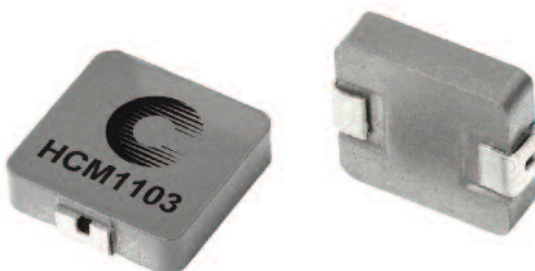


# High Current, High Frequency Power Inductors

## HCM1103 Series



### Description

- Halogen free, lead free, RoHS compliant
- 125°C maximum total temperature operation
- 11.5 x 10.3 x 3.0mm maximum surface mount package
- Powder Iron core material
- Magnetically shielded, low EMI
- High current carrying capacity, low core losses
- Inductance range from 0.12μH to 22.0μH
- Current range from 3.0 to 75 amps

### Applications

- Voltage Regulator Module (VRM)
- Multi-phase regulators
- Point-of-load modules
- Desktop and server VRMs and EVRDs
- Base station equipment
- Notebook regulators
- Battery power systems
- Graphics cards
- Data networking and storage systems

### Environmental Data

- Storage temperature range: -55°C to +125 °C
- Operating temperature range: -55°C to +125°C (ambient + self-temperature rise)
- Solder reflow temperature: J-STD-020D compliant

### Packaging

- Supplied in tape-and reel packaging, 1000 parts per 13" diameter reel

### Product Specifications

| Part Number <sup>6</sup> | OCL <sup>1</sup><br>±20% (μH) | FLL min. <sup>2</sup><br>(μH) | I <sub>rms</sub> <sup>3</sup><br>(Amps) | I <sub>sat</sub> <sup>4</sup> @ 25°C<br>(Amps) | DCR (mΩ) @ 20°C<br>Typical | DCR (mΩ) @ 20°C<br>Maximum | K-Factor <sup>5</sup> |
|--------------------------|-------------------------------|-------------------------------|-----------------------------------------|------------------------------------------------|----------------------------|----------------------------|-----------------------|
| HCM1103-R12-R            | 0.12                          | 0.07                          | 30                                      | 75                                             | 0.55                       | 0.61                       | 1200                  |
| HCM1103-R36-R            | 0.36                          | 0.26                          | 23                                      | 28                                             | 1.10                       | 1.30                       | 711                   |
| HCM1103-R47-R            | 0.47                          | 0.33                          | 20                                      | 26                                             | 1.50                       | 2.00                       | 515                   |
| HCM1103-R68-R            | 0.68                          | 0.38                          | 21                                      | 23                                             | 2.90                       | 3.40                       | 510                   |
| HCM1103-1R0-R            | 1.0                           | 0.56                          | 15                                      | 21                                             | 5.50                       | 6.00                       | 377                   |
| HCM1103-2R2-R            | 2.2                           | 1.2                           | 13                                      | 16                                             | 8.40                       | 9.00                       | 264                   |
| HCM1103-3R3-R            | 3.3                           | 1.9                           | 9.0                                     | 14                                             | 14.5                       | 16.0                       | 230                   |
| HCM1103-4R7-R            | 4.7                           | 2.6                           | 7.0                                     | 13                                             | 20.5                       | 22.5                       | 205                   |
| HCM1103-8R2-R            | 8.2                           | 4.6                           | 5.0                                     | 8.5                                            | 35.0                       | 38.5                       | 153                   |
| HCM1103-100-R            | 10.0                          | 5.6                           | 5.0                                     | 7.5                                            | 40.0                       | 44.0                       | 141                   |
| HCM1103-150-R            | 15.0                          | 8.4                           | 4.0                                     | 6.0                                            | 59.0                       | 65.0                       | 114                   |
| HCM1103-220-R            | 22.0                          | 12.3                          | 3.0                                     | 5.0                                            | 90.0                       | 99.0                       | 91                    |

1. Open Circuit Inductance (OCL) Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0Adc @ 25°C

2. Full Load Inductance (FLL) Test Parameters: 100kHz, 0.25V<sub>rms</sub>, I<sub>sat</sub> @ 25°C.

3. I<sub>rms</sub>: DC current for an approximate temperature rise of 40°C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed 125°C under worst case operating conditions verified in the end application.

4. I<sub>sat</sub>: Peak current for approximately 30% rolloff at +25°C

5. K-factor: Used to determine B<sub>p-p</sub> for core loss (see graph).

B<sub>p-p</sub> = K \* L \* ΔI. B<sub>p-p</sub>:(Gauss), K: (K-factor from table),

L: (Inductance in μH), ΔI (peak-to-peak ripple current in Amps).

6. Part Number Definition: HCM1103-xxx-R

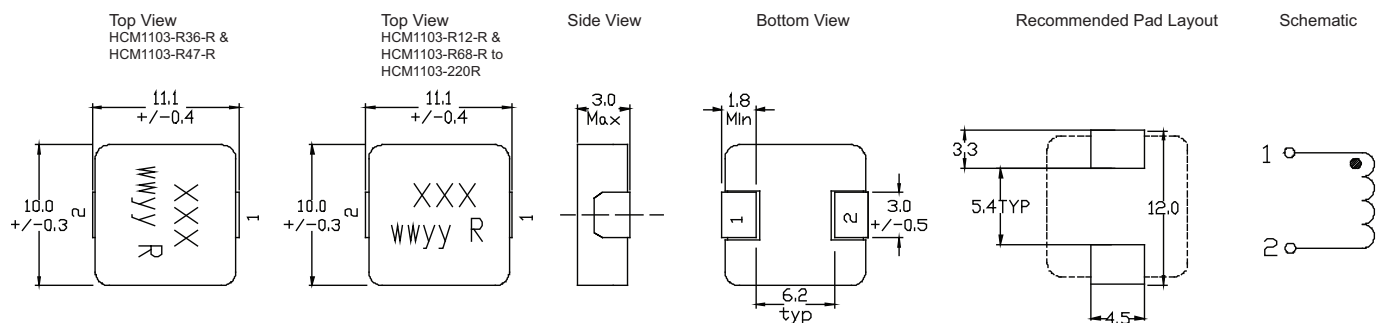
HCM1103 = Product code and size

xxx= Inductance value in μH, R = decimal point,

if no R is present then third character = number of zeros.

-R suffix = RoHS compliant

## Dimensions - mm



Part Marking: xxx = Inductance value in uH, R = decimal point, if no R is present then third character = # of zeros.

www = (Date code), R = Revision Level

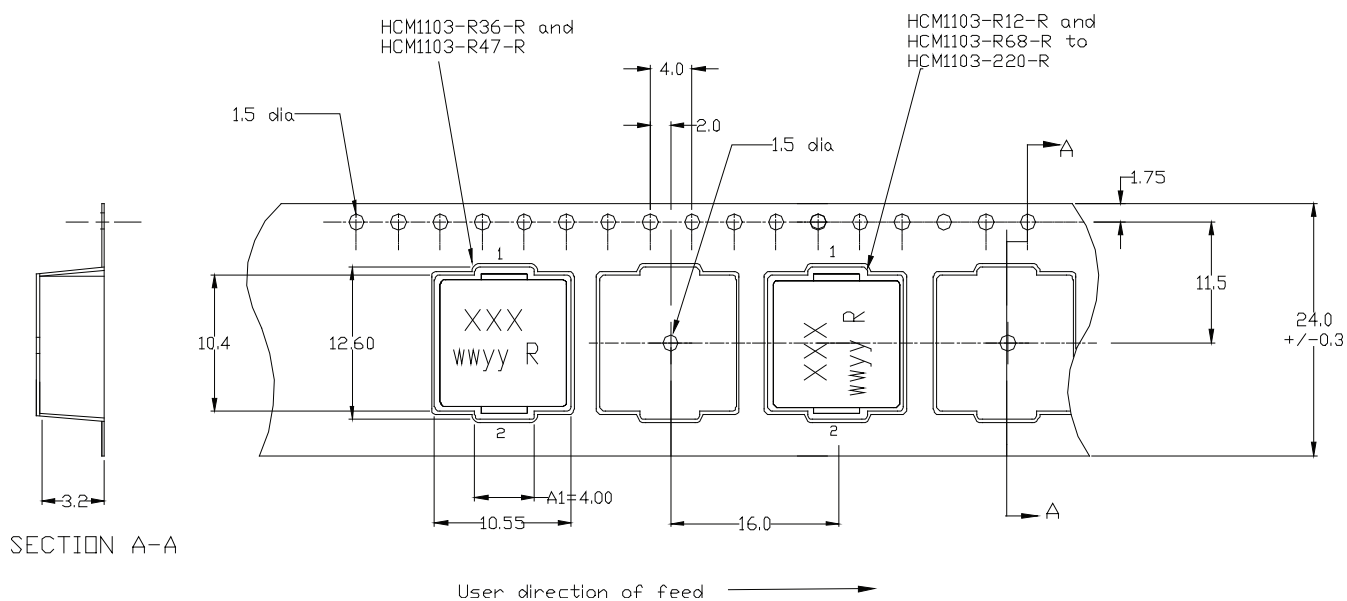
All soldering surfaces to be coplanar within 0.10 millimeters.

Tolerances are ±0.3 millimeters unless stated otherwise.

HCM1103-R36-R and HCM1103-R47-R Color: Black

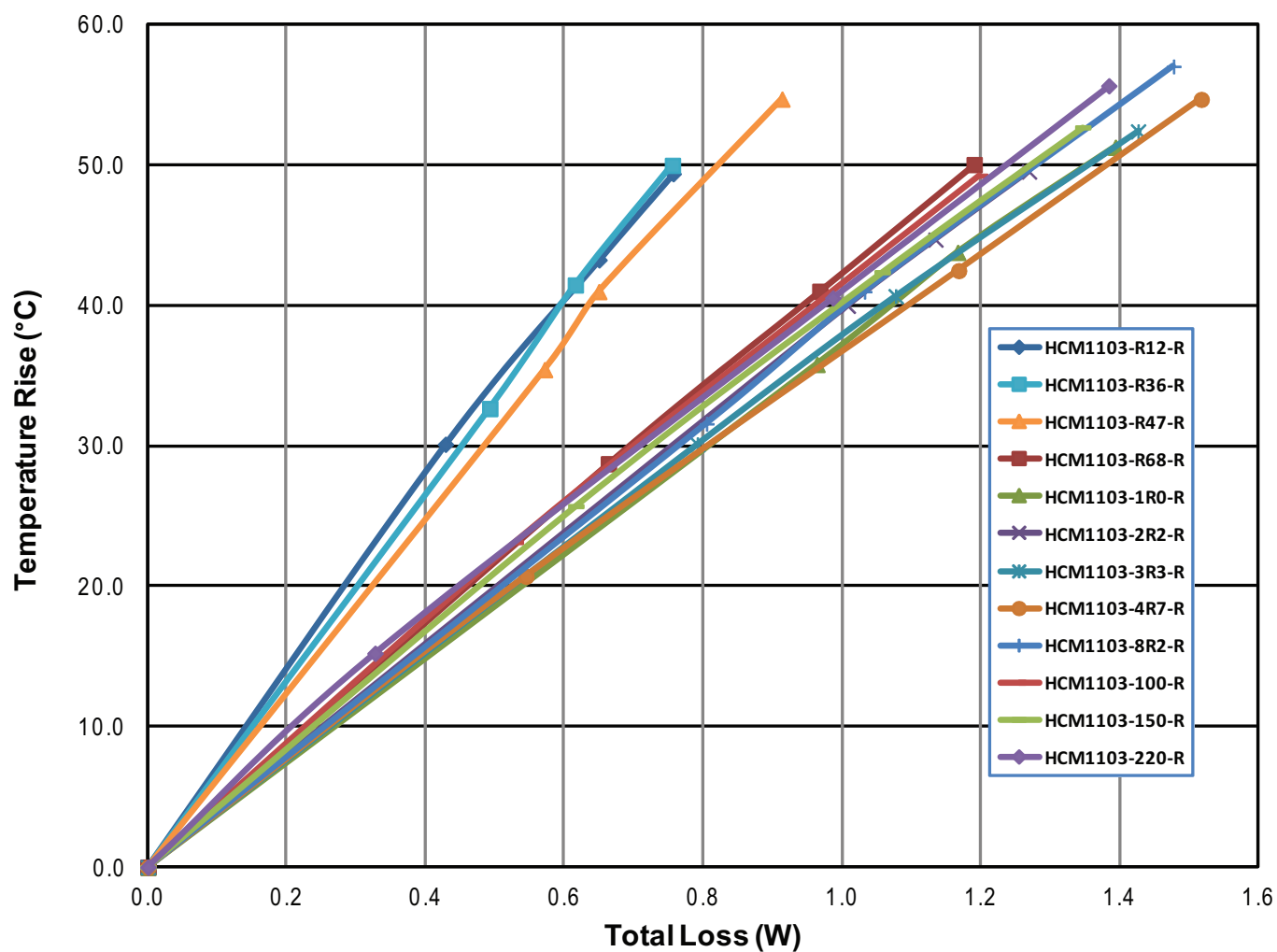
HCM1103-R12-R and HCM1103-R68-R to HCM1103-220-R Color: Top Grey

## Packaging Information - mm



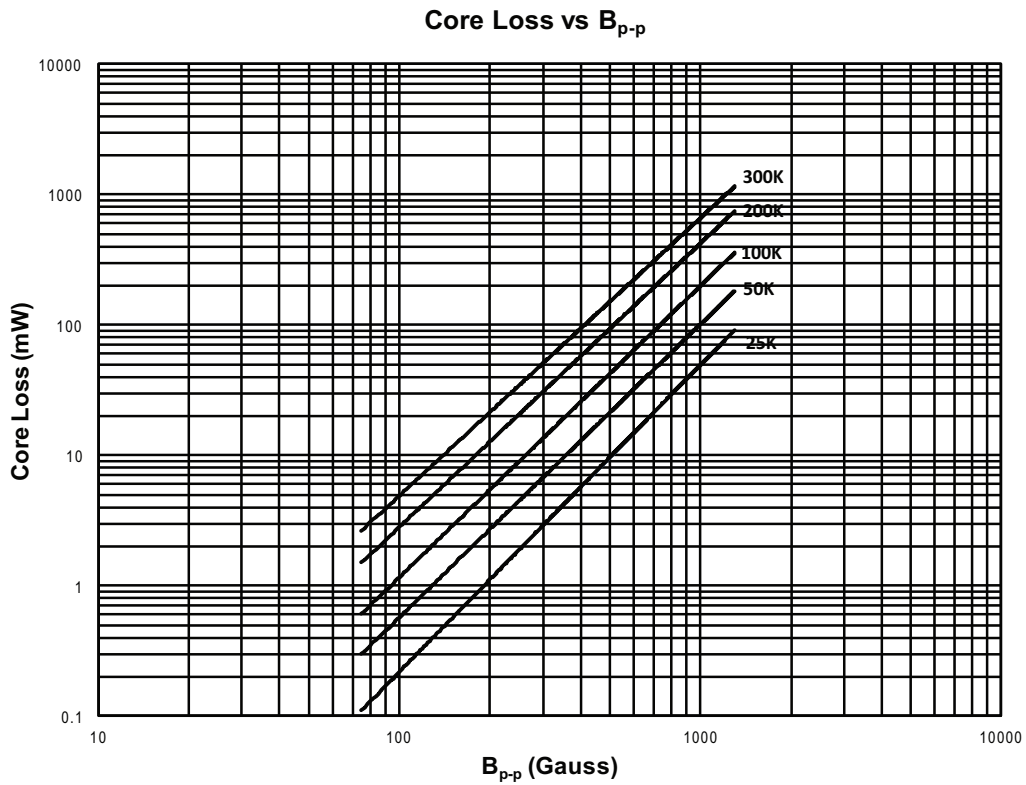
1000 Pieces supplied in tape and reel packaging, on a 13" diameter reel.

## Temperature Rise vs. Total Loss

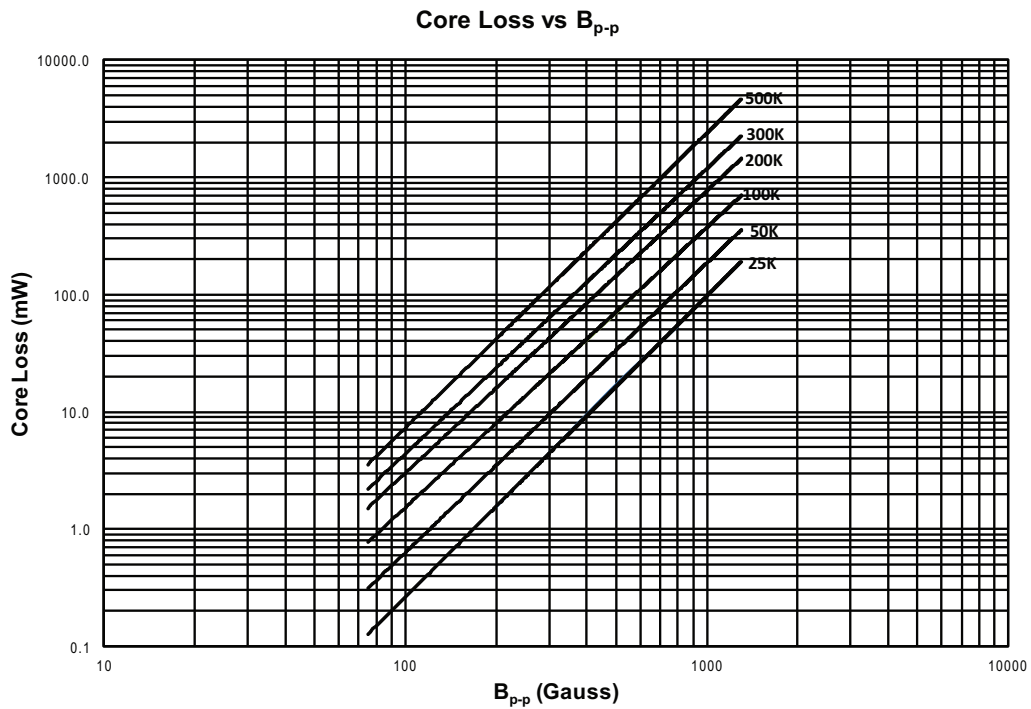


## Core Loss

HCM1103-; R36-R and R47-R

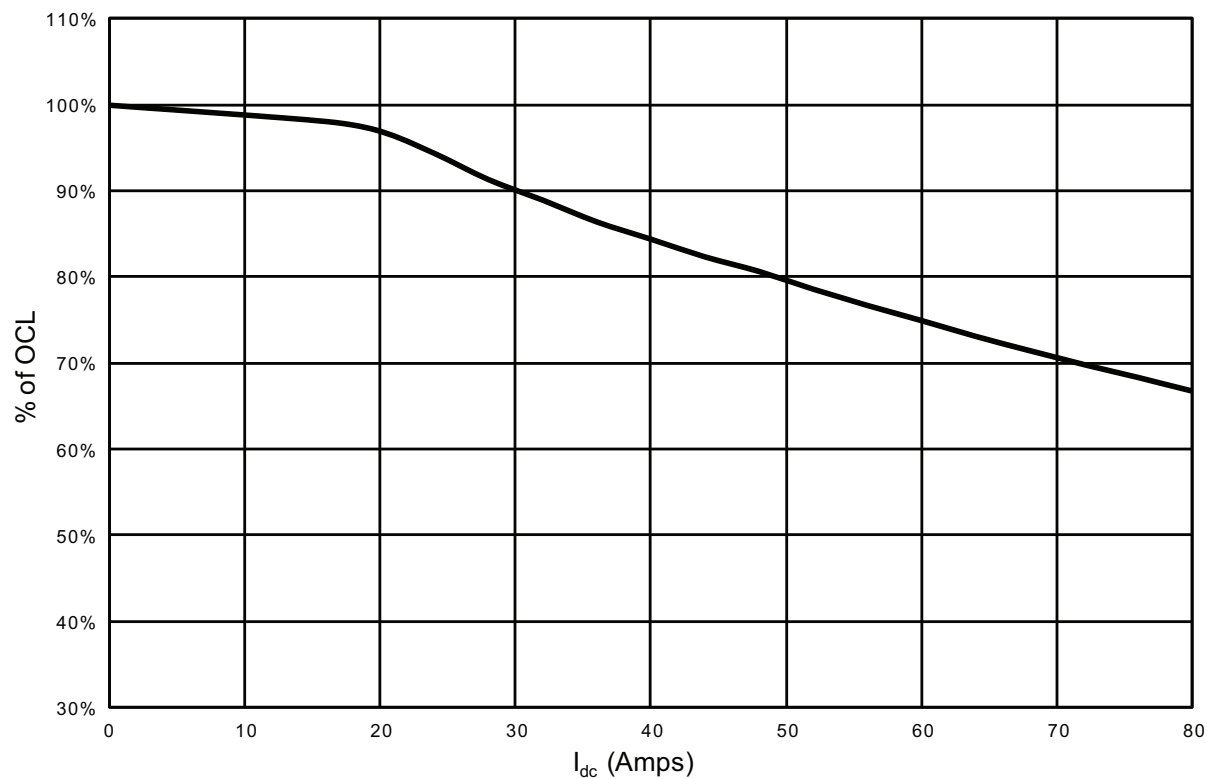


HCM1103-; R12-R, R68-R through 220-R

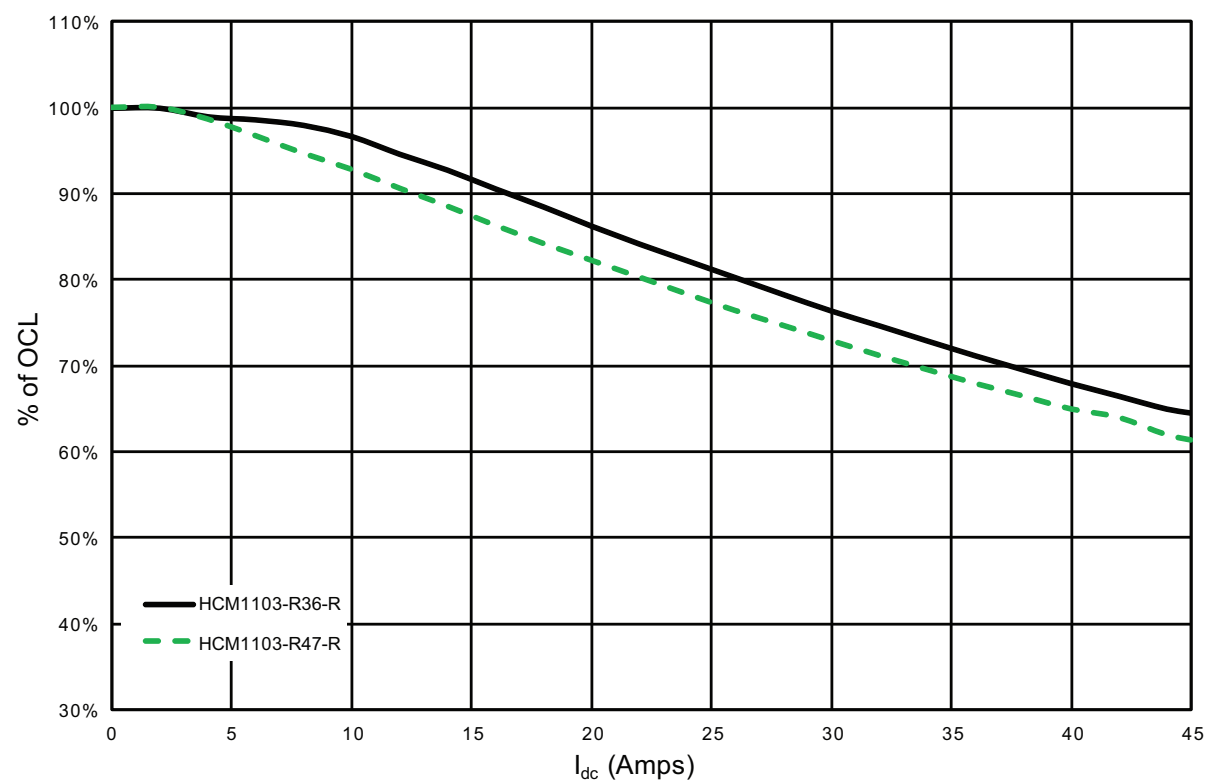


## Inductance Characteristics

### HCM1103- R12-R

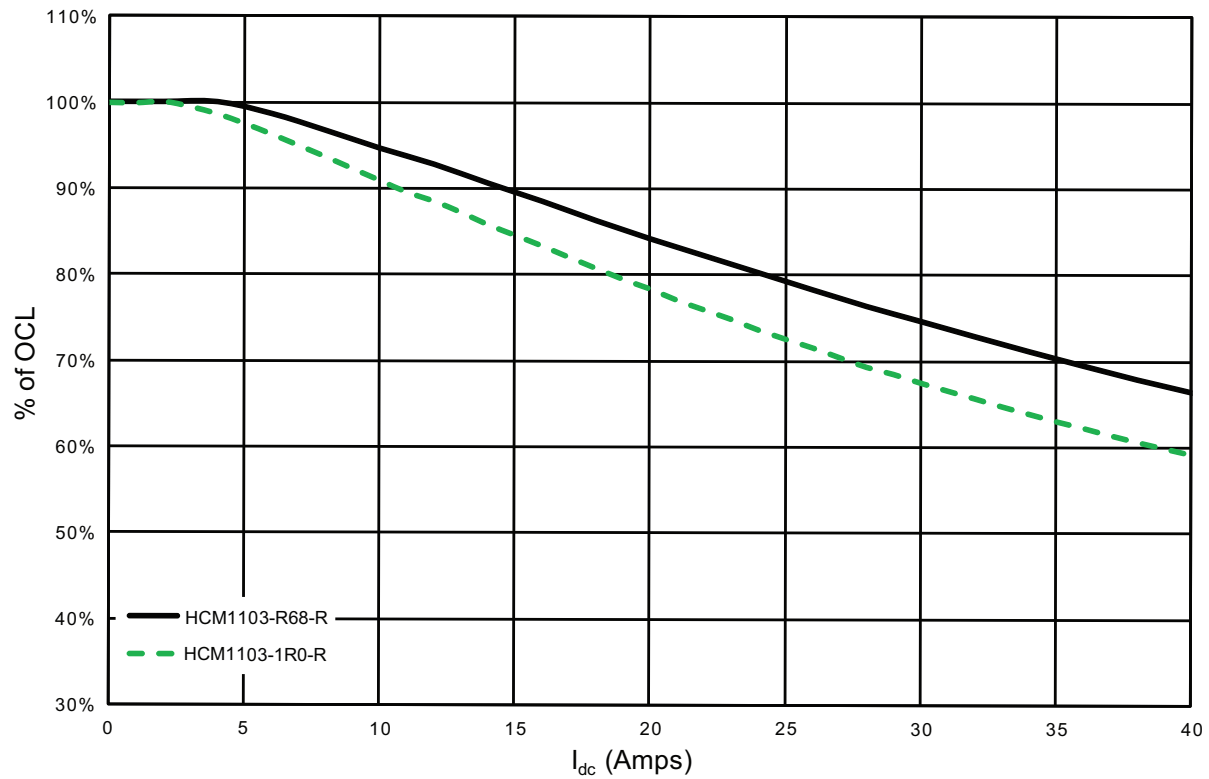


### HCM1103-; R36-R, R47-R

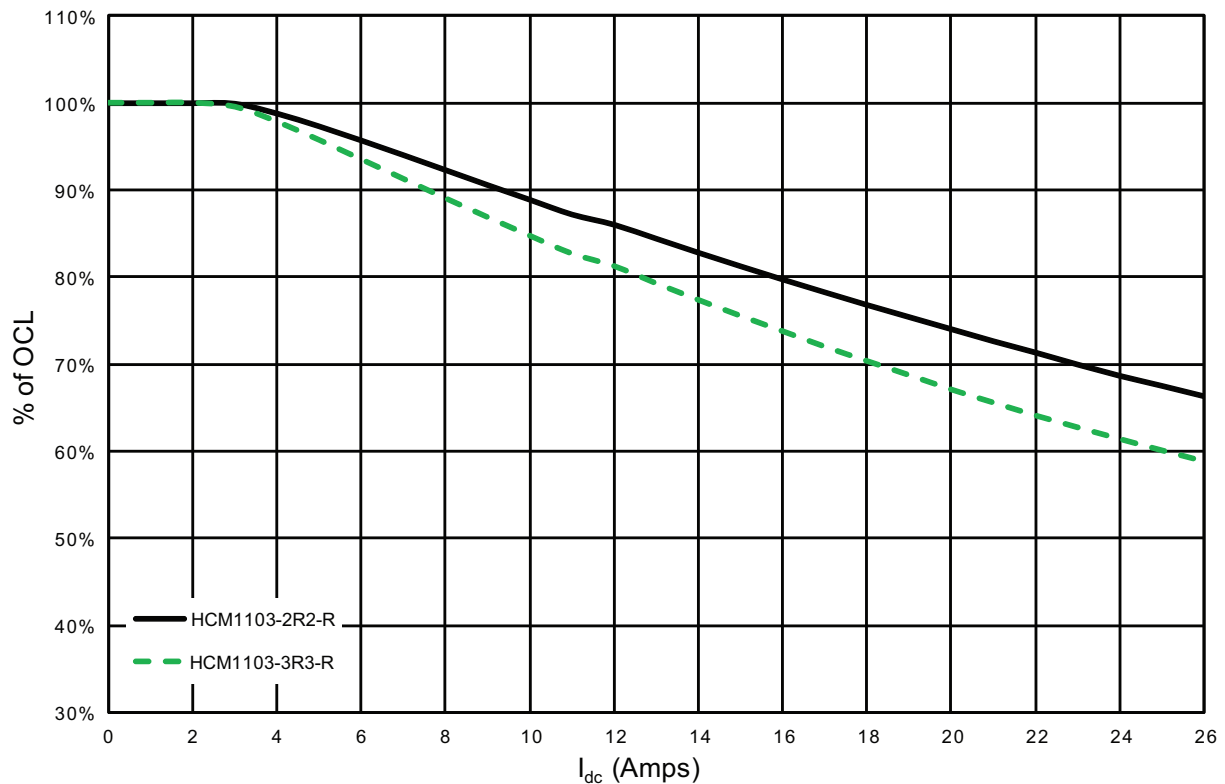


## Inductance Characteristics

HCM1103-; R68-R, 1R0-R

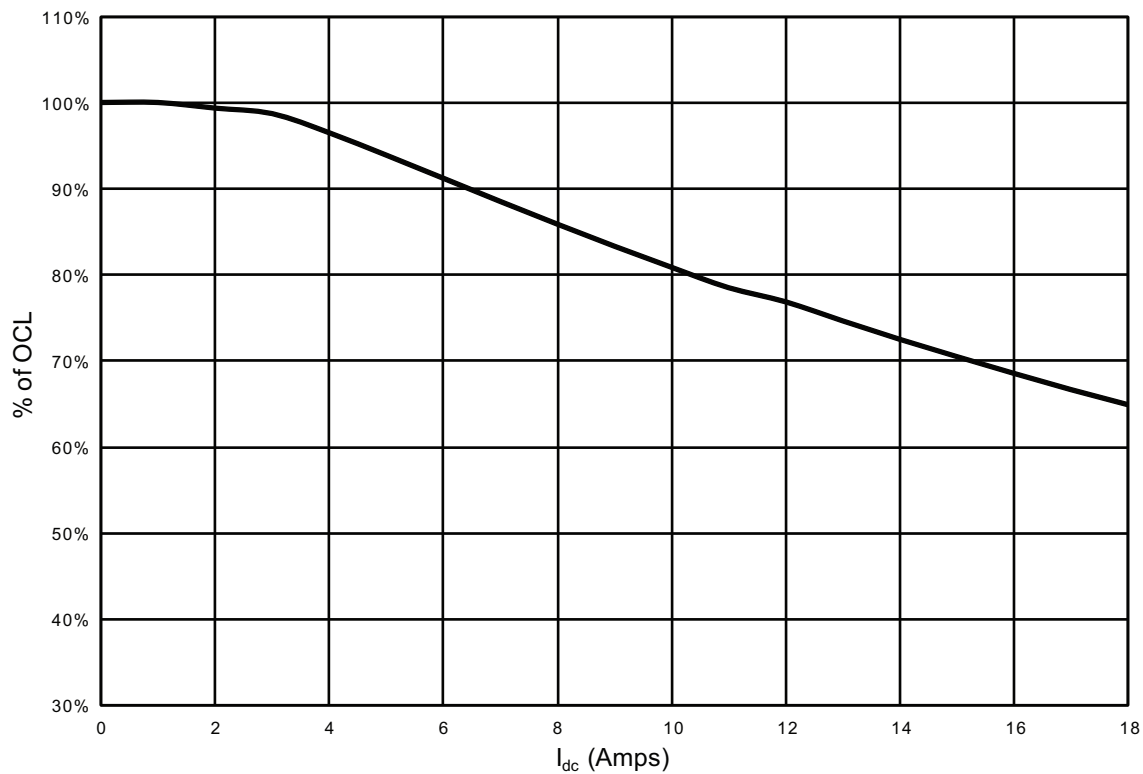


HCM1103-; 2R2-R, 3R3-R

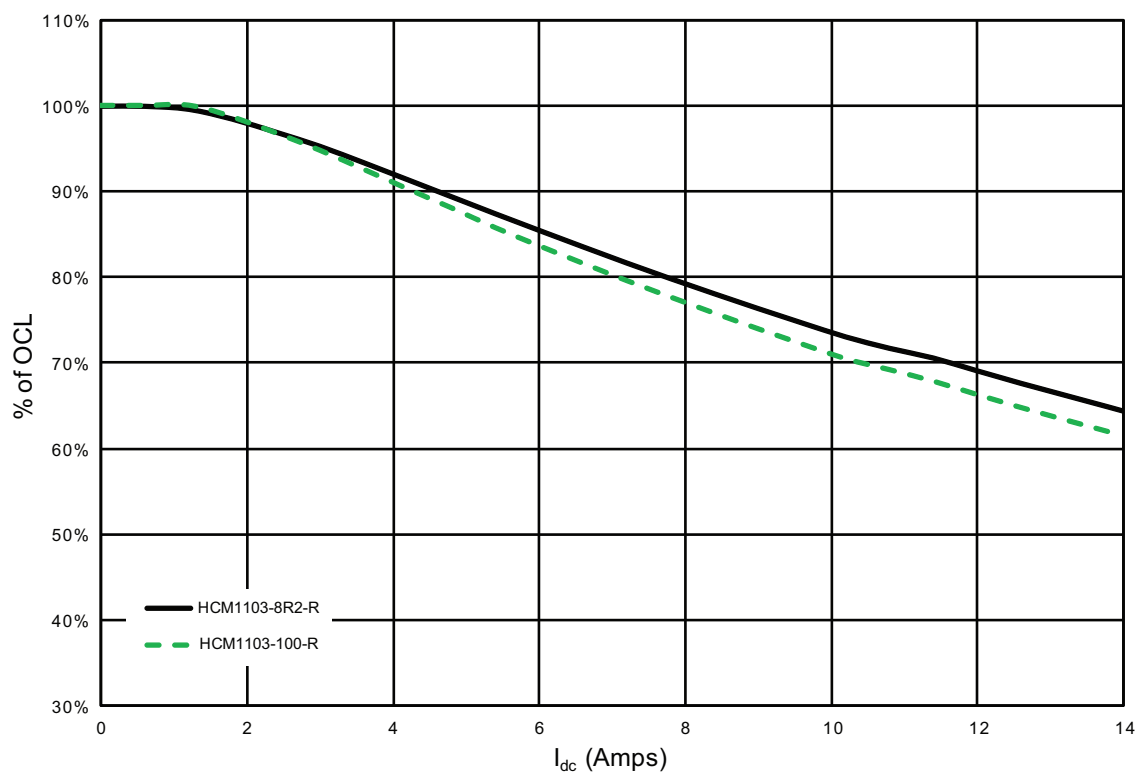


## Inductance Characteristics

HCM1103-4R7-R

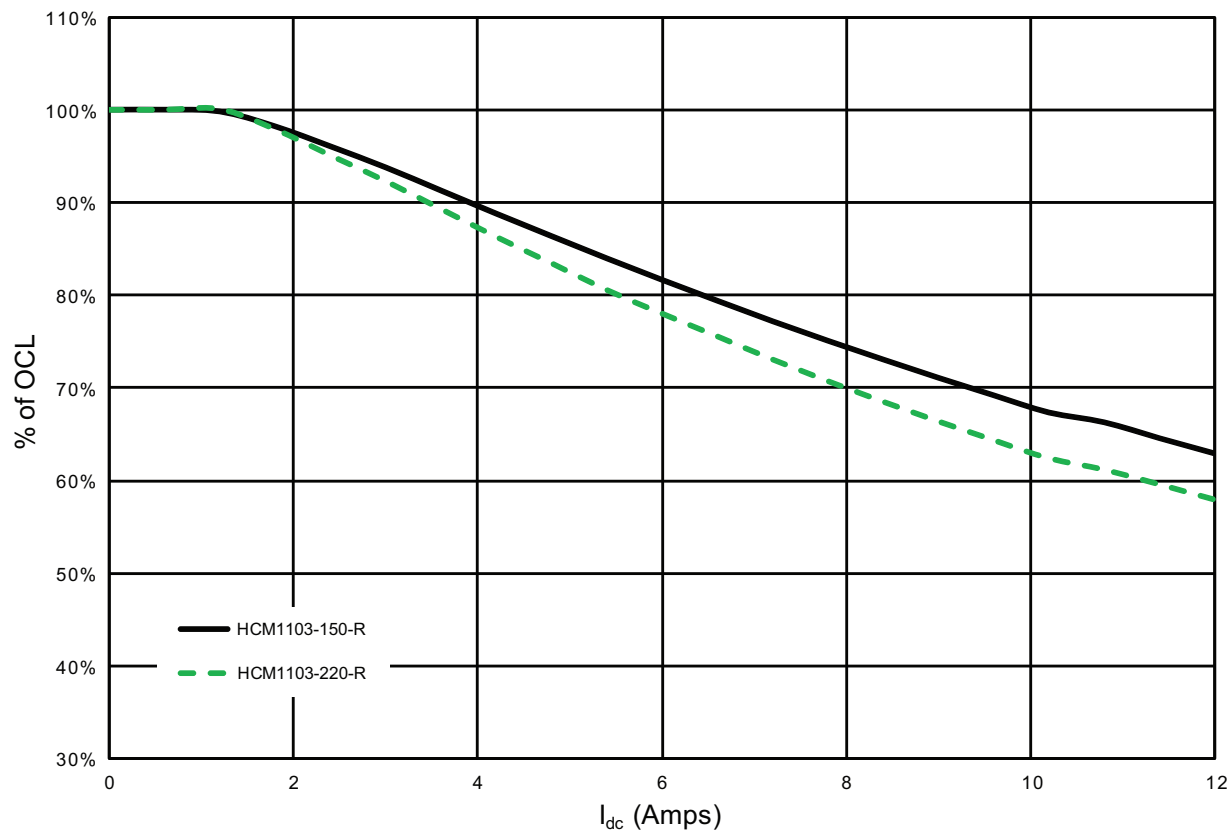


HCM1103-; 8R2-R, 100-R



**Inductance Characteristics**

HCM1103-;150-R, 220-R





## Solder Reflow Profile

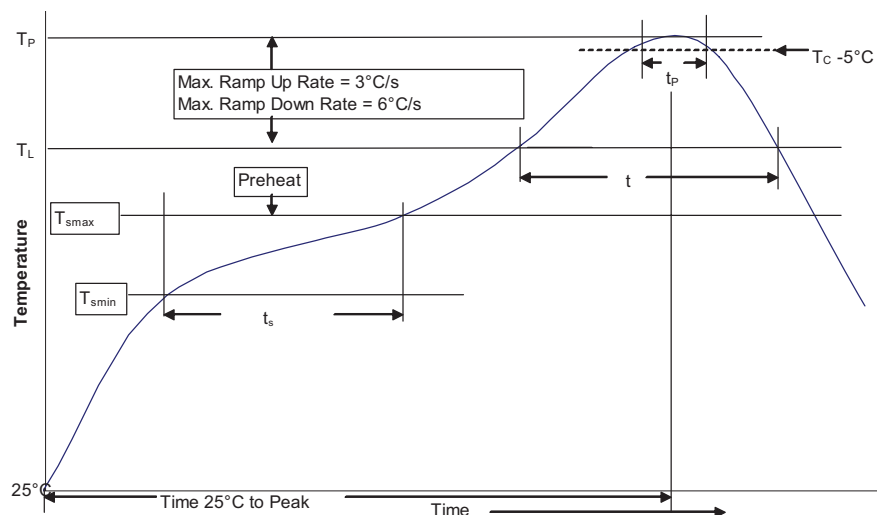


Table 1 - Standard SnPb Solder ( $T_c$ )

| Package Thickness   | Volume $\text{mm}^3$ <350 | Volume $\text{mm}^3$ $\geq 350$ |
|---------------------|---------------------------|---------------------------------|
| <2.5mm              | 235°C                     | 220°C                           |
| $\geq 2.5\text{mm}$ | 220°C                     | 220°C                           |

Table 2 - Lead (Pb) Free Solder ( $T_c$ )

| Package Thickness | Volume $\text{mm}^3$ <350 | Volume $\text{mm}^3$ 350 - 2000 | Volume $\text{mm}^3$ >2000 |
|-------------------|---------------------------|---------------------------------|----------------------------|
| <1.6mm            | 260°C                     | 260°C                           | 260°C                      |
| 1.6 - 2.5mm       | 260°C                     | 250°C                           | 245°C                      |
| >2.5mm            | 250°C                     | 245°C                           | 245°C                      |

## Reference JDEC J-STD-020D

| Profile Feature                                                                    | Standard SnPb Solder | Lead (Pb) Free Solder |
|------------------------------------------------------------------------------------|----------------------|-----------------------|
| Preheat and Soak                                                                   |                      |                       |
| • Temperature min. ( $T_{smin}$ )                                                  | 100°C                | 150°C                 |
| • Temperature max. ( $T_{smax}$ )                                                  | 150°C                | 200°C                 |
| • Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )                                      | 60-120 Seconds       | 60-120 Seconds        |
| Average ramp up rate $T_{smax}$ to $T_p$                                           | 3°C/ Second Max.     | 3°C/ Second Max.      |
| Liquidous temperature ( $T_L$ )                                                    | 183°C                | 217°C                 |
| Time at liquidous ( $t_L$ )                                                        | 60-150 Seconds       | 60-150 Seconds        |
| Peak package body temperature ( $T_p$ )*                                           | Table 1              | Table 2               |
| Time ( $t_p$ )** within 5 °C of the specified classification temperature ( $T_c$ ) | 20 Seconds**         | 30 Seconds**          |
| Average ramp-down rate ( $T_p$ to $T_{smax}$ )                                     | 6°C/ Second Max.     | 6°C/ Second Max.      |
| Time 25°C to Peak Temperature                                                      | 6 Minutes Max.       | 8 Minutes Max.        |

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

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