# **Product Data Sheet**

## **3M™ Conductive Film Products**

#### 3M™ Conductive Bag 2004

Conductive Bags 2004 are made of opaque, volume-conductive carbon impregnated polyolefin, and are heat-sealable. The bags are designed to dissipate a charge and should not become electrically charged through tribo electrification.



#### 3M™ Conductive Drum Liner 2014

Conductive Drum Liners 2014 are designed to not hold a static charge when properly grounded, and are commonly used in the electronic or chemical industry as a waste container liner.



#### 3M™ Conductive Film 1700

Conductive Film 1700 is opaque, volume-conductive, carbon-impregnated polyolefin, and is commonly used for material handling, shipping and storage in the electronic or chemical industries.



#### 3M™ Conductive Tubing 1724

Conductive Tubing 1724 is made of opaque, volume conductive carbon-impregnated polyolefin, and is used to make bags and sleeves for specialized packaging or storage requirements. The tubing is heat-sealable and can be used on automated packaging lines.





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# **3M™ Conductive Film Products**

Part Numbers and Sizes	Typical Value		
3M™ Conductive Bags 2004			
Туре	Conductive		
Wall Thickness	4.0 mil (102 microns)		
Standard Sizes	5 x 8 in. (12.7 x 20.3 cm) 6 x 10 in. (15.2 x 25.4 cm) 8 x 12 in. (20.3 x 30.5 cm) 10 x 12 in. (25.4 x 30.5 cm) 12 x 16 in. (30.5 x 40.6 cm) 15 x 18 in. (38.1 x 45.7 cm)		
3M™ Conductive Drum Liners 2014			
Туре	Conductive		
Wall Thickness	4.0 mil (102 microns)		
Standard Sizes 5 gallon 20 gallon 30 gallon *55 gallon * Available 50 per box	18 x 24 in. (45.7 x 61.0 cm) 24 x 36 in. (61.0 x 91.4 cm) 30 x 36 in. (76.2 x 91.4 cm) 38 x 58 in. (96.5 x 147.3 cm)		
3M™ Conductive Film, Short Rolls	1704, 1706, 1708		
Туре	Conductive		
Film Thickness for 1704 Film Thickness for 1706 Film Thickness for 1708	4.0 mil (102 microns) 6.0 mil (152.4 microns) 8.0 mil (203.2 microns)		
Standard Sizes Roll Length 150 ft. (45.7 m)	36 in. (91.4 cm) 54 in. (137.2 cm) 72 in. (182.9 cm)		
3M™ Conductive Film, Long Rolls, 1764			
Туре	Conductive		
Film Thickness	4.0 mil (102 microns)		
Standard Size Roll Length 1,500 ft. (457.2 m)	36 in. (91.4 cm)		

Part Numbers and Sizes	Typical Value
3M™ Conductive Tubing 1724	
Туре	Lay Flat Conductive Tubing
Film Thickness	4.0 mil (102 microns)
Standard Sizes Roll Length 500 ft. (152.4)	5 in. W (12.7 cm) 12 in. W (30.5 cm)

#### **Specifications**

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Property	Test Method	Typical Value	
Thickness	ASTM D2103	4 mil (102 microns)	
Strength Breaking Factor Puncture	ASTM D882 Fed Std 101	8 lbs./in. 7 lbs.	
Heat Seal Parameters Temperature Time Pressure		250°F 3.0-5.0 sec. 20-60 PSI	
Vicat Softening Temperature	ASTM D1525	83°C	
Electrical Properties Volume Resistivity Static Decay	ASTM D991 EIA-541	<500 ohm-cm <2 sec.	
Chemical Susceptibility Dilute Acids and Alkalies Alcohols (Isopropanol) Hydrocarbons (Acetone) Ketones (Acetone) Gasoline Aromatic Hydrocarbons (Toluene)	ASTM D543	Resistant Resistant Moderate attack Slight attack Moderate attack Severe attack	
*Dhueical characteristics will change with other thicknesses			

<sup>\*</sup>Physical characteristics will change with other thicknesses.



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### **3M™ Conductive Film Products**

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