## SHHN000A3 HAMMERHEAD\* Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output



#### **RoHS Compliant**

#### **Applications**

- Hybrid power architectures
- Industrial markets

#### **Features**

- Compliant to RoHS EU Directive 2002/95/EC (-Z versions)
- Compliant to REACH Directive (EC) No 1907/2006
- Wide Input Voltage Range, 9Vdc to 36Vdc
- No minimum load for no damage operation
- Minimum efficiency 84.0% at full load (Vin=24Vdc)
- Constant switching frequency
- Low output ripple and noise
- Small Size and low profile, follows industry standard 1x1 footprint
   27.9mm x 24.4mm x 8.5mm (MAX)
   (1.10 x 0.96 x 0.335 in)
- Surface mount (SMT) or Through hole (TH)
- Reflow process compliant, both SMT and TH versions
- Positive and Negative Remote On/Off logic
- Output overcurrent, overvoltage protection
- Over-temperature protection
- Wide operating temperature range (-40°C to 85°C)
- UL#Recognized to UL60950-1, CAN/CSA† C22.2
   No.60950-1, and EN60950-1(VDE † 0805-1) Licensed
- CE mark meets 2006/95/EC directive§
- Withstands 1600Vdc Isolation Voltage.
- ISO\*\* 9001 and ISO 14001 certified manufacturing facilities

#### **Description**

The SHHN000A3A HAMMERHEAD\* series power modules are isolated dc-dc converters that designed to operate over a wide input voltage range of 9 Vdc -36Vdc and provide a single precisely regulated output voltage at +15.0Vdc and -15.0Vdc. The outputs are fully isolated from the input, allowing versatile polarity configurations and grounding connections. The modules exhibit a minimum efficiency of 84.0% at full load and nominal input. Built-in filtering for both input and output minimizes the need for external filtering. The module is fully self-protected with output over-current and over-voltage, over-temperature and input under voltage shutdown control. Optional features include negative or positive on/off logic and SMT connections.



<sup>\*</sup>Trademark of General Electric Corporation

<sup>#</sup> UL is a registered trademark of Underwriters Laboratories, Inc.

 $<sup>^\</sup>dagger$  CSA is a registered trademark of Canadian Standards Association.

<sup>&</sup>lt;sup>‡</sup> VDE is a trademark of Verband Deutscher Elektrotechniker e.V.

 $<sup>^{\</sup>star\star}$  ISO is a registered trademark of the International Organization of Standards

<sup>#</sup> The PMBus name and logo are registered trademarks of the System Management Interface Forum (SMIF)

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## **Absolute Maximum Ratings**

Stresses in excess of the absolute maximum ratings will cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not desired at these or any other conditions in excess of those given in the operations sections of the Datasheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

Parameter	Device	Symbol	Min	Max	Unit
Input Voltage (Continuous)	All	V <sub>IN</sub>	-0.3	40	Vdc
Transient (1s) – No damage		V <sub>IN, trans</sub>	-0.3	50	Vdc
Operating Ambient Temperature		TA	-40	85	°C
(see Thermal Considerations section)					
Storage Temperature	All	T <sub>stg</sub>	-55	125	°C
Altitude	All			4000	m
I/O Isolation Voltage (100% factory Hi-Pot tested)	All	_		1600	Vdc

## **Electrical Specifications**

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Device	Symbol	Min	Тур	Max	Unit
Operating Input Voltage	All	V <sub>IN</sub>	9	_	36	Vdc
Maximum Input Current	All	I <sub>IN</sub>			1.3	Adc
$(V_{IN}=9 \text{ to } 36V, I_{O1}=I_{O, max}, I_{O2}=I_{O2 max})$						
Input No Load Current $(V_{IN} = 24Vdc, I_O = 0, module enabled)$	V <sub>01,02</sub> = ON	I <sub>IN,No load</sub>		30		mA
Input Stand-by Current ( $V_{IN} = 24Vdc$ , module disabled)	All	I <sub>IN,stand-by</sub>		9		mA
Inrush Transient	All	l <sub>1</sub> ²t			0.05	A <sup>2</sup> s
Input Reflected Ripple Current, peak-to-peak (5Hz to 20MHz, 1 $\mu$ H source impedance; $V_{IN}$ =0 to 36V, $I_{01}$ solutions)	All			30		mAp-p
Input Ripple Rejection (120Hz)	All			40		dB

# SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Electrical Specifications** (continued)

Parameter	Device	Symbol	Min	Тур	Max	Unit
Output Voltage Set-point 1	15.014	.,	1.50/		1.50/	0/1/
(V <sub>IN</sub> =9 to 36V <sub>dc</sub> , I <sub>O</sub> =I <sub>O, max</sub> , T <sub>A</sub> =25°C)	+15.0 V <sub>01</sub>	V <sub>O1, set</sub>	-1.5%		+1.5%	%V <sub>0</sub>
Output Voltage Set-point 2		14	1.50/		1.50/	0/1/
(V <sub>IN</sub> =9 to 36V <sub>dc</sub> , I <sub>O</sub> =I <sub>O, max</sub> , T <sub>A</sub> =25°C)	-15.0 V <sub>O2</sub>	V <sub>O2, set</sub>	-1.5%		+1.5%	%V <sub>0</sub>
Output Voltage Accuracy						
(Over all operating input voltage, resistive load, and temperature conditions until end of life)	All	V <sub>01,02</sub>	-3.0	_	+3.0	% V <sub>O, set</sub>
Output Regulation						
Line ( $V_{IN}=V_{IN, min}$ to $V_{IN, max}$ )	All		_	0.05	0.3	% V <sub>O, set</sub>
Load (Io=10% to Io, max)	All		_	0.05	0.3	% V <sub>O, set</sub>
Temperature (T <sub>ref</sub> =T <sub>A, min</sub> to T <sub>A, max</sub> )	All		_	_	1.0	% V <sub>O, set</sub>
Cross Regulation (10-100% Load on each output)**	All				5	% V <sub>O, set</sub>
Output Ripple and Noise on nominal output						
Measured with 10uF Tantalum  1uF ceramic						
(V <sub>IN</sub> =24 V <sub>dc</sub> , I <sub>O</sub> =100%I <sub>O, max</sub> , T <sub>A</sub> =25°C)						
RMS (5Hz to 20MHz bandwidth)	All		_	50		$mV_{rms}$
Peak-to-Peak (5Hz to 20MHz bandwidth)	All		_	200		$mV_{pk-pk}$
External Capacitance	All	C <sub>O, max</sub>	0	_	470	μF
Output Current -1	All	l <sub>o1</sub>	0	_	0.3	Adc
Output Current - 2	All	l <sub>o2</sub>	0	_	0.3	Adc
Output Current Limit Inception (Hiccup Mode)	All	I <sub>O, lim</sub>		0.6		Adc
Output Short-Circuit Current						
V <sub>0</sub> ≤ 250 mV @ 25°C	All	lo, s/c	_	0.127		A <sub>rms</sub>
Efficiency V <sub>IN</sub> =24V <sub>dc</sub> , T <sub>A</sub> =25°C, I <sub>O</sub> =I <sub>O, max</sub>	All	η	-	84	_	%
Switching Frequency (Fixed)	All	f <sub>sw</sub>		300		kHz
$V_{IN}$ =9 to 36 $V_{dc}$ and $I_{O}$ = $I_{O, max}$	AII	Isw		300	_	KITZ
Dynamic Load Response						
$(\Delta I_0/\Delta t$ =0.1A/ $\mu$ s, $V_{IN}$ =24 $V_{dc}$ , $T_A$ =25°C)						
Load Change from I <sub>0</sub> = 50% to 75% or 25% to 50% of I <sub>0,max</sub> :						
Peak Deviation		$V_{pk}$	_	3.0	_	% V <sub>O, set</sub>
Settling Time (Vo<10% peak deviation)	All	ts	_	800	_	μs

<sup>\* \*</sup>Operation at 0A will not damage module

## **Isolation Specifications**

Parameter		Min	Тур	Max	Unit
Isolation Capacitance			1000		pF
Isolation Resistance	Riso	200	_	_	ΜΩ
I/O Isolation Voltage – (1minute at 1mA)			_	1600	Vdc

## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **General Specifications**

Parameter		Min	Тур	Max	Unit
Calculated Reliability based upon Telcordia SR-332 Issue 2: Method I Case 3 $(V_{IN}=24V_{dc}, I_{0}=80\%\times I_{0, max}, T_{A}=40^{\circ}C, airflow = 200 LFM, 90\% confidence)$		14.7			10º/Hours
			68,221,069		Hours
Weight		_	8 (0.28)	_	g (oz.)

## **Feature Specifications**

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Device	Symbol	Min	Тур	Max	Unit
Remote On/Off Signal Interface						
( $V_{IN} = V_{IN,min}$ to $V_{IN,max}$ ; open collector or equivalent,						
Signal referenced to $V_{\text{IN-}}$ terminal)						
Negative Logic: device code suffix "1"						
Logic Low = module On, Logic High = module Off						
Logic Low - Remote On/Off Current ( $V_{on/off} = -0.7V_{dc}$ )	All	I <sub>on/off</sub>	_	_	0.15	mA
Logic Low - On/Off Voltage	All	V <sub>on/off</sub>	-0.7	_	0.8	V <sub>dc</sub>
Logic High Voltage ( $I_{on/off} = 0A_{dc}$ )	All	V <sub>on/off</sub>	2.0	_	V <sub>IN</sub>	$V_{dc}$
Logic High maximum allowable leakage current	All	I <sub>on/off</sub>	_	_	25	μΑ
Positive Logic: No device code suffix required						
Logic Low = module Off, Logic High = module On						
Logic Low - Remote On/Off Current ( $V_{on/off} = -0.7V_{dc}$ )	All	I <sub>on/off</sub>	_	_	0.15	mA
Logic Low - On/Off Voltage		V <sub>on/off</sub>	-0.7	_	0.8	V <sub>dc</sub>
Logic High Voltage ( $I_{on/off} = 0A_{dc}$ )	All	V <sub>on/off</sub>	2.0	_	V <sub>IN</sub>	V <sub>dc</sub>
Logic High maximum allowable leakage current	All	I <sub>on/off</sub>	_	_	25	μΑ
Turn-On Delay and Rise Times for each output						
(Io=80% of Io, max, Ta=25°C)						
Case 1: Input power is applied for at least 1second, and then the On/Off input is set from OFF to ON ( $T_{delay}$ = on/off pin transition until $V_0$ = 10% of $V_{0,set}$ )	All	T <sub>delay</sub> Case1	_	25		ms
Case 2: On/Off input is set to Module ON, and then input power is applied ( $T_{delay} = V_{IN}$ reaches $V_{IN, min}$ until $V_O = 10\%$ of $V_{O,set}$ )	All	T <sub>delay</sub> Case2	_	25		ms
Output voltage Rise time (time for $V_o$ to rise from 10% of $V_{o,set}$ to 90% of $V_{o,set} \rangle$	All	T <sub>rise</sub>	_	25		ms
Output Voltage Overshoot					3	% V <sub>O, set</sub>
(Io=80% of Io, max, VIN= 9 to 36Vdc, TA=25°C)					3	70 VO, set
Output Overvoltage Protection		V <sub>0, limit</sub>		140		%V <sub>01,02</sub>
Input Undervoltage Lockout						
Turn-on Threshold		V <sub>uv/on</sub>		8.5		$V_{dc}$
Turn-off Threshold	All	V <sub>uv/off</sub>		7.5		$V_{dc}$
Hysteresis	All	V <sub>hyst</sub>		1.0		$V_{dc}$

## SHHN000A3 Series; DC-DC Converter Power Modules

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#### **Characteristic Curves**

The following figures provide typical characteristics for the SHHN000A3 (5V, 24A) at  $25\,^{\circ}$ C. The figures are identical for either positive or negative remote On/Off logic.

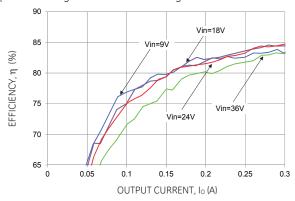


Figure 1. Converter Efficiency versus Output Current.

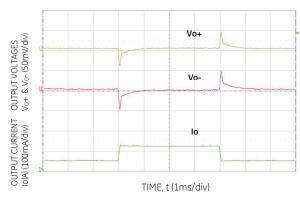


Figure 4. Transient Response to 0.1A/µS Dynamic Load Change from 50% to 75% to 50% of full load, Vin=24V.

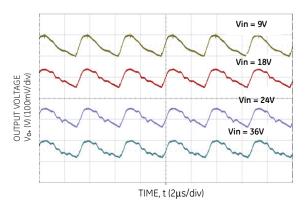


Figure 2. Typical output ripple and noise ( $V_{o+}$ ,  $I_o = I_{o,max}$ ).

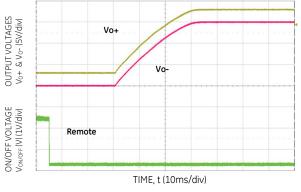


Figure 5. Typical Start-up Using Remote On/Off, negative logic version shown ( $V_{IN} = 24V$ ,  $I_0 = I_{0,max}$ ).

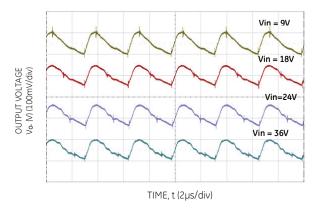


Figure 3. Typical output ripple and noise ( $V_{o-}$ , Io = Io,max).

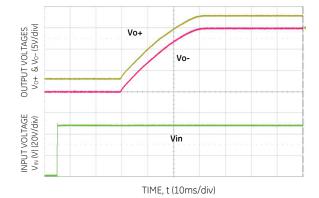


Figure 6. Typical Start-up Using Input Voltage ( $V_{IN}=24V, I_0=I_{0,max}$ ).

## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

#### **Characteristic Curves (Continued)**

The following figures provide typical characteristics for the SHHN000A3 (5V, 24A) at  $25\,^{\circ}$ C. The figures are identical for either positive or negative remote On/Off logic

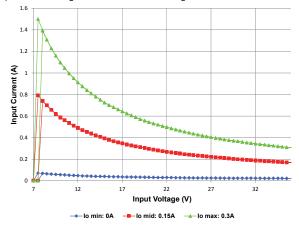
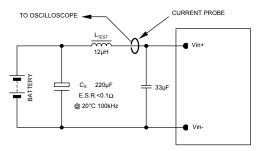


Figure 7. Input Current versus Input Voltage

## SHHN000A3 Series; DC-DC Converter Power Modules

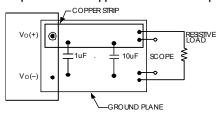
9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Test Configurations**



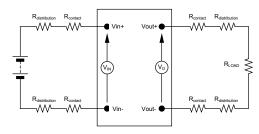
NOTE: Measure input reflected ripple current with a simulated source inductance ( $L_{TEST}$ ) of 12 $\mu$ H. Capacitor  $C_{S}$  offsets possible battery impedance. Measure current as shown above

Figure 8. Input Reflected Ripple Current Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 9. Output Ripple and Noise Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 10. Output Voltage and Efficiency Test Setup.

Efficiency 
$$\eta = \frac{V_0. I_0}{V_{0.100}} \times 100 \%$$

## **Design Considerations**

#### **Input Source Impedance**

The power module shall be connected to a low ac-impedance source. Highly inductive source impedance can affect the stability of the power module. For the test configuration in Figure 8, a  $33\mu\text{F}$  electrolytic capacitor (ESR<0.7 $\Omega$  at 100kHz), mounted close to the power module helps ensure the stability of the unit

## **Safety Considerations**

For safety-agency approval of the system in which the power module is used, the power module shall be installed in compliance with the spacing and separation requirements of the end-use safety agency standard, i.e., UL 60950-1-3, CSA C22.2 No. 60950-00, and VDE 0805 (IEC60950, 3<sup>rd</sup> Edition).

The input to these units is to be provided with a maximum 3A fast-acting fuse in the ungrounded lead.

## SHHN000A3 Series: DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Feature Description**

#### Remote On/Off

Two remote on/off options are available. Positive logic turns the module on during a logic high voltage on the on/off pin, and off during a logic low. Negative logic remote on/off, device code suffix "1", turns the module off during a logic high and on during a logic low.

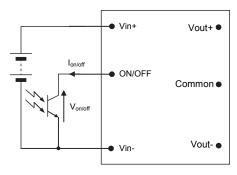


Figure 11. Circuit configuration for using Remote On/Off Implementation.

To turn the power module on and off, use a switch (open collector or equivalent) to control the voltage ( $V_{on/off}$ ) between the ON/OFF terminal and the  $V_{IN}(-)$  terminal. Logic low is  $0.0000 \le V_{on/off} \le 0.8V$ . The maximum  $I_{on/off}$  during a logic low is 0.15mA, the switch should maintain a logic low level whilst sinking this current.

During a logic high, the typical  $V_{on/off}$  generated by the module is 2.4V, and the maximum allowable leakage current at  $V_{on/off}$  = 2.4V is 25 $\mu$ A.

If not using the remote on/off feature is designed such that:

For positive logic, leave the ON/OFF pin open.

For negative logic, short the ON/OFF pin to  $V_{\text{IN}}(-)$ .

#### **Overcurrent Protection**

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can

endure current limiting continuously. At the point of current-limit inception, the unit shall enter hiccup mode. The unit shall operate normally once the output current is brought back into its specified range. The average output current during hiccup is  $10\%\ l_{O,\,max}$ .

#### **Overtemperature Protection**

To provide protection under certain fault conditions, the unit is equipped with a thermal shutdown circuit. The unit shall shutdown if the thermal reference point Tref (Figure 13), exceeds 110°C. The module shall automatically restart upon cool-down to a safe temperature.

#### Input Undervoltage Lockout

At input voltages below the input undervoltage lockout limit, the module operation shall be disabled. The module will only begin to operate once the input voltage is raised above the undervoltage lockout turn-on threshold,  $V_{\text{UV/ON}}$ . Once operating, the module shall continue to operate until the input voltage is taken below the undervoltage turn-off threshold,  $V_{\text{UV/OFF}}$ .

#### **Over Voltage Protection**

The output overvoltage protection shall consist of circuitry that independently monitors the output voltage, and shuts the module down if the output voltage exceeds specified limits. The module shall contain hiccup restart capability.

## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

#### **Thermal Considerations**

The power modules shall operate in a variety of thermal environments.

The thermal data shall be gathered based on physical measurements taken in a wind tunnel, using automated thermo-couple instrumentation to monitor key component temperatures: FETs, diodes, control ICs, magnetic cores, ceramic capacitors, opto-isolators, and module pwb conductors, while controlling the ambient airflow rate and temperature. For a given airflow and ambient temperature, the module output power is increased, until one (or more) of the components reaches its maximum derated operating temperature, as defined in IPC-9592A. This procedure is then repeated for a different airflow or ambient temperature until a family of module output derating curves is obtained.

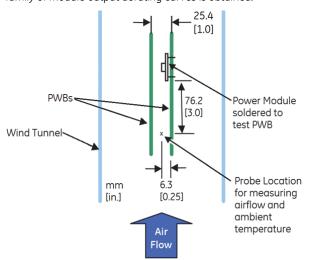


Figure 12. Thermal Test Setup.

The thermal reference point,  $T_{\rm ref}$  used in the specifications shall be defined based on actual data. For reliable operation this temperature should not exceed 110°C

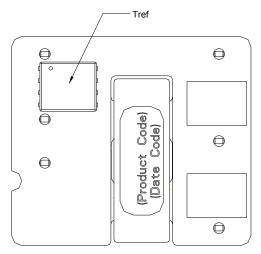


Figure 13. T<sub>ref</sub> Temperature Measurement Location.

#### **Heat Transfer via Convection**

Increased airflow over the module enhances the heat transfer via convection. Derating curves showing the maximum output current that can be delivered by each module versus local ambient temperature (T<sub>A</sub>) for natural convection are shown in Figures 14 - 15.

Please refer to the Application Note "Thermal Characterization Process For Open-Frame Board-Mounted Power Modules" for a detailed discussion of thermal aspects including maximum device temperatures.

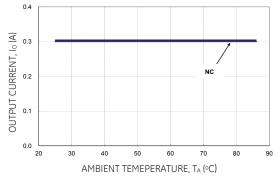


Figure 14. Output Current Derating for the Open Frame Module; Airflow in the Transverse Direction from  $V_{out}(-)$  to  $V_{out}(+)$ ;  $V_{IN} = 18V$ ,  $V_{O} = +15V$ , -15V

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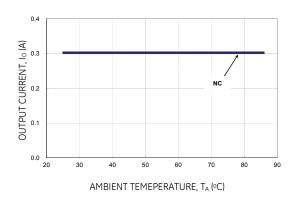
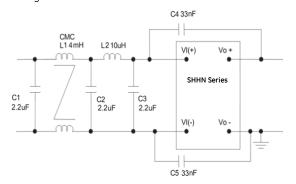


Figure 15. Output Current Derating for the Module with Heatplate; Airflow in the Transverse Direction from  $V_{out}(-)$  to  $V_{out}(+)$ ; $V_{IN}=24V$ ,  $V_{O}=+15V$ , -15V

#### **EMC Requirements**

The design of the module shall include an external filter configuration to meet the conducted emission limits of EN55022 Class B. However, an onboard inductor shall be provided in the module to meet Class B with modest external filtering



Ref Des	Filter
C1 , C2, C3	2.2uF/100V
C4, C5	33nF Y Cap
L1	4mH CM choke
12	10uH inductor

Figure 16. Suggested Configuration for EN55022 Class B.

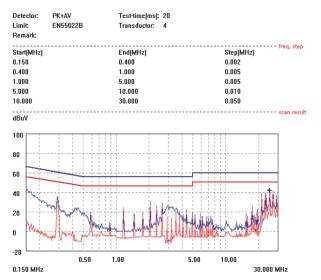


Figure 17. SHHN000A3 Vin+ Line EMC signature using above filter, Vin=24V, Blue=PK, Red=Avg.

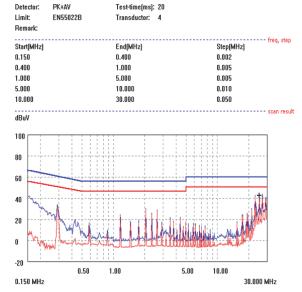


Figure 18. SHHN000A3 Vin Neutral EMC signature using above filter, Vin=24V, Blue=PK, Red=Avq.

## SHHN000A3 Series: DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

#### **Layout Considerations**

The SHHN000A3 power module series are low profile in order to be used in fine pitch system card architectures. As such, component clearance between the bottom of the power module and the mounting board is limited. Avoid placing copper areas on the outer layer directly underneath the power module. Also avoid placing via interconnects underneath the power module

The SHHN000A3 family of power modules is available for either Through-Hole (TH) or Surface Mount (SMT) soldering.

#### **Through-Hole Soldering Information**

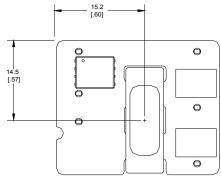
The RoHS-compliant (Z codes) through-hole products use the SAC (Sn/Ag/Cu) Pb-free solder and RoHS-compliant components. They are designed to be processed through single or dual wave soldering machines. The pins have an RoHS-compliant finish that is compatible with both Pb and Pb-free wave soldering processes. A maximum preheat rate of 3°C/s is suggested. The wave preheat process should be such that the temperature of the power module board is kept below 210°C. For Pb solder, the recommended pot temperature is 260°C, while the Pb-free solder pot is 270°C max. The Through Hole module is also compatible with paste-in-hole reflow soldering. Refer to the Reflow Soldering Information section for process details. If additional information is needed, please consult with your GE representative for more details.

#### **Surface Mount Information**

#### Pick and Place

The SHHN-SR series of DC-to-DC power converters use an open-frame construction and are designed for surface mount assembly within a fully automated manufacturing process.

The SHHN-SR series modules are designed to use the main magnetic component surface to allow for pick and place.



Note: All dimensions in mm [in].

Figure 19. Pick and Place Location.

#### Z Plane Height

The 'Z' plane height of the pick and place location is 7.50mm nominal with an RSS tolerance of  $\pm$ /-0.25 mm.

#### **Nozzle Recommendations**

The module weight has been kept to a minimum by using open frame construction. Even so, they have a relatively large mass when compared with conventional SMT components. Variables such as nozzle size, tip style, vacuum pressure and placement speed should be considered to optimize this process.

The minimum recommended nozzle diameter for reliable operation is 5mm. The maximum nozzle outer diameter, which will safely fit within the allowable component spacing, is 6.5mm.

Oblong or oval nozzles up to  $11 \times 6$  mm may also be used within the space available.

For further information please contact your local GE Technical Sales Representative.

#### **Reflow Soldering Information**

These power modules are large mass, low thermal resistance devices and typically heat up slower than other SMT components. It is recommended that the customer review data sheets in order to customize the solder reflow profile for each application board assembly.

The following instructions must be observed when SMT soldering these units. Failure to observe these instructions may result in the failure of or cause damage to the modules, and can adversely affect long-term reliability.

There are several types of SMT reflow technologies currently used in the industry. These surface mount power modules can be reliably soldered using natural forced convection, IR (radiant infrared), or a combination of convection/IR. The recommended linear reflow profile using Sn/Pb solder is shown in Figure 19 and 20. For reliable soldering the solder reflow profile should be established by accurately measuring the module's pin connector temperatures.

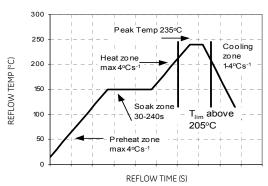


Figure 20. Recommended Reflow Profile for Sn/Pb solder.

## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

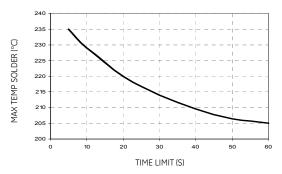


Figure 21. Time Limit, T<sub>lim</sub>, Curve Above 205°C Reflow . Lead Free Soldering

The –Z version SMT modules of the SHHN000A3 series are lead-free (Pb-free) and RoHS compliant and are compatible in a

Pb-free soldering process. Failure to observe the instructions below may result in the failure of or cause damage to the modules and can adversely affect long-term reliability.

#### **Pb-free Reflow Profile**

Power Systems will comply with J-STD-020 Rev. D (Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices)

for both Pb-free solder profiles and MSL classification procedures. This standard provides a recommended forced-air-convection reflow profile based on the volume and thickness of the package (table 4-2). The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). The recommended linear reflow profile using Sn/Ag/Cu solder is shown in Figure 22.

#### **Surface Mount Information (continued)**

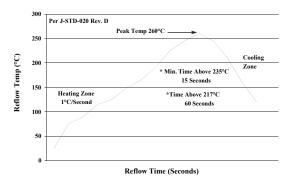


Figure 22. Recommended linear reflow profile using Sn/Ag/Cu solder.

#### **MSL Rating**

The SHHN000A3 series SMT modules have a MSL rating of 2a.

#### **Storage and Handling**

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033 Rev. A (Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 2 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of  $\leq$  30°C and 60% relative humidity varies according to the MSL rating (see J-STD-033A). The shelf life for dry packed SMT packages will be a minimum of 12 months from the bag seal date, when stored at the following conditions: < 40° C, < 90% relative humidity.

#### Post Solder Cleaning and Drying Considerations

Post solder cleaning is usually the final circuit-board assembly process prior to electrical board testing. The result of inadequate cleaning and drying can affect both the reliability of a power module and the testability of the finished circuit-board assembly. For guidance on appropriate soldering, cleaning and drying procedures, refer to GE Board Mounted Power Modules: Soldering and Cleaning Application Note (APO1-056EPS).

## SHHN000A3 Series; DC-DC Converter Power Modules

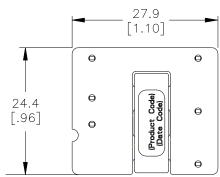
9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Mechanical Outline for Through-Hole Module**

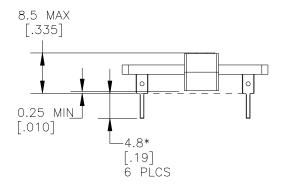
Dimensions are in millimeters and [inches].

Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in,  $\pm$  0.02 in.] (Unless otherwise indicated) x.xx mm  $\pm$  0.25 mm [x.xxx in  $\pm$  0.010 in.]

# **Top View**

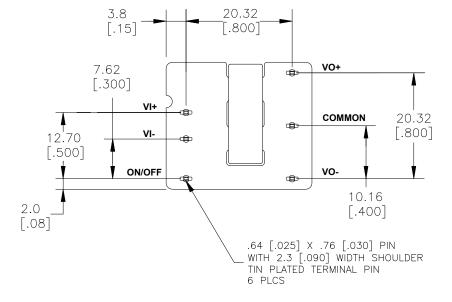


## **Side View**



\*For optional pin lengths, see Table 2, Device Options

## **Bottom View**



<sup>\*</sup>Top side label includes GE name, product designation and date code.

27.9

## SHHN000A3 Series; DC-DC Converter Power Modules

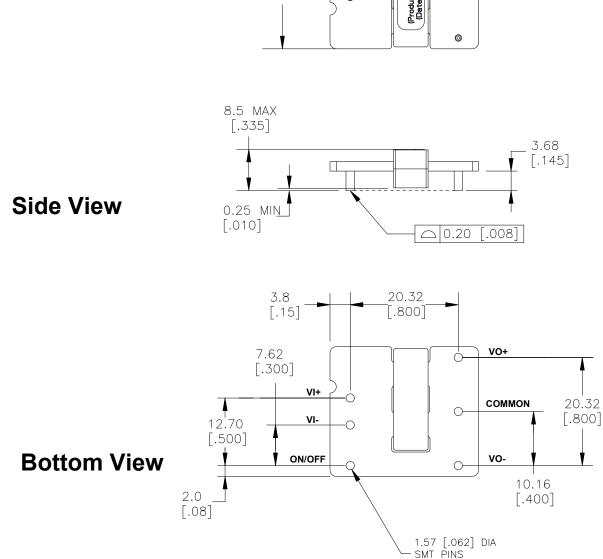
9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

#### **Mechanical Outline for SMT version**

Dimensions are in millimeters and [inches].

Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in.  $\pm$  0.02 in.] (Unless otherwise indicated) x.xx mm  $\pm$  0.25 mm [x.xxx in  $\pm$  0.010 in.]

## 



6 PLCS

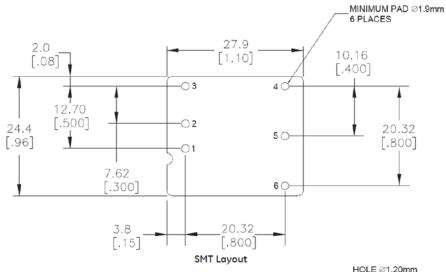
<sup>\*</sup>Top side label includes GE name, product designation and date code.

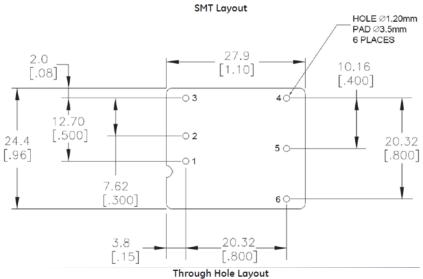
## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Recommended Pad Layout**

Dimensions are in millimeters and [inches]. Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in.  $\pm$  0.02 in.] (Unless otherwise indicated) x.xx mm  $\pm$  0.25 mm [x.xxx in  $\pm$  0.010 in.]





Pin	Function
1	Vin+
2	Vin-
3	On/Off
4	Vout-
5	Common
6	Vout+

## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

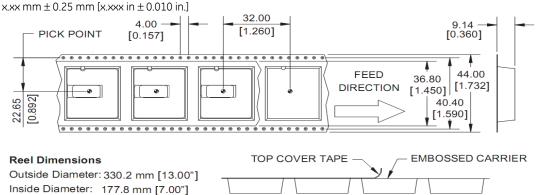
## **Packaging Details**

The SHHN000A3 series SMT versions are supplied in tape & reel as standard. Details of tape dimensions are shown below. Modules are shipped in quantities of 150 modules per reel.

#### **Tape Dimensions**

Dimensions are in millimeters and [inches].

Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in.  $\pm$  0.02 in.] (unless otherwise indicated)



The SHHN000A3 series Through Hole versions are supplied in trays as standard. Details of tray dimensions are shown below. Modules are shipped in quantities of 75 modules per box.

NOTE: CONFORMS TO EAI-481 REV. A STANDARD

#### **Tray Dimensions**

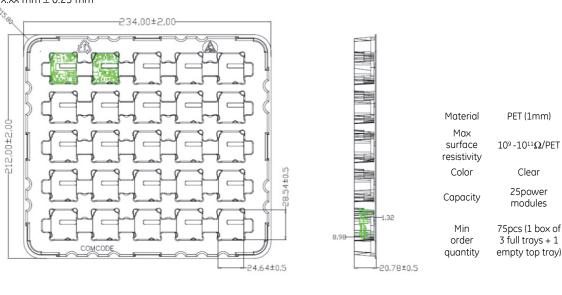
Tape Width:

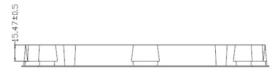
The SHHN000A3 - series Through Hole versions are supplied in trays as standard. Details of tray dimensions are shown below. Modules are shipped in quantities of 75 modules per box. Dimensions are in millimeters.

Tolerances: x.x mm  $\pm$  0.5 mm (unless otherwise indicated)

44.00 [1.732]

 $x.xx mm \pm 0.25 mm$ 





## SHHN000A3 Series; DC-DC Converter Power Modules

9Vdc - 36Vdc input; +15V, -15V Dual Output, 0.3A 9W Output

## **Ordering Information**

Please contact your GE Sales Representative for pricing, availability and optional features.

Table 1. Device Codes

Device Code	Input Voltage Range	Output Voltage	Output Current	On/Off Logic	Surface Mount	Comcodes
SHHN000A3CL41-SRZ	9 – 36Vdc	+15V, -15V	0.3A	Negative	Yes	150031671
SHHN000A3CL4-SRZ	9 – 36Vdc	+15V, -15V	0.3A	Positive	Yes	150031675
SHHN000A3CL41Z	9 – 36Vdc	+15V, -15V	0.3A	Negative	No	150031070
SHHN000A3CL4Z	9 – 36Vdc	+15V, -15V	0.3A	Positive	No	150031672

<sup>-</sup>Z refers to RoHS compliant parts

**Table 2. Device Options** 

	Characteristic	Character and Position	Definition		
	Form Factor	S	$S = 1 \times 1$ Brick		
Sign	Family Designator	ignator HH HH = Hammerhead* Series			
Ratings	Input Voltage	Input Voltage N N = Wide Range, 9V-36V			
Ro	Output Current	000A3	000A3 = 000.3 Amps Maximum Output Current		
	Output Voltage	CL	C= +15Volts, L = -15Volts		
	Pin Length	6 8	Omit = Default Pin Length shown in Mechanical Outline Figures $6$ = Pin Length: 3.68 mm $\pm$ 0.25mm , (0.145 in. $\pm$ 0.010 in.) $8$ = Pin Length: 2.79 mm $\pm$ 0.25mm , (0.110 in. $\pm$ 0.010 in.)		
	Action following Protective Shutdown	4	<b>4</b> = Auto-restart following shutdown (Overcurrent/Overvoltage) Must be ordered		
Options	On/Off Logic	1	Omit = Positive Logic  1 = Negative Logic		
	Customer Specific	XY	XY = Customer Specific Modified Code, Omit for Standard Code		
	Mechanical Features		Omit = Standard open Frame Module		
	Mechanical reduies	SR	S = Surface Mount connections: R = Tape & Reel Packaging		
	RoHS	Z	Omit = RoHS 5/6, Lead Based Solder Used <b>Z</b> = RoHS 6/6 Compliant, Lead free		

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