

December 2013

# FPAM30LH60 PFC SPM<sup>®</sup> 2 Series for 2-Phase Interleaved PFC

## Features

- UL Certified No.E209024 (UL1557)
- 600 V 30 A 2-Phase Interleaved PFC with Integral Gate Driver and Protection
- Very Low Thermal Resistance Using Al<sub>2</sub>O<sub>3</sub> DBC Substrate
- Full-Wave Bridge Rectifier and High-Performance Output Diode
- Optimized for 20kHz Switching Frequency
- Built-in NTC Thermistor for Temperature Monitoring
- Isolation Rating: 2500 V<sub>rms</sub>/min

## Applications

2-Phase Interleaved PFC Converter

#### **Related Source**

<u>Will Be Released</u>

# **General Description**

The FPAM30LH60 is a PFC SPM<sup>®</sup> 2 module providing a fully-featured, high-performance Interleaved PFC (Power Factor Correction) input power stage for consumer, medical, and industrial applications. These modules integrate optimized gate drive of the built-in IGBTs to minimize EMI and losses, while also providing multiple on-module protection features including under-voltage lockout, over-current shutdown, thermal monitoring, and fault reporting. These modules also feature a fullwave rectifier and high-performance output diodes for additional space savings and mounting convenience.

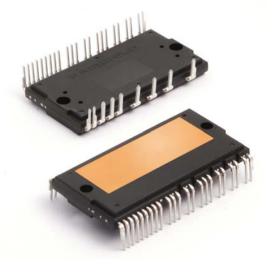


Fig. 1. Package Overview

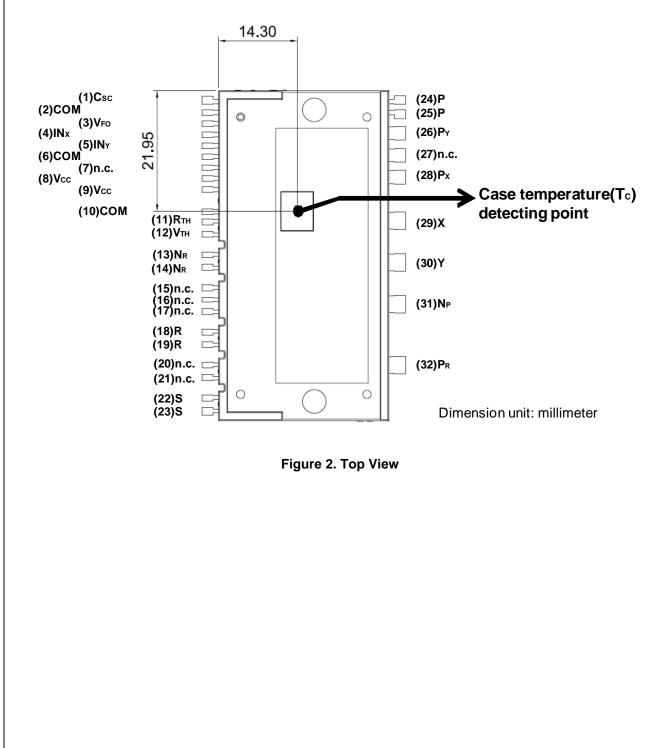
#### Package Marking and Ordering Information

| Device     | Device Marking | Package   | Packing Type | Quantity |
|------------|----------------|-----------|--------------|----------|
| FPAM30LH60 | FPAM30LH60     | S32EA-032 | Rail         | 8        |

# Integrated Drive, Protection and System Control Functions

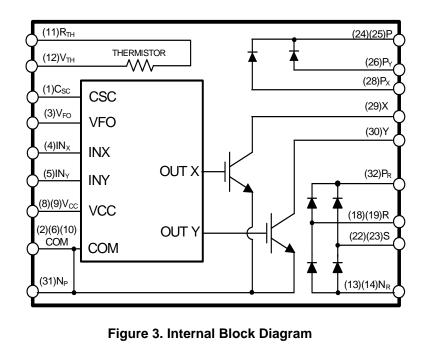
- For IGBTs: gate drive circuit, Over-Current Protection (OCP), control supply circuit Under-Voltage Lock-Out (UVLO) Protection
- Fault signal: corresponding to OC and UV fault
- Built-in thermistor: temperature monitoring
- Input interface : active-HIGH interface, works with 3.3 / 5 V logic, Schmitt trigger input

# **Pin Configuration**



| Pin Number | Pin Name        | Pin Description                            |  |
|------------|-----------------|--|--|
| 1          | C <sub>SC</sub> | Signal Input for Over-Current Detection    |  |
| 2,6,10     | СОМ             | Common Supply Ground                       |  |
| 3          | V <sub>FO</sub> | Fault Output                               |  |
| 4          | IN <sub>X</sub> | PWM Input for X IGBT Drive                 |  |
| 5          | IN <sub>Y</sub> | PWM Input for Y IGBT Drive                 |  |
| 7          | N.C             | No Connection                              |  |
| 8,9        | V <sub>CC</sub> | Common Supply Voltage of IC for IGBT Drive |  |
| 11         | R <sub>TH</sub> | Series Resistor for The Use of Thermistor  |  |
| 12         | V <sub>TH</sub> | Thermistor Bias Voltage                    |  |
| 13,14      | N <sub>R</sub>  | Negative DC-Link of Rectifier Diode        |  |
| 15,16,17   | N.C             | No Connection                              |  |
| 18,19      | R               | AC Input for R-Phase                       |  |
| 20,21      | N.C             | No Connection                              |  |
| 22,23      | S               | AC Input for S-Phase                       |  |
| 24,25      | Р               | Output of Diode                            |  |
| 26         | P <sub>Y</sub>  | Input of Diode                             |  |
| 27         | N.C             | No Connection                              |  |
| 28         | P <sub>X</sub>  | Input of Diode                             |  |
| 29         | Х               | Output of X Phase IGBT                     |  |
| 30         | Y               | Output of Y Phase IGBT                     |  |
| 31         | N <sub>P</sub>  | Negative DC-Link of IGBT                   |  |
| 32         | P <sub>R</sub>  | Positive DC-Link of Rectifier Diode        |  |

# Internal Equivalent Circuit



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# Absolute Maximum Ratings (T<sub>J</sub> = 25°C, unless otherwise specified.)

#### **Converter Part**

| Symbol                 | Parameter   | Conditions   | Rating    | Unit             |
|------------------------|---|--|-----------|------------------|
| V <sub>i</sub>         | Input Supply Voltage                              | Applied between R - S  | 264       | V <sub>rms</sub> |
| V <sub>PN</sub>        | Output Voltage                                    | Applied between X - N <sub>P</sub> , Y - N <sub>P</sub> , P - P <sub>X</sub> , P - P <sub>Y</sub>            | 450       | V                |
| V <sub>PN(Surge)</sub> | Output Supply Voltage (Surge)                     | Applied between X - N <sub>P</sub> , Y - N <sub>P</sub> , P - P <sub>X</sub> , P - P <sub>Y</sub>            | 500       | V                |
| V <sub>CES</sub>       | Collector-emitter Voltage                         | Breakdown Voltage between X - N <sub>P</sub> , Y - N <sub>P</sub>  | 600       | V                |
| V <sub>RRM</sub>       | Repetitive Peak Reverse Voltage of FRD            | Breakdown Voltage between P - P <sub>X</sub> , P - P <sub>Y</sub>  | 600       | V                |
| V <sub>RRMR</sub>      | Repetitive Peak Reverse Voltage of Rec-<br>tifier | Breakdown Voltage between P <sub>R</sub> - R, P <sub>R</sub> - S,<br>R - N <sub>R</sub> , S - N <sub>R</sub> | 900       | V                |
| *I <sub>F</sub>        | FRD Forward Current                               | T <sub>C</sub> = 25°C, T <sub>J</sub> < 125°C  | 30        | А                |
| *I <sub>FSM</sub>      | Peak Surge Current of FRD                         | Non-Repetitive, 60 Hz Single Half-Sine Wave  | 300       | А                |
| *I <sub>FR</sub>       | Rectified Forward Current                         | T <sub>C</sub> = 25°C, T <sub>J</sub> < 125°C  | 30        | А                |
| *I <sub>FSMR</sub>     | Peak Surge Current of Rectifier                   | Non-Repetitive, 60 Hz Single Half-Sine Wave  | 300       | А                |
| ± *I <sub>C</sub>      | Each IGBT Collector Current                       | T <sub>C</sub> = 25°C, T <sub>J</sub> < 125°C  | 30        | А                |
| ± *I <sub>CP</sub>     | Each IGBT Collector Current(Peak)                 | $T_{C} = 25^{\circ}C, T_{J} < 125^{\circ}C,$<br>Under 1 ms Pulse Width                                       | 60        | А                |
| *P <sub>C</sub>        | Collector Dissipation                             | T <sub>C</sub> = 25°C per IGBT   | 107       | W                |
| ТJ                     | Operating Junction Temperature                    | (1st Note 1)   | -40 ~ 125 | °C               |

#### 1st Notes:

1. The maximum junction temperature rating of the power chips integrated within the PFC  $\text{SPM}^{\textcircled{B}}$  product is 125°C.

2. Marking "\*" is calculation value or design factor.

#### **Control Part**

| Symbol          | Parameter                     | Conditions  | Rating                       | Unit |
|-----------------|-------------------------------|---|------------------------------|------|
| V <sub>CC</sub> | Control Supply Voltage        | Applied between V <sub>CC</sub> - COM                   | 20                           | V    |
| V <sub>IN</sub> | Input Signal Voltage          | Applied between IN <sub>X</sub> , IN <sub>Y</sub> - COM | $-0.3 \sim V_{CC} + 0.3$     | V    |
| V <sub>FO</sub> | Fault Output Supply Voltage   | Applied between V <sub>FO</sub> - COM                   | $-0.3 \sim V_{CC} + 0.3$     | V    |
| I <sub>FO</sub> | Fault Output Current          | Sink Current at V <sub>FO</sub> Pin                     | 1                            | mA   |
| V <sub>SC</sub> | Current Sensing Input Voltage | Applied between C <sub>SC</sub> - COM                   | -0.3 ~ V <sub>CC</sub> + 0.3 | V    |

# **Total System**

| Symbol           | Parameter           | Conditions   | Rating    | Unit             |
|------------------|---------------------|--|-----------|------------------|
| T <sub>STG</sub> | Storage Temperature |  | -40 ~ 125 | °C               |
| V <sub>ISO</sub> | Isolation Voltage   | 60 Hz, Sinusoidal, AC 1 Minute, Connect<br>Pins to Heat-Sink Plate | 2500      | V <sub>rms</sub> |

# **Thermal Resistance**

| Symbol                | Parameter                | Condition                                | Min. | Тур. | Max. | Unit |
|-----------------------|--------------------------|--|------|------|------|------|
| R <sub>th(j-c)Q</sub> | Junction to Case Thermal | Each IGBT under Operating Condition      | -    | -    | 0.93 | °C/W |
| R <sub>th(j-c)D</sub> | Resistance               | Each Diode under Operating Condition     | -    | -    | 1.42 | °C/W |
| R <sub>th(j-c)R</sub> |                          | Each Rectifier under Operating Condition | -    | -    | 0.74 | °C/W |

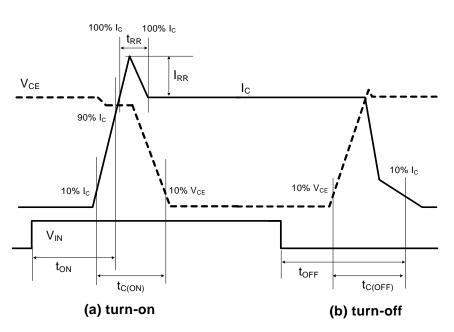
# **Electrical Characteristics** ( $T_J = 25^{\circ}C$ , unless otherwise specified.)

#### **Converter Part**

| Symbol               | Parameter                              | Conditions  | Min. | Тур. | Max. | Unit |
|----------------------|--|---|------|------|------|------|
| V <sub>CE(SAT)</sub> | IGBT Saturation Voltage                | $V_{CC} = 15 \text{ V}, V_{IN} = 5 \text{ V}, I_{C} = 30 \text{ A}$           | -    | 1.7  | 2.2  | V    |
| $V_{FF}$             | FRD Forward Voltage                    | I <sub>F</sub> = 30 A   | -    | 1.9  | 2.4  | V    |
| V <sub>FR</sub>      | Rectifier Forward Voltage              | I <sub>FR</sub> = 30 A  | -    | 1.10 | 1.25 | V    |
| I <sub>RR</sub>      | Switching Characteristic               | $V_{PN} = 400 \text{ V}, V_{CC} = 15 \text{ V}, I_{C} = 15 \text{ A},$        | -    | 11   | -    | А    |
| t <sub>RR</sub>      |  | $V_{IN} = 0 V \leftrightarrow 5 V$ , Inductive Load (1st Note 3),<br>per IGBT | -    | 41   | -    | ns   |
| t <sub>ON</sub>      |  |   | -    | 700  | -    | ns   |
| t <sub>OFF</sub>     |  |   | -    | 852  | -    | ns   |
| t <sub>C(ON)</sub>   |  |   | -    | 104  | -    | ns   |
| t <sub>C(OFF)</sub>  |  |   | -    | 102  | -    | ns   |
| I <sub>CES</sub>     | Collector - Emitter<br>Leakage Current | V <sub>CES</sub> = 600 V  | -    | -    | 250  | μA   |

1st Notes:

3. t<sub>ON</sub> and t<sub>OFF</sub> include the propagation delay of the internal drive IC. t<sub>C(ON)</sub> and t<sub>C(OFF)</sub> are the switching time of IGBT itself under the given gate driving condition internally. For the detailed information, please see Figure 4.



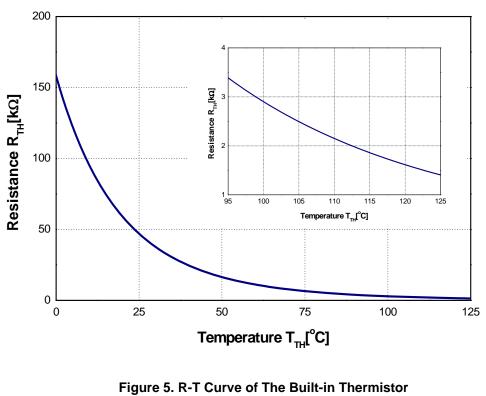


| FPAM30LH60            |
|-----------------------|
| PFC S                 |
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| SPM® 2 Series for 2-F |
| for 2                 |
| -Phase Interle        |
| Interleaved           |
| ed PFC                |

| Symbol               | Parameter  | Conditions  | Min. | Тур. | Max. | Unit |
|----------------------|--|---|------|------|------|------|
| IQCC                 | Quiescent V <sub>CC</sub> Supply<br>Current              | $V_{CC}$ = 15 V, IN <sub>X</sub> , IN <sub>Y</sub> - COM = 0 V, Supply current between V <sub>CC</sub> and COM                                | -    | -    | 2.65 | mA   |
| I <sub>PCC</sub>     | Operating V <sub>CC</sub> Supply<br>Current              | $V_{CC}$ = 15 V, $f_{PWM}$ = 20 kHz, Duty = 50%<br>Applied to One PWM Signal Input per IGBT<br>Supply Current between V <sub>CC</sub> and COM | -    | -    | 6.0  | mA   |
| V <sub>FOH</sub>     | Fault Output Voltage                                     | $V_{SC}$ = 0 V, $V_{FO}$ Circuit: 10 k $\Omega$ to 5 V Pull-up  | 4.5  | -    | -    | V    |
| V <sub>FOL</sub>     |  | $V_{SC}$ = 1 V, $V_{FO}$ Circuit: 10 k $\Omega$ to 5 V Pull-up  | -    | -    | 0.5  | V    |
| V <sub>SC(Ref)</sub> | Over-Current Protection Trip<br>Level Voltage of CSC Pin | V <sub>CC</sub> = 15 V  | 0.45 | 0.50 | 0.55 | V    |
| UV <sub>CCD</sub>    | Supply Circuit Under-                                    | Detection Level   | 10.5 | -    | 13.0 | V    |
| UV <sub>CCR</sub>    | Voltage Protection                                       | Reset Level   | 11.0 | -    | 13.5 | V    |
| t <sub>FOD</sub>     | Fault-Out Pulse Width                                    |   | 30   | -    | -    | μS   |
| V <sub>IN(ON)</sub>  | ON Threshold Voltage                                     | Applied between IN <sub>X</sub> , IN <sub>Y</sub> - COM   | 2.6  | -    | -    | V    |
| V <sub>IN(OFF)</sub> | OFF Threshold Voltage                                    | Applied between IN <sub>X</sub> , IN <sub>Y</sub> - COM   | -    | -    | 0.8  | V    |
| R <sub>TH</sub>      | Resistance of Thermistor                                 | at T <sub>TH</sub> = 25°C (1st Note 4, Figure 5)  | -    | 47   | -    | kΩ   |
|                      |  | at T <sub>TH</sub> = 100°C (1st Note 4, Figure 5)   | -    | 2.9  | -    | kΩ   |

1st Notes:

4.  $T_{TH}$  is the temperature of thermister itself. To know case temperature ( $T_C$ ), please make the experiment considering your application.



**R-T Curve** 

| Symbol               | Parameter              | Conditions   | Min. | Тур. | Max. | Unit             |
|----------------------|------------------------|--|------|------|------|------------------|
| Vi                   | Input Supply Voltage   | Applied between R - S  | 187  | -    | 253  | V <sub>rms</sub> |
| l <sub>i</sub>       | Input Current          | $T_{C}$ < 100°C, V <sub>i</sub> = 220 V, V <sub>O</sub> = 360 V,<br>f <sub>PWM</sub> = 20 kHz per IGBT | -    | -    | 21   | A <sub>rms</sub> |
| V <sub>PN</sub>      | Supply Voltage         | Applied between X - N <sub>P</sub> , Y - N <sub>P</sub> , P - P <sub>X</sub> , P - P <sub>Y</sub>      | -    | -    | 400  | V                |
| V <sub>CC</sub>      | Control Supply Voltage | Applied between V <sub>CC</sub> - COM  | 13.5 | 15.0 | 16.5 | V                |
| dV <sub>CC</sub> /dt | Supply Variation       |  | -1   | -    | 1    | V / μs           |
| I <sub>FO</sub>      | Fault Output Current   | Sink Current at V <sub>FO</sub> Pin  | -    | -    | 1    | mA               |
| f <sub>PWM</sub>     | PWM Input Frequency    | -40°C < T <sub>J</sub> < 125°C per IGBT  | -    | 20   | -    | kHz              |

## Recommended Operating Conditions (T<sub>J</sub> = 25°C, unless otherwise specified.)

# **Mechanical Characteristics and Ratings**

| Parameter       | C                  | Conditions           |      | Тур. | Max. | Unit       |
|-----------------|--------------------|----------------------|------|------|------|------------|
| Mounting Torque | Mounting Screw: M4 | Recommended 0.98 N•m | 0.78 | 0.98 | 1.17 | N•m        |
|                 |                    | Recommended 10 kg•cm | 8    | 10   | 12   | kg•cm      |
| Device Flatness | See Figure 6       | See Figure 6         |      | -    | +150 | μ <b>m</b> |
| Weight          |                    |                      | -    | 32   | -    | g          |

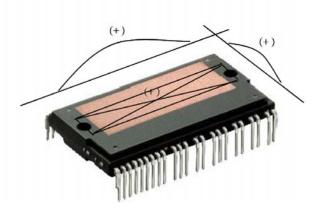
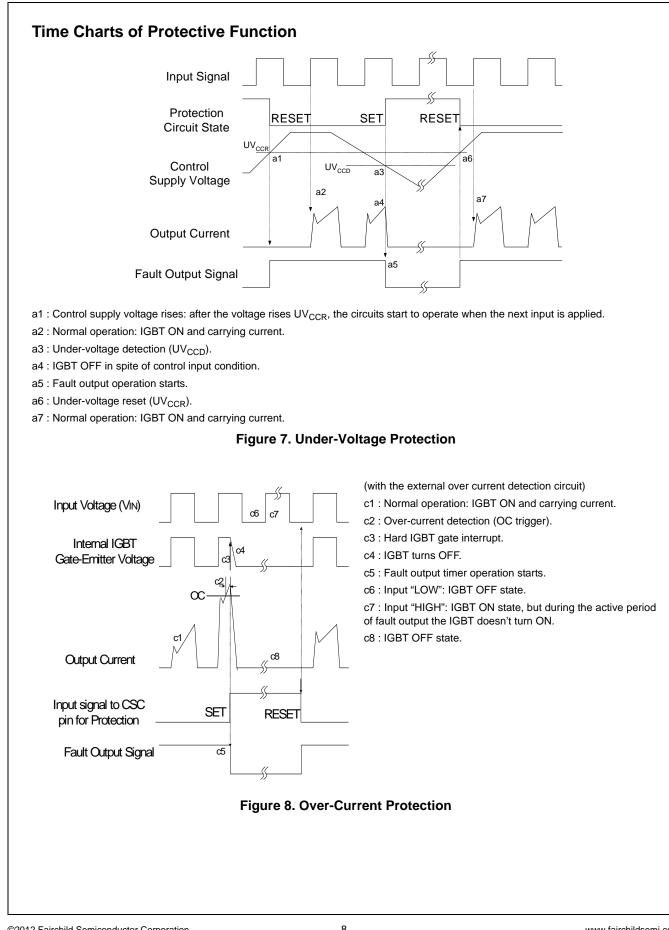
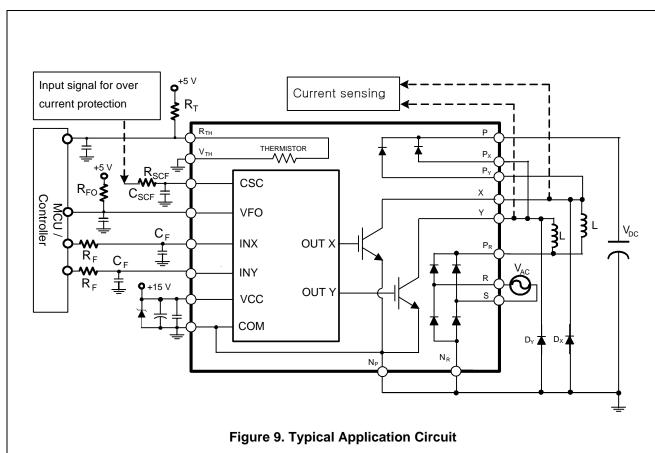


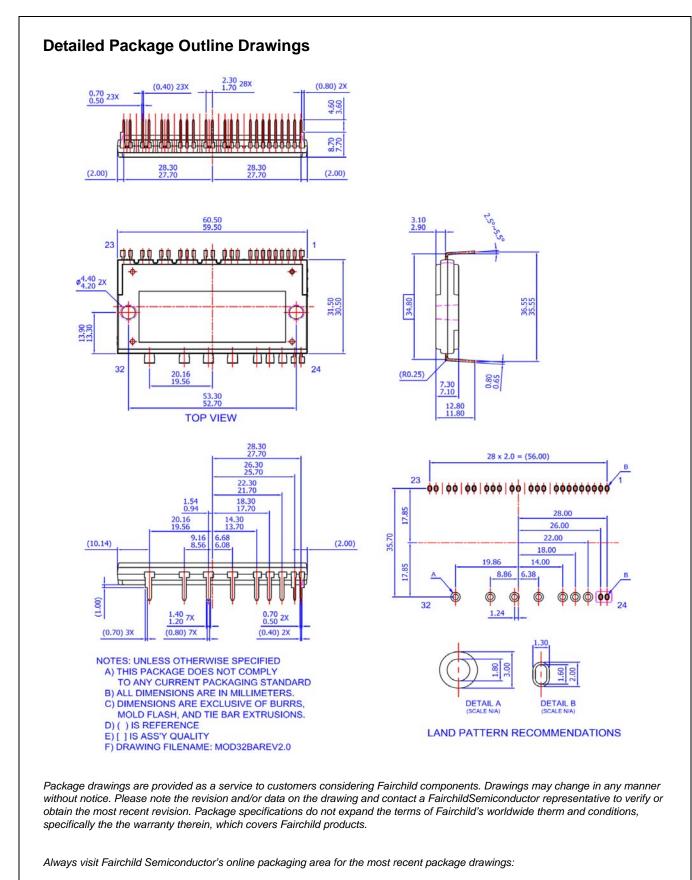
Figure 6. Flatness Measurement Position





#### 2nd Notes:

- 1. To avoid malfunction, the wiring of each input should be as short as possible(less than 2 ~ 3 cm).
- V<sub>FO</sub> output is open-drain type. This signal line should be pulled up to the positive-side of the MCU or control power supply with a resistor that makes I<sub>FO</sub> up to 1 mA.
  Input signal is active-HIGH type. There is a 5 kΩ resistor inside the IC to pull-down each input signal line to GND. RC coupling circuits is recommanded for the prevention of input signal oscillation. R<sub>F</sub>C<sub>F</sub> constant should be selected in the range 50~150ns(recommended R<sub>F</sub> = 100 Ω, C<sub>F</sub> = 1 nF).
- 4. To prevent error of the protection function, the wiring related with  $R_{SCF}$  and  $C_{SCF}$  should be as short as possible.
- 5. In the over current protection circuit, please select the  $R_{SCF}$ ,  $C_{SCF}$  time constant in the range 1.5 ~ 2  $\mu$ s.
- Each capacitors should be mounted as close to the PFC SPM<sup>®</sup> product pins as possible.
- 7. Relays are used at almost every systems of electrical equipments of home appliances. In these cases, there should be sufficient distance between the MCU / controller and the relays.
- 8. Internal NTC thermistor can be used for monitoring of the case temperature and protecting the device from the overheating operation. Select an appropriate resistor R<sub>T</sub> according to the application.
- 9. It is recommended that anti-parallel diode(D\_X ,D\_Y) be connected with each IGBT.



http://www.fairchildsemi.com/dwg/MO/MOD32BA.pdf

FPAM30LH60 PFC SPM® 2 Series for 2-Phase Interleaved PFC

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Rev. 166

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