

Future Technology Devices International Ltd.

DS_FT312D (USB Android Host IC)



The FT312D is a USB 2.0 Full Speed host IC specifically targeted at providing access to peripheral hardware from an Android platform with a USB device port. The device will bridge the USB port to a UART interface via the Android Open Accessory protocol and has the following advanced features:

- Single chip USB to UART interface.
- Entire USB protocol handled on the chip. No USB specific firmware programming required.
- Supports USB bulk transfer mode
- Basic UART interface with RXD, TXD, RTS#, CTS# pins.
- TX_ACTIVE signal for controlling transceivers on RS485 interfaces.
- UART RX buffer size is 5512 bytes
- UART TX buffer size is 256 bytes
- USB_ERROR indicator pin
- Suitable for use on any Android platform supporting Android Open Accessory Mode (Typically 3.1 onwards, however some platforms may port Open Accessory Mode to version 2.3.4)
- 12MHz oscillator using external crystal.
- Integrated power-on-reset circuit.
- +3V3 Single Supply Operation with 5V tolerant inputs.
- USB 2.0 Full Speed compatible.
- Extended operating temperature range; -40°C to 85°C.
- Available in compact Pb-free 32 Pin LQFP and QFN packages (both RoHS compliant).

Neither the whole nor any part of the information contained in, or the product described in this manual, may be adapted or reproduced in any material or electronic form without the prior written consent of the copyright holder. This product and its documentation are supplied on an as-is basis and no warranty as to their suitability for any particular purpose is either made or implied. Future Technology Devices International Ltd will not accept any claim for damages howsoever arising as a result of use or failure of this product. Your statutory rights are not affected. This product or any variant of it is not intended for use in any medical appliance, device or system in which the failure of the product might reasonably be expected to result in personal injury. This document provides preliminary information that may be subject to change without notice. No freedom to use patents or other intellectual property rights is implied by the publication of this document. Future Technology Devices International Ltd, Unit 1, 2 Seaward Place, Centurion Business Park, Glasgow G41 1HH United Kingdom. Scotland Registered Company Number: SC136640

1 Typical Applications

- Connecting Android phones to USB accessories
- Connecting Android tablets to USB accessories
- Controlling instrumentation from Android devices.
- Home automation via Android devices
- Data logging from USB accessories
- Connecting serial printing devices to Android devices

1.1 Part Numbers

Part Number	Package
FT312D-32Q1C-x	32 Pin QFN
FT312D-32L1C-x	32 Pin LQFP

Note: Packing codes for x is:

- R: Taped and Reel, QFN 3,000pcs per reel, LQFP 1500 pcs per reel.
- (no suffix): Tray packing, 260pcs per tray QFN, 250 pcs per tray LQFP

For example: FT312D-32Q1C-R is 3,000pcs QFN taped and reel packing

1.2 USB Compliant

At the time of writing this datasheet, the FT312D had not completed the USB Compliance Test.

2 FT312D Block Diagram

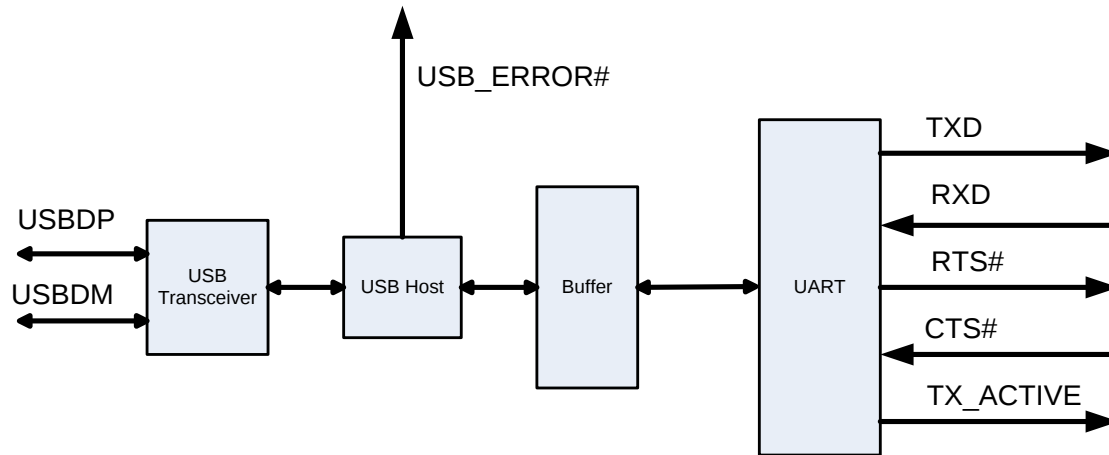


Figure 2.1 FT312D Block Diagram

For a description of the function please refer to [Section 4](#).

Table of Contents

1	Typical Applications.....	2
1.1	Part Numbers	2
1.2	USB Compliant.....	2
2	FT312D Block Diagram	3
3	Device Pin Out and Signal Description.....	6
3.1	Package Symbol.....	6
3.1.1	Package PinOut Description.....	6
4	Function Description.....	8
4.1	Key Features.....	8
4.2	Functional Block Descriptions	8
4.2.1	UART Interface Module	8
4.2.2	Buffers	8
4.2.3	USB Host.....	8
4.2.4	USB Transceivers.....	8
4.3	Default Descriptor Strings	8
5	UART Interface.....	10
6	USB Error Detection.....	12
7	Absolute Maximum Ratings	13
7.1	DC Characteristics	14
7.2	ESD and Latch-up Specifications.....	15
8	Application Examples	16
8.1	USB to UARTConverter.....	16
8.2	USB to RS232 Converter	17
9	Package Parameters.....	18
9.1	FT312D Package Markings	18
9.1.1	QFN-32	18
9.1.2	LQFP-32	19
9.2	FT312DPackage Dimensions	20
9.2.1	QFN-32 Package Dimensions.....	20
9.2.2	LQFP-32 Package Dimensions.....	21
9.3	Solder Reflow Profile	22
10	Contact Information	24
	Appendix A – References	25
	Appendix B - List of Figures and Tables	26
	Appendix C - Revision History.....	27



DS_FT312D USB ANDROID HOST IC Datasheet

Version 1.1

Document No.: FT_000816 Clearance No.: FTDI# 331

3 Device Pin Out and Signal Description

3.1 Package Symbol

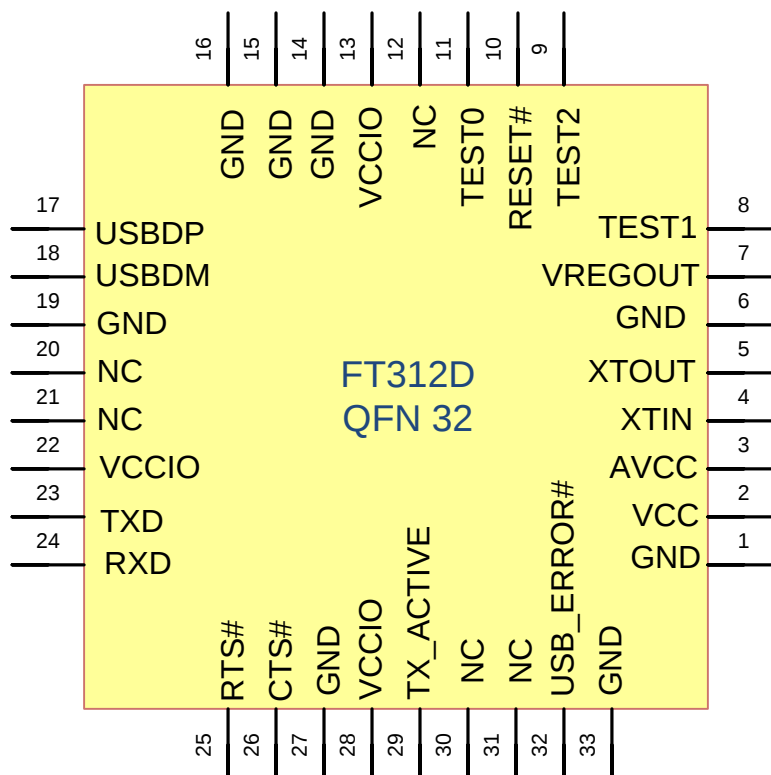


Figure 3.1 QFN Schematic Symbol

NOTE: The pinout is the same for the QFN and LQFP packages.

NOTE: Pin 33 on the symbol is the copper pad in the centre of the QFN package

3.1.1 Package PinOut Description

Note: # denotes an active low signal.

Pin No.	Name	Type	Description
2	VCC	POWER Input	3V3 supply to IC internal 1V8 regulator
3	AVCC	POWER Input	1V8 supply to IC core
13, 22, 28	VCCIO	POWER Input	3V3 supply for the IO cells
7	VREGOUT	POWER Output	1V8 output. May be used as input source for pin 3.
1,6,14,15,16,19,27	GND	POWER Input	0V Ground input.

Table 3.1 Power and Ground

Pin No.	Name	Type	Description
4	XTIN	INPUT	Input to 12MHz Oscillator Cell. Connect 12MHz crystal across pins 4 and 5.
5	XTOUT	OUTPUT	Output from 12MHz Oscillator Cell. Connect 12MHz crystal across pins 4 and 5.
8	TEST1	INPUT	For internal use. Pull to GND
9	TEST2	INPUT	For factory use. Pull to 3V3.
10	RESET#	INPUT	Reset input (active low).
11	TEST0	OUTPUT	Leave unterminated.
12	NC	-	No connect pins. Leave unterminated.
17	USBDP	INPUT/OUTPUT	USB Data Signal Plus.
18	USBDM	INPUT/OUTPUT	USB Data Signal Minus.
20	NC	-	No connect pins. Leave unterminated.
21	NC	-	No connect pins. Leave unterminated.
23	TXD	OUTPUT	Transmit asynchronous data output
24	RXD	INPUT	Receive asynchronous data input
25	RTS#	OUTPUT	Request to send control output
26	CTS#	INPUT	Clear to send control input
29	TX_ACTIVE	OUTPUT	UART active signal (typically used with RS485)
30	NC	-	No connect pins. Leave un-terminated
31	NC	-	No connect pins. Leave un-terminated
32	USB_ERROR#	OUTPUT	Output signal to indicate a problem with the USB connection

Table 3.2 Function pins

4 Function Description

The FT312D is FTDI's second dedicated Android Open Accessory Mode integrated circuit device or Android Host. The FT312D USB host port is dedicated to support of the Android Open Accessory class and will bridge data between this port and the UART interface.

4.1 Key Features

Easy to use Android Open Accessory IC translating the Device port of the Android device into UART capabilities

4.2 Functional Block Descriptions

The following paragraphs describe each function within FT312D. Please refer to the block diagram shown in [Figure 2.1](#).

4.2.1 UART Interface Module

The FT312DUART module controls the UART interface providing basic RXD, TXD signalling with RTS#/CTS# hardware flow control. An additional TX_Active signal is supplied to control external RS485 transceivers for users wishing to create a USB to RS485 bridge. The UART supports baud rates from 300 baud to 921600 baud. A full description of the UART module is provided in [Section 5](#).

4.2.2 Buffers

The FT312D provides internal buffering between the USB port and the UART port of the IC for smooth data streaming.

The Android device can send NAK's to the USB OUT token sent from the FT312D. This can happen when the UART application on the Android is running in the background or multiple applications are launched in the Android device. When the UART application on the Android device is not accepting data, the data will be buffered in the UART RX buffer in FT312D. The UART RX buffer size is 5512 bytes.

The UART_TX buffer which stores data from the USB port, heading for the UART is 256 bytes.

4.2.3 USB Host

The USB Host block handles the parallel-to-serial and serial-to-parallel conversion of the USB physical layer. This includes bit stuffing, CRC generation.

4.2.4 USB Transceivers

USB transceiver cells provide the physical USB device interface supporting USB 1.1 and USB 2.0 standards. Low-speed and full-speed USB data rates are supported. The output driver provides 3V3 level slew rate control signalling, whilst a differential receiver and two single ended receivers provide USB DATA IN, SE0 and USB Reset condition detection. These cells also include integrated internal pull-down resistors as required for host mode.

4.3 Default Descriptor Strings

When the USB port is connected to the Android USB port, the Android platform will determine which application to load based on the strings read from the FT312D. These strings are configurable with a Windows utility: FT312D_Cofiguration available for download from the FTDI website.

<http://www.ftdichip.com>

Please refer to the application note AN_236 User Guide for FT312D Configuration to change the default string values.

Default values for the strings are set in the device as per Table 4.1

Descriptor String	Default Value
Manufacturer	FTDI
Model	Android Accessory FT312D
Version	1.0
Serial	FTDI FT312D
URL	http://www.ftdichip.com/Android.htm
Description	FTDI Android Accessory FT312D

Table 4.1 Default Descriptor Strings

5 UART Interface

The interface implements a standard asynchronous serial UART port with flow control, for example RS232/422/485. The UART can support baud rates from 300 to 921600 with RTS/CTS flow control. The UART can support baud rates from 300 to 115200 with no flow control.

Data transfer uses NRZ (Non-Return to Zero) data format consisting of 1 start bit, 7 or 8 data bits, an optional parity bit, and one or two stop bits. When transmitting the data bits, the least significant bit is transmitted first. Transmit and receive waveforms are illustrated in **Figure 5-1** and **Figure 5-2**:

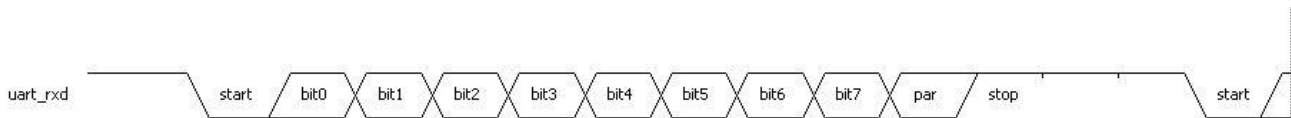


Figure 5-1 UART Receive Waveform

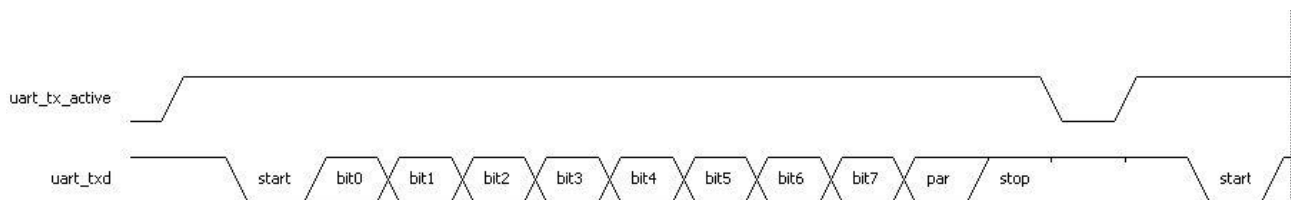


Figure 5-2 UART Transmit Waveform

Baud rate (default = 9600 baud), flow control settings (default = None), number of data bits (default = 8), parity (default is no parity) and number of stop bits (default = 1) are all configurable from the Android application. Please refer to ftdichip document number FT_000532 for further details.

<http://www.ftdichip.com>

TX_ACTIVE is transmit enable, this output may be used in RS485 designs to enable the line driver for transmit mode.

UART RX buffer size is 5512 bytes and UART TX buffer size is 256 bytes.

Note: UART software flow control with XON/XOFF is not supported

UART hardware flow control with DTR/DSR is not supported

Note:

The FT312D has to enumerate the Android device before receiving data from the UART device.

This can be implemented by disconnecting the UART TXD signal of external UART device connected to the FT312D RXD signal until after the FT312D has established the USB link with Android device.

The connection sequence should be:

1. Connect FT312D to Android and complete enumeration.
2. Connect the TXD of UART device to FT312D's RXD then start to receive data.

There are two methods to implement this function:

1. When FT312D connects to the Android device and enumeration is completed, the USB_ERROR# will become Logic 0 (default Logic 1). This signal can be used to control the TTL gate (74LVC2G241, 74LVC1G125 or others) ON/OFF such that the TXD/RXD lines are connected/disconnected.

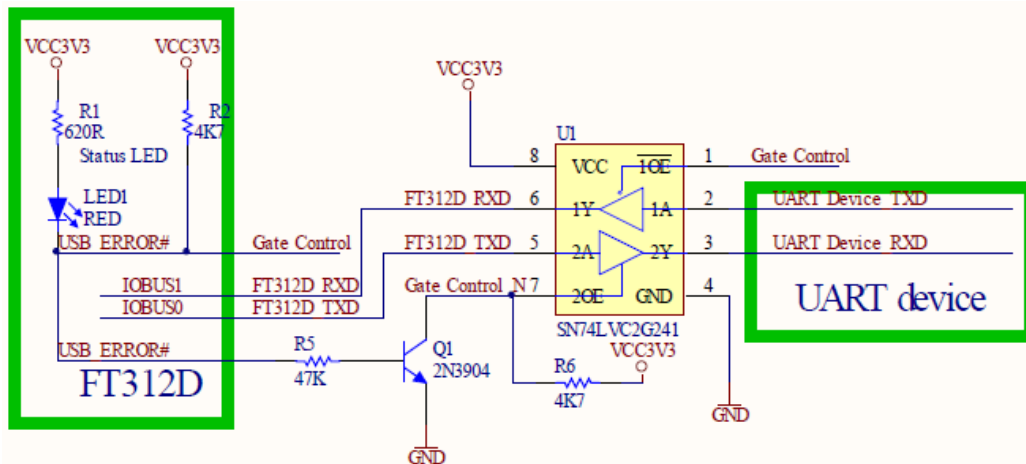


Figure 5-3 UART RXD and TXD connection gated by Enumeration

2. If the UART device has an enable pin(active high enable) such as on the GPS module, the USB_ERROR# can also be used. The USB_ERROR# pin may be inverted with an NPN BJT then connected to the enable pin of the GPS module.

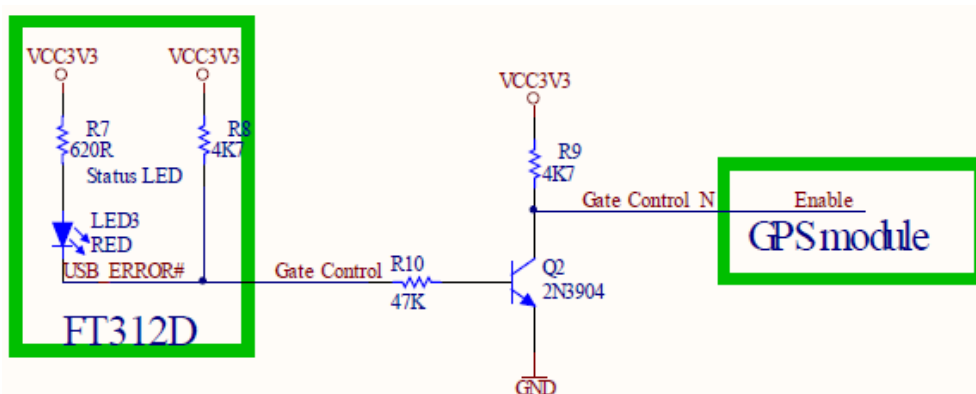


Figure 5-4 Inverting Gate Control signal to enable GPS module(active high enable)

6 USB Error Detection

Pin 32 of the device is provided to indicate a problem has occurred with the USB connection. The errors are USB device not supported, USB hub not supported and USB device not responding. USB device not supported would occur if the USB port was connected to a non-Android class device port. e.g. The FT312D is not designed to host memory sticks or printers etc. USB hub not supported would be reported if FT312D is connected to a USB hub. USB device not responding would occur if the USB device connected to the FT312D host port did not respond and the enumeration failed. The signal states are as follows:

Pin state	Definition
Logic 0	Device connected to USB and functional
Logic 1	Device not connected
One 50ms logic 0 pulse	Device not responding. This pulse occurs at plug-in and then the signal returns to logic 1. This then repeats every second.
Two 50ms logic 0 pulses	Device not supported. These pulses occur at plug-in and then the signal returns to logic 1. This then repeats every second.
Three 50ms logic 0 pulses	Hub not supported. These pulses occur at plug-in and then the signal returns to logic 1. This then repeats every second.

Table 6.1 Error Detection

7 Absolute Maximum Ratings

The absolute maximum ratings for FT312D are shown in Table 7.1. These are in accordance with the Absolute Maximum Rating System (IEC 60134). Exceeding these may cause permanent damage to the device.

Parameter	Value	Unit
Storage Temperature	-65°C to 150°C	Degrees C
Floor Life (Out of Bag) At Factory Ambient (30°C / 60% Relative Humidity)	168 Hours (IPC/JEDEC J-STD-033A MSL Level 3 Compliant)*	Hours
Ambient Temperature (Power Applied)	-40°C to 85°C	Degrees C.
Vcc Supply Voltage	0 to +3.63	V
VCCIO	0 to +3.63	V
AVCC	0 to + 1.98	V
DC Input Voltage - USBDP and USBDM	-0.5 to +(Vcc +0.5)	V
DC Input Voltage - High Impedance Bidirectional	-0.5 to +5.00	V
DC Input Voltage - All other Inputs	-0.5 to +(Vcc +0.5)	V
DC Output Current - Outputs	4	mA
DC Output Current - Low Impedance Bidirectional	4	mA

Table 7.1 Absolute Maximum Ratings

- * If devices are stored out of the packaging beyond this time limit the devices should be baked before use. The devices should be ramped up to a temperature of 125°C and baked for up to 17 hours.

7.1 DC Characteristics

DC Characteristics (Ambient Temperature -40°C to +125°C)

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
Vcc1	VCC Operating Supply Voltage	2.97	3.3	3.63	V	
Vcc2	VCCIO Operating Supply Voltage	2.97	3.3	3.63	V	
AVCC	VCC_PLL Operating Supply Voltage	1.62	1.8	1.98	V	
Icc1	Operating Supply Current 48MHz		25		mA	Normal Operation
Icc2	Operating Supply Current		128		μA	USB Suspend

Table 7.2Operating Voltage and Current

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
Voh	Output Voltage High	2.4			V	I source = 8mA
Vol	Output Voltage Low			0.4	V	I sink = 8mA
Vin	Input Switching Threshold		1.5		V	

Table 7.3I/O Pin Characteristics

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
UVoh	I/O Pins Static Output (High)	2.8			V	
UVol	I/O Pins Static Output (Low)			0.3	V	
UVse	Single Ended Rx Threshold	0.8		2.0	V	
UCom	Differential Common Mode	0.8		2.5	V	

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
UVdif	Differential Input Sensitivity	0.2			V	
UDrvZ	Driver Output Impedance	3	6	9	Ohms	

Table 7.4 USB I/O Pin (USBDP, USBDM) Characteristics

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
VCKK	Power supply of internal core cells and I/O to core interface	1.62	1.8	1.98	V	1.8V power supply
VCC18IO	Power supply of 1.8V OSC pad	1.62	1.8	1.98	V	1.8V power supply
T _J	Operating junction temperature	-40	25	125	°C	
I _{in}	Input leakage current	-10	±1	10	μA	I _{in} = VCC18IO or 0V
I _{oz}	Tri-state output leakage current	-10	±1	10	μA	

Table 7.5 Crystal Oscillator 1.8 Volts DC Characteristics

7.2 ESD and Latch-up Specifications

Description	Specification
Human Body Mode (HBM)	± 2000V
Machine mode (MM)	± 200V
Charged Device Mode (CDM)	± 500V
Latch-up	> ± 200mA

Table 7.6 ESD and Latch-up Specifications

8 Application Examples

The following sections illustrate possible applications of the FT312D.

8.1 USB to UART Converter

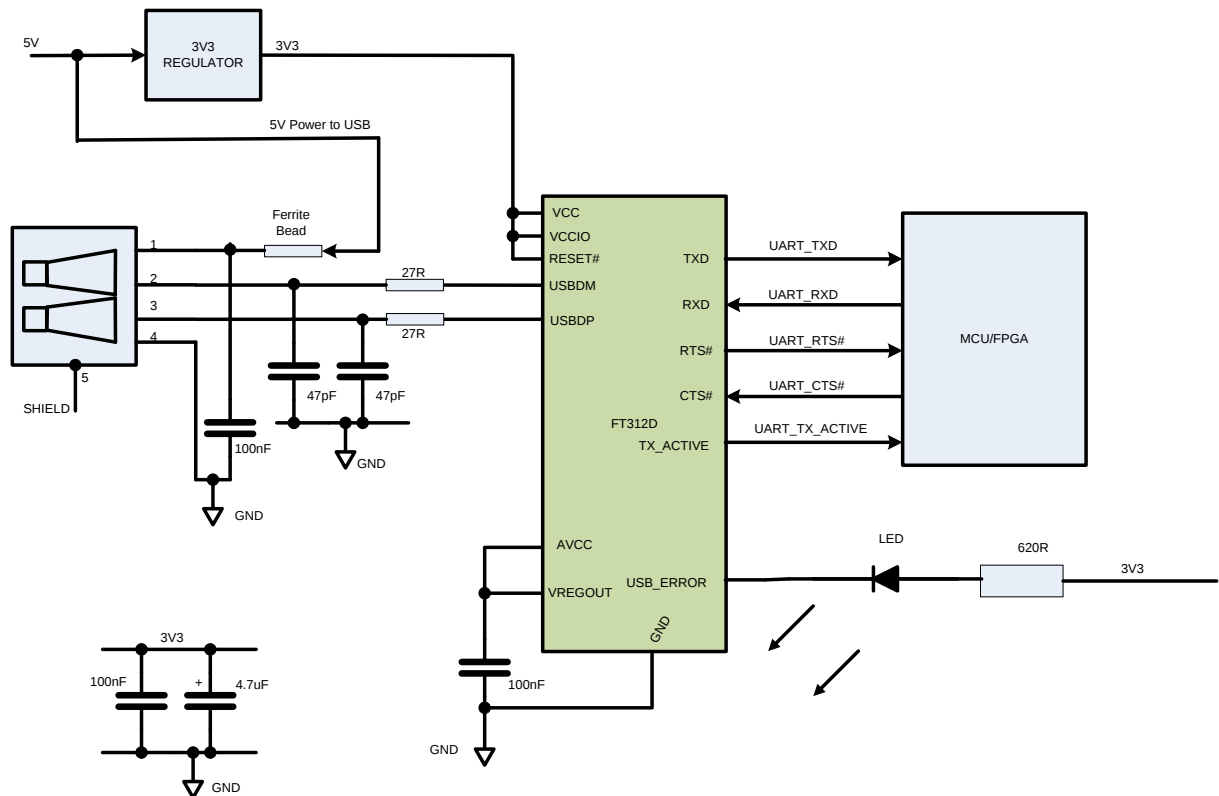


Figure 8.1 Application Example showing USB to UART Converter

The UART signals are at 3V3 level and may be used to drive directly into a FPGA or MCU with a 3V3 interface, or could be level shifted with an RS232, RS422 or RS485 transceiver. The TX_ACTIVE signal is used mostly with RS485 transceivers to enable the Transmit line drivers.

The unused pins may be left unterminated.

8.2 USB to RS232 Converter

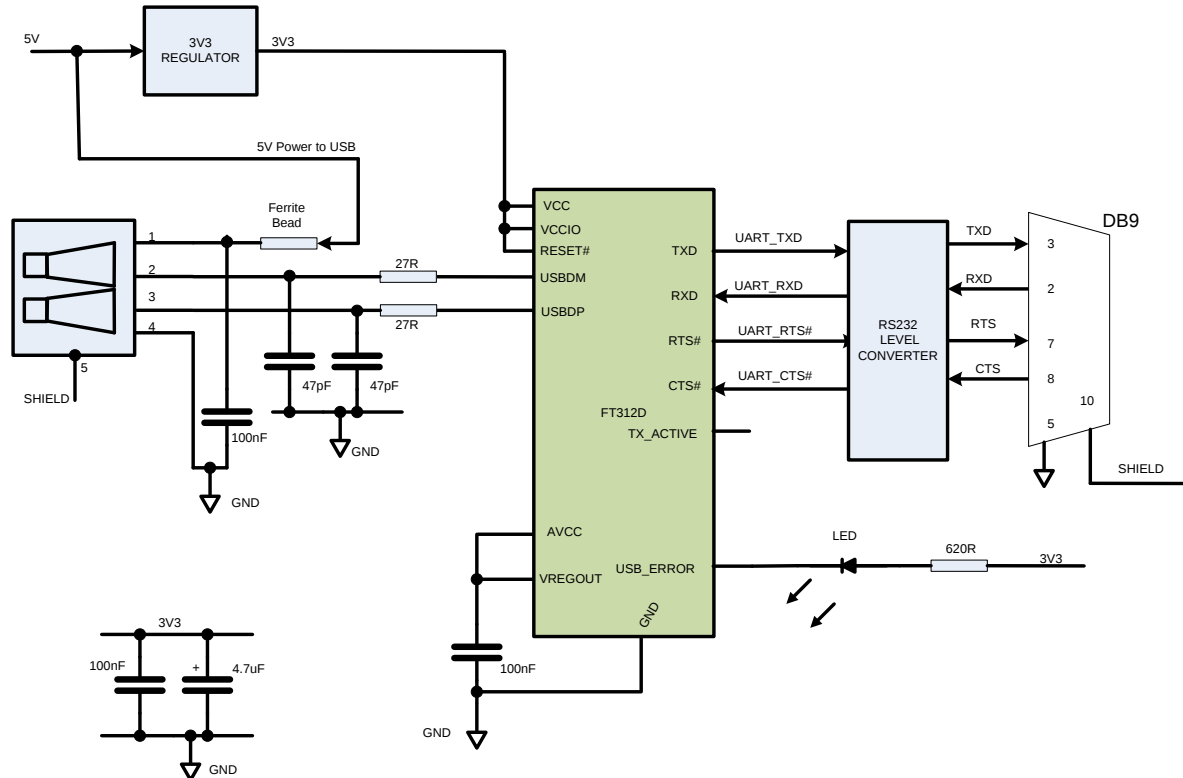


Figure 8.2 Application Example showing USB to RS232 Converter

An example of using the FT312D as a USB to RS232 converter is illustrated in Figure 8.2. In this application, a TTL to RS232 Level Converter IC is used on the serial UART interface of the FT312D to convert the TTL levels of the FT312D to RS232 levels. This level shift can be done using line drivers from a variety of vendors e.g. Zywyn.

A suitable level shifting device is the Zywyn ZT3243F which is capable of RS232 communication at up to 1000k baud.

The unused pins may be left unterminated.

9 Package Parameters

FT312D is available in RoHS Compliant packages, QFN package (32QFN) and an LQFP package (32LQFP). The packages are lead (Pb) free and use a 'green' compound. The package is fully compliant with European Union directive 2002/95/EC.

The mechanical drawings of the packages are shown in **sections 9.2**- all dimensions are in millimetres.

The solder reflow profile for all packages can be viewed in **Section 9.3**.

9.1 FT312D Package Markings

9.1.1 QFN-32

An example of the markings on the QFN package are shown in Figure 9-1. The FTDI part number is too long for the 32 QFN package so in this case the last two digits are wrapped down onto the date code line.

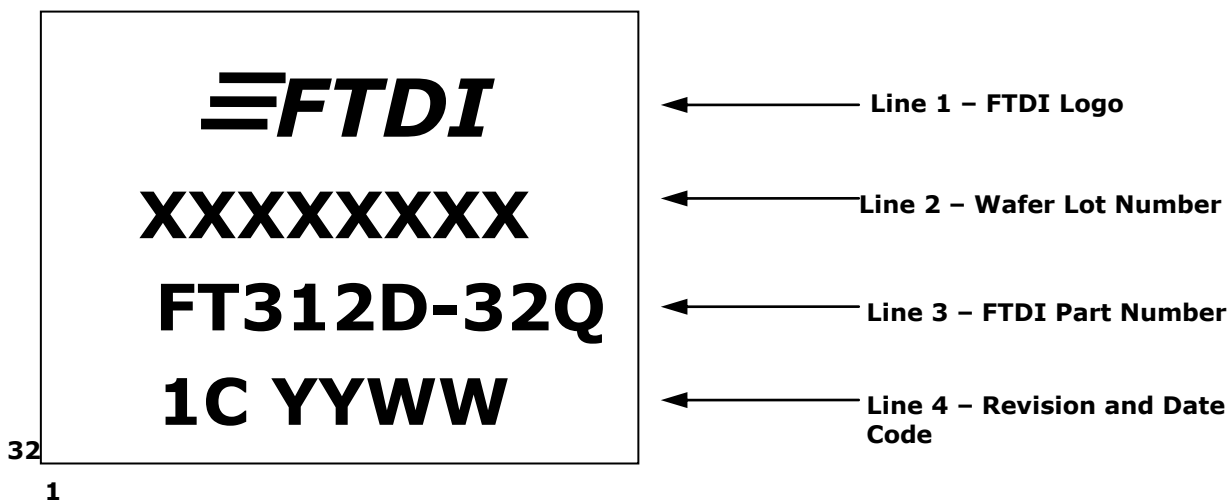


Figure 9-1 QFN Package Markings

1C should be printed on line 4, then a space and then the Date Code.

1. YYWW = Date Code, where YY is year and WW is week number
2. Marking alignment should be centre justified
3. Laser Marking should be used
4. All marking dimensions should be marked proportionally. Marking font should be using Unisem standard font (Roman Simplex)

9.1.2 LQFP-32

An example of the markings on the LQFP package are shown in Figure 9-2.

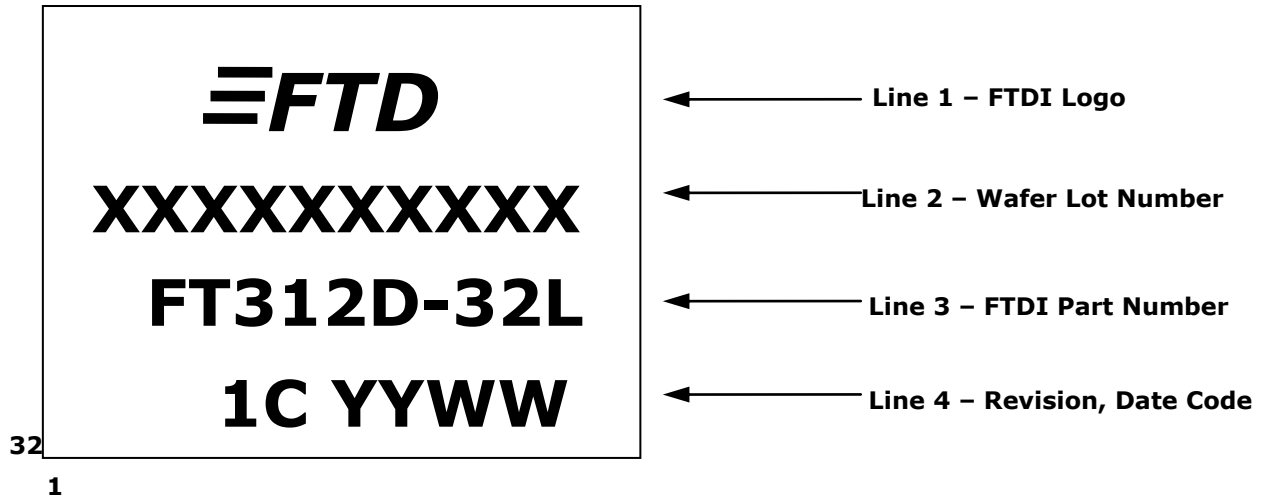


Figure 9-2 LQFP Package Markings

Notes:

1. YYWW = Date Code, where YY is year and WW is week number
2. Marking alignment should be centre justified
3. Laser Marking should be used
4. All marking dimensions should be marked proportionally. Marking font should be using Unisem standard font (Roman Simplex)

9.2 FT312D Package Dimensions

9.2.1 QFN-32 Package Dimensions

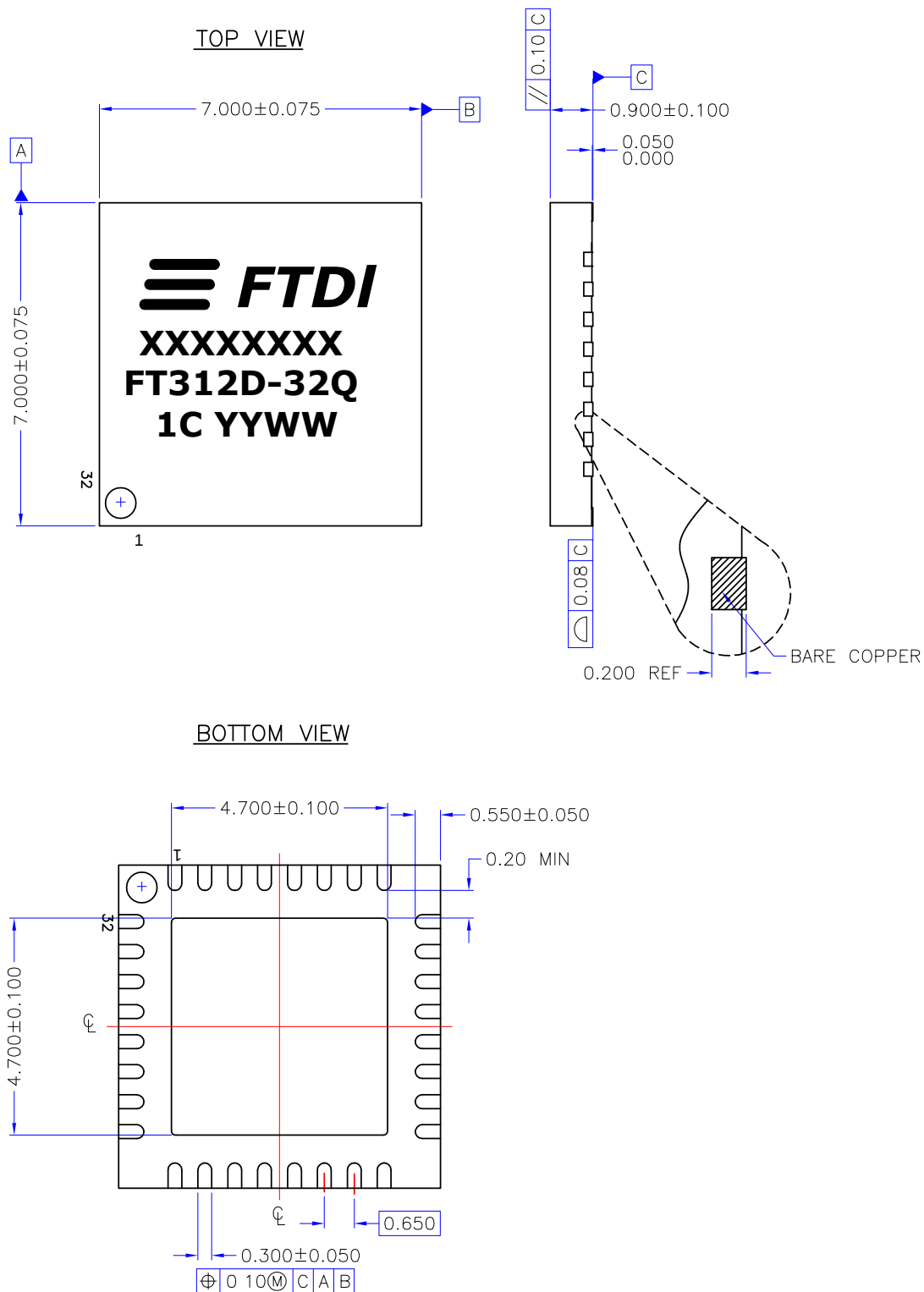


Figure 9-3 QFN-32 Package Dimensions

Note: Dimensions are in mm

Note: The centre pad should be connected to the GND plane for improved thermal conduction and noise immunity.

9.2.2 LQFP-32 Package Dimensions

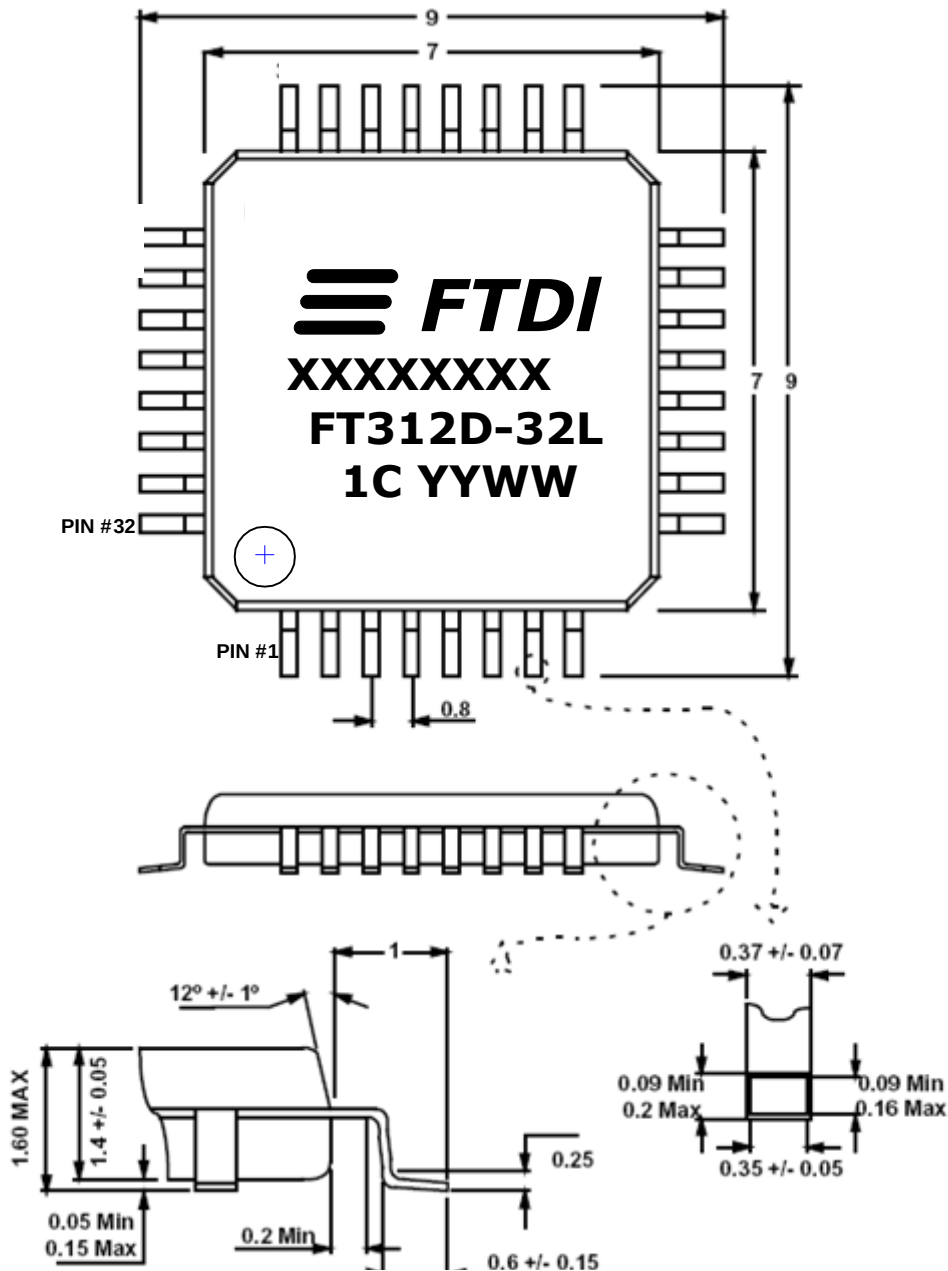


Figure 9-4 LQFP-32 Package Dimensions

Note: Dimensions are in mm

9.3 Solder Reflow Profile

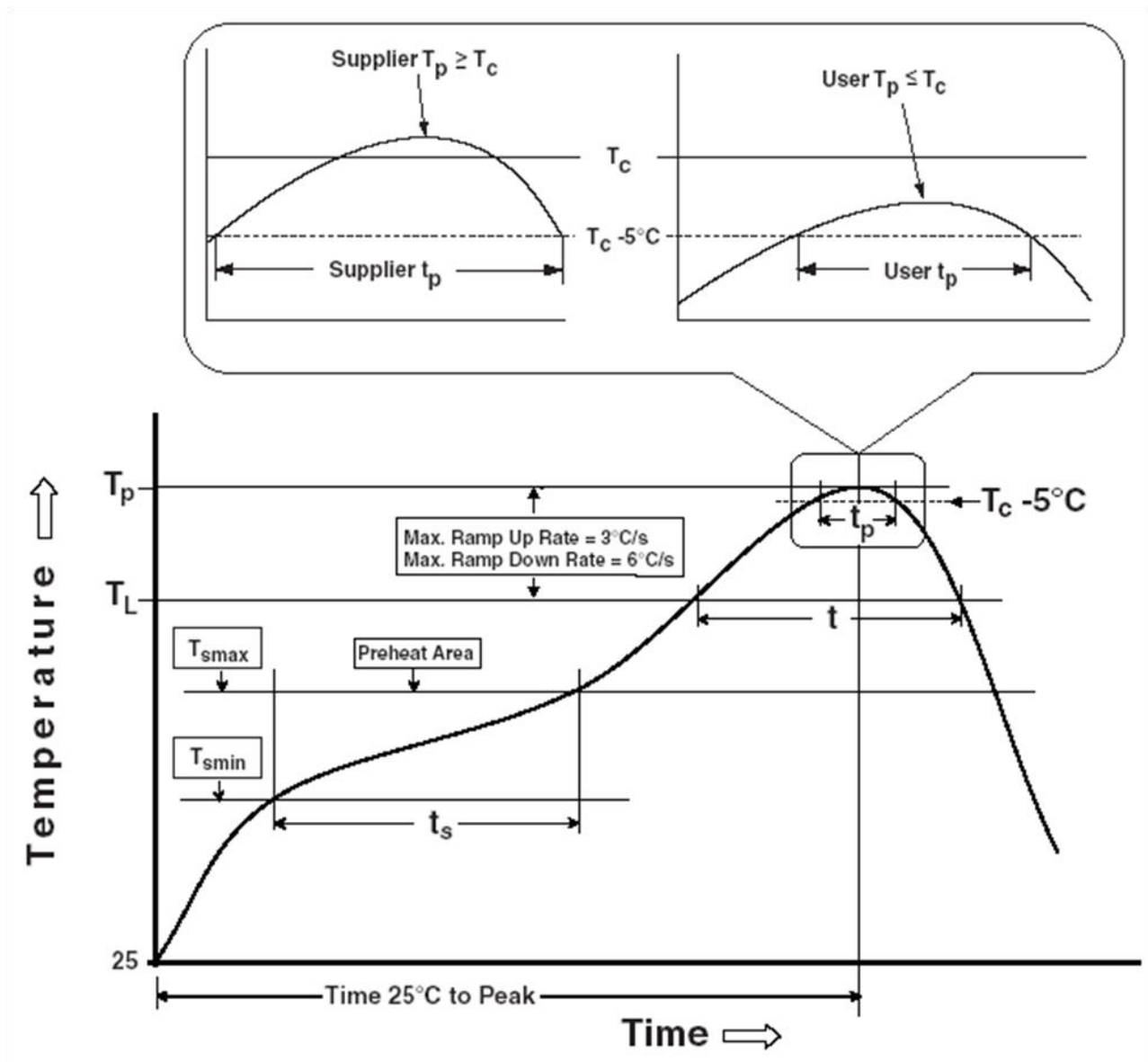


Figure 9-5 All packages Reflow Solder Profile

Profile Feature	Pb Free Solder Process (green material)	SnPb Eutectic and Pb free (non green material) Solder Process
Average Ramp Up Rate (T_s to T_p)	3°C / second Max.	3°C / Second Max.
Preheat - Temperature Min (T_s Min.) - Temperature Max (T_s Max.) - Time (t_s Min to t_s Max)	150°C 200°C 60 to 120 seconds	100°C 150°C 60 to 120 seconds
Time Maintained Above Critical Temperature T_L : - Temperature (T_L) - Time (t_L)	217°C 60 to 150 seconds	183°C 60 to 150 seconds
Peak Temperature (T_p)	260°C	see Figure 9-5
Time within 5°C of actual Peak Temperature (t_p)	30 to 40 seconds	20 to 40 seconds
Ramp Down Rate	6°C / second Max.	6°C / second Max.
Time for $T = 25^\circ\text{C}$ to Peak Temperature, T_p	8 minutes Max.	6 minutes Max.

Table 9.1 Reflow Profile Parameter Values

SnPb Eutectic and Pb free (non green material)		
Package Thickness	Volume mm ³ < 350	Volume mm ³ ≥ 350
< 2.5 mm	235 +5/-0 deg C	220 +5/-0 deg C
≥ 2.5 mm	220 +5/-0 deg C	220 +5/-0 deg C
Pb Free (green material) = 260 +5/-0 deg C		

Table 9.2 Package Reflow Peak Temperature

10 Contact Information

Head Office – Glasgow, UK

Future Technology Devices International Limited
Unit 1, 2 Seaward Place, Centurion Business Park
Glasgow G41 1HH
United Kingdom
Tel: +44 (0) 141 429 2777
Fax: +44 (0) 141 429 2758

E-mail (Sales) sales1@ftdichip.com
E-mail (Support) support1@ftdichip.com
E-mail (General Enquiries) admin1@ftdichip.com

Branch Office – Oregon, USA

Future Technology Devices International Limited (USA)
7130 SW Fir Loop
Tigard, OR 97223
USA
Tel: +1 (503) 547 0988
Fax: +1 (503) 547 0987

E-Mail (Sales) us.sales@ftdichip.com
E-Mail (Support) us.support@ftdichip.com
E-Mail (General Enquiries) us.admin@ftdichip.com

Branch Office – Taipei, Taiwan

Future Technology Devices International Limited
(Taiwan)
2F, No. 516, Sec. 1, NeiHu Road
Taipei 114
Taiwan, R.O.C.
Tel: +886 (0) 2 8791 3570
Fax: +886 (0) 2 8791 3576

E-mail (Sales) tw.sales1@ftdichip.com
E-mail (Support) tw.support1@ftdichip.com
E-mail (General Enquiries) tw.admin1@ftdichip.com

Branch Office – Shanghai, China

Room 1103, No. 666 West Huaihai Road,
Shanghai, 200052
China
Tel: +86 21 62351596
Fax: +86 21 62351595

E-mail (Sales) cn.sales@ftdichip.com
E-mail (Support) cn.support@ftdichip.com
E-mail (General Enquiries) cn.admin@ftdichip.com

Appendix A – References

Useful Links

http://www.ftdichip.com/Support/Documents/White_Papers/WP_001_Connecting_%20Peripherals_to_an_Android_%20Platform.pdf

[http://www.ftdichip.com/Support/Documents/ProgramGuides/FT31XD_Android_programmer_guide\(FT_000532\).pdf](http://www.ftdichip.com/Support/Documents/ProgramGuides/FT31XD_Android_programmer_guide(FT_000532).pdf)

Useful utilities and examples firmware

http://www.ftdichip.com/Support/Utilities/FT312D_Configuration_V010000.zip

http://www.ftdichip.com/Support/SoftwareExamples/Android_Projects.htm

Appendix B - List of Figures and Tables

List of Figures

Figure 2.1FT312D Block Diagram	3
Figure 3.1QFN Schematic Symbol	6
Figure 5-1 UART Receive Waveform	10
Figure 5-2 UART Transmit Waveform	10
Figure 5-3 UART RXD and TXD connection gated by Enumeration	11
Figure 5-4 Inverting Gate Control signal to enable GPS module(active high enable)	11
Figure 8.1Application Example showing USB to UART Converter	16
Figure 8.2Application Example showing USB to RS232 Converter	17
Figure 9-1QFN Package Markings.....	18
Figure 9-2 LQFP Package Markings.....	19
Figure 9-3 QFN-32 Package Dimensions	20
Figure 9-4LQFP-32 Package Dimensions	21
Figure 9-5 All packages Reflow Solder Profile	22

List of Tables

Table 3.1 Power and Ground	6
Table 3.2 Function pins	7
Table 4.1Default Descriptor Strings.....	9
Table 6.1 Error Detection	12
Table 7.1 Absolute Maximum Ratings	13
Table 7.2Operating Voltage and Current	14
Table 7.3I/O Pin Characteristics.....	14
Table 7.4USB I/O Pin (USBDP, USBDM) Characteristics	15
Table 7.5Crystal Oscillator 1.8 Volts DC Characteristics	15
Table 7.6 ESD and Latch-up Specifications.....	15
Table 9.1Reflow Profile Parameter Values	23
Table 9.2 Package Reflow Peak Temperature.....	23

Appendix C - Revision History

Document Title: USB Android Host ICDS_FT312D
Document Reference No.: FT_000816
Clearance No.: FTDI# 331
Product Page: <http://www.ftdichip.com/FTProducts.htm>
Document Feedback: [Send Feedback](#)

Version 1.0	Initial Release	Feb2013
Version 1.1	Note added on USB enumeration to be completed before Receiving data in RXD	Nov 2013

AMEYA360

Components Supply Platform

Authorized Distribution Brand :



Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com