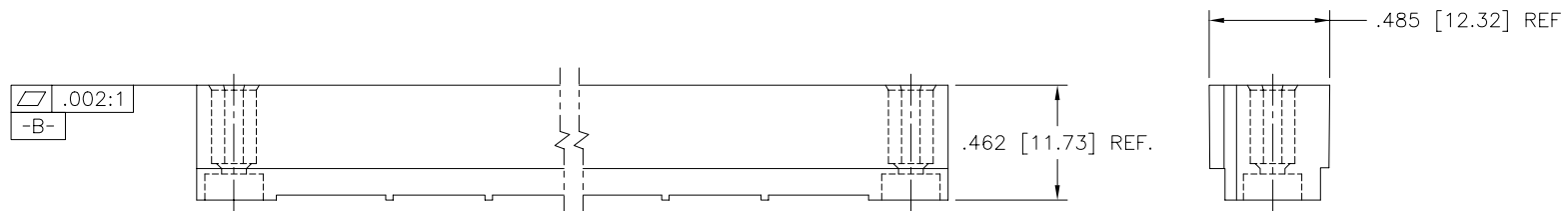
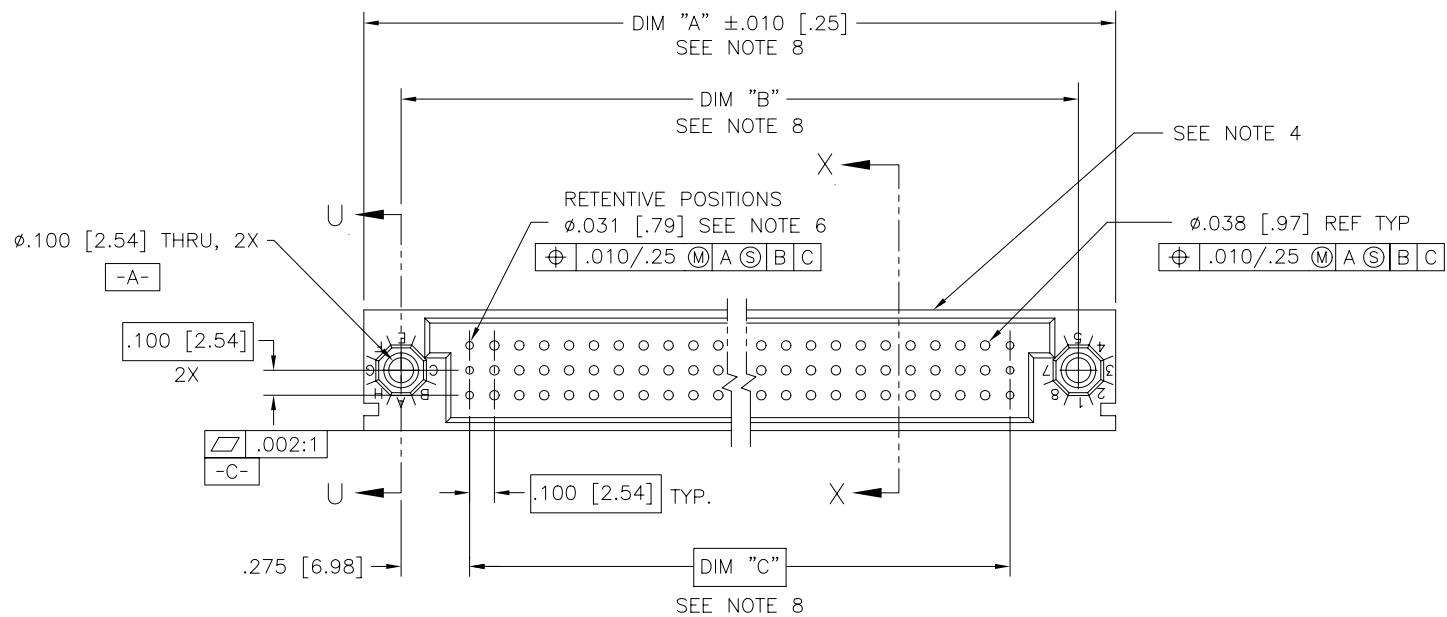


PRODUCT NO.

SEE NOTE 1

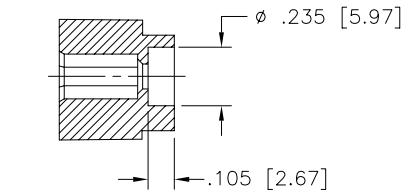


|                       |          |     |    |                       |                                       |                                  |                   |                       |  |                                                            |  |
|-----------------------|----------|-----|----|-----------------------|---------------------------------------|----------------------------------|-------------------|-----------------------|--|------------------------------------------------------------|--|
| mat'l. code<br>NOTE 3 |          |     |    | surface<br>ISO 1302 ✓ |                                       | tolerance<br>ISO 406<br>ISO 1101 |                   | projection<br>INCH/MM |  | product family<br>HPC                                      |  |
| ltr                   | ecr      | no  | dr | date                  | tolerances unless otherwise specified | angles                           | linear            | scale 1:1             |  | title<br>VERTICAL SHROUD-RETENTIVE<br>3 ROW W/O GUIDE PINS |  |
| G                     | V10135   | LSS |    | 1/11/01               |                                       |                                  | .XX ±.01/.3       |                       |  | dwg no<br>50428                                            |  |
| H                     | V20188   | MEM |    | 2/14/02               |                                       |                                  | .XXX ±.005/.13    |                       |  | sheet 1 of 5 size<br>A3                                    |  |
| J                     | V20333   | MEM |    | 2/14/02               |                                       | 0°±2°                            | .XXXX ±.0020/.051 |                       |  | type Product Customer Drawing                              |  |
| K                     | V21752   | TAB |    | 11/12/02              | dr                                    | D. SHEAFFER                      | 8/07/91           |                       |  |                                                            |  |
| L                     | V03-0409 | MEM |    | 4/11/03               | enr                                   | S. CLARK                         | 10/23/91          |                       |  |                                                            |  |
| M                     | V05-0699 | DAI |    | 8/19/05               | chr                                   | S. CLARK                         | 10/23/91          |                       |  |                                                            |  |
| N                     | M06-0255 | AEA |    | 7/07/06               | appd                                  | S. CLARK                         | 10/23/91          |                       |  |                                                            |  |
| sheet                 | revision | N   | N  | N                     | N                                     | N                                |                   |                       |  |                                                            |  |
| index                 | sheet    | 1   | 2  | 3                     | 4                                     | 5                                |                   |                       |  |                                                            |  |

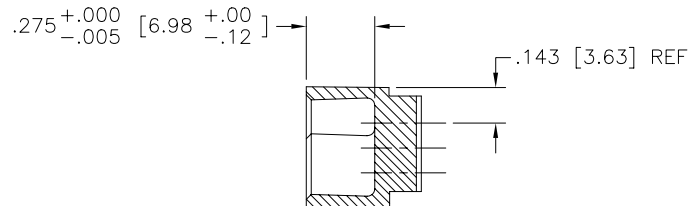
form: A3

PRODUCT NUMBER

SEE NOTE 1



SECTION U-U



SECTION X-X

NOTES:

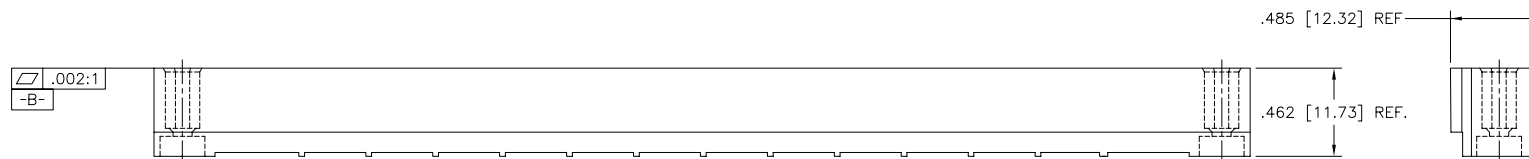
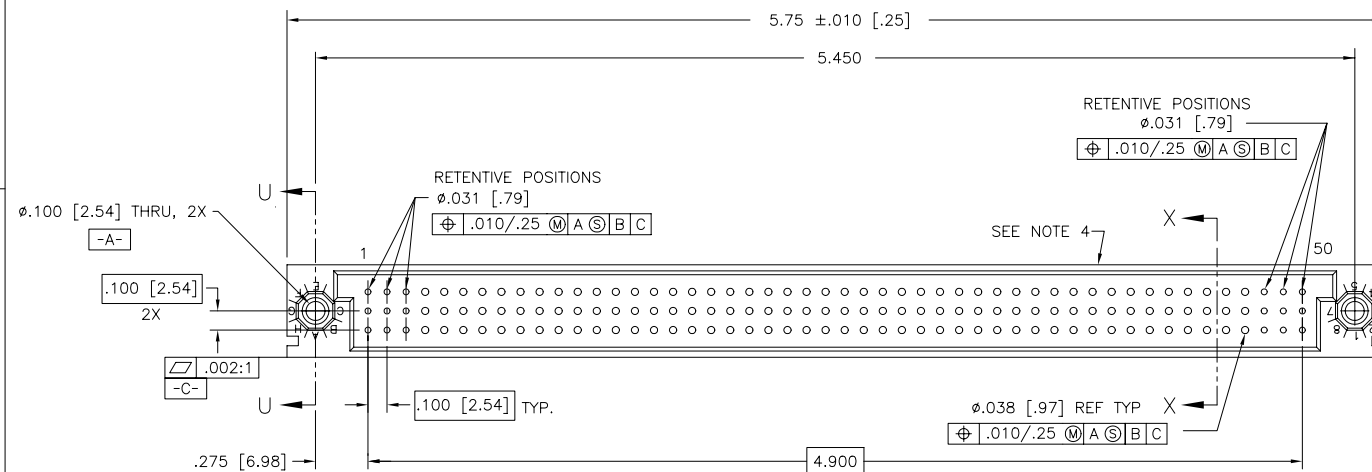
- ①. PRODUCT NUMBERING CODE:  
 50428-X YYX LF  
 LEAD FREE (OPTIONAL) SEE NOTE 7  
 ALWAYS "X"  
 NO. OF POSITIONS (SEE NOTE 2)  
 ALWAYS "X"  
 BASE NUMBER

SEE SHEET 3 FOR P/N 50428-XX001 OR 50428-XX001LF  
 SEE SHEET 4 FOR P/N 50428-XX002 OR 50428-XX002LF  
 SEE SHEET 5 FOR P/N 50428-XX003 OR 50428-XX003LF

- ②. THIS PRODUCT IS CONFIGURED IN SIZES OF 6 THRU 80 COLUMNS IN INCREMENTS OF ONE.  
 i.e.: 6, 7, 8, 9,.....79, 80.
- ③. MATERIAL: GLASS AND MINERAL FILLED THERMOPLASTIC  
 FLAME RETARDANT PER UL94 V-0. COLOR: BLACK
- ④. MANFACUTRE'S NAME, P/N, AND LOT CODE TO APPEAR ON THIS SURFACE.
5. THIS SHROUD WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERTURE FOR 10-30 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑥. DIMENSION APPLIES TO END COLUMN HOLES AT BOTH ENDS.
- ⑦. THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- ⑧. LENGTH FORMULAS  
 DIM A = .100/2.54 x NO. OF COLUMNS + .75/19.1  
 DIM B = .100/2.54 x NO. OF COLUMNS + .450/11.43  
 DIM C = .100/2.54 x NO. OF COLUMNS - .100/2.54

|             |          |    |      |             |                                       |            |                                                   |
|-------------|----------|----|------|-------------|---------------------------------------|------------|---------------------------------------------------|
| mat'l. code |          |    |      | surface     | tolerance                             | projection | product family                                    |
| -           |          |    |      | ISO 1302    | ISO 406<br>ISO 1101                   |            | HPC                                               |
| ltr         | ecn      | no | dr   | date        | tolerances unless otherwise specified |            | title                                             |
| N           |          |    |      |             | angles linear                         | INCH/MM    | VERTICAL SHROUD-RETENTIVE<br>3 ROW W/O GUIDE PINS |
|             |          |    |      |             | 0°±2°                                 | scale 1:1  |                                                   |
|             |          |    | dr   | D. SHEAFFER | 8/07/91                               | FCI        | dwg no                                            |
|             |          |    | enr  | S. CLARK    | 10/23/91                              |            | sheet 2 of 5 size                                 |
|             |          |    | chr  | S. CLARK    | 10/23/91                              |            | 50428 A3                                          |
|             |          |    | appd | S. CLARK    | 10/23/91                              |            | type Product Customer Drawing                     |
| sheet       | revision |    |      |             |                                       |            |                                                   |
| index       | sheet    |    |      |             |                                       |            |                                                   |

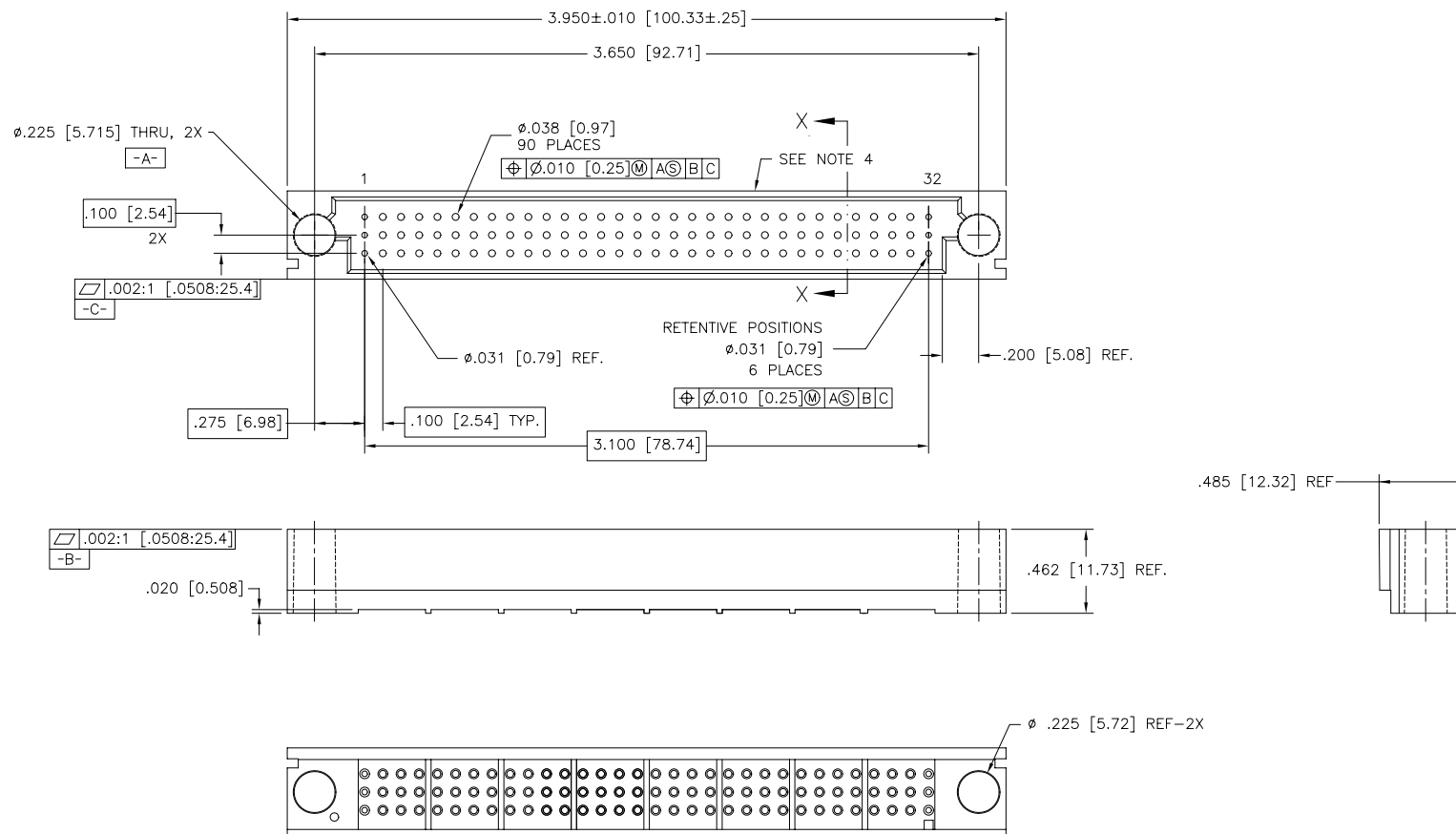
| PRODUCT NUMBER | DESCRIPTION                         | NOTE       |
|----------------|-------------------------------------|------------|
| 50428-XX001    | 150 POSITION EXTRA RETENTIVE SHROUD | SEE NOTE 1 |
| 50428-XX001LF  | SAME AS 50428-XX001                 | SEE NOTE 7 |



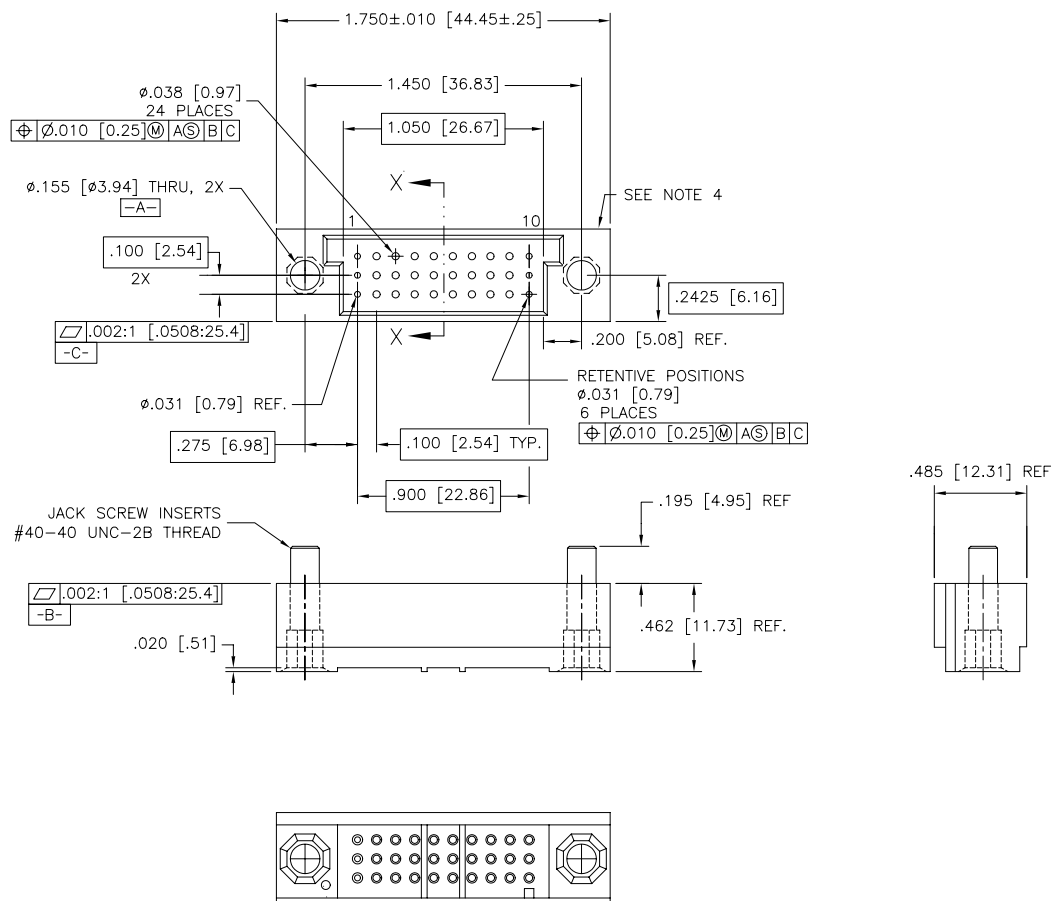
|                       |                   |    |    |                       |                                                                     |                       |                                                            |
|-----------------------|-------------------|----|----|-----------------------|---------------------------------------------------------------------|-----------------------|------------------------------------------------------------|
| mat'l. code<br>NOTE 3 |                   |    |    | surface<br>ISO 1302 ✓ | tolerance<br>ISO 406<br>ISO 1101                                    | projection<br>INCH/MM | product family<br>HPC                                      |
| ltr                   | ecn               | no | dr | date                  | tolerances unless otherwise specified                               | scale 1:1             | title<br>VERTICAL SHROUD-RETENTIVE<br>3 ROW W/O GUIDE PINS |
| N                     |                   |    |    |                       | angles linear<br>.XX ±.01/.3<br>.XXX ±.005/.13<br>.XXXX ±.0020/.051 |                       | dwg no<br>50428                                            |
|                       |                   |    |    |                       | dr L. SANDERS 1/11/01                                               |                       | sheet 3 of 5 size<br>A3                                    |
|                       |                   |    |    |                       | enr M. GRAY 1/11/01                                                 |                       | type Product Customer Drawing                              |
|                       |                   |    |    |                       | chr M. GRAY 1/11/01                                                 |                       |                                                            |
|                       |                   |    |    |                       | appd M. GRAY 1/11/01                                                |                       |                                                            |
| sheet<br>index        | revision<br>sheet |    |    |                       |                                                                     |                       |                                                            |

form: A3

| PRODUCT NUMBER | DESCRIPTION                | NOTE       |
|----------------|----------------------------|------------|
| 50428-XX002    | 96 POSITION SPECIAL SHROUD | SEE NOTE 1 |
| 50428-XX002LF  | SAME AS 50428-XX002        | SEE NOTE 7 |

[illegible]

| PRODUCT NUMBER | DESCRIPTION                                      | NOTES      |
|----------------|--------------------------------------------------|------------|
| 50428-XX003    | 30 POSITION SPECIAL SHROUD W/ JACK SCREW INSERTS | SEE NOTE 1 |
| 50428-XX003LF  | SAME AS 50428-XX003                              | SEE NOTE 7 |



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|             |              |                   |            |                           |
|-------------|--------------|-------------------|------------|---------------------------|
| mat'l. code | surface      | tolerance         | projection | product family            |
| -           | ISO 1302 ✓   | ISO 406           | INCH/MM    | HPC                       |
| ltr         | ecn          | no                | dr         | date                      |
| N           |              |                   |            |                           |
|             | angles       | linear            | scale 1:1  | title                     |
|             | 0°±2°        | .XX ±.01/.3       |            | VERTICAL SHROUD-RETENTIVE |
|             |              | .XXX ±.005/.13    |            | 3 ROW W/O GUIDE PINS      |
|             |              | .XXXX ±.0020/.051 |            | dwg no                    |
| dr          | T.BRUNGARD   | 11/12/02          |            | 50428                     |
| enr         | M. MOSTOLLER | 11/12/02          |            | sheet 5 of 5 size         |
| chr         | M. MOSTOLLER | 11/12/02          |            | A3                        |
| app         | M. MOSTOLLER | 11/12/02          |            | type                      |
| Product     | Customer     | Drawing           |            |                           |
| sheet       | revision     |                   |            |                           |
| index       | sheet        |                   |            |                           |

form: A3

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