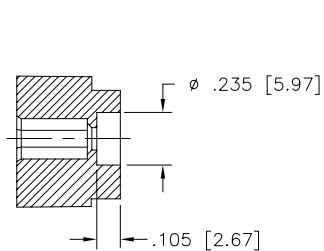
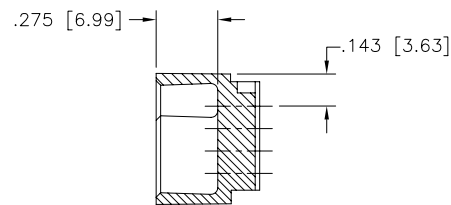


mat'l. code NOTE 3			surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family HPC		
ltr	ecn no	dr date	tolerances unless otherwise specified					title			
E	V41077	GAH 7/6/94	angles linear		.XX±.01/.3		INCH/MM	VERTICAL SHROUD-RETENTIVE			
F	V94440	JWS 12/29/99			.XXX±.005/.13			4 ROW W/O GUIDE PINS			
G	V10135	LSS 01/11/01		0'±2'	.XXXX+.0020/.051						
H	V10917	JRW 2/23/01	dr	D.SHEAFFER	8/7/91			dwg no sheet 1 of 4 size			
J	V21712	DAI 12/04/02	enrg	S.CLARK	10/23/91			50431 A3			
K	V05-0698	DAI 8/18/05	chr	S.CLARK	10/23/91						
L	M06-0260	MHT 7/07/06	appd	S.CLARK	10/23/91						
sheet index	revision sheet	L	L	L	L						
		1	2	3	4						

PRODUCT NUMBER
SEE NOTE 1



SECTION U-U



SECTION X-X

NOTES:

- ① PRODUCT NUMBERING CODE:
50431-X YYY X LF
LEAD FREE (OPTIONAL)
ALWAYS "X"
NO. OF POSITIONS (SEE NOTE 2)
ALWAYS "X"
BASE NUMBER

SEE SHEET 3 FOR 50431-XX001 OR 50431-XX001LF.
SEE SHEET 4 FOR 50431-XX002 OR 50431-XX002LF.

- ② THIS PRODUCT IS CONFIGURED IN SIZES OF 6 THRU 80 COLUMNS IN INCREMENTS OF ONE.
i.e.: 6, 7, 8, 9,.....79, 80.
- ③ MATERIAL: GLASS AND MINERAL FILLED THERMOPLASTIC FLAME RETARDANT PER UL94 V-0. COLOR: BLACK
- ④ MANUFACTURE'S NAME, P/N, AND LOT CODE TO APPEAR ON THIS SURFACE.
5. THIS SHROUD WILL WITHSTAND EXPOSURE TO 260° C PEAK TEMPERATURE FOR 10-30 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑥ DIMENSION APPLIES TO HOLES AT END COLUMNS OF EACH PIN FIELD.
- ⑦ THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

⑧ LENGTH FORMULAS

- DIM A = .100/2.54 x NO. OF COLUMNS + .75/19.1
DIM B = .100/2.54 x NO. OF COLUMNS + .450/11.43
DIM C = .100/2.54 x NO. OF COLUMNS - .100/2.54
DIM D = .100/2.54 x NO. OF COLUMNS + .050/1.27

mat'l. code NOTE 3				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HPC
ltr	ecr	no	dr	date	tolerances unless otherwise specified	scale 1:1	title
L					angles linear .XX±.01/.3		VERTICAL SHROUD-RETENTIVE
					0'±2' .xxx±.005/.13		4 ROW W/O GUIDE PINS
					.xxx±.0020/.05		dwg no
			dr	D.SHEAFFER	8/7/91		sheet 2 of 4 size
			enr	S.CLARK	10/23/91		50431 A3
			chr	S.CLARK	10/23/91		
			appd	S.CLARK	10/23/91		type Product Customer Drawing
sheet index	revision sheet						





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AMEYA360

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