- Reliable results on any surface
- Remarkable flexibility always a perfect match and not a compromise for your application







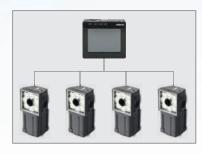
## Make it sharp

High performance LEDs and powerful filtering deliver clear images on even the most difficult surfaces.



## Simple guided

Always know where you are in operation with the simple navigation menu.



## Flexible platform

Select the vision sensor that best fits your application and decide how you want to operate it.

# **Compact and robust**

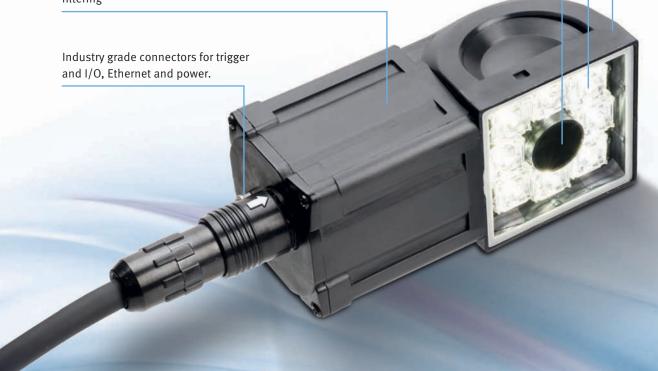
The FQ Vision Sensor is the most compact solution combining a camera and an image processor within one housing. No need for costly and space-consuming external lighting, thanks to the built-in lens and high performance LED. The IP67 protections class enables the FQ to be used even in harsh environments.

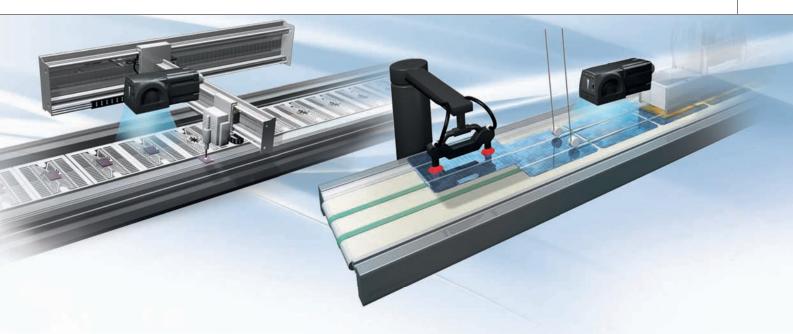
Compact size and robust housing – fits into any machine

High power LEDs – unique in its class

Built-in lens – simple fine tuning of camera focus

Powerful image processor: high speed inspection, outstanding filtering





# A new benchmark in image clarity

As well as being a landmark in simplicity, the Omron FQ Vision Sensor also gives you the very best in image quality and clarity. For the first time in this class you can now benefit from a range of advanced image capture and processing features. Power LEDs, HDR, polarization and halation filters enable stable inspections on surfaces where conventional vision sensors see nothing.

The clear image enables a simple installation, as the angle of view is not critical anymore.

# Print industry: multicolor objects





# Real color sensing All RGB gradations (16+ million) are processed directly. No grayscale conversion or color filtering required.

## Electrical parts: lowest contrast





## High power lighting

Contrast was once a major issue in image processing. With the FQ Vision Sensor however, every image is bright and clear, with perfect contrast for reliable results.

# Automotive: shiny and reflective





#### **HDR** sensing

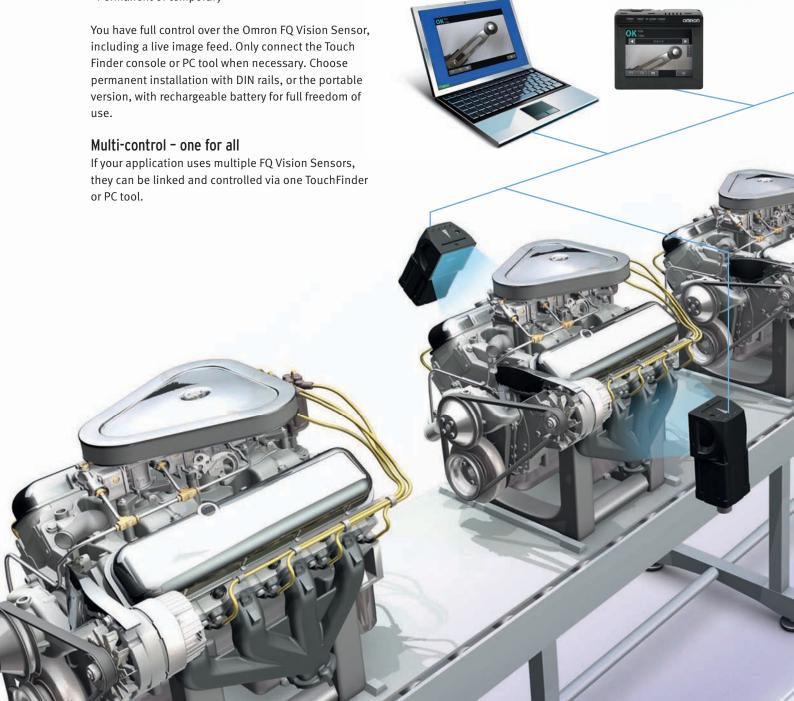
Variations in lighting conditions can cause unwanted glare or halation. HDR minimizes these effects, maximizing the stability of inspection results, even countering piece-to-piece variation or misalignment.

# Simply the most flexible product of its type

Flexibility meets simplicity in the Omron FQ Vision Sensor, in design, functionality and ease of use. Suitable for all types of processing and packaging applications, it can be tailored to meet even the most demanding requirements, and any operational concept.

#### You decide how to set-up and configure

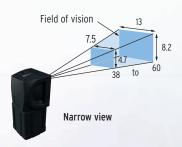
- PC or standalone
- Local or remote
- Portable or fixed
- Permanent or temporary



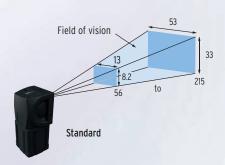
## Match your field of view

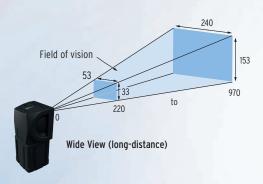
No matter whether you handle large or small workpieces, the range of Omron FQ Vision Sensors offers a perfect match. Select the FQ model with the appropriate range and adjust the field of view to your application. Focusing is quick and easy too, enabling you to use the sensor for a variety of applications.

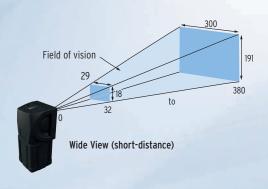
Extensive range: field of view from 7.5 - 300mm.











# **Guided by simplicity**

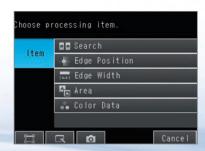
The FQ Vision Sensor takes you into a new dimension of simplicity and intuitive user guidance. Always know where you are thanks to the innovative navigation menu. You are guided step by step, and will quickly learn how to navigate directly to any set-up item.

Use the powerful auto-functions of the FQ to find the ideal settings. Let the FQ support you through the initial set up and any fine tuning or configuration changes. Users do not need to be experts in image sensors, since the processing intelligence is incorporated in the unit itself.

Various inspection result views are available: overview, detail, trend or distribution. The FQ display options give you the results you need to make informed decisions about your production.



## Touch & start - inspection setup



1. Select the inspection item



2. Teach the model



3. Set the thresholds



## Get the right results every time, in any format



#### Overview of results

Display the results of all inspection items in one view. Navigate directly to each result with one touch to see the details.



#### Trend monitor

See the history of inspection results over time. The trend of the production quality can be easily monitored. Countermeasures can be implemented immediately if quality goes down.



#### Histogram

Show the distribution of all measurement results, giving you instant overview of overall production quality.

## Real-time Threshold Adjustment

The FQ vision sensor allows fast and easy real-time parameter adjustment.

Eliminating the need to stop the machine for fine tuning and optimisation of settings, resulting in zero machine downtime.



Judgement conditions can be adjusted on the Touch Finder.

## Inspection History Logging

Historical results logging is very useful for testing a new line. Samples are fed down the line and inspection results are logged. The logged data can be checked on a time scale in graph form and used to adjust judgement conditions.

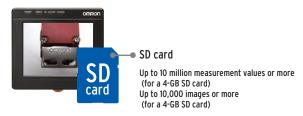
File Logging is convenient during operation. Large inspection histories can be saved in SD cards and used later for traceability.

#### **Recent Results Logging**



Displays the most recent 1,000 inspection results in graph form.

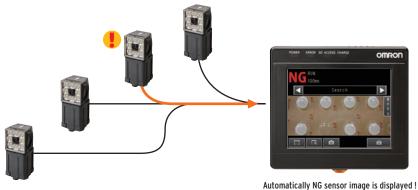
#### File Logging



## **Auto Detection**

When multiple sensors are connected to the touch finder, the display automatically switches to the image of the sensor which has produced an NG result.

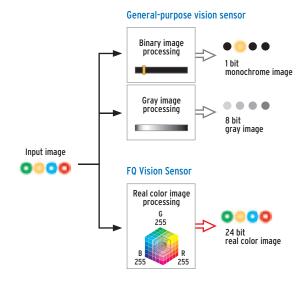
This allows dynamic visualisation of reject conditions.



## **Real Color Sensing**

Most vision sensors on the market operate using greyscale image processing, due to the high demand of processing color images. However, many applications may be unsuitable or unstable using greyscale processing due to the requirement of color inspection or poor image contrast.

In order to offer solutions for such issues, the FQ vision sensor combines a high power processor unit and real-color processing technology which enables fast inspections using color images. The same technology is used in Omron's flagship model of vision sensors and is widely utilised throughout industry.



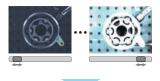
## **HDR Sensing**

Glossy & highly reflective surfaces can often result in "halation" or uneven brightness across an image, coupled with inconsistent workpiece placement inspections can become unstable and unreliable. Such halation is a result of the narrow dynamic range of standard vision sensors.

The FQ vision sensor uses Omron's High Dynamic Range (HDR) processing technology, which increases the dynamic range of the system upto 16 times that of conventional vision sensors. The result is stable detection of objects which are highly reflective, even if workpiece placement is not consistent.

#### General-purpose vision sensor

image by narrow dinamic range



#### FQ Vision Sensor

image by wide dinamic range



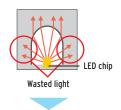
## **High Power Lighting**

Providing suitable illumination for inspections can often be the deciding factor between application success or failure. Especially when inspecting large field of views, even and consistent lighting can be difficult to achieve.

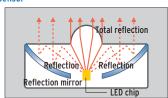
In order to handle such issues, a new DR optical system has been developed for the FQ vision sensor. This system effectively uses all of the LED light to maintain consistent brightness across the field of view at four times the brightness of previous models. The FQ vision sensor also has a polarisation filter, to cut off the specular reflection light which can result from highly reflective objects, resulting in reliable and consistent inspections.

DR optical system: Double-reflection optical system

#### General-purpose vision sensor

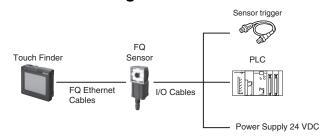


#### **FQ Vision Sensor**

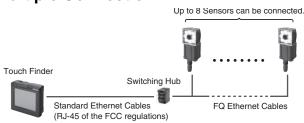


The new DR optical system effectively uses all of the light to achieve four times the brightness of previous models.

## **Standard Configuration**



## **Multiple Connection**



Connect the trigger sensor, PLC, and power supply to each sensor.

Note: If you register as a member after purchasing a Sensor, you can download free setup software that runs on a PC and can be used in place of the Touch Finder. Refer to the member registration sheet for details.

## **Ordering Information**

Sensor (Unit: mm) **Narrow View Standard** Wide View (Long-distance) (Short-distance) Field of vision Field of vision 153 970 380 Single-function Standard Single-function Standard Single-function Standard Single-function Standard models models models models models models models models NPN NPN FQ-S10010F FQ-S20010F FQ-S10050F FQ-S20050F NPN FQ-S10100F FQ-S20100F NPN FQ-S10100N FQ-S20100N FQ-S15010F FQ-S25010F FQ-S15050F FQ-S25050F FQ-S15100F FQ-S25100F FQ-S15100N FQ-S25100N

Note: Tolerance (field of vision): ±10% max

## **Touch Finder**

Туре	Model
DC power supply	FQ-D30
AC/DC/battery	FQ-D31 (See note.)

Note: AC Adapter and Battery are sold separately.

## Cables (Robot cable)

	<u> </u>	
Туре	Cable length	Model
FQ Ethernet Cables	2 m	FQ-WN002
(connect Sensor to Touch Finder, Sensor to PC)	10 m	FQ-WN010
	20 m	FQ-WN020
I/O Cables	2 m	FQ-WD002
	10 m	FQ-WD010
	20 m	FQ-WD020

## **Industrial Switching Hubs (Recommended)**

Appearance	Number of ports	Failure detection	Current consumption	Model
445	3	None	0.22A	W4S1-03B
20	5	None	0.22A W4S	W4S1-05B
20	5	Supported	0.22A	W4S1-05C

### **Accessories**

Accessories					
Application	Appearance	Name	Model		
For Sensor	**	Mounting Bracket (enclosed with Sensor)	FQ-XL		
roi seisoi		Polarizing Filter Attachment (enclosed with Sensor)	FQ-XF1		
		Panel Mounting Adapter	FQ-XPM		
	188	AC Adapter (for models for DC/AC/Battery)	FQ-AC□ *		
For Touch Finder		Battery (for models for DC/AC/Battery)	FQ-BAT1		
	7	Touch Pen (enclosed with Touch Finder)	FQ-XT		
	Mail	Strap	FQ-XH		

\* AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

Plug type	Voltage	Certified standards	Model
	125 V max.	PSE	FQ-AC1
Α	125 V IIIax.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4
BF	250 V max.		FQ-AC5
0	250 V max.		FQ-AC6

## **Ratings and Performance**

## Sensor

Item	Туре	Single-function models	Standard models			
Madel	NPN	FQ-S10□□□	FQ-S20□□□□			
Model PNP		FQ-S15□□□□	FQ-S25□□□□			
Field of vision		Refer to the table below.				
Installation distance		Refer to the table below.				
	Inspection items	Search, area, average color, edge position, and edge width				
Main funations	Number of simultaneous inspections	1 32				
Main functions	Position compensation	None	Supported			
	Number of registered scenes	8	32			
	Image processing method	Real color				
	Image filter	High dynamic range (HDR), polarizing filter (attachment), and white balance				
Image input	Image elements	1/3-inch color CMOS				
	Shutter	1/250 to 1/30,000				
	Processing resolution	752 x 480				
	Lighting method	Pulse				
Lighting	Lighting color	White				
	LED class (See note 1.)	Class 2				
	Measurement data	In Sensor: 1,000 items (If a Touch Finder is used, re	sults can be saved up to the capacity of an SD card.)			
Data logging	Images	In Sensor: 20 images (If a Touch Finder is used, images)	ages can be saved up to the capacity of an SD card.)			
Measurement trig	ger	External trigger (single or continuous)	· · · · · · · · · · · · · · · · · · ·			
	Input signals	7 signals • Single measurement input (TRIG) • Command input (IN0 to IN5)				
I/O specifications	Output signals	3 signals				
	Ethernet specification	100BASE-TX/10BASE-T				
	Connection method	Special connector cables  • Power supply and I/O: 1 cable (FQ-WD□□□)  • Touch Finder and computer: 1 cable (FQ-WN□□□)				
B	Power supply voltage	20.4 to 26.4 VDC (including ripple)				
Ratings	Current consumption	2.4 A max.				
Environmental	Ambient temperature range	Operating: 0 to 50°C Storage: -25 to 65°C (with no icing or condensation)				
immunity	Ambient humidity range	Operating and storage: 35% to 85% (with no condet	nsation)			
	Ambient atmosphere	No corrosive gas				
	Degree of protection	IEC 60529 IP67 (with polarizing filter attachment mo	ounted.)			
Materials		Sensor: PBT, PC, SUS Mounting Bracket: PBT Polarizing Filter Attachment: PBT, PC Ethernet connector: Oil-resistance vinyl compound I/O connector: Lead-free heat-resistant PVC				
Weight		Depends on field of vision and installation distance. Refer to the table below.				
Accessories		Mounting Bracket (FQ-XL) (1)     Polarizing Filter Attachment (FQ-XF1) (1)     Instruction Manual     Quick Startup Guide     Member registration sheet     Warning Label				

Single-fund	tion models	Standard	d models	Field of view		
NPN	PNP	NPN	PNP	(See note 2.) (Horizontal × Vertical)	Installation distance	Weight
FQ-S10010F	FQ-S15010F	FQ-S20010F	FQ-S25010F	7.5 × 4.7 to 13 × 8.2 mm	38 to 60 mm	Approx. 160 g
FQ-S10050F	FQ-S15050F	FQ-S20050F	FQ-S25050F	$13\times8.2$ to $53\times33$ mm	56 to 215 mm	Approx. 160 g
FQ-S10100F	FQ-S15100F	FQ-S20100F	FQ-S25100F	53 × 33 to 240 × 153 mm	Long-distance model: 220 to 970 mm	Approx. 150 g
FQ-S10100N	FQ-S15100N	FQ-S20100N	FQ-S25100N	29 × 18 to 300 × 191 mm	Short-distance model: 32 to 380 mm	Approx. 150 g

Note: 1. Applicable standards: IEC 60825-1:1993 +A1:1997 +A2:2001, EN 60825-1:1994 +A1:2002 +A2:2001, and JIS C 6802:2005
2. Tolerance: ±10% max.

## **Touch Finder**

		Туре	Model with DC power supply	Model with AC/DC/battery power supply	
Item Model		Model	FQ-D30	FQ-D31	
Number of conn	Number of connectable Sensors		8 max.		
Types of measurement displays		easurement displays	Last result display, Last NG display, trend monitor, histograms		
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-out images		
Walli fullctions	Data logging		Measurement results, measured images		
	Menu lange	uage	English, German, French, Italian, Spanish, Tradition	al Chinese, Simplified Chinese, Korean, Japanese	
	Display device		3.5-inch TFT color LCD		
	LCD	Pixels	320 x 240		
		Display colors	16,777,216		
Indications		Life expectancy (See note 1.)	50,000 hours at 25°C		
	Backlight	Brightness adjustment	Provided		
		Screen saver	Provided		
Operation	Tauah	Method	Resistance film		
interface	Touch screen	Life expectancy (See note 2.)	1,000,000		
External	Ethernet		100BASE-TX/10BASE-T		
interface SD card			SDHC-compliant, Class 4 or higher recommended		
Ratings	Power supply voltage		DC power connection: 20.4 to 26.4 VDC (including ripple)	DC power connection: 20.4 to 26.4 VDC (including ripple) AC adapter connection: 100 to 240 VAC, 50/60 Hz Battery connection: FQ-BAT1 Battery	
	Continuous operation on Battery (See note 3.)			1.5 h	
	Power con	sumption	DC power connection: 0.2 A	DC power connection: 0.2 A, Charging battery: 0.4 A	
Environmental immunity	Ambient temperature range		Operating: 0 to 50°C Storage: -25 to 65°C (with no icing or condensation)	Operating: 0 to 50°C when mounted to DIN Track or panel Operation on Battery: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)	
iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)		
	Ambient atmosphere		No corrosive gas		
	Degree of protection		IEC 60529 IP20 (when SD card cover, connector cap, or harness is attached)		
Weight			Approx. 270 g (without Battery and hand strap attached)		
Materials			Case: ABS		
<b>Accessories</b> Tou			Touch Pen (FQ-XT), Instruction Manual		

- Note: 1. This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. The life of the backlight is greatly affected by the ambient temperature and humidity and will be shorter at lower or higher temperatures.
  - 2. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.
  - 3. This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## **Battery Specifications**

Item	Model	FQ-BAT1
Battery type		Secondary lithium ion battery
Nominal capacity		1,800 mAh
Rated voltage		3.7V
Ambient temperature range		Operating: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)
Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)
Charging method		Charged in Touch Finder (FQ-D31). AC adapter (FQ-AC□) is required.
Charging time (See note 1.)		2 h
Battery backup life (See note 2.)		300 charging cycles
Weight		50 g max.

- Note: 1. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions
  2. This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## System Requirements for PC tool for FQ

The following Personal Computer system is required to use the software.

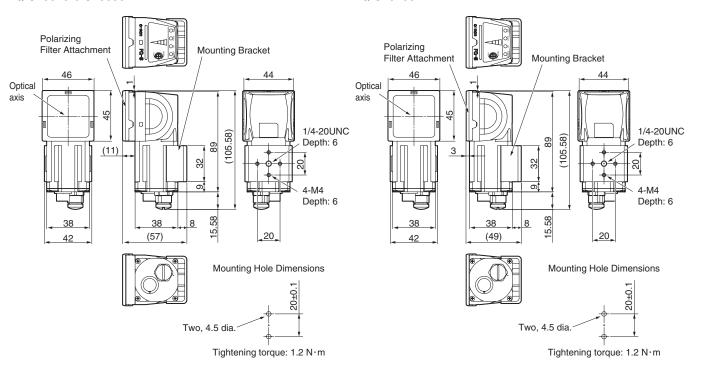
	Microsoft Windows XP Home Edition/Professional SP2 or higher (See note 1.) Microsoft Windows 7 Home Premium or higher (See note 1.)
CPU	Core 2 Duo 1.06 GHz or the equivalent or higher
RAM	1GB min.
HDD	500 MB min. available space (See note 2.)
Monitor	1,024 x 768 dots min.

- Note: 1. The Japanese and English versions support only 32-bit OS versions.
  - 2. Available space is also required separately for data logging.

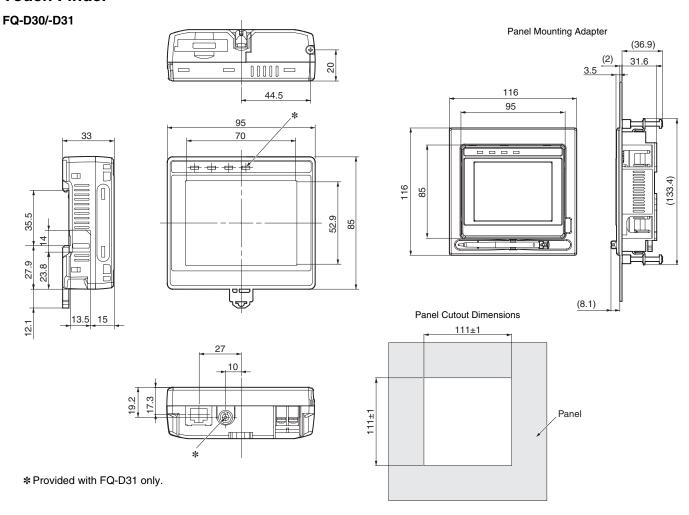
Dimensions (Unit: mm)

#### Sensor

FQ-S10010F/-S10050F FQ-S15010F/-S15050F FQ-S20010F/-S20050F FQ-S25010F/-S25050F FQ-S10100F/-S10100N/-S20100N FQ-S15100F/-S15100N/-S25100N FQ-S20100F FQ-S25100F



## **Touch Finder**



## Terms and Conditions of Sale

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "<u>Products</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Omron</u>"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms
- Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice.
- Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms
- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms
- Orders. Omron will accept no order less than \$200 net billing.
- Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
- Financial. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
- 10. Force Majeure. Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
- Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
   Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
  - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
  - erwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security inter-

  - est in the Products until the full purchase price is paid; d. Delivery and shipping dates are estimates only; and e. Omron will package Products as it deems proper for protection against nor-
- mal handling and extra charges apply to special conditions.

  12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products term Omron in the condition claims. from Omron in the condition claimed.
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  (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

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