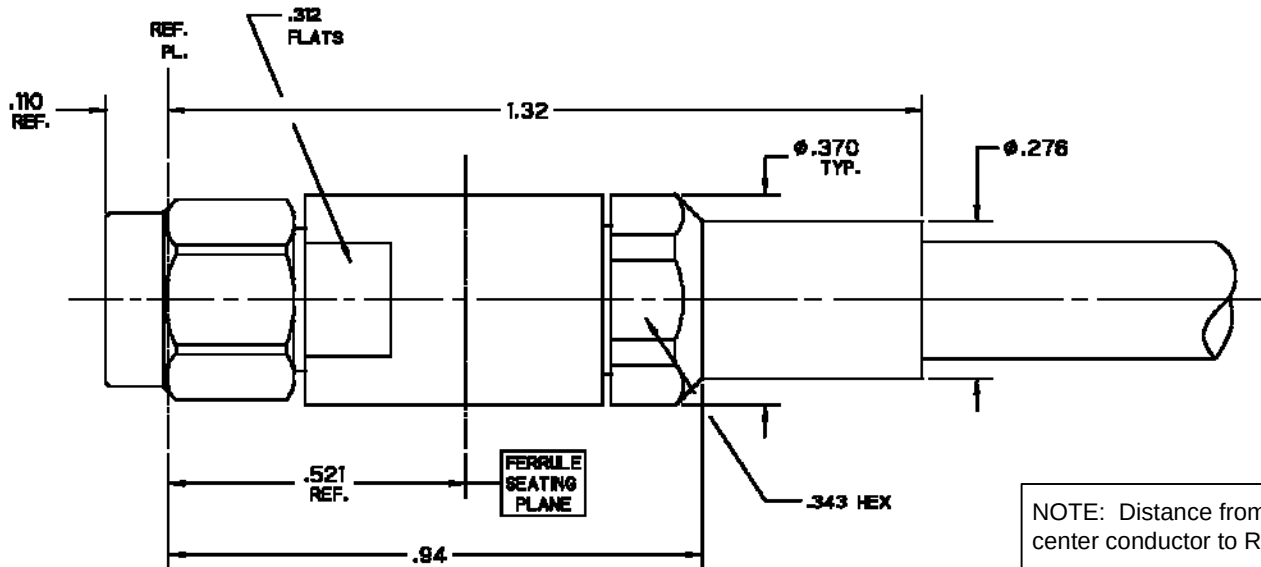


SMA Plug, Solder Clamp for Semflex HP190 Cable



NOTES:

1.0 Materials

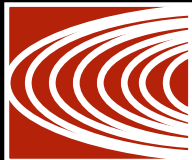
- 1.1 Body, Coupling, and Clamp Nuts: Steel. Corrosion Resistant per ASTM-A582. UNS No. S30300.
- 1.2 Center Conductor: Beryllium Copper per ASTM-B196. UNS C17300.
- 1.3 Solder Ferrule: Brass per ASTM-B16. UNS C36000.
- 1.4 Lock Ring: Beryllium Copper per ASTM-B197. UNS C17200.
- 1.5 Gasket: Silicone Rubber per A-A-59588.
- 1.6 Insulators: PTFE Fluorocarbon per ASTM-D1710.

2.0 Finishes

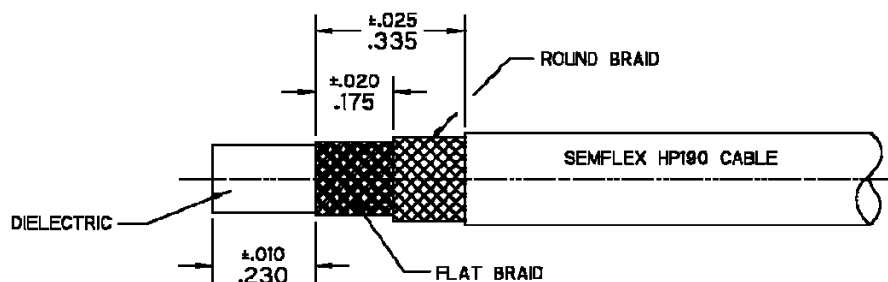
- 2.1 Center Contact and Solder Ferrule: Gold Plate per ASTM-B488 50 Microinches Min. thickness over Electrolytic Nickel Plate per ASTM-B689 50 Microinches Min. thickness.
- 2.2 Body, Coupling, and Clamp Nuts: Passivated per SAE-AMS-2700.
- 2.3 Gasket, Lock Ring, and Dielectrics: None.

- 3.0 Interface: Type SMA plug per Crystek interface specification CC-SMAP (Meets MIL-STD-348. Fig. 310-1)



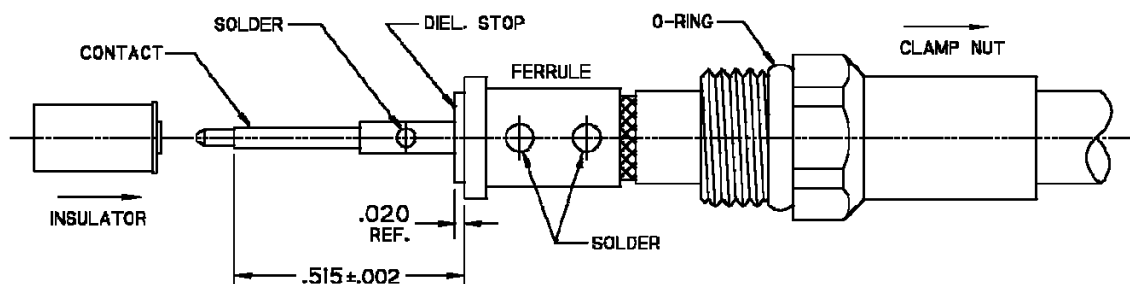


SMA Plug, Solder Clamp for Semflex HP190 Cable



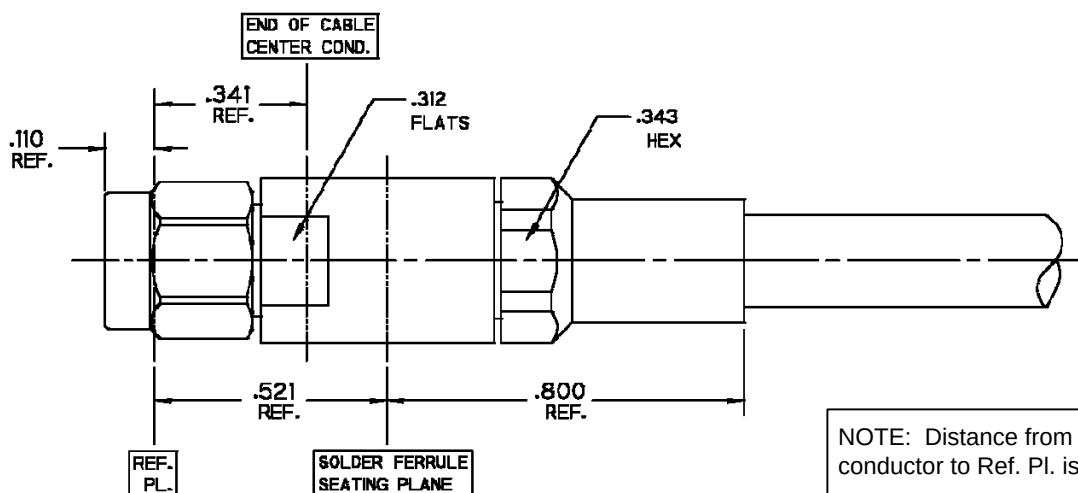
Step 1

1.1 Trim Cable as shown.



- 2.1 Slide clamp nut over cable in orientation shown.
- 2.2 Insert cable into solder ferrule until inner braid seats and solder to braids where shown.
- 2.3 Trim cable dielectric flush with face of ferrule.
- 2.4 Slide dielectric stop over cable center conductor and solder contact flush to stop to dimension shown.
- 2.5 Slide insulator onto contact against shoulder.

Step 2



- 3.1 Insert cable/contact sub-assembly into connector until seated and tighten clamp nut to 25-35 in-lbs.

Step 3

Product Control:

Crystek Part Number:	CS-SM-MSC	Release Date:	04-Jan-11
Revision Level:	A	Responsible:	K. Piotrowicz



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Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692
Email amall@ameya360.com
QQ 800077892
Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333
Email mkt@ameya360.com