

# NOTES:

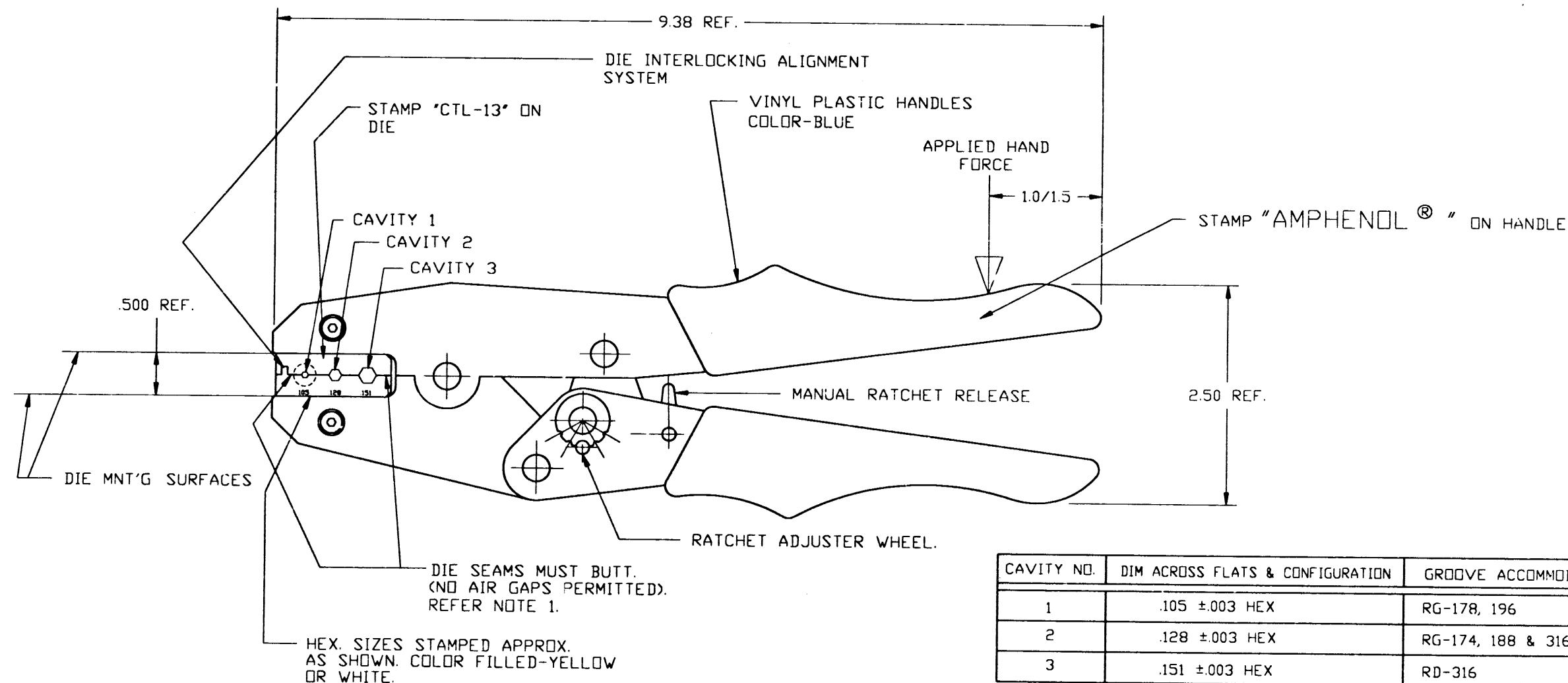
## 1. INITIAL TOOL SETTING REQUIRMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT ( $\pm$  ONE INDENT POSITION).
- NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-13

## REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	5/23/97	41872	CPM



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.105 $\pm$ .003 HEX	RG-178, 196
2	.128 $\pm$ .003 HEX	RG-174, 188 & 316
3	.151 $\pm$ .003 HEX	RD-316

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL  $\pm$ .015 (0.381 mm)  
 3 PLACE DECIMAL  $\pm$ .005 (0.127 mm)  
 ANGLES  $\pm$  1°

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MATERIAL  
AS PURCHASED

REFERENCE

DRAWN

C. McGRATH

DATE

5/22/97

ENGINEER

B. GLEISSNER

DATE

5/22/97

APPROVED

*B. C. J.*

DATE

5-23-97

CAD FILE

F:\DEPT611\TOOLS\CTL-13

TITLE

QUICK CRIMP TOOL  
FOR SUB-MIN  
CRIMP CONNECTORS

Amphenol

Amphenol Corporation  
RF/Microwave Operations  
Danbury, Conn. U.S.A. 06810

SCALE: 75:1

SHEET 1 OF 1

CODE ID  
74868

DWG SIZE  
B

DRAWING NO.

CTL-13

ISSUE  
A

# AMEYA360

Components Supply Platform

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Website :

Welcome to visit [www.ameya360.com](http://www.ameya360.com)

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd  
Minhang District, Shanghai , China

➤ Sales :

Direct      +86 (21) 6401-6692  
  
Email        amall@ameya360.com  
  
QQ          800077892  
  
Skype        ameyasales1 ameyasales2

➤ Customer Service :

Email        service@ameya360.com

➤ Partnership :

Tel          +86 (21) 64016692-8333  
  
Email        mkt@ameya360.com