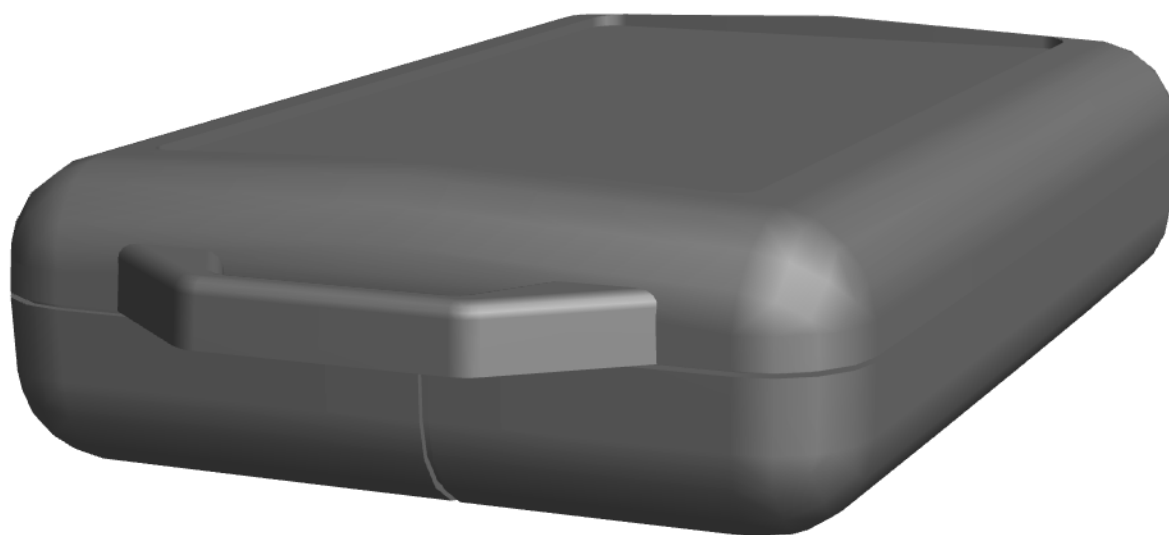
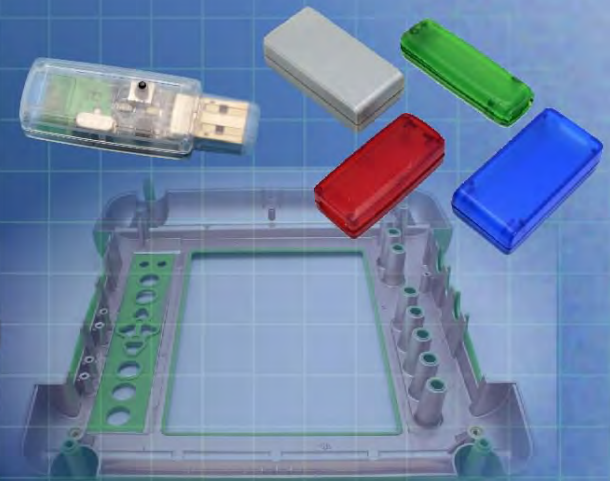
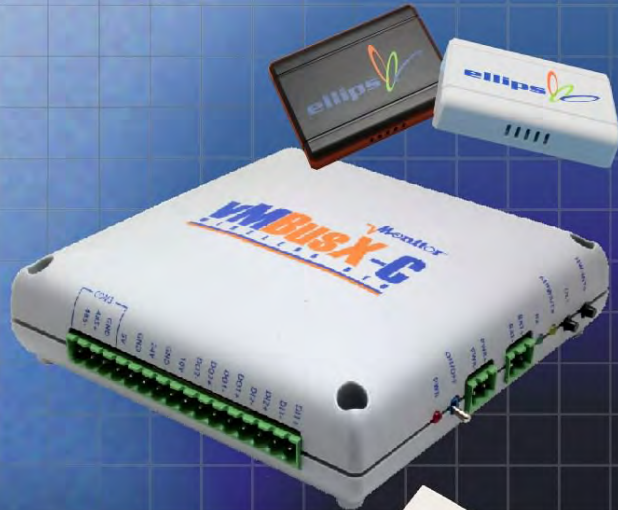




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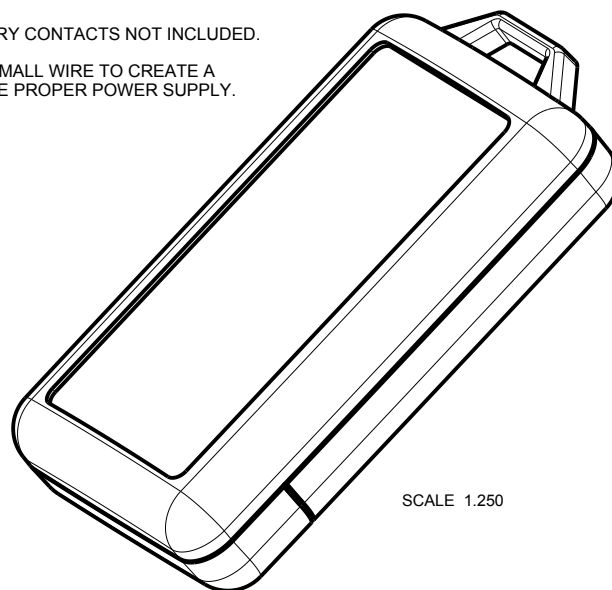
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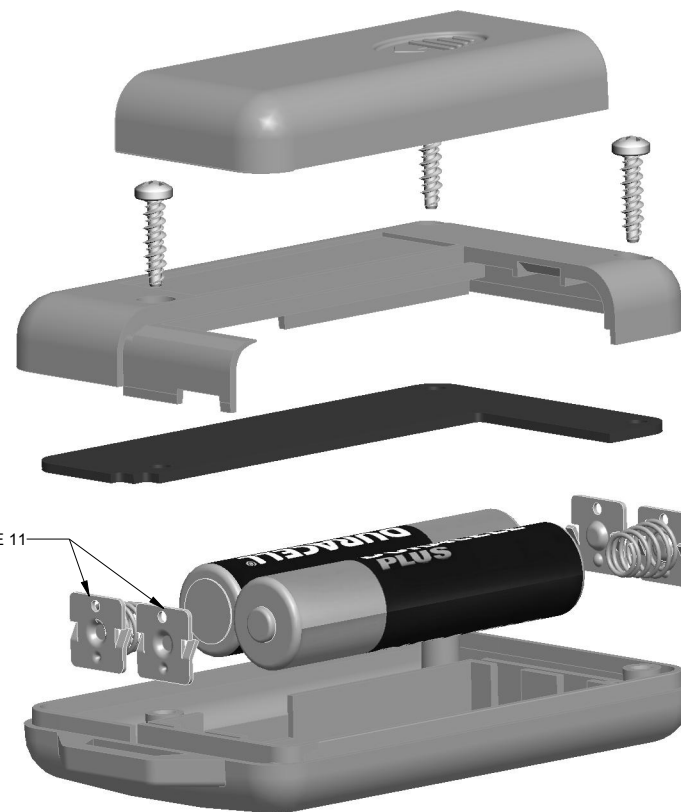
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NOTES: UNLESS OTHERWISE SPECIFIED

- CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
- EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVALENT TO MT-11010.
- INTERIOR SURFACE TEXTURE TO BE: NONE.
- ALL INSIDE RADII .010R. ALL OUTSIDE RADII .020R MAX, UNLESS OTHERWISE SPECIFIED.
- ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
- 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
- MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST.
- PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.
- STANDARD OR CUSTOM LABEL RECESSES ARE AVAILABLE UPON REQUEST FOR QUOTE.
- ASSEMBLY SCREWS PROVIDED. BATTERY CONTACTS NOT INCLUDED.
- CONTACTS MUST BE BRIDGED WITH A SMALL WIRE TO CREATE A "DOUBLE" BATTERY CONTACT TO ENSURE PROPER POWER SUPPLY.



SCALE 1.250



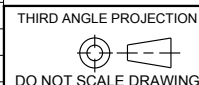
SCALE 1.250

8	NO2_HI-LO	S-HILO#2x3/8"	No2 SCREW	ZINC PLATED	3
7	AAA-BATTERY	BATTERY "AAA"	REFERENCE ONLY	NOT INCLUDED	2
6	BATT_CLIP_POS	KEYSTONE #: 5225	REFERENCE ONLY	CUSTOMER SUPPLIED	2
5	BATT_CLIP_NEG	KEYSTONE #: 5225	REFERENCE ONLY	CUSTOMER SUPPLIED	2
4	251605_HATCH	251605 HATCH - STANDARD	ABS	BLACK or WHITE	1
3	251605_COVER	251605 COVER - STANDARD	ABS	BLACK or WHITE	1
2	251605_BASE	251605 BASE - STANDARD	ABS	BLACK or WHITE	1
1	251605_PCB	S251605 PCB	REFERENCE ONLY	.040" THICK	1
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

REVISION

REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
1	M BOYER		PRELIMINARY RELEASE	10-Aug-05	D.C.
2	M BOYER	0208	UPDATE FORMAT	14-May-08	D.C.
3	M BOYER	4609	FORMAT AND 2nd OP PAGE	22-Dec-09	D.C.
3.1	M BOYER	3710	FORMAT AND BOM UPDATE	30-Aug-10	D.C.
3.2	R CRUZ	4114	SPECIFY NEW BATTERY CONTACTS	20-Aug-14	



DO NOT SCALE DRAWING

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X.XXX = .010 X.X° = 1°

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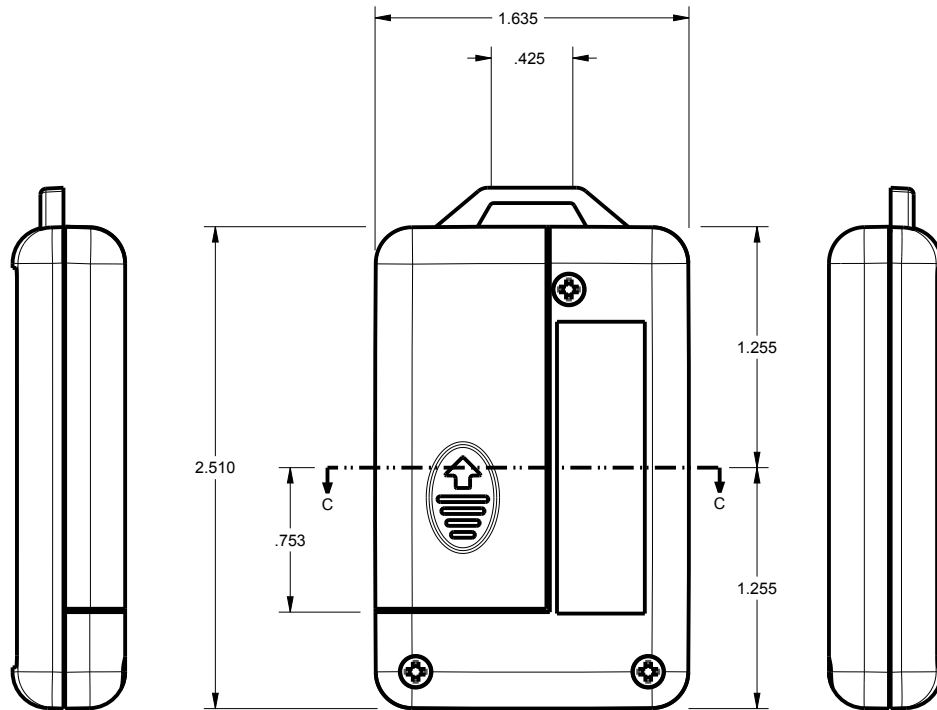
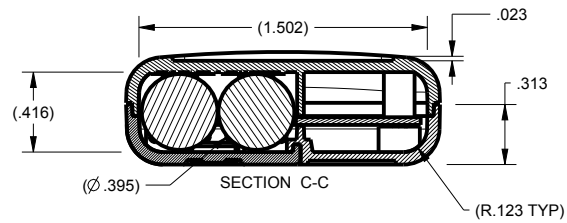
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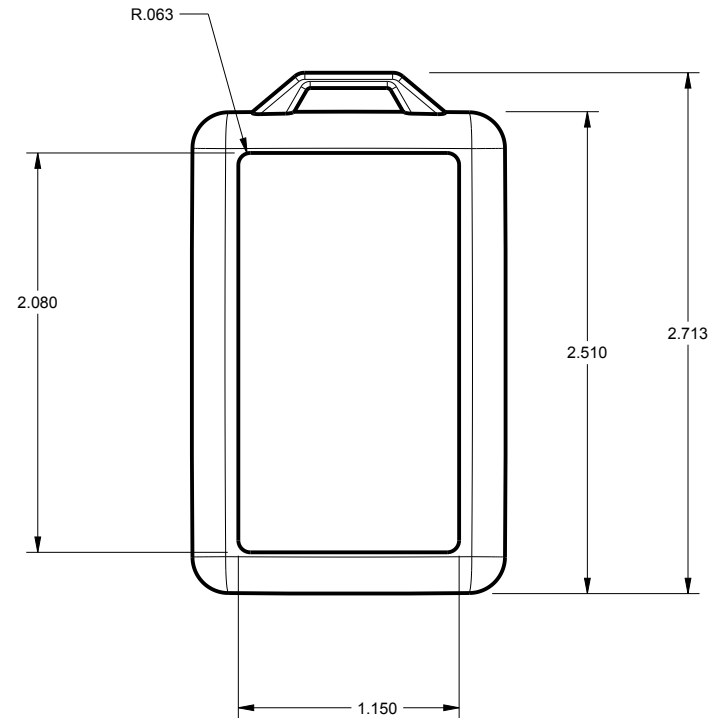
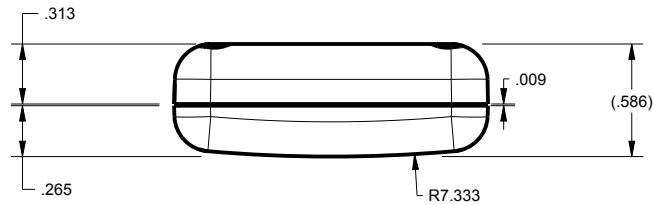
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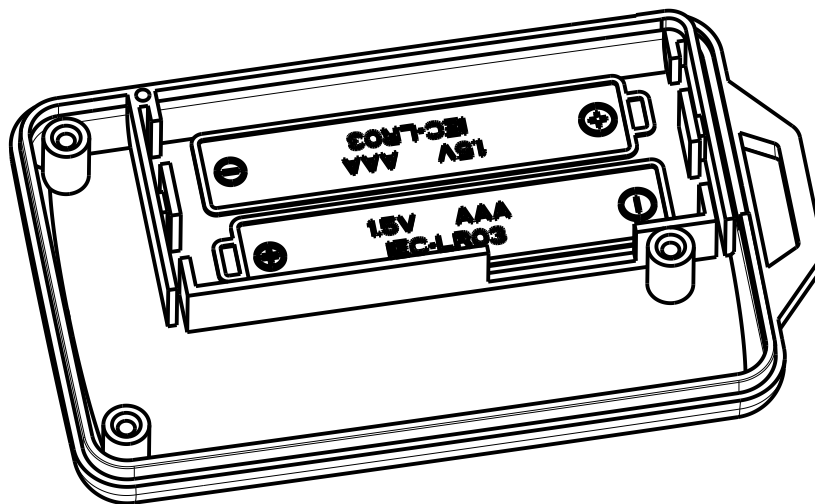
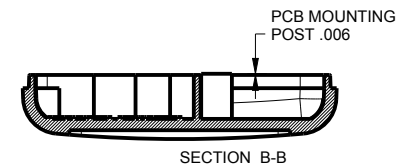
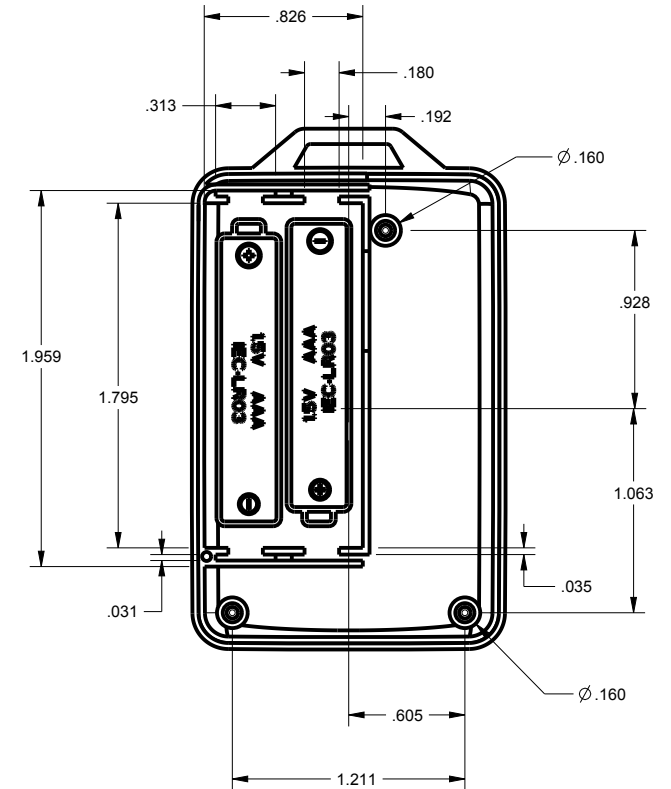
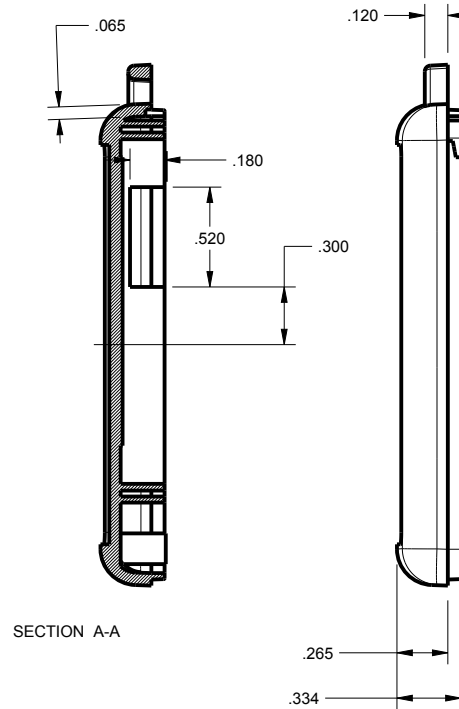
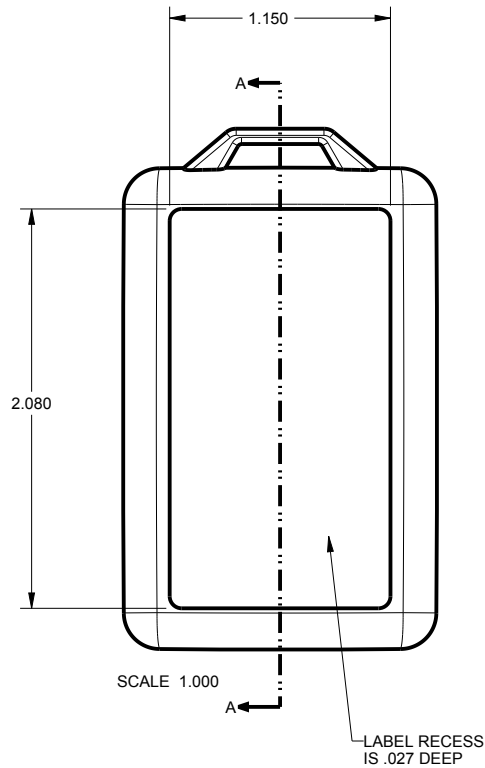
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2 OF 7	3.2

251605 COVER

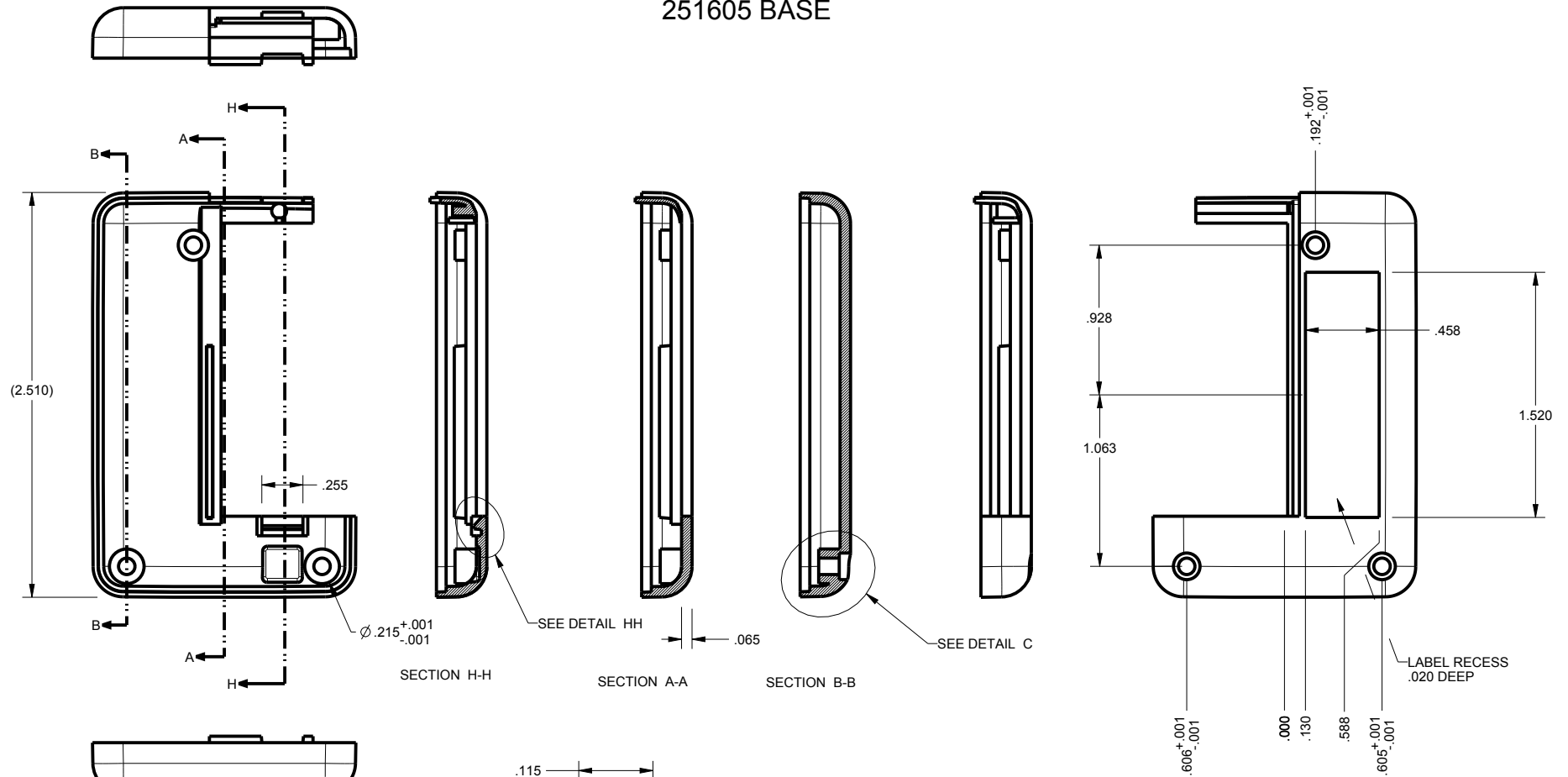


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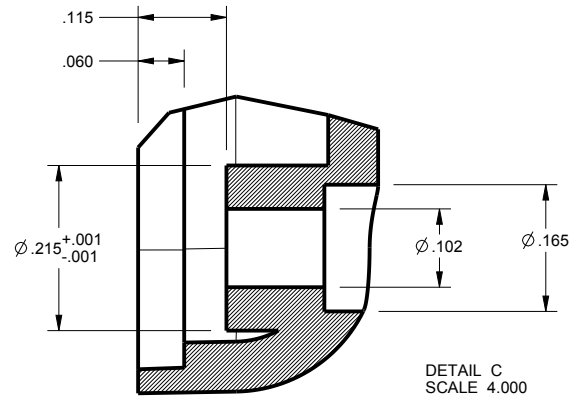
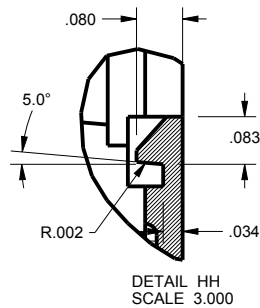
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		REV.DOC
		3.2

251605 BASE

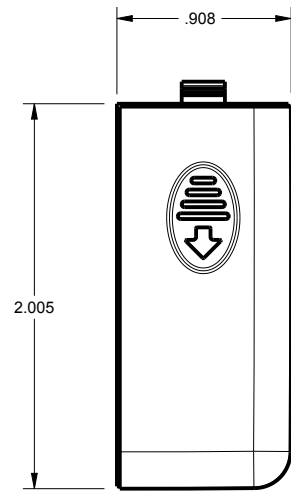


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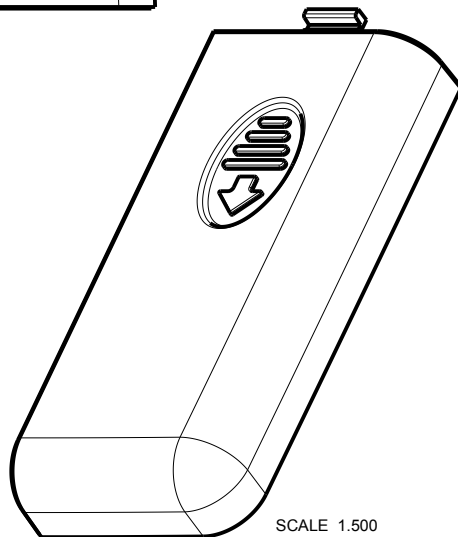
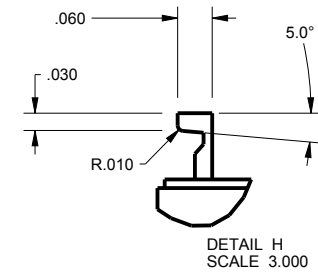
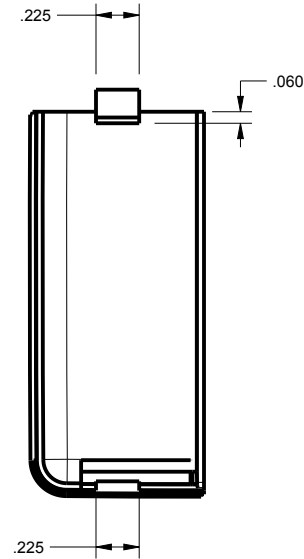
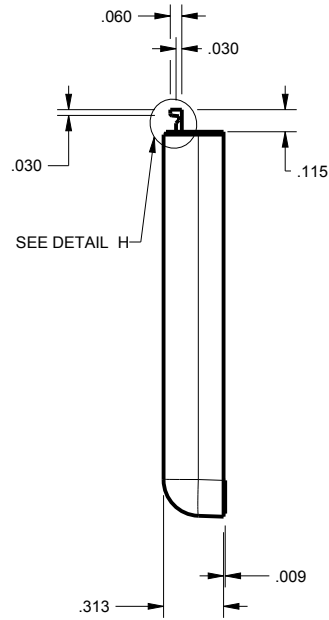
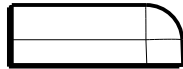


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M BOYER							

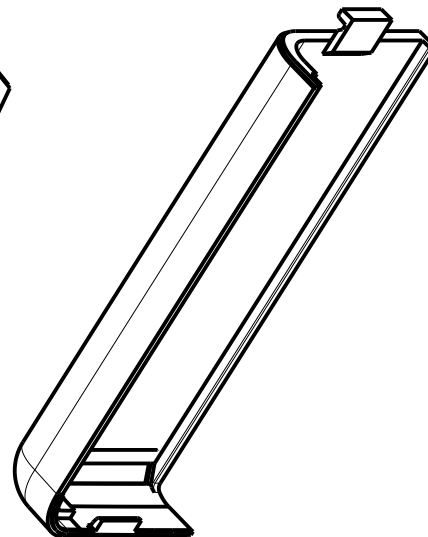
251605 HATCH



SCALE 1.000



SCALE 1.500

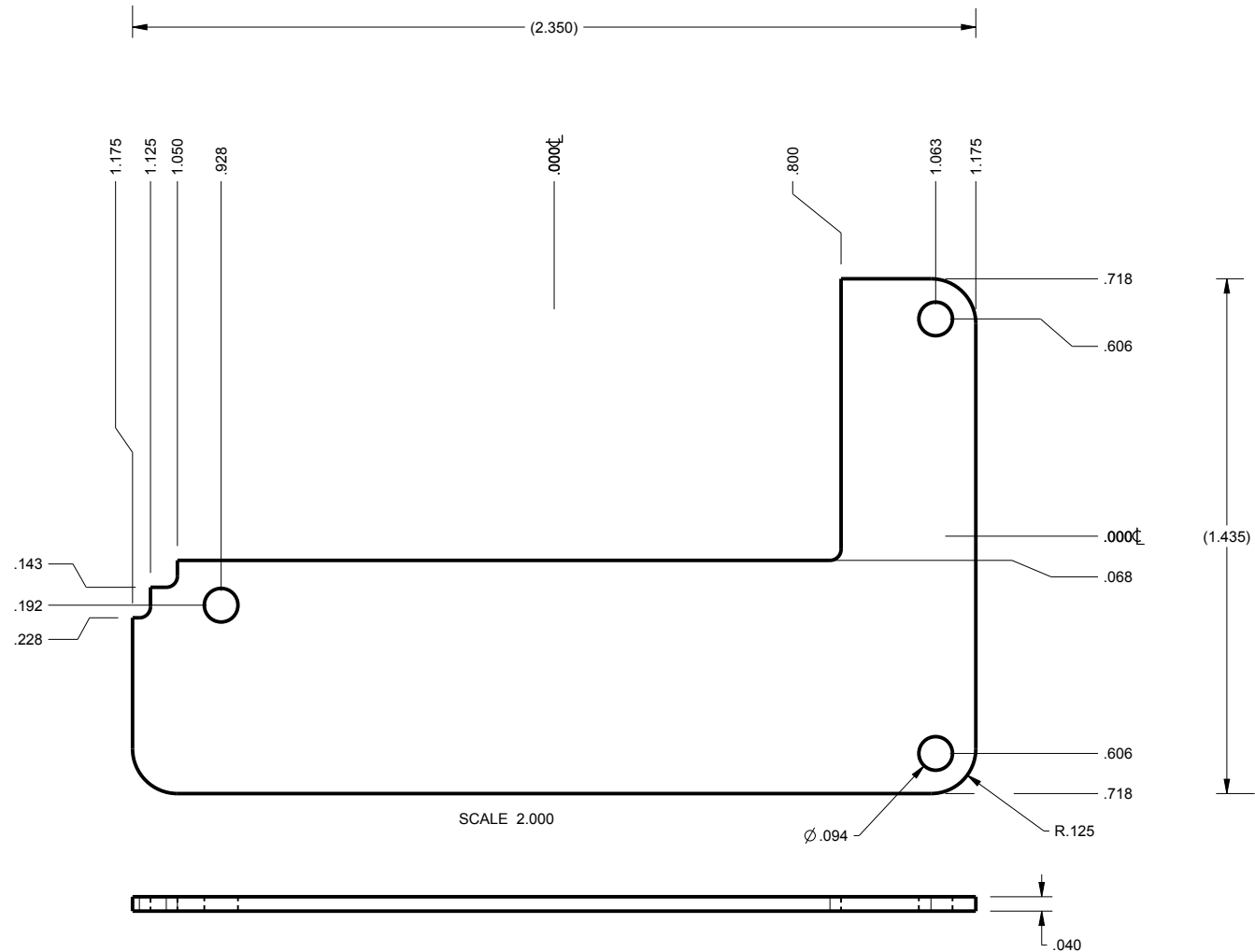


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		3.2

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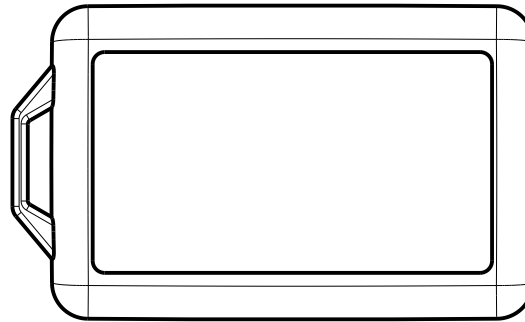
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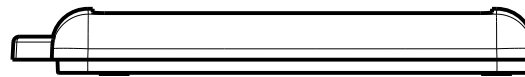
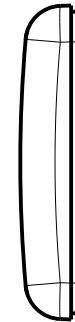
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SCALE 1.000



SXX-251605-XXX COVER - ABS, BLACK

STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
1	-	T2 = .062" EM	-	-	-
2	-	T2 = .062" EM	-	-	-
3	-	T2 = .062" EM	-	-	-

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