# Thick film rectangular

# MCR18 (1206 size: 1 / 4W)

#### Features

- 1) Power rating of 1 / 4W
- 2) Highly reliable chip resistor Ruthenium oxide dielectric offers superior resistance to the elements.
- Electrodes not corroded by soldering
   Thick film makes the electrodes very strong.
- 4) Leading the world in development and mass production.
  Since start of production in 1976 (first in the wold), this component has established a solid reputation as a general–purpose chip resistor.
- 5) ROHM resistors have approved ISO–9001 certification. Design and specifications are subject to change without notice. Carefully check the specification sheet before using or ordering it.

#### Ratings

Item	Conditions	Specifications		
Rated power	Power must be derated according to the power derating curve in Figure 1 when ambient temperature exceeds 70°C.  **Bo	0.25W (1 / 4W) at 70°C		
Rated voltage	The voltage rating is calculated by the following equation. If the value obtained exceeds the limiting element voltage, the voltage rating is equal to the maximum operating voltage. $E: \mbox{ Rated voltage (V) } \\ E=\sqrt{P\times R} \qquad P: \mbox{ Rated power (W) } \\ R: \mbox{ Nominal resistance } (\Omega)$	Limiting element voltage 200V		
Nominal resistance	See_Table_1.			
Operating temperature	9	-55°C to +155°C		

Jumper type			
Resistance	Max. 50mΩ		
Rated current	2A		
Operating temperature	-55°C to +155°C		

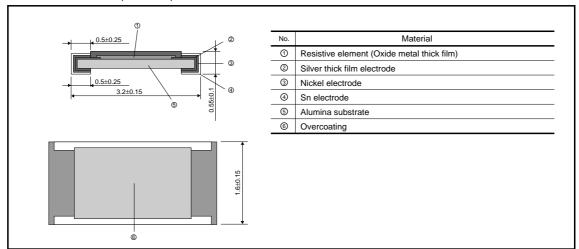
	Table 1				
Resistance tolerance		Resistance range $(\Omega)$	Resistance temperature coefficient (ppm / °C)		
	F (±1%)	10 ≤ R ≤ 2.2M (E24,96)	±100		
	J (±5%)	1.0 ≤ R < 2.2 (E24)	500±350		
		2.2 ≤ R < 10 (E24)	±500		
		10 < R < 10M (E24)	+200		

<sup>•</sup> Before using components in circuits where they will be exposed to transients such as pulse loads (short–duration, high–level loads), be certain to evaluate the component in the mounted state. In addition, the reliability and performance of this component cannot be guaranteed if it is used with a steady state voltage that is greater than its rated voltage.

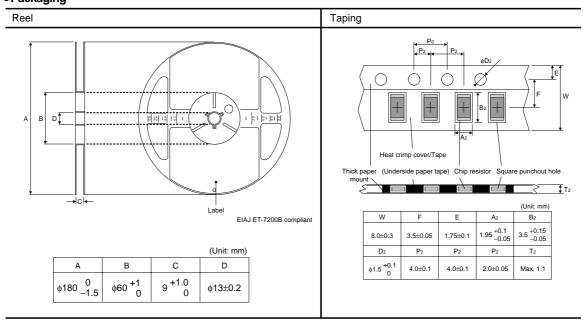
#### Characteristics

lto m	Guaranteed value		Test conditions (UC C 5204 4)	
Item	Resistor type	Jumper type	Test conditions (JIS C 5201-1)	
Resistance	J:±5% F:±1%	Max. 50mΩ	JIS C 5201-1 4.5	
Variation of resistance with temperature	See <u>Table.1</u>		JIS C 5201-1 4.8 Measurement : -55 / +25 / +125°C	
Overload	± (2.0%+0.1Ω)	Max. 50mΩ	JIS C 5201-1 4.13 Rated voltage (current) ×2.5, 2s. Maximum overload voltage : 400V	
Solderability	A new uniform coating of minimum of 95% of the surface being immersed and no soldering damage.		JIS C 5201-1 4.17 Rosin·Ethanol (25%WT) Soldering condition : 235±5°C Duration of immersion : 2.0±0.5s.	
Resistance to soldering heat	$\begin{array}{c c} \pm \mbox{ (1.0\%+0.05$\Omega)} & \mbox{Max. 50m}\Omega \\ & \mbox{No remarkable abnormality on the appearance.} \end{array}$		JIS C 5201-1 4.18 Soldering condition: 260±5°C Duration of immersion: 10±1s.	
Rapid change of temperature	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.19 Test temp. : –55°C to +125°C 5cyc	
Damp heat, steady state	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.24 40°C, 93%RH Test time : 1,000h to 1,048h	
Endurance at 70°C	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.1 Rated voltage (current), 70°C 1.5h : ON – 0.5h : OFF Test time : 1,000h to 1,048h	
Endurance	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.3 155°C Test time : 1,000h to 1,048h	
Resistance to solvent	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.29 23±5°C, Immersion cleaning, 5±0.5min Solvent : 2-propanol	
Bend strength of the end face plating	$\begin{array}{c c} \pm \mbox{ (1.0\%+0.05\Omega)} & \mbox{Max. 50m}\Omega \\ & \mbox{Without mechanical damage such as breaks.} \end{array}$		JIS C 5201-1 4.33	

### ●External dimensions (Unit : mm)

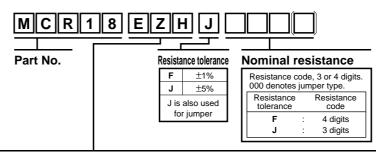


#### Packaging





#### Makeup of the part number

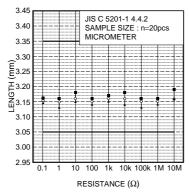


**Packaging Specifications Code** 

Part No.	Code Resistance toleranc		Packaging specifications	Reel	Basic ordering unit (pcs)	
		J(±5%)	F(±1%)	0 0 1		3
MCR18	F7H		0	Paner tane (4mm Pitch)	φ180mm (7in )	5,000

Reel (\phi180) : JEITA ET-7200B ③: Standard product

#### Dimensions





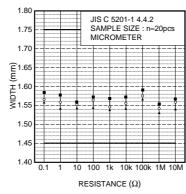


Fig.3 Dimensions (width)

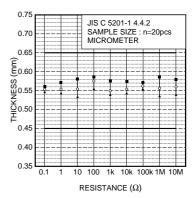


Fig.4 Dimensions (thickness)

#### •Electrical characteristics

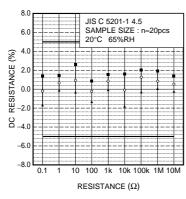


Fig.5 Resistance

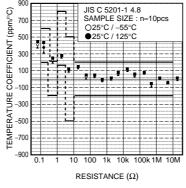


Fig.6 Variation resistance with temperature

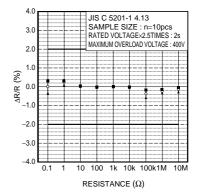


Fig.7 Overload

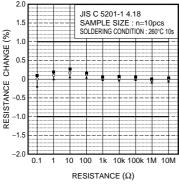


Fig.8 Resistance to soldering heat

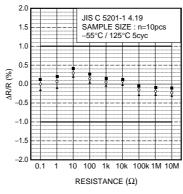


Fig.9 Rapid change of temperature

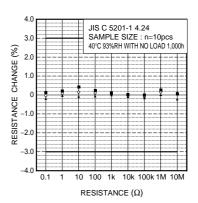


Fig.10 Damp heat, steady state

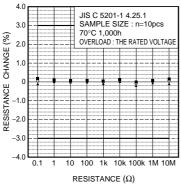


Fig.11 Endurance (at 70°C)

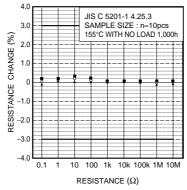


Fig.12 Endurance

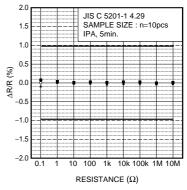


Fig.13 Resistance to solvents

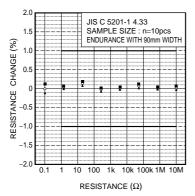


Fig.14 Bend strength of the end face plating

Rev.B

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