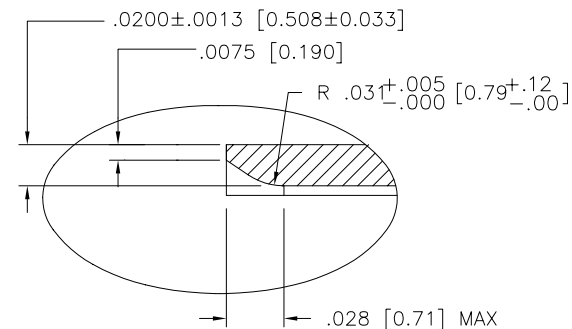
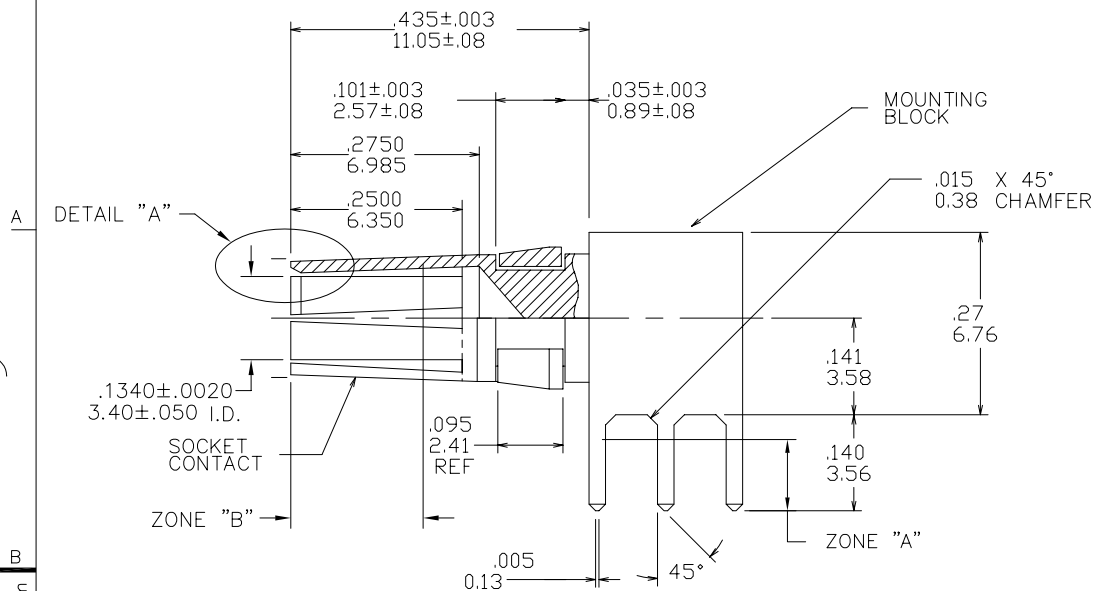


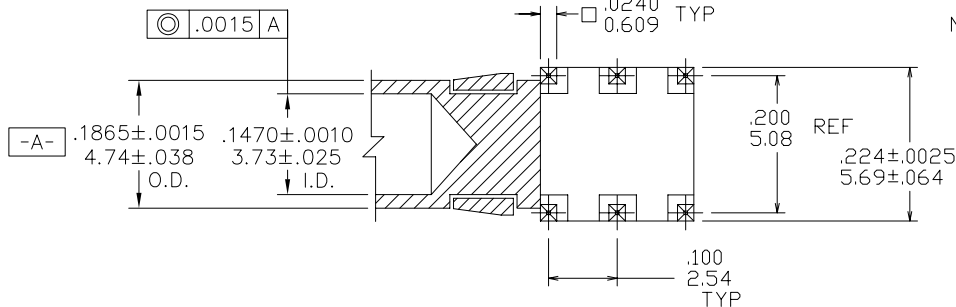
| PRODUCT NUMBER | ZONE "A" PLATING     |
|----------------|----------------------|
| 90306-001      | 100μ/2.54μ MIN. SnPb |
| 90306-001LF    | 100μ/2.54μ MIN. Sn   |



DETAIL "A"  
(SCALE 12:1)

NOTES:

1. MATERIAL:  
SOCKET CONTACT: BeCu  
MOUNTING BLOCK: BRASS  
SNAP RING: PHOS. BRONZE (ALLOY 510)
2. PLATING:  
ZONE A: SEE TABLE  
ZONE B: 30u"/.76u MIN Au OVER  
UNDERPLATE: 50u"/1.27u MIN Ni
3. HEAT TREATING: 625°F f/ 2-1/2 HRS.
4. NO BURRS ALLOWED IN SOCKET INTERIOR.
5. SURFACE FINISH IN CONTACT AREA NOT TO EXCEED 25rms.



|                       |          |     |          |                       |                                       |                       |                               |
|-----------------------|----------|-----|----------|-----------------------|---------------------------------------|-----------------------|-------------------------------|
| mat'l. code<br>NOTE 1 |          |     |          | surface<br>ISO 1302 ✓ | tolerance<br>ISO 406<br>ISO 1101      | projection<br>INCH/MM | product family<br>HPC         |
| ltr                   | ecn      | no  | dr       | date                  | tolerances unless otherwise specified |                       | title                         |
| G                     | V04394   | MDF | 2/16/94  | angles                | .XX±.01/.3                            |                       | CLOSED PWR SOCKET             |
| H                     | V40764   | PDP | 4/4/94   | linear                | .XXX±.005/.13                         |                       |                               |
| J                     | V60760   | MDF | 5/20/96  | 0'±2'                 | .XXXX±.0020/.051                      |                       |                               |
| K                     | V00720   | LSS | 4/11/00  | dr                    | M.FETROW 6/12/91                      |                       |                               |
| L                     | V05-0743 | DAI | 10/18/05 | enr                   | S.CLARK 6/12/91                       |                       | dwg no                        |
| M                     | M06-0283 | MHT | 7/27/06  | chr                   | S.CLARK 6/12/91                       |                       | 90306                         |
|                       |          |     |          | appd                  | S.CLARK 6/12/91                       |                       | sheet 1 of 1 size A3          |
| sheet index           | revision | M   |          |                       |                                       |                       | type Product Customer Drawing |

form: A3

# AMEYA360

Components Supply Platform

Authorized Distribution Brand :



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