



DESIGN DATA

1. O.D.= .220 REF.
2. TOTAL COILS= 14
3. ACTIVE COILS= 12 ±2 COILS
4. RATE= 7.5 LBS/IN.
5. SOLID HEIGHT= .395 MAX.
6. FORCE @ .615 LENGTH = 2.7 LBS ±0.3 LBS.
7. ENDS SQUARED
8. SPRING MAY BE LEFT OR RIGHT HAND WOUND.

NOTES:

1. PACKAGE 8000 SPRINGS IN TOTE -580566 AND COVER.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

CPK DENOTES CRITICAL CHARACTERISTICS.

CPK DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE 1.0

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE EFFECT OF PROCESS VARIATION ON THE MEASUREMENT OF THE CHARACTERISTIC. IT IS THE RESPONSIBILITY OF THE MANUFACTURER TO FOLLOW THE APPROPRIATE PROCEDURE FOR MEASUREMENT AND TO REPORT THE RESULTS TO THE CUSTOMER.

CPK DENOTES CP DIMENSIONS - MINIMUM CP VALUE 1.0. CPK VALUES LESS THAN 1.0 INDICATE THAT THE PROCESS IS NOT CAPABLE OF PRODUCING DIMENSIONS WITHIN THE DIMENSIONAL LIMITATIONS SPECIFIED. THE MANUFACTURER SHALL BE RESPONSIBLE FOR MAXIMUM TOOL LIFE.

1	-069101	Ø.026 GALV. WIRE	DESCRIPTION	QTY/M	LB
NO	COMPONENT NO				U/M

BILL OF MATERIAL

COPIES TO		MATERIAL SPEC		FINISH	
LTR	REVISION	DRW	JMB	DATE	SCALE
1	9	18		1/13/98	4=1
2	10	19			
3	12	20			
4	13	21			
5	14	23			
6	15	33			
7	16	43			
8	17	53			
				TOLERANCE UNLESS OTHERWISE SPECIFIED	
				TWO PLACE DEC ±.01	
				THREE PLACE DEC ±.005	
				ANGULAR ±1°	

TITLE		SPRING	
CHK	APD		

Litellfuse[®]

DES PLAINES, ILL INOIS 60016

REVISION

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DRW NO

-912-200

UNCONTROLLED DOCUMENT

AMEYA360

Components Supply Platform

Authorized Distribution Brand :



Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com