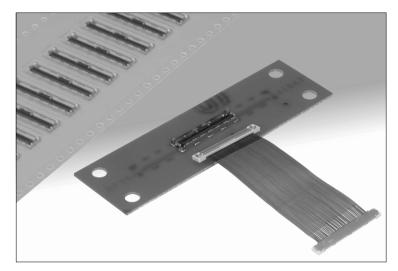
0.4 mm Pitch, 1.5 mm Mated Height, Board-to-Fine Coaxial Cable Connectors

DF36 Series



Features

1. Small mated height and board occupied space Small pitch (0.4mm) and mated height (1.5mm) allows use

in space-restricted areas. Standard type: mated height 1.5 mm, depth 4.4 mm

Saving space type: mated height 1.5 mm, depth 2.8 mm Plug : Height 1.33 mm, depth 2.8 mm

2. Enhanced shielding and ground connections Metal covers on the plug and receptacle connect to each other with a reliable multi-point ground contacts, assuring reliable ground connection and EMC protection.

3. Reliable lock

Fully mated condition is assured with reliable locks at 4 locations, confirming it with a distinct tactile click.

4. Reliable electrical and mechanical connection Despite it's small mated height, unique contact configuration assures highly reliable connection, with

configuration assures highly reliable connection, wit effective mating length of 0.4 mm.

5. Solder wicking prevention

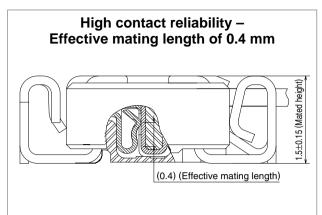
Nickel barriers prevent solder wicking in the critical contact areas.

6. Durable plug construction

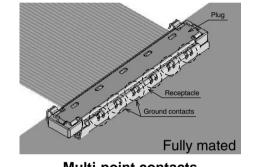
Formed metal shells on the top and side surfaces form a strong and rigid assembly.

■Receptacle for conductivity tests

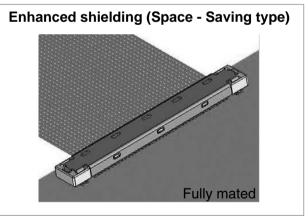
We have a line-up of connectors for inspection, usable for electrical testing of both standard type and space saving type.



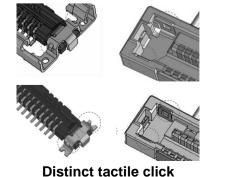
Enhanced shielding (standard type)



Multi-point contacts



4-point lock: 2 points at each end



■Product Specifications

-						
Ratings	Current rating	0.25A(AWG#42) 0.25A(AWG#44) (Note3) 0.1A(AWG#46) Operating temperature range Operating humidity range			-35 to +85°C (Note 1) 20 to 80%	
	Voltage rating	30 V AC		age temperature range age humidity range	-10 to +60°C (Note 2) 40 to 70% (Note 2)	
Item		Specification		Condi	tions	
1.Insulation resistance	50 MΩ min			100 V DC		
2.Withstanding voltage	No flashover or in	sulation breakdown		100 V AC / one minute		
3.Contact resistance		ax., Ground: 80 mΩ max.		100 mA (DC or 1,000 Hz)		
4.Vibration	No electrical discontinuity of 1 μ s or longer No damage, cracks or parts dislocation.			Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 10 cycles in each of the 3 axial directions		
5.Humidity	Contact resistance (Change from initial value) 50 m Ω max. Insulation resistance: 25 M Ω min. No damage, cracks or parts dislocation.			. 96 hours at 40 \pm 2°C, and humidity of 90 to 95%		
6.Temperature cycle	Contact resistance (Change from initial value) 50 m Ω max Insulation resistance: 25 M Ω min. No damage, cracks or parts dislocation.			c. Temperature: -55° C → 5 to 35° C → 85° C → 5 to 35° C Time: 30 min. → 2 to 3 min. → 30 min. → 2 to 3 min. 5 cycles		
7.Durability	Contact resistance (Change from initial value) 50 m Ω max. No damage, cracks or parts dislocation.		מ max.	^{X.} 30 cycles		
8.Resistance to soldering heat	No deformation of components affecting performance.			e. Reflow: At the recommended temperature profile Manual soldering: 350°C for 3 seconds		

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for a long period prior to mounting and use.

The operating temperature and humidity range covers the non-conducting condition of connectors after board mounting and the temporary storage conditions of transportation, etc.

Note 3: With only the connector portion at an elevated temperature level, the rated current value is set.

Note 4: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Materials

Item	Part	Material	Finish	Remarks
nem				
Receptacle	Insulator	LCP	Color: Black	UL94V-0
(Standard)	Contacts	Phosphor bronze	Gold plated	
(Standard)	Metal cover	Phosphor bronze	Tin plated	
Plug	Insulator	LCP	Color: Natural (Beige), Black	UL94V-0
(Standard)	Contacts	Phosphor bronze	Gold plated	
(Standard)	Metal shell	Phosphor bronze	Tin plated	
	_			
Item	Part	Material	Finish	Remarks
Receptacle	Insulator	LCP	Color: Black	UL94V-0
(Space-saving)	Contacts	Phosphor bronze	Gold plated	
(Space-saving)	Metal cover	Phosphor bronze	Gold plated	
Plug	Insulator	LCP	Color: Natural (Beige), Black	UL94V-0
(Space-saving)	Contacts	Phosphor bronze	Gold plated	
(Space-Saving)	Metal shell	Phosphor bronze	Gold plated	

Connector		
$\frac{DF}{\bullet} \frac{36}{\circ} \frac{A}{\circ} \frac{J}{\diamond} - \frac{*}{\circ} \frac{S}{\circ} -$	<u>0.4</u> <u>V</u> (**) ③	
$\frac{DF}{\bullet} \; \frac{36}{\circ} \; \frac{A}{\circ} \; \frac{J}{\circ} - \frac{*}{\circ} \; \frac{P}{\circ} -$	SHL 0	
 Series name : DF Series No. : 36 Connector style Receptacle/shell A : Standard Blank : Space-saving Plug Blank : Standard 	 Insulator type J : Receptacles for conductivity tests Blank : Standard or space-saving P : Single-row plug Number of contacts Standard : 15 to 50 Space-saving : 15 to 25 Receptacles for conductivity tests : 15 to 50 	 Connector style S : Single-row receptacle P : Single-row plug Contact pitch: 0.4 mm Termination type V : Straight SMT SD : Fine coaxial cable plug Packaging (51) : Embossed tape packaging Installation item (separate)

■Combinations

Ordering information

Standard use

DF36(A)-*S-0.4V(**)

+ DF36(A)-*P-ASSY (DF36-*P-0.4SD(**) DF36(A)-*P-SHL

Note: The product specification of the above combination is shown on page 2.

Receptacle test

DF36(A)-*S-0.4V(**)

+ DF36(A)J-*P-ASSY ·· Note (DF36-*P-0.4SD(**)) DF36(A)J-*P-SHL

Note: This harness item is only usable for the receptacle test. For the product specification of the above combination, please contact our sales department.

Plug test

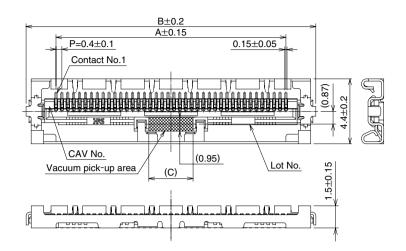
Note: This harness item is only usable for the plug test.

For the product specification of the above combination, please contact our sales department.

*: ASSY means a harness item.

■Receptacles - Standard, with metal cover





				All dimens	sions: mm
Part Number	CL No.	Number of Contacts	А	В	С
DF36A-15S-0.4V(**)	662-4509-5-**	15	9.6	13.66	2.6
DF36A-25S-0.4V(**)	662-4011-4-**	25	9.6	13.66	2.6
DF36A-30S-0.4V(**)	662-4017-0-**	30	11.6	15.66	3.0
DF36A-40S-0.4V(**)	662-4003-6-**	40	15.6	19.66	3.0
DF36A-45S-0.4V(**)	662-4008-0-**	45	17.6	21.66	3.0
DF36A-50S-0.4V(**)	662-4043-0-**	50	17.6	21.66	3.0
	//				

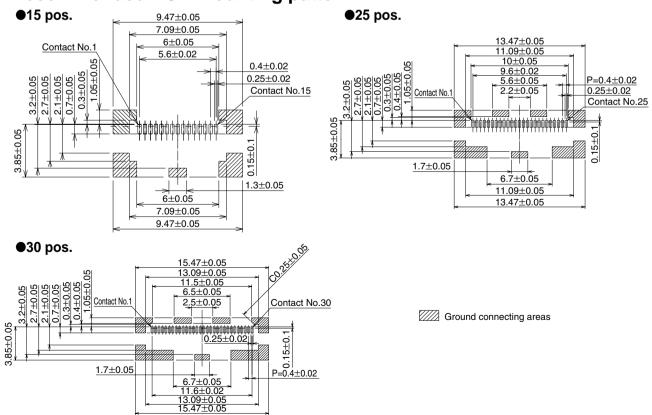
[Specifications number] - * *, (* *) (51) : Embossed tape packaging (4,000 pieces per reel)

Note 1: Tape and reel packaging (4,000 pieces/reel).

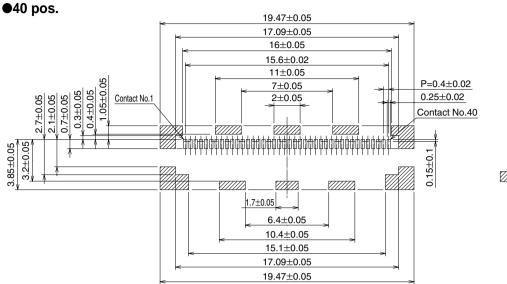
Order by number of reels.

Note 2: The 15 pos. does not have a lot stamp.

Recommended PCB mounting pattern

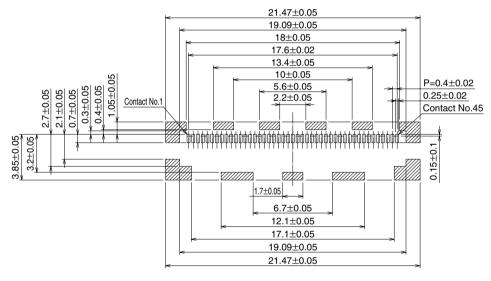


■Recommended PCB mounting patterns



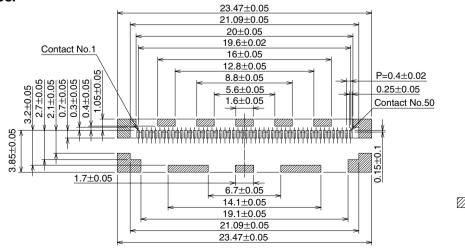
Ground connecting areas

•45 pos.



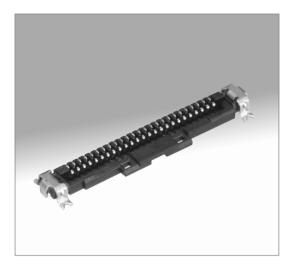
Ground connecting areas

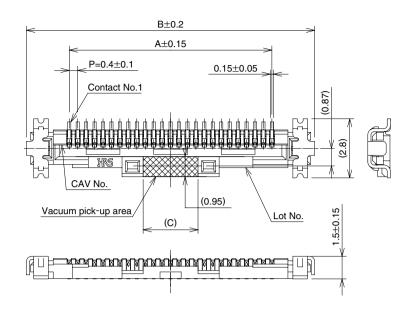
●50 pos.



Ground connecting areas

■Receptacles - Space-saving





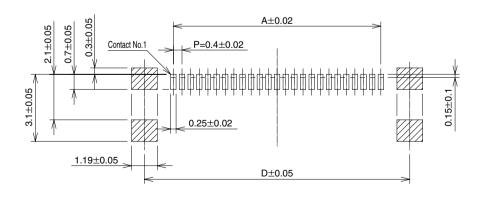
				All	dimensi	ons: mm
Part Number	CL No.	Number of Contacts	А	В	С	D
DF36-15S-0.4V(**)	662-4031-1-**	15	5.6	9.66	2.6	8.28
DF36-20S-0.4V(**)	662-4039-3-**	20	7.6	11.66	2.6	10.28
DF36-25S-0.4V(**)	662-4005-1-**	25	9.6	13.66	2.6	12.28

[Specifications number] - * *, (* *) (51) : Embossed tape packaging (5,000 pieces per reel)

Note 1: Tape and reel packaging (5,000 pieces/reel).

Order by number of reels.

Recommended PCB mounting pattern

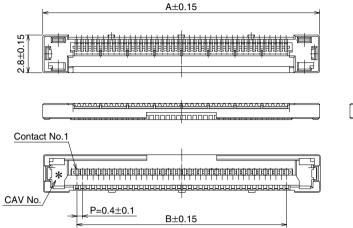


Ground connecting areas

■Plug

•Separate metal cover required

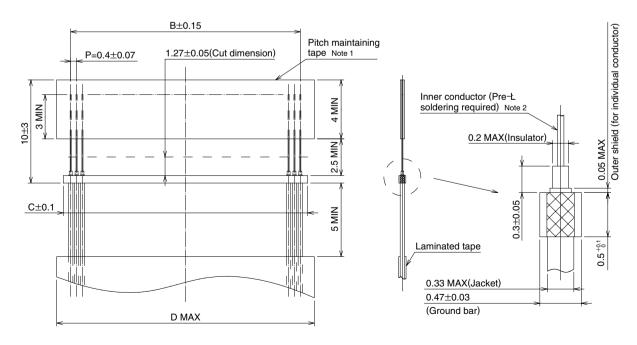




						All	dimensions: mm
Part Number	CL No.	Number of Contacts	А	В	С	D	Packing
DF36-15P-0.4SD(**)	662-4510-4-**	15	10.6	5.6	6.6	7.5	5,000 pcs./reel
DF36-20P-0.4SD(**)	662-4040-2-**	20	12.6	7.6	8.6	9.5	5,000 pcs./reel
DF36-25P-0.4SD(**)	662-4006-4-**	25	14.6	9.6	10.6	11.5	5,000 pcs./reel
DF36-30P-0.4SD(**)	662-4018-3-**	30	16.6	11.6	12.6	13.5	5,000 pcs./reel
DF36-40P-0.4SD(**)	662-4002-3-**	40	20.6	15.6	16.6	17.5	5,000 pcs./reel
DF36-45P-0.4SD(**)	662-4009-2-**	45	22.6	17.6	18.6	19.5	5,000 pcs./reel
DF36-50P-0.4SD(**)	662-4044-3-**	50	24.6	19.6	20.6	21.5	5,000 pcs./reel

Note 1: Tape and reel packaging(5,000 pieces / reel) order by number of reels. Note 2: The metal cover is required for fine coaxial cable termination.

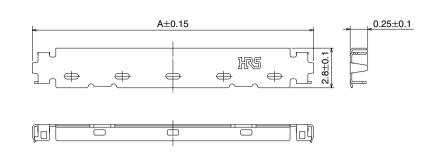
■Recommended Fine Coaxial Cable Preparation



Note 1: The pitch maintaining tape can be left in place during the termination process. Use high quality tape. Note 2: Contact Hirose for Termination Procedures.

■Metal cover - Required for assembly and termination of the Plug





[Standard]

All dimensions: mm

Part Number	Plating	Number of Contacts	А
CL662-4511-7		15	9.92
CL662-4042-8		20	11.92
CL662-4007-7		25	13.92
CL662-4019-6	Tin	30	15.92
CL662-4013-0		40	19.92
CL662-4010-1		45	21.92
CL662-4045-6		50	23.92
	CL662-4511-7 CL662-4042-8 CL662-4007-7 CL662-4019-6 CL662-4013-0 CL662-4010-1	CL662-4511-7 CL662-4042-8 CL662-4007-7 CL662-4019-6 CL662-4013-0 CL662-4010-1	CL662-4511-7 15 CL662-4042-8 20 CL662-4007-7 25 CL662-4019-6 Tin CL662-4013-0 40 CL662-4010-1 45

Note 1: Tape and reel packaging (10,000 pieces/reel). Order by number of reels.

[Space-saving]

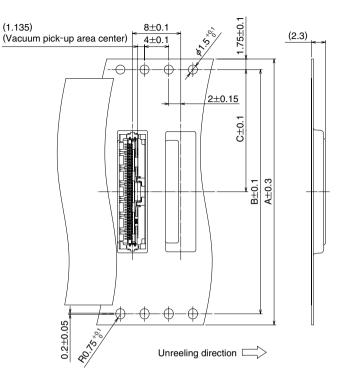
All dimensions: mm

Part Number	Part Number	Plating	Number of Contacts	А
DF36-15P-SHL	CL662-4026-1		15	9.92
DF36-20P-SHL	CL662-4041-5	Gold	20	11.92
DF36-25P-SHL	CL662-4012-7		25	13.92

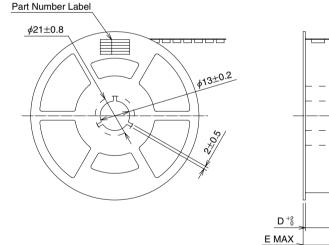
Note 1: Tape and reel packaging (10,000 pieces/reel). Order by number of reels.

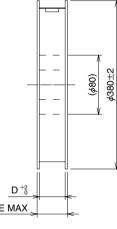
■Packaging Specification

Embossed Carrier Tape Dimensions – Standard Receptacle



Reel Dimensions





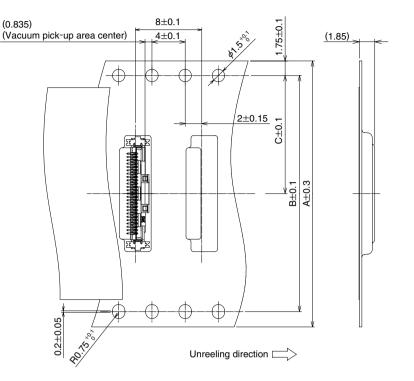
All dimensions: mm

						7 11 0111	
Part Number	CL No.	Number of Contacts	А	В	С	D	E
DF36A-15S-0.4V(51)	662-4509-5-51	15	32	28.4	14.2	32.4	38.4
DF36A-20S-0.4V(51)	662-4037-8-51	20	32	28.4	14.2	32.4	38.4
DF36A-25S-0.4V(51)	662-4011-4-51	25	32	28.4	14.2	32.4	38.4
DF36A-30S-0.4V(51)	662-4017-0-51	30	32	28.4	14.2	32.4	38.4
DF36A-40S-0.4V(51)	662-4003-6-51	40	44	40.4	20.2	44.4	50.4
DF36A-45S-0.4V(51)	662-4008-0-51	45	44	40.4	20.2	44.4	50.4
DF36A-50S-0.4V(51)	662-4043-0-51	50	44	40.4	20.2	44.4	50.4
DF30A-505-0.4V(51)	002-4043-0-51	50	44	40.4	20.2	44.4	50.4

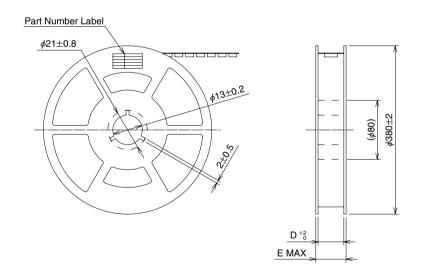
Note 1: Tape and reel packaging (4,000 pieces/reel).

■Packaging Specification

•Embossed Carrier Tape Dimensions – Space saving Receptacle



Reel Dimensions



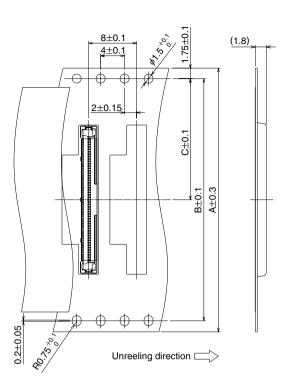
						All dim	ensions: mm
Part Number	CL No.	Number of Contacts	А	В	С	D	E
DF36-15S-0.4V(51)	CL662-4031-1-51	15	32	28.4	14.2	32.4	38.4
DF36-20S-0.4V(51)	CL662-4039-3-51	20	32	28.4	14.2	32.4	38.4
DF36-25S-0.4V(51)	CL662-4005-1-51	25	32	28.4	14.2	32.4	38.4

. ...

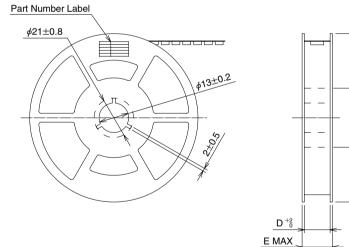
Note 1: Tape and reel packaging (5,000 pieces/reel).

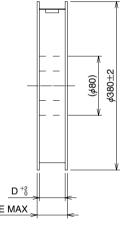
■Packaging Specification

●Plug



Reel Dimensions





All dimensions: mm

					7 11 01111	
Part Number	CL No.	Number of Contacts	А	В	С	D
DF36-15P-0.4SD(51)	662-4510-4-51	15	32	28.4	14.2	32.4
DF36-20P-0.4SD(51)	662-4040-2-51	20	32	28.4	14.2	32.4
DF36-25P-0.4SD(51)	662-4006-4-51	25	32	28.4	14.2	32.4
DF36-30P-0.4SD(51)	662-4006-4-51	30	32	28.4	14.2	32.4
DF36-40P-0.4SD(51)	662-4002-3-51	40	44	40.4	20.2	44.4
DF36-45P-0.4SD(51)	662-4009-2-51	45	44	40.4	20.2	44.4
DF36-50P-0.4SD(51)	662-4044-3-51	50	44	40.4	20.2	44.4

Note 1: Tape and reel packaging (5,000 pieces/reel).

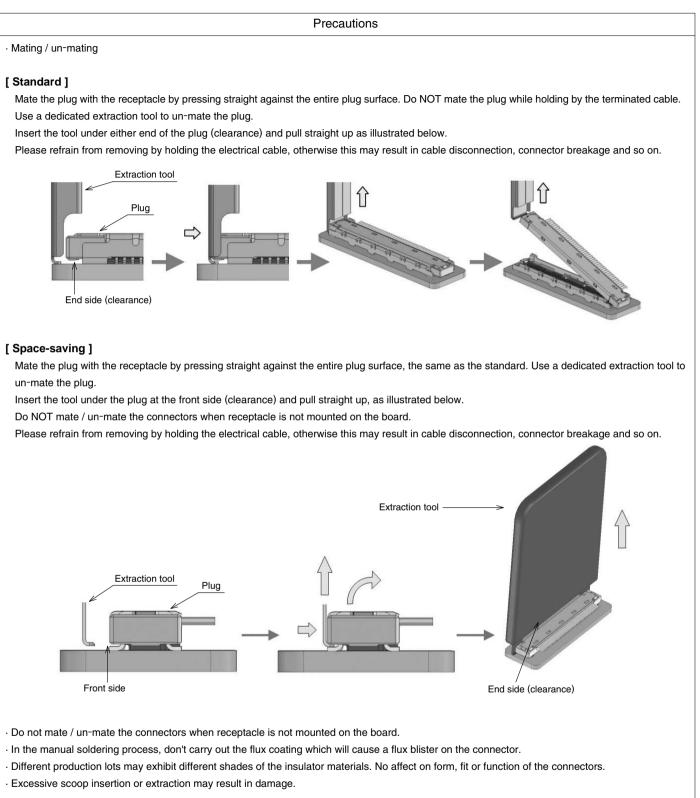
■Extraction tool

For details about the extraction tool, please contact your Hirose sales representative.

■Usage Recommendations

1.Recommended temperature profile				
	Temperature (°C)			
	250 °C			
	200 - 20°C			
	150 - 150°C -			
	100 - <u>90 to 120sec</u>			
	50 [/			
	Room temperature			
	0 50 100 150 200 250 300			
	Time (sec.)			
	Solder composition: Paste, 96.5%Sn/3.0%Ag/0.5%Cu Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.			
2.Recommended manual soldering	Manual soldering: 350°C for 3 seconds Do NOT use flux compound when manual soldering.			
3.Recommended screen thickness and open area ratio (Pattern area ratio)	Standard Thickness: 0.1 mm Open area ratios: Lead terminal: 90% Ground terminal: 100% Space-saving Thickness: 0.1 mm Open area ratios: Lead terminal: 90%			
	Ground terminal: 90%			
4.Board warpage	Maximum of 0.02 mm at the connector center, with both ends of the connector as reference points.			
5.Cleaning conditions	Refer to "Nylon Connector Use Handbook".			

Precautions





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