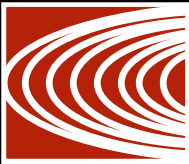


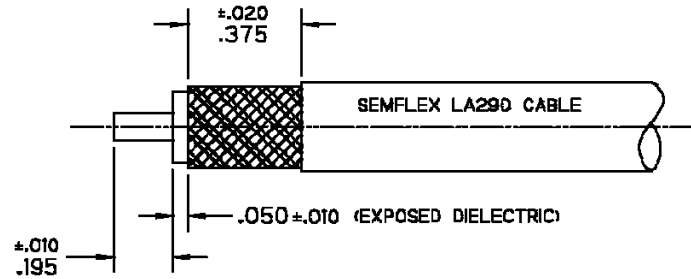


Technical drawing of a cable assembly showing dimensions and labels:

- Overall length: 1.65
- Distance from end of cable center conductor to Ref. Pl.: 0.645 (NOTE)
- Distance from Ref. Pl. to Seating Pl.: .840 REF.
- Distance from Seating Pl. to end of cable center conductor: 1.265 $\pm .020$
- Reference Plane (REF. PL.)
- Seating Plane (SEATING PL.)
- Hexagonal section: .562 HEX
- Flats: .562 FLATS
- Outer diameter: $\phi .625$ ACROSS HEX PTS.
- Inner diameter: $\phi .620$ TYP.
- Inner diameter: $\phi .410$
- Small dimension: .030 REF.

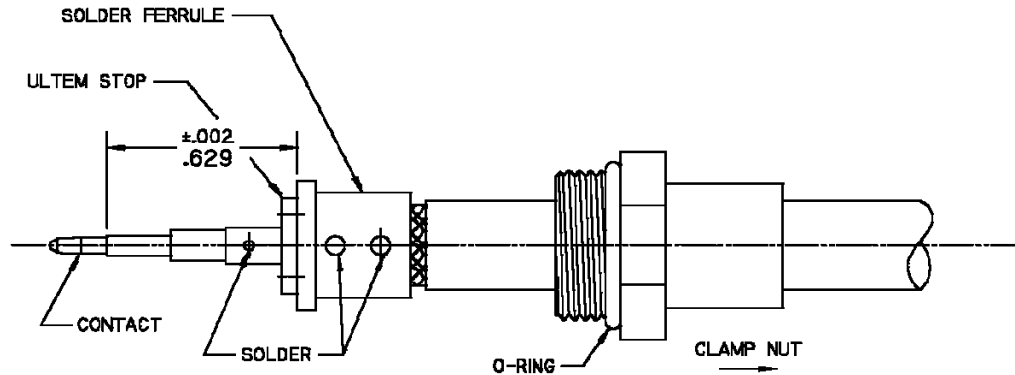


TNCA Plug, Solder Clamp for Semflex LA290 Cable



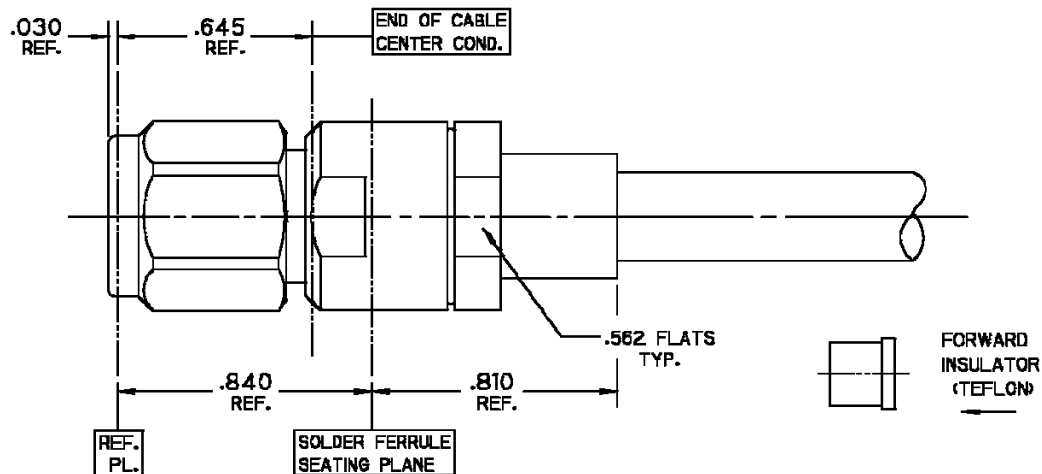
Step 1

1.1 Trim Cable as shown.



- 2.1 Slide clamp nut over cable as shown.
2.2 Insert cable into solder ferrule until cable dielectric is flush with face of ferrule. Then solder both cable braids where shown.
2.3 Slide dielectric stop over cable center conductor and solder contact flush against stop to dimension shown.

Step 2



- 3.1 Insert forward insulator into connector in orientation shown.
3.2 Insert cable/contact sub-assembly into connector until seated and tighten clamp nut to 35-45 in-lbs.

Step 3

Product Control:

Crystek Part Number:	CS-TM-MSD	Release Date:	04-Jan-11
Revision Level:	A	Responsible:	K. Piotrowicz



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Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com